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Solvothermal synthesis of high-performance Ni-Co layered double hydroxide nanofoam electrode for electrochemical energy storage

Rajkumar Patel^{a,*}, Akbar I. Inamdar^{a,*}, Bo Hou^b, SeungNam Cha^b, Abu Talha Ansari^a, Jayavant

L. Gunjekar^a, Hyunsik Im^{a,*}, Hyungsang Kim^{a,*}

^a *Division of Physics and Semiconductor Science, Dongguk University, Seoul 04620, Korea*

^b *Department of Engineering Science, University of Oxford, Parks Road, OX1 3PJ, UK*

*Corresponding Authors:

Email: patelrajku@gmail.com (R. Patel), akbarphysics2002@gmail.com (A.I. Inamdar), hyunsik7@dongguk.edu (H. Im) and hskim@dongguk.edu (H. Kim).

Abstract

A nanofoam nickel cobalt hydroxide (NiCo(OH)₂) electrode film is fabricated on a stainless-steel substrate with the use of a simple one-step solvothermal process. The nanofoam NiCo(OH)₂ electrode exhibits a high specific capacitance of 2710.2 F/g at a current density of 9.1 A/g, and a good capacity retention of ~ 70 % after 2000 charge-discharge cycles at a high current density of 31.8 A/g. An energy density of 60.23 Wh/kg is obtained at a power density of 1.8 kW/kg. The excellent electrochemical energy storage performance of the NiCo(OH)₂ electrode is due to the synergetic effect of a significantly improved ionic diffusion and an effective charge transfer, which is linked to a well-dispersed interconnected nanofoam morphology and binder-free direct contact with the current collector.

Keywords: Solvothermal process, nickel cobalt hydroxide, nanofoam structure, electrochemical properties

1. Introduction

As the demand for advanced electronic devices that require higher power and energy densities continues to rapidly increase, the ongoing development of rechargeable high-performance power sources is indispensable. Supercapacitors that are intermediate in terms of the energy and power densities between the conventional capacitors and batteries have attracted considerable attention due to a fast charge rate, long-cycle life, excellent stability, and safety. Supercapacitors are, generally, categorized into the following two types depending on the used electrode materials: carbon-based electrical double-layer capacitors (EDLCs), and pseudo-capacitors that are based on metal oxides (or hydroxide) such as NiO, Co₃O₄, MnO₂, RuO₂, Ni(OH)₂, and Co(OH)₂^{1,2,3,4,5,6,7}. Although carbon-based EDLCs have a high power density, they are lacking in terms of the specific capacitance and energy density. Alternatively, it is anticipated that metal-oxide and hydroxide compounds have a higher specific capacitance and energy density due to the interfacial redox reaction and the multiple valence states of the metal ions. However, the properties of mono oxides/hydroxides like NiO, Co₃O₄, MnO₂, Ni(OH)₂, and Co(OH)₂ have a lower specific capacitance due to either a low conductivity or a poor redox behavior. Despite its high performance, ruthenium is a rare-earth element, meaning that the cost of RuO₂ is higher and its applications are therefore limited^{8,9,10,11}.

The mixed-metal nanostructure oxides (or hydroxides) whose constituting elements are Earth-abundant are likely to exhibit improved electrochemical properties as regarding their electrodes due to the combination of capacitive and conductive behaviors, and the corresponding synergetic effect of the different metal ions keeps the material costs low. Nickel cobalt layered double hydroxide is one of the promising electrode materials due to its high theoretical-capacitance value of > 3000 F/g, a superior redox activity, and because it is an economical as

well as an environmentally friendly chemical.¹² It is generally difficult, however, to optimize the compositional ratio and morphology of binary metal hydroxides using a simple fabrication technique. Additionally, because of several advantages, the binder-free direct-growth of electrode materials is desirable. A number of methods are often used to directly grow an active material on a substrate such as the hydrothermal method, chemical-bath deposition, potentiostatic deposition, pulsed-laser deposition, thermal transformation, and the post-annealing and sputtering method^{13,14,15,16,17,18,19}. The hydrothermal method is especially efficient for the preparation of layered double hydroxide (LDH) materials and is simpler than the other methods^{20,21}. In this work, nickel-cobalt-layered double hydroxide (NiCo(OH)₂) was grown directly on a stainless-steel (SS) substrate by using a simple facile, one-step hydrothermal method under the solvothermal condition. The electrochemical measurement reveals the highest specific capacitance of 2712.2 F/g at a current density of 9.1 A/g; furthermore it shows a good capacity retention of 67.8 % after 2000 cycles at a high current density of 31.8 A/g.

2. Experimental

2.1. NiCo(OH)₂ synthesis

The NiCo(OH)₂ electrode films were fabricated using a solvothermal process. The nickel chloride hexahydrate (NiCl₂·6H₂O) and the cobalt chloride hexahydrate (CoCl₂·6H₂O) are the sources of the nickel and cobalt, respectively, in the NiCo(OH)₂. The molar ratio of the NiCl₂·6H₂O: CoCl₂·6H₂O: urea combination is maintained at 2.76:4.98:7.49, and it was dissolved in methanol. The washed SS substrate was placed into the autoclave along with the precursor solution, and after it was sealed, the temperature of the oven was maintained at 110 °C for 12 h. The electrode with NiCo(OH)₂ was then washed with methanol and water to remove the

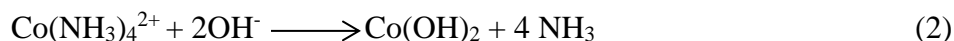
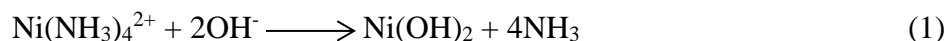
weakly bound residual products, followed by a drying at 60 °C. The weight of the NiCo(OH)₂ film is accurately calculated by the measuring of the difference between the weights of the pristine substrate and the electrode coated with the NiCo(OH)₂ film.

2.2. Physical characterization and electrochemical measurements

The microstructure of the NiCo(OH)₂ electrode film and its structural-phase change after the electrochemical measurements were determined via transmission electron microscopy (TEM, JEOL 2010) and selected area electron diffraction (SAED), respectively. The acceleration voltage was set as 200 kV. The crystallinity of the NiCo(OH)₂ film was measured using X-ray diffraction (XRD; Rigaku, Smart Lab) with a cathode operating at 40 kV and 30 mA. The range of the 2θ angular regions is between 5° and 80°, and the measurement was performed at a scan rate of 2°/min. The surface morphology was measured using field-emission scanning electron microscopy (FE-SEM; SUPRA 55VP, Carl Zeiss, Germany) operating at 15 kV. The supercapacitance behavior of the NiCo(OH)₂ film was studied using a conventional three-electrode cell in 1 M aqueous KOH solution; here, the NiCo(OH)₂ is the working electrode, while the saturated calomel electrode (SCE) served as the reference electrode and the Pt rod functioned as the counter electrode. A potentiostat (Princeton Applied Research, VersaSTAT 3) was used to measure the cyclic voltammetry (CV). The galvanometric-charge/discharge test was performed with the use of the potentiostat/galvanostat in the galvanostatic mode. An impedance analyzer was used to carry out the electrochemical impedance spectroscopy (EIS).

3. Results and discussion

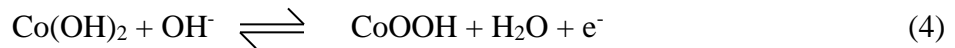
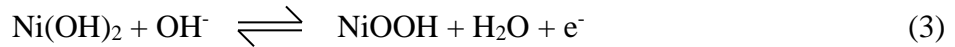
Figure 1 (a) represents the schematic representation of the synthesis of the NiCo(OH)₂. Under a mild solvothermal condition, the rate of the release of the hydroxyl anion is moderate, leading to a controlled reaction with the metal-amine complex that induces a well-developed nanoform like morphology of binary-layer double hydroxide that is described as follows;



The chloride ion in the reaction media is intercalated in the layered NiCo(OH)₂, and it is replaced with hydration and exchanged by the hydroxyl anion present in the aqueous electrolyte during the electrochemical performance measurement. Figure 1 (b) represents the XRD pattern of the as-prepared NiCo(OH)₂ film on the SS substrate. The sharp peaks denoted by the asterisk (*) symbol are due to the SS substrate. The XRD diffraction peaks that appear at the 2θ value of 11.42°, 23.1°, 33.58°, 57.64°, and 58.82°, correspond to the (003), (006), (012), (110), and (113) planes of the reflections of NiCo(OH)₂ respectively; here, it is indexed as both α-Ni(OH)₂ (JCPD: 38-0715) and α-Co(OH)₂ (JCPD: 46-0605). Because the sizes of Ni and Co ions are almost similar, they can replace each other in the crystalline sites of NiCo(OH)₂^{22,23}. The elemental analysis from the energy dispersive X-ray spectroscopy (EDX) measurement is presented in Figure 1 (c). The ratio of Ni to Co in terms of the atomic percent is approximately 1.46:1.51. The atomic percent of the chloride present in the nanofoam film is 18.44 %. The chloride anion is intercalated within the interlayer space offered by the NiCo(OH)₂ host, along with water molecules. The morphology of the LDH film was studied using FE-SEM, and as presented in Fig. 1 (d), the NiCo(OH)₂ LDH film has a nanofoam morphology. The dissolution-recrystallization process is the pathway for the nanofoam-like morphology of NiCo(OH)₂²⁴. The

flakes in the nanofoam are well interconnected with each other, forming a network-like structure with a large surface area, and because they are also well attached to the SS substrate, they provide excellent electron-diffusion paths. The wall thickness of the nanofoam is approximately 10 nm. The foam-like morphology is favorable for the electrochemical energy-storage performance due to the larger inter-sheet space that results in a more-effective ionic diffusion. The microscopic structure of the NiCo(OH)₂ sample was revealed using TEM and high-resolution (HR)-TEM, as shown in Figs. 1 (e) and (f), respectively; here the nanofoam morphology of the sample is clearly visible in the TEM image. The long-range ordered structure of the nanofoam morphology is indicated by the sharp diffraction spots and rings of the SAED pattern. The lattice fringes of 0.47 nm and 0.24 nm in the HR-TEM image corresponds to the (006) and (110) crystal faces, respectively, of the hydrotalcite-like LDH structure¹².

Figure 2 (a) shows the CV curves that were measured at different scan rates. The redox peak observed in the CV curves indicates that the binary metal hydroxide showed the pseudo-capacitance behavior. The oxidation and reduction peaks are evident at 0.31 V and 0.13 V, respectively, at a scan rate of 5 mV/s. The small potential-difference value is indicative of a sound reversibility of the electrochemical reactions. The faradic reactions of the NiCo(OH)₂ electrode in the alkaline KOH electrolyte are described by the following equations^{25,26}:



The oxidation process of the metal hydroxides produces metal oxyhydroxide species that show the pseudo-capacitive behavior. We have not observed individual oxidation and reduction peaks

of nickel hydroxide and cobalt hydroxide. This is presumably due to the similar oxidation and reduction behaviors of nickel hydroxide and cobalt hydroxide^{25,26}.

Figure 2 (b) shows the galvanostatic charge/discharge characteristics of the NiCo(OH)₂ electrode at different current densities. The shape of the charge-discharge curve is typical of pseudo-capacitors. The IR drop is ~ 50 mV at a current density of 9.1 A/g, indicating a low internal resistance at the electrode/electrolyte interface. The highest specific capacitance of 2710.2 F/g is obtained at the lowest current density of 9.1 A/g (Fig. 2 (c)). The calculated capacitance values are considerably higher than the previously reported ones that were obtained from NiCo(OH)₂ electrodes with different nano-morphologies and intercalated anions^{27,28}. This difference is presumably because the well-dispersed nanofoam structure of the electrode allows the penetration of the ion towards the inner core of the electrode, thereby enhancing the faradic reaction. Metal hydroxides that were intercalated with different anions such as chloride (Cl⁻), nitrate (NO₃⁻), acetate (CH₃COO⁻), and sulfate (SO₄⁻) were synthesized, and it was found that the metal hydroxides intercalated with the chloride anion showed the highest capacitance value; this is because the size of the chloride anion is the smallest, thereby enhancing the hydroxyl anion mobility^{29,30}. Accordingly, the small-sized singly-charged chloride ions in NiCo(OH)₂ exchanged efficiently with the hydroxyl anion, leading to a higher specific capacitance. In addition, the obtained capacitance value (~2710 F/g at 9.1 A/g) of the NiCo(OH)₂ LDH electrode is considerably higher than those of three-dimensional nanoporous Ni(OH)₂ (~1519 F/g at 7A/g)³¹, nanostructured Ni(OH)₂ (~1025 F/g at 1A/g)³², Co(OH)₂ nanosheets (~1164 F/g at 1A/g)³³ and Co(OH)₂ rods (~1116 F/g)³⁴.

Fig. 3(a) shows the CV cathodic peak current density as a function of square root of scan rate ($v^{1/2}$) for various LDH materials^{11,30,35,36}. The peak current increases linearly with $v^{1/2}$ and this is due to the diffusion-controlled reaction of hydroxyl ions. The relative diffusion coefficient (D_R) can be calculated from the following equation³⁷;

$$D_R = \left\{ \left(j_p / v^{1/2} \right) / \left(j_p / v^{1/2} \right)_{\text{Ref}} \right\}^2 \quad (5)$$

where j_p represents the cathodic peak current density. Table 1 compares the calculated relative diffusion coefficient of our electrode with some other LDH electrodes^{11,30,35,36}. The larger diffusion coefficient value of our sample reveals that it has improved interlayer spacing by the intercalation of the chloride ion. The performance of the electrode is dependent on the electrochemically active surface area (ECSA). It is measured in the non-Faradic low voltage linear-charging region below 0.25 V in which the current is proportional to the scan rate v as follows³⁸;

$$i_{DL} = C_{DL} v \quad (6)$$

$$\text{ECSA} = C_{DL} / C_S \quad (7)$$

where i_{DL} represents the current on the non-Faradaic linear charging region, C_{DL} is the linear region capacitance, and C_S is the capacitance of the KOH electrolyte. Here, $C_S = 0.04 \text{ mF/m}^2$ ³⁹. The C_{DL} value was estimated using the corresponding current density at 50 mV/s (see Fig. 3(b)). The obtained ECSA value for our sample is found to be 3632 cm^2 which results in better electrochemical performance. Recently, Kannan et al. reported an ECSA value of 496 cm^2 for a nanostructured nickel oxide electrode film³⁸.

Based on the charge-discharge measurements, the energy density and the power density (Ragone plot) for the $\text{NiCo}(\text{OH})_2$ electrode were obtained, as shown in Fig. 4 (a); subsequently,

excellent power and energy densities were obtained. Fig. 4 (b) presents the capacity retention of the $\text{NiCo}(\text{OH})_2$ nanofoam electrode up to 2000 charge-discharge cycles at a current density of 31.8 A/g and a 67.8 % capacity retention is shown after 2000 cycles. The inset represents the morphology of the electrode after the stability test. The repeated intercalation/deintercalation processes of the hydroxyl ions produce in-plane strain-generating cracks in the surface of the electrode³¹. Figure 4 (c) presents the electrochemical-impedance spectra of the electrode before and after the cycling in the frequency range of 10^4 Hz to 10^{-2} Hz. The spectra consist of three elements, as follows: solution resistance (R_s), charge-transfer resistance (R_{ct}) at the electrolyte/electrode interface (semicircle in the high-frequency region), and the Warburg impedance (Z_w) that corresponds to the straight line in the low-frequency region. After the cycling test, the R_{ct} and Z_w increased from 1.39 Ω to 18.07 Ω and from 2.65 Ω to 2.92 Ω , respectively. Extracted parameter values of the equivalent circuit are presented in Table 2.

4. Conclusions

For this work, a binder-free $\text{NiCo}(\text{OH})_2$ electrode is successfully synthesized on an SS substrate through the use of a simple template-free solvothermal process. The electrode has a well-interconnected nanofoam morphology intercalated with chloride anions, and it exhibits a maximum specific capacitance of 2710.2 F/g at a current density of 9.1 A/g. A sound capacitive retention of ~ 70 % after 2000 cycles was observed at ~ 32 A/g; furthermore, high power and energy densities were obtained. The excellent electrochemical energy-storage properties of the $\text{NiCo}(\text{OH})_2$ electrode are due to the synergetic effect between a large specific-surface area, binder-free direct contact between the electrode and the current collector with a low resistance,

and an improved ionic diffusion of the electrolyte that is due to the intercalated chloride anion that is induced by a large inter-gallery spacing.

5. Materials and methods

5.1. NiCo(OH)₂ synthesis

The NiCo(OH)₂ electrode films were fabricated using a solvothermal process. The nickel chloride hexahydrate (NiCl₂·6H₂O) and the cobalt chloride hexahydrate (CoCl₂·6H₂O) are the sources of the nickel and cobalt, respectively, in the NiCo(OH)₂. The molar ratio of the NiCl₂·6H₂O:CoCl₂·6H₂O:urea combination is maintained at 2.76:4.98:7.49, and it was dissolved in methanol. The washed SS substrate was placed into the autoclave along with the precursor solution, and after it was sealed, the temperature of the oven was maintained at 110 °C for 12 h. The electrode with NiCo(OH)₂ was then washed with methanol and water to remove the weakly bound residual products, followed by a drying at 60 °C. The weight of the NiCo(OH)₂ film is accurately calculated by the measuring of the difference between the weights of the pristine substrate and the electrode coated with the NiCo(OH)₂ film.

5.2. Physical characterization and electrochemical measurements

The microstructure of the NiCo(OH)₂ electrode film and its structural-phase change after the electrochemical measurements were determined via transmission electron microscopy (TEM, JEOL 2010) and selected area electron diffraction (SAED), respectively. The acceleration voltage was set as 200 kV. The crystallinity of the NiCo(OH)₂ film was measured using X-ray diffraction (XRD; Rigaku, Smart Lab) with a cathode operating at 40 kV and 30 mA. The range

of the 2 θ angular regions is between 5° and 80°, and the measurement was performed at a scan rate of 2°/min. The surface morphology was measured using field-emission scanning electron microscopy (FE-SEM; SUPRA 55VP, Carl Zeiss, Germany) operating at 15 kV. The supercapacitance behavior of the NiCo(OH)₂ film was studied using a conventional three-electrode cell in 1 M aqueous KOH solution; here, the NiCo(OH)₂ is the working electrode, while the saturated calomel electrode (SCE) served as the reference electrode and the Pt rod functioned as the counter electrode. A potentiostat (Princeton Applied Research, VersaSTAT 3) was used to measure the cyclic voltammetry (CV). The galvanometric-charge/discharge test was performed with the use of the potentiostat/galvanostat in the galvanostatic mode. An impedance analyzer was used to carry out the electrochemical impedance spectroscopy (EIS).

Acknowledgments

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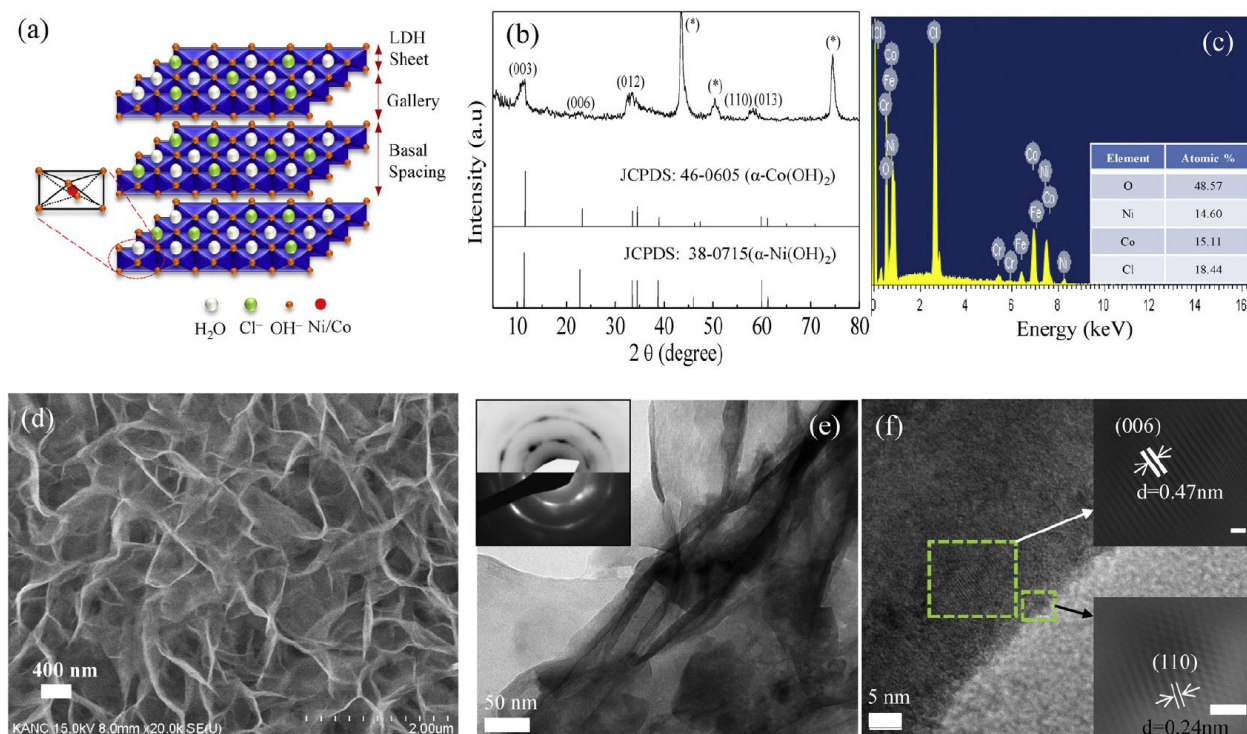


Fig. 1. (a) Pictorial representation of the synthesis and the NiCo(OH)_2 intercalated with chloride (Cl^-) ions, (b) XRD pattern of NiCo(OH)_2 film on a stainless-steel substrate, (c) energy dispersive X-ray analysis of NiCo(OH)_2 and the atomic percentages of the main constituting elements, (d) SEM image of NiCo(OH)_2 , (e) TEM image of NiCo(OH)_2 (inset: SAED pattern), and (f) high-resolution TEM image of NiCo(OH)_2 .

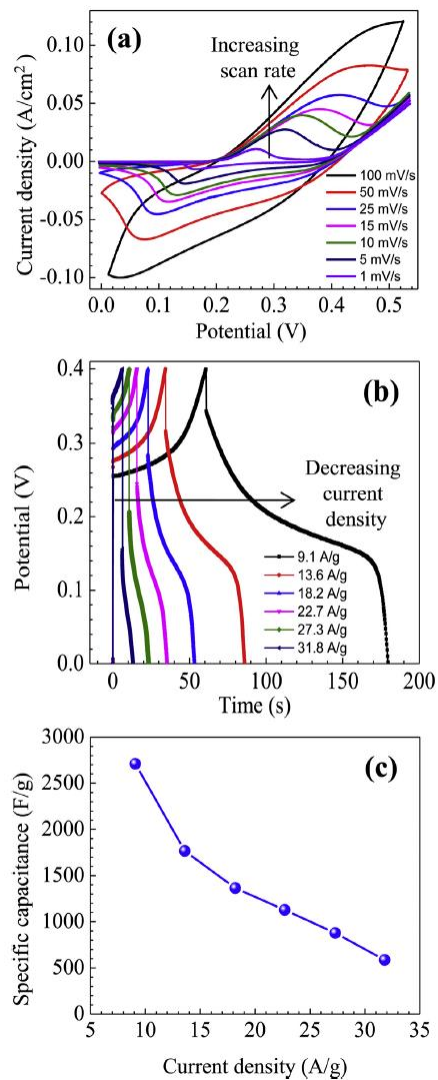


Fig. 2. (a) CV curves of the NiCo(OH)_2 electrode at different scan rates, (b) galvanostatic charge/discharge curves of the NiCo(OH)_2 electrode at different current densities, and (c) specific capacitance as a function of the current density.

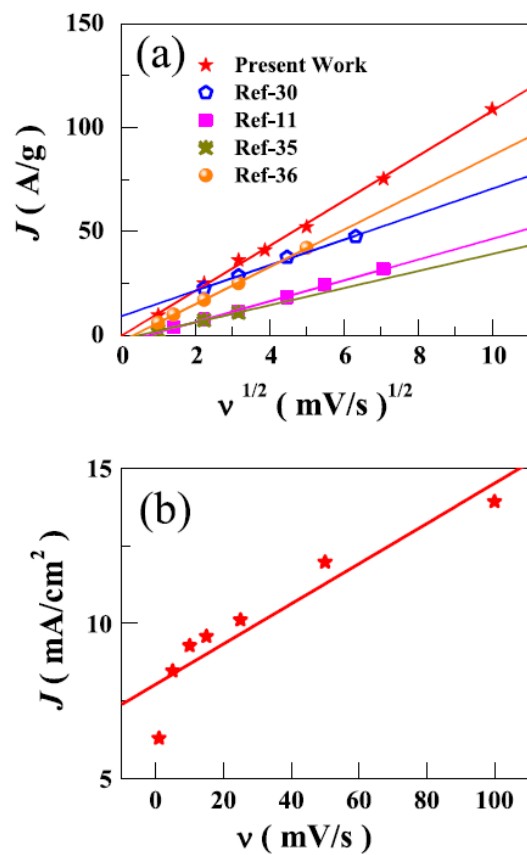


Fig. 3. (a) Cathodic peak current density versus square root of scan rate for our sample and other LDH electrodes, (b) current density versus scan rate extracted from the nonlinear region of the CV curves at 0.24 V. The extracted ECSA value is $\sim 3632 \text{ cm}^2$.

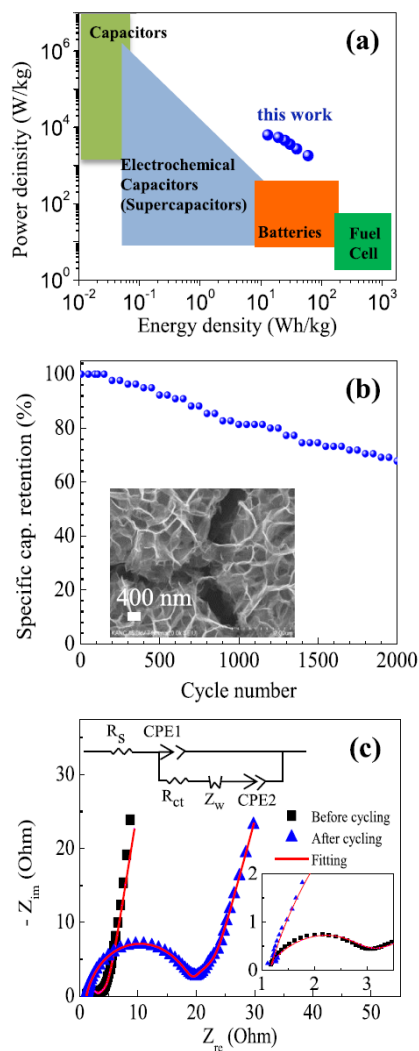


Fig. 4. (a) Ragone plot showing energy density and power density, (b) cycling performance of $\text{NiCo}(\text{OH})_2$ at a current density of 31.8 A/g for 2000 charge/discharge cycles (inset: morphology of $\text{NiCo}(\text{OH})_2$ after 2000 cycles), and (c) Nyquist plots of the $\text{NiCo}(\text{OH})_2$ electrode before the first discharge cycle and after the 2000th charge-discharge cycle. The inset shows an equivalent-circuit diagram for the modeling of the measured impedance curves.

Table 1

Calculated relative diffusion coefficient of our sample and other LDH electrodes.

LDH materials	$J(A/g)@v^{1/2} = 8 \text{ mv/s}$	Relative diffusion coefficient (D_R)
NiCo(OH) ₂ , Present work	86.32	1
Ni(OH) ₂ , ref.11	36.36	5.63
NiCo LDH, ref.30	58.27	2.19
NiCo LDH, ref.35	30.90	7.80
Ni(Co(OH) ₂ CO ₃ , ref. 36	68.64	1.58

Table 2

Main parameter values from the EIS measurements before and after cycling.

	$R_s (\Omega)$	$R_{ct} (\Omega)$	CPE-1	$Z_w (\Omega)$	CPE-2
Before cycling	1.146	1.39	5.2×10^{-4}	2.652	0.35
Ni(OH) ₂ , ref.11	1.149	18.07	6.8×10^{-4}	2.921	0.25

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