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The Direct Synthesis of H₂O₂ Using TS-1 Supported Catalysts.

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Supplementary information

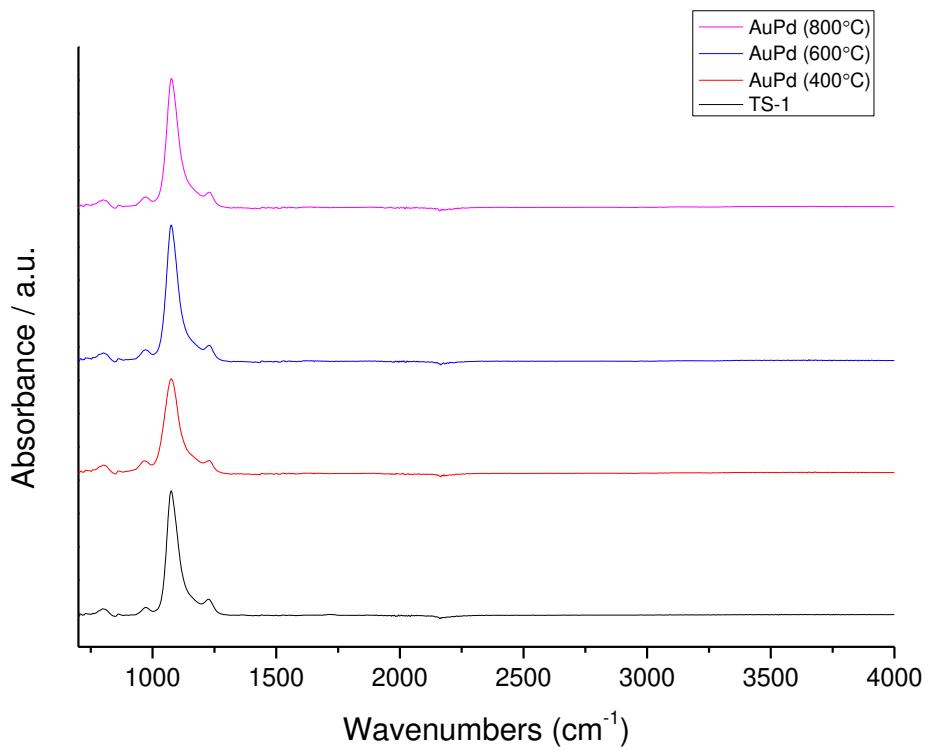


Figure S.1. FTIR spectra of 2.5% Au – 2.5% Pd / TS-1 catalysts calcined at 400 – 800 °C (3 h, static air, 20 °C min⁻¹).

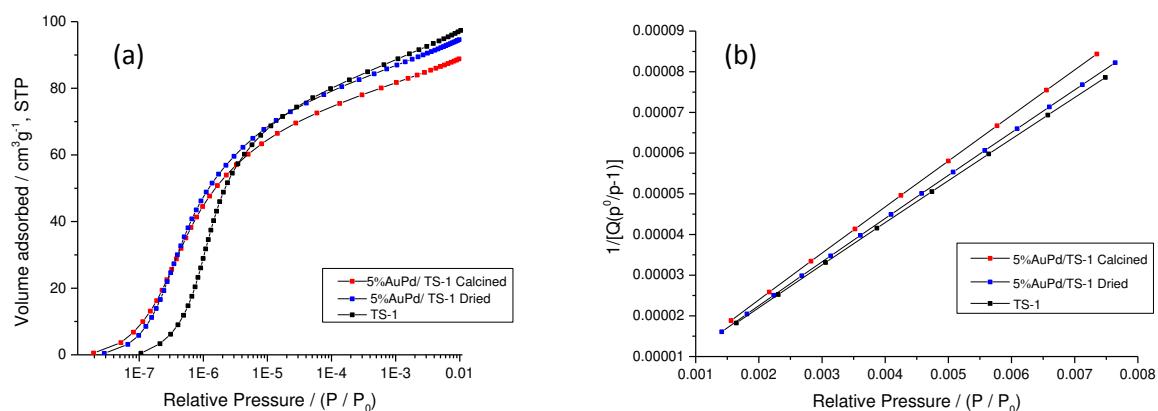


Figure S.2. (a) Nitrogen adsorption isotherms (BET) and (b) BET analysis plots for 5%AuPd/TS-1 calcined (400 °C, 3 h, static air), 5%AuPd/TS-1 dried (110 °C, 16 h, static air) and TS-1.

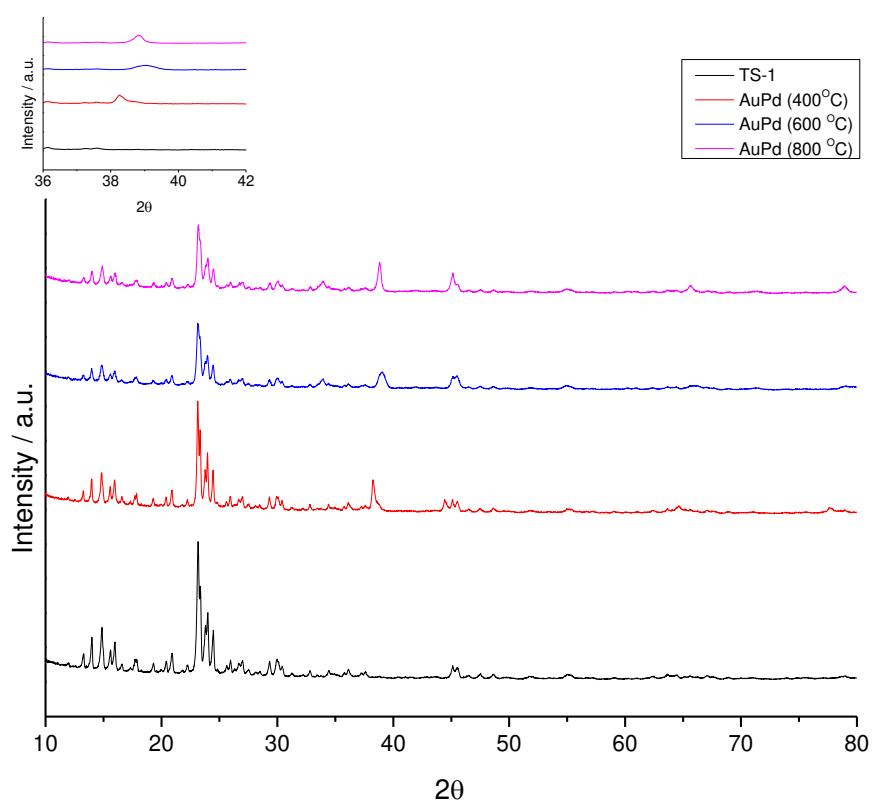
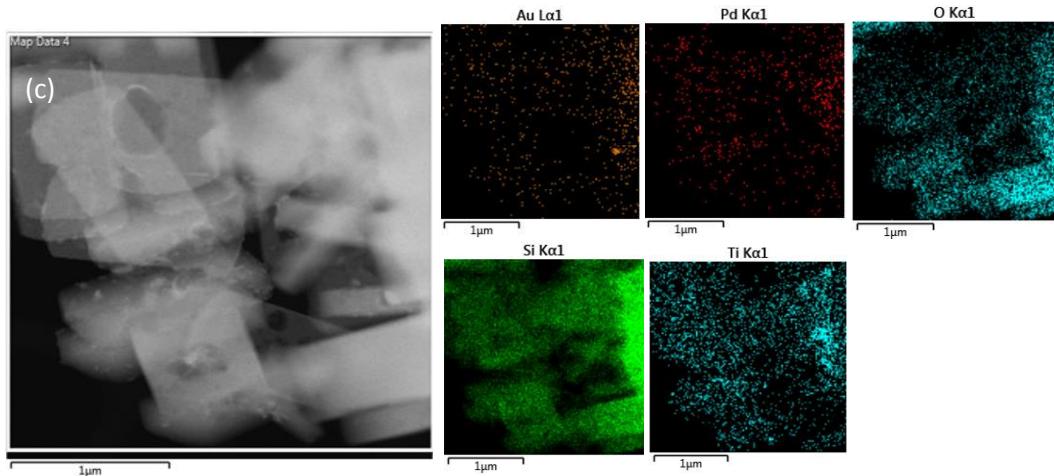
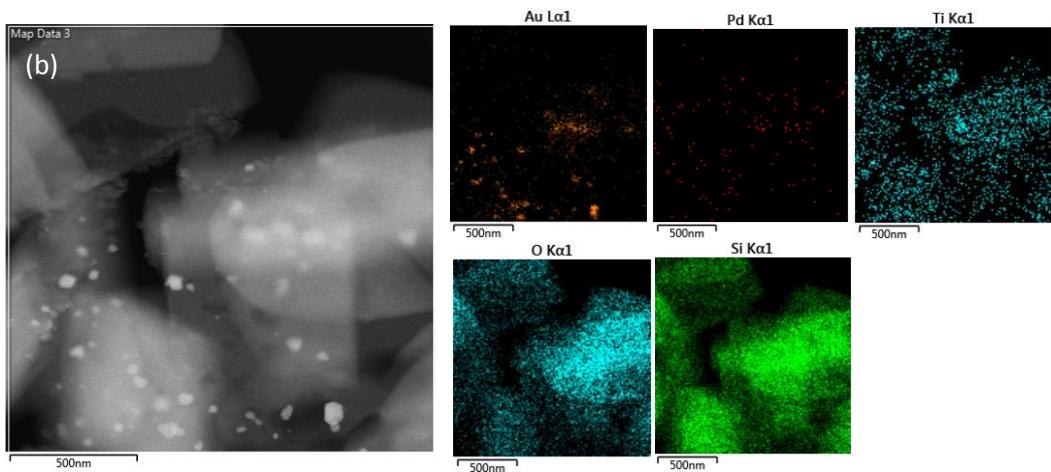
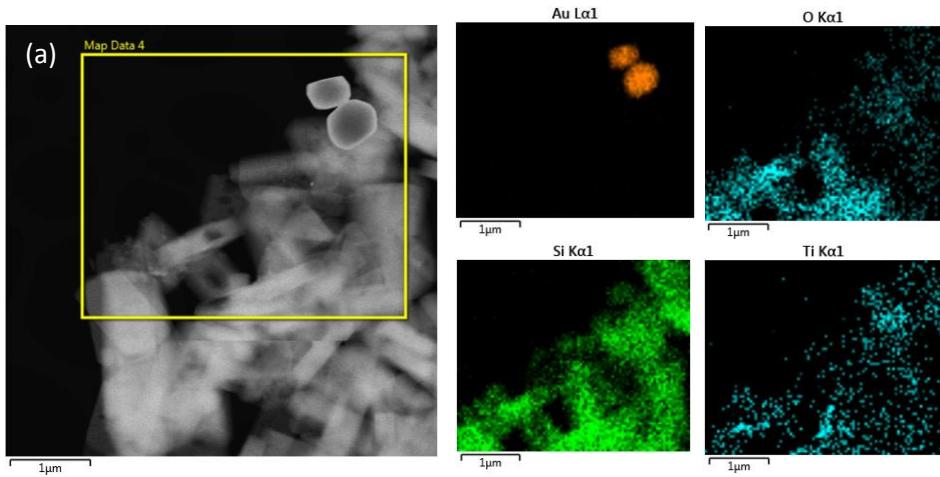
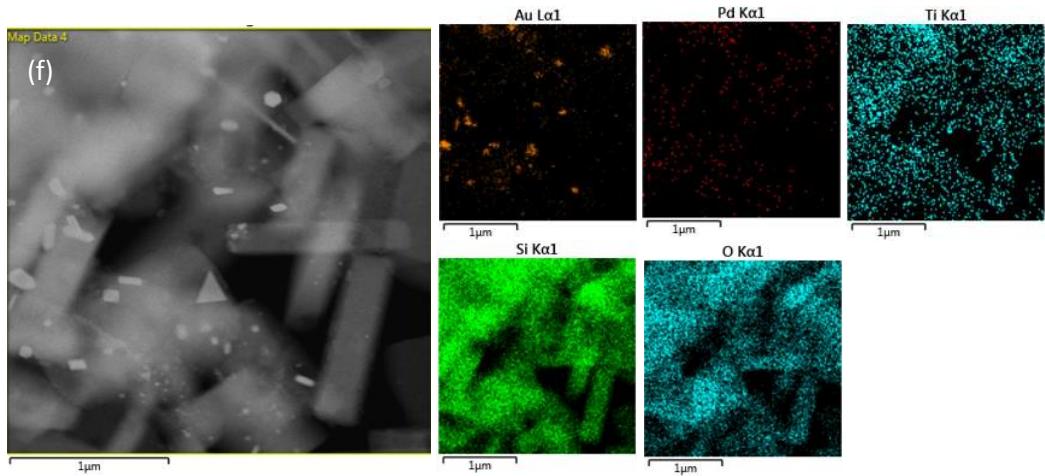
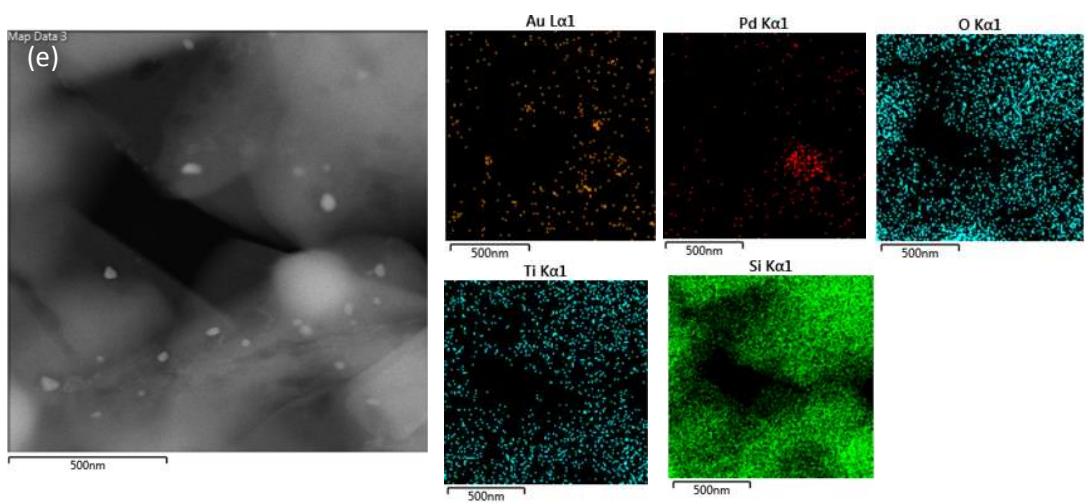
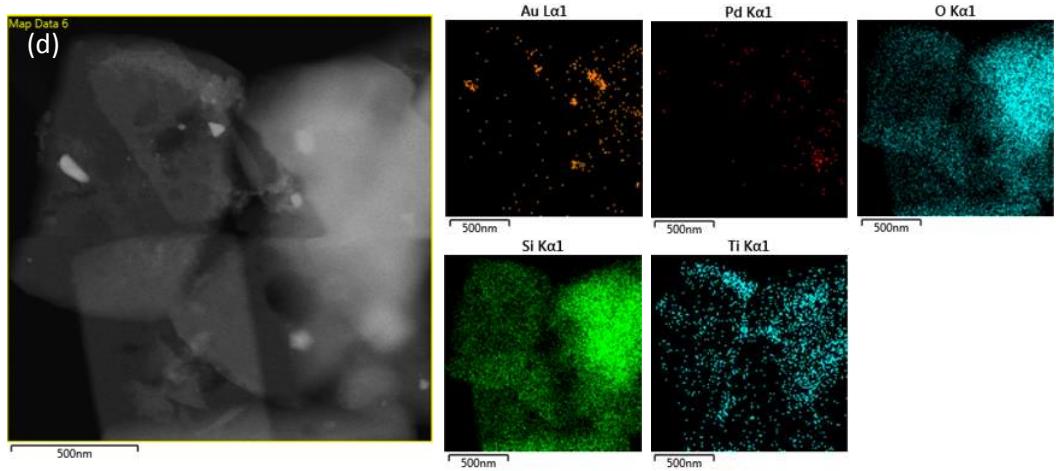


Figure S.3. X-ray diffractograms of 2.5% Au- 2.5 % Pd / TS-1 prepared by wet impregnation, calcined at various temperatures (400 – 800 °C), 3 h, static air, ramp rate = 20 °C min⁻¹. . Inset shows the magnified diffractogram patterns between 36-42°.





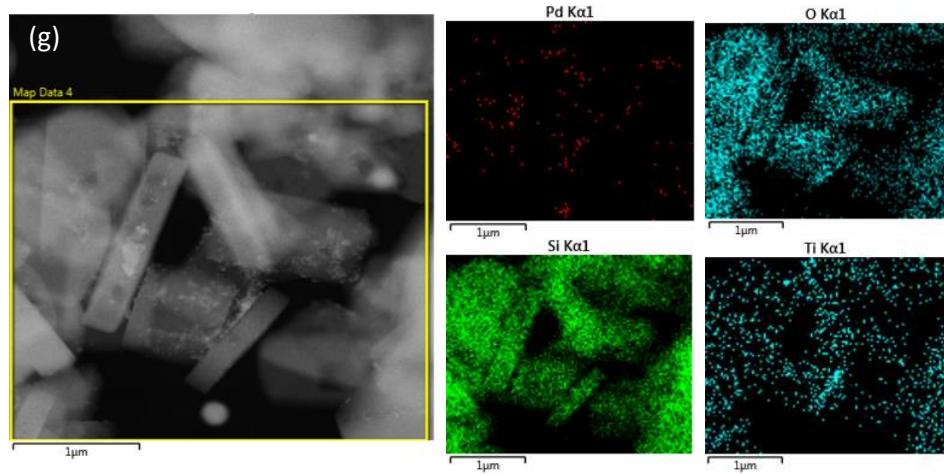


Figure S.4. Energy dispersive X-ray analysis of 5% Au-Pd / TS-1, varying Au :Pd, catalysts prepared by wet impregnation, calcined at 400 °C, 3 h, static air, ramp rate = 20 °C min

- (a) 5% Au / TS-1
- (b) 4% Au – 1% Pd / TS-1
- (c) 3% Au – 2% Pd / TS-1
- (d) 2.5% Au – 2.5% Pd / TS-1
- (e) 2% Au – 3% Pd / TS-1
- (f) 1% Au – 4% Pd / TS-1
- (g) 5% Pd / TS-1

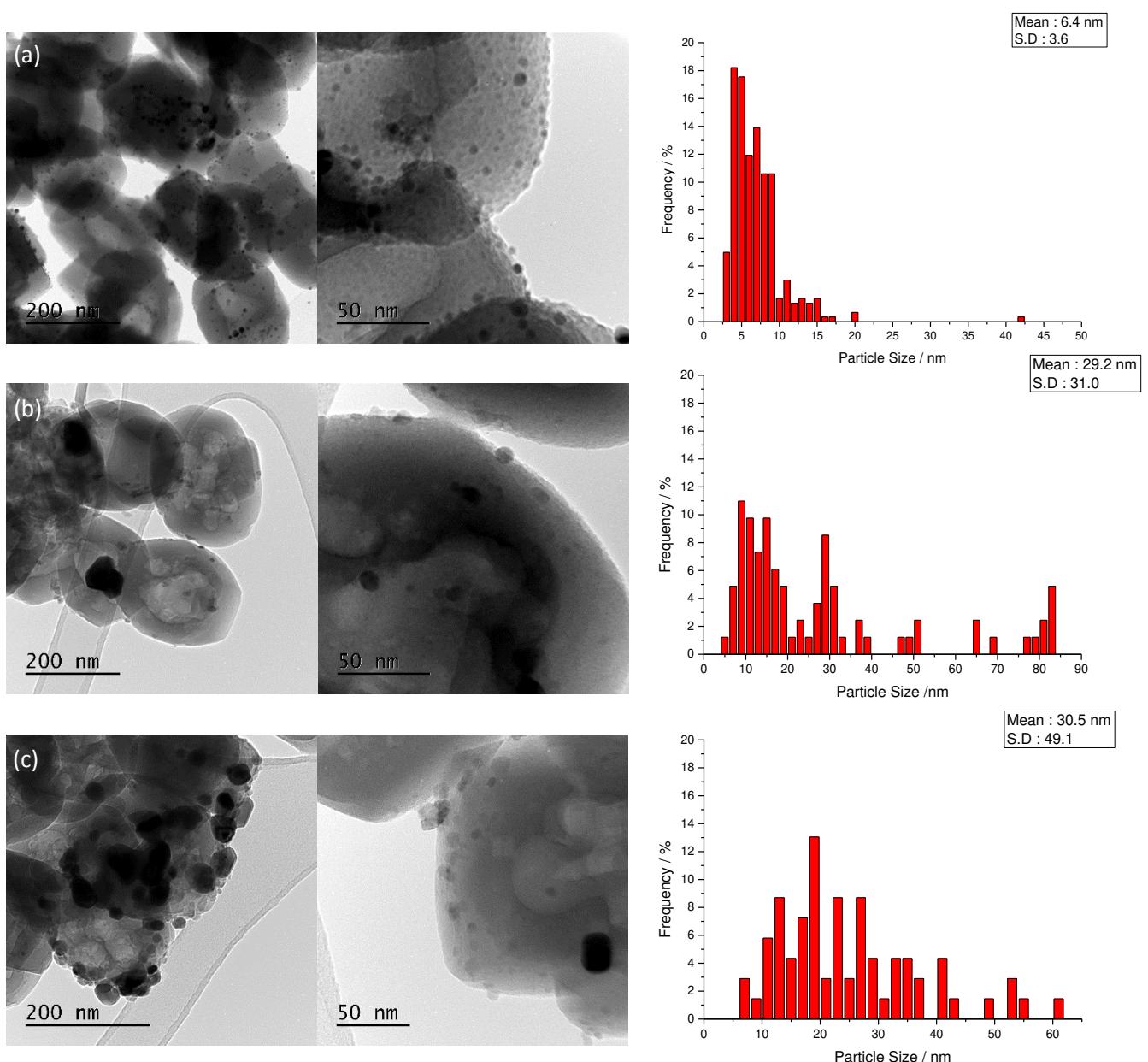


Figure S.5. Transmission electron microscopy of 2.5% Au- 2.5% Pd / TS-1 prepared by wet impregnation, calcined at various temperatures (400 – 800 °C), 3h, static air, ramp rate = 20 °C min⁻¹.
(a) 400 °C, (b) 600 °C, (c) 800 °C

Table S.1. The effect of calcination temperature on Au : Pd molar ratio of 2.5% Au- 2.5% Pd / TS-1 as determined by XPS analysis.

Calcination temperature / °C	Composition / At. %						Pd :Au
	Pd 3d	Au 4f	O 1s	Si 2p	Ti 2p	C 1s	
Dried Only	0.12	0.24	51.50	21.94	0.40	1.55	0.5
400	0.19	0.01	50.82	21.51	0.45	1.54	19
600	0.21	0.03	62.52	35.32	0.54	1.39	7.0
800	0.13	0.05	62.35	35.4	0.49	1.58	2.6

Table S.2. Leaching of Au and Pd in 2.5% Au-2.5% Pd / TiO₂ catalyst after H₂O₂ synthesis reaction as a function of calcination temperature.

Pre-treatment	Leaching of metal from Au-Pd/TiO ₂	
	Loss of Au / %	Loss of Pd / %
Dried only*	32	77
Air, 300 °C, 3 h	10	18
Air, 400 °C, 3 h	2	1
Air, 600 °C, 3 h	0	0
Air, 800 °C, 3 h	0	0

* Dried, 85 °C, 16 h.

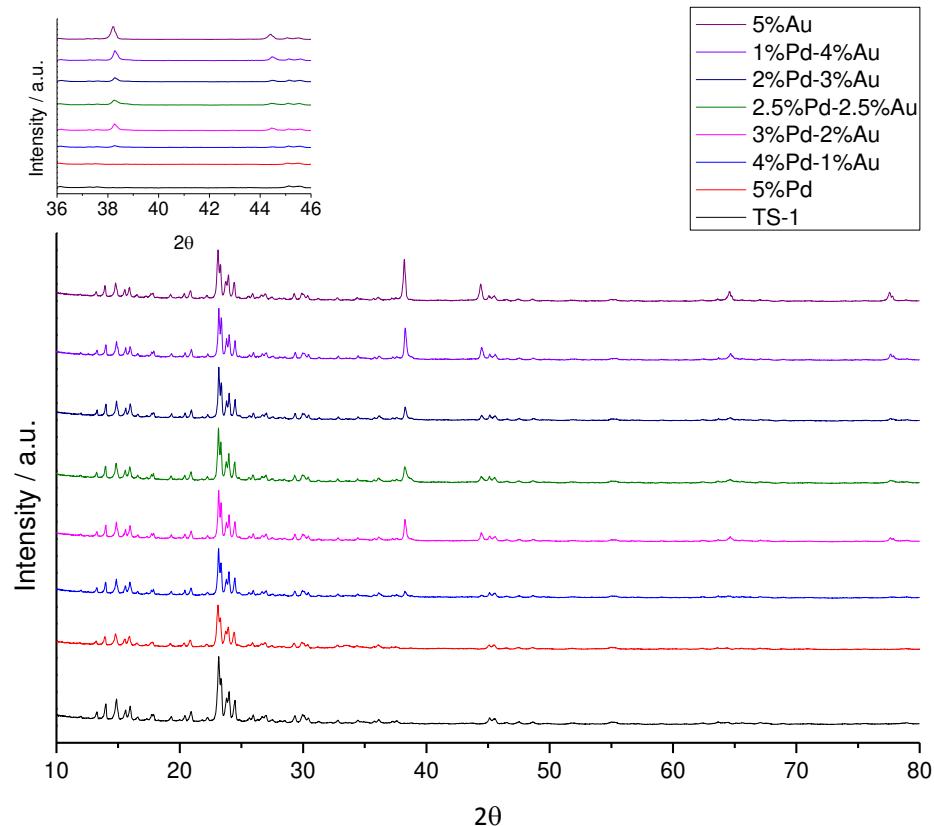


Figure S.6. X-ray diffractograms of 5% Au-Pd / TS-1, varying Au :Pd, catalysts prepared by wet impregnation, calcined at 400 °C, 3 h, static air, ramp rate = 20 °C min⁻¹. Inset shows the magnified diffractogram patterns between 36-46°.

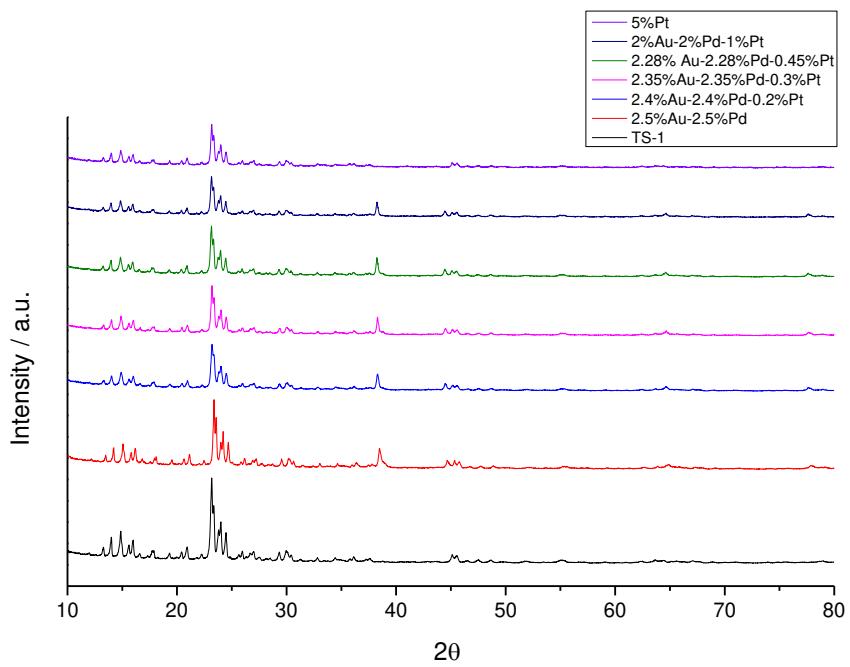


Figure S.7. X-ray diffractograms of 5% AuPdPt / TS-1, varying Pt content, catalysts prepared by wet impregnation, calcined at 400 °C, 3 h, static air, ramp rate = 20 °C min⁻¹.

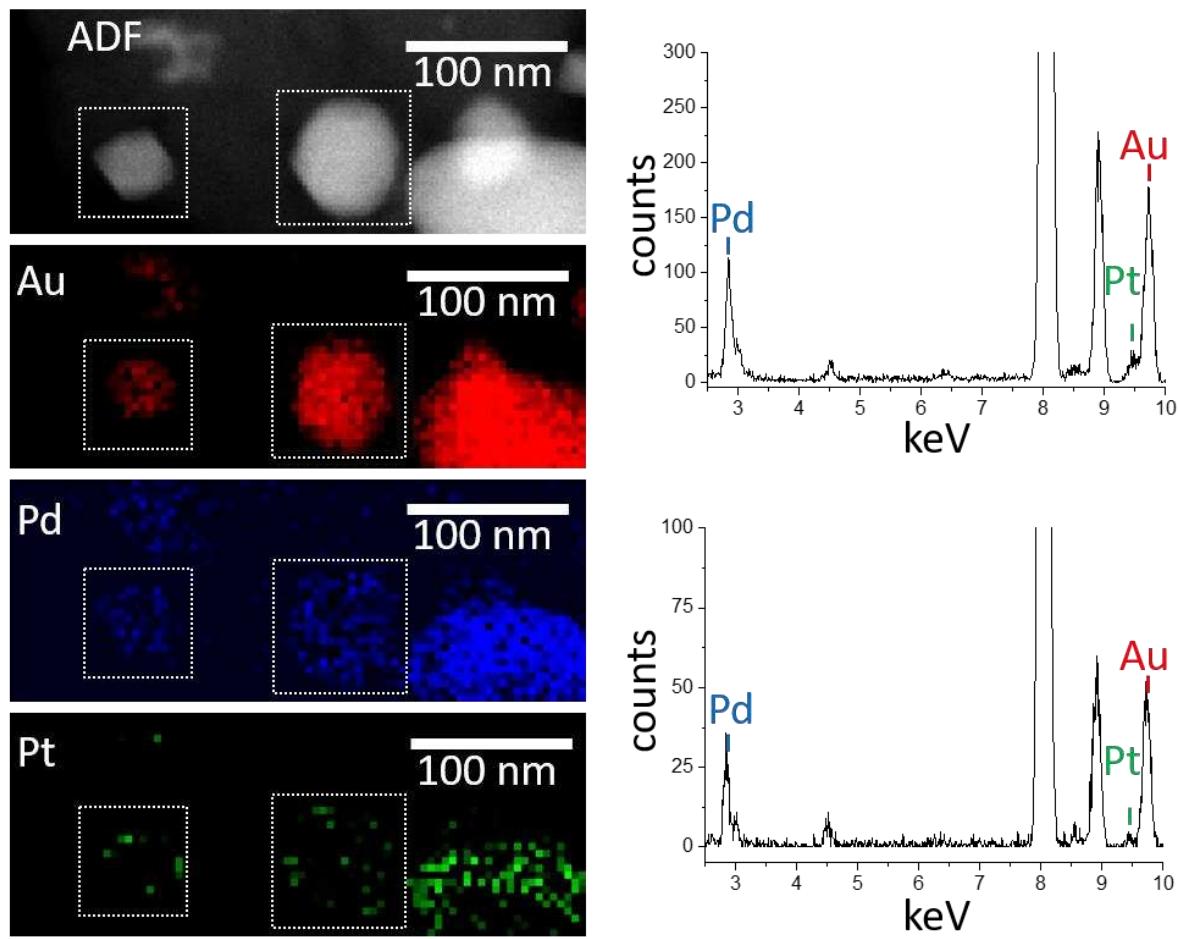


Figure S.8. Representative annular dark field (ADF) image and X-EDS map of nanoparticles in the 2.4% Au – 2.4% Pd - 0.2% Pt / TS-1 catalyst. The Au, Pd, and Pt maps and the ADF image are shown in panel (a). The corresponding sum spectra are shown in (b) and (c) for the highlighted particle, indicating the presence of Au, Pd and Pt in the particles.

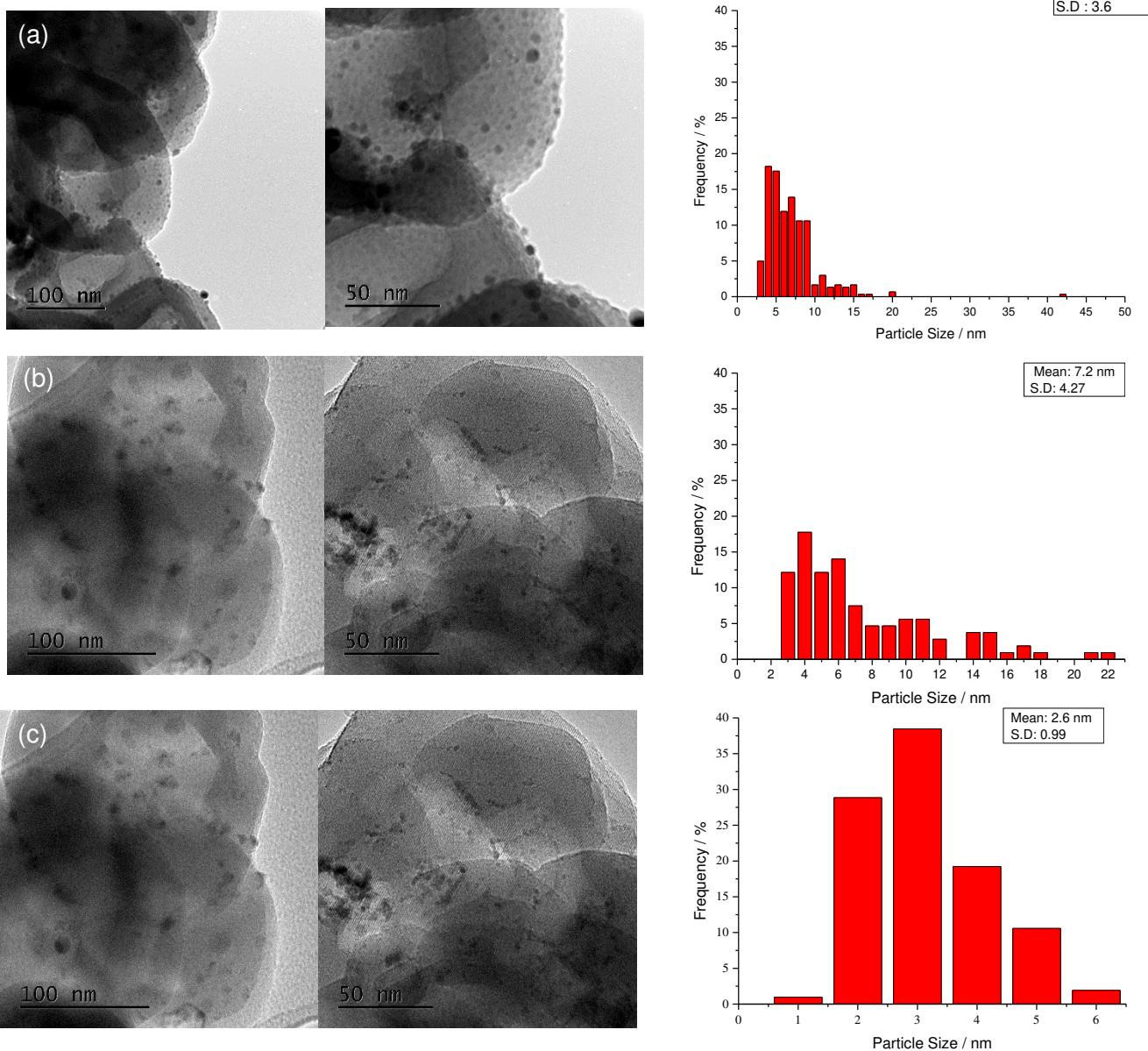


Figure S.9. Transmission electron microscopy of 5% AuPdPt / TS-1, varying Pt content, catalysts prepared by wet impregnation, calcined at 400 °C, 3 h, static air, ramp rate = 20 °C min⁻¹. (a) 2.5% Au – 2.5% Pd / TS-1, (b) 2.4% Au – 2.4% Pd – 0.2% Pt / TS-1, (c) 2% Au – 2% Pd – 1% Pt / TS-1.

Table S.3. Total amount of Au, Pd and Pt metal lost from 2.4% Au – 2.4% Pd – 0.2% Pt / TS-1 catalyst over multiple uses.

Use number	Productivity / mol _{H2O2} kg _{cat} ⁻¹ h ⁻¹	Au Leaching / %	Pd Leaching / %	Pt Leaching / %
1	167	0	2.6	1.9
2	158	0	0	0.2
3	156	0	0	0

