

Mechanistic insight into the framework methylation of H-ZSM-5 for varying methanol loading and Si/Al ratio using first principles molecular dynamics simulations

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Abstract

The methanol-to-hydrocarbons process is known to proceed autocatalytically in H-ZSM-5 after an induction period where framework methoxy species are formed. In this work, we provide mechanistic insight into the framework methylation within H-ZSM-5, at high methanol loadings and varying acid site density, by means of first principles molecular dynamics simulations. The molecular dynamics simulations show that stable methanol clusters form in the zeolite pores, and these clusters commonly deprotonate the active site, however the cluster size is dependent on temperature and acid site density. Enhanced sampling molecular dynamics simulations give evidence that the barrier for methanol conversion is significantly affected by the neighbourhood of an additional acid site, suggesting that cooperative effects influence methanol clustering and reactivity. The insights obtained are important steps in optimising the catalyst and engineering the induction period of the methanol-to-hydrocarbons process.

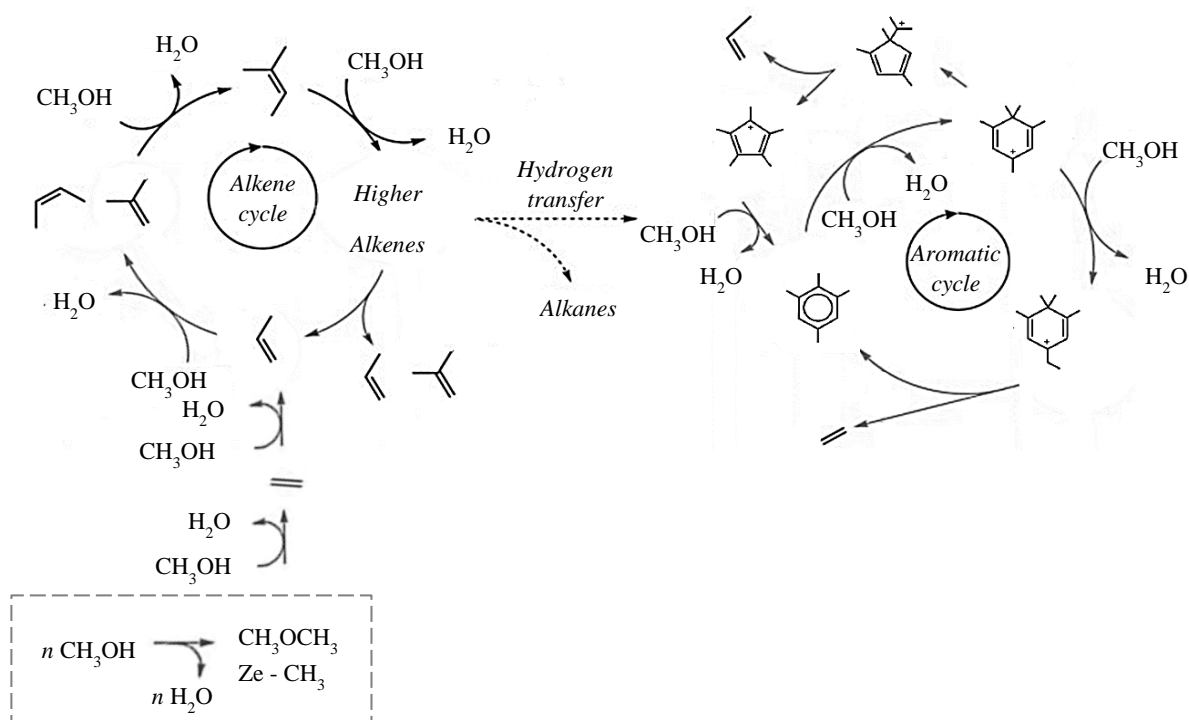
Keywords

Zeolite, Acidity, Methanol, Methylation, Methanol-to-hydrocarbons, Metadynamics

1. Introduction

Reducing society's fossil fuel dependence is at the forefront of current research developments, with alternative carbon sources, such as biomass, projected to secure a sustainable production of fuels and fine chemicals^{1,2,3,4}. Methanol can be produced from biomass-derived syngas, which can then be converted to a wide range of useful hydrocarbons using zeolite catalysts^{5,6,7}. The Methanol-to-Hydrocarbons (MTH) process is a promising technology to bypass crude oil in the production of fuel and light olefins and is now used on industrial scale^{3,8}; however controlling the product selectivity and deactivation rate remains a challenge^{3,8,9}.

Currently, there is broad agreement on the general aspects of the successive steps taking place during the MTH chemistry, as outlined in Scheme 1. The MTH process is characterized by a kinetic induction period, a state of low methanol reactivity during which the first C-C bonds are formed. Then, the first hydrocarbon pool (HP) species are formed, which act as a co-catalyst in the zeolite pores.^{9,10,11} The induction period is followed by a steady state process in which, depending on the zeolite topology and reaction conditions, a broad spectrum of hydrocarbons from alkenes to aromatics, like poly-methoxybenzyl species, may be formed^{6,8,12}. As illustrated in Scheme 1, the steady state regime consists of two autocatalytic reaction cycles in which subsequent methylation and olefin elimination reactions lead to the formation of olefins.



Scheme 1. Outline of MTH process with the reaction step of focus for our study, also part of the induction period, encapsulated with a dashed line.

Apart from direct methylation, it is known that adsorbed methanol forms framework bound methoxide species when passed over the catalyst. These methoxide species then may further take an active role, similar to methanol, being involved in several reaction steps, up to the formation of small olefins and aromatic hydrocarbons^{13,14,15,16,17}. Wang *et al.* reported that a pure, methylated zeolite (CH₃-ZSM-5, CH₃-Y or CH₃-SAPO-34) could be heated (523 K) without reagents to produce paraffins, olefins and aromatics^{16,17}, illustrating that the methyl moiety by itself can participate in the MTH process. In addition, controlling the rate of the methylation process can influence the deactivation rate; conversion of aromatics to polycyclic compounds was reported when the zeolite pores became blocked, thus deactivating the catalyst^{18,19}.

Detailed studies have been performed to investigate the competition between the concerted methylation (direct reaction of methanol) and stepwise methylation (reaction via methoxy groups)²⁰ of small olefins and aromatics²¹. Both mechanisms may occur and the prevailing mechanism largely depends on the catalyst topology and the operating conditions^{20,22,23,24}. This competition in mechanisms is also corroborated by Fourier-transform infrared spectroscopy (FTIR)^{18,19,20,25,26,27} and magic-angle nuclear magnetic resonance (NMR)^{16,21,22,28}. Early experimental investigations suggested that the framework methylation can occur spontaneously at room temperature²⁹, thus making it unclear how conditions affect

the methylation process. The low-temperature framework methylation was recently validated by diffuse reflectance FTIR (i.e. DRIFTS), quasielastic neutron scattering (QENS) and inelastic neutron scattering (INS) experiments^{30,31,32}. These studies highlighted that, when employing specific conditions, namely a high methanol loading (at least three methanol molecules per acid site) and a Si/Al ratio of 30, the framework methylation takes place in H-ZSM-5 but not in H-Y³¹. Both experimental and theoretical³³ investigations showed that this reaction may occur faster when increasing the methanol loading, due to the formation of methanol clusters that facilitate a spontaneous proton transfer. The detachment of the proton from the zeolite framework is thought to lower the methylation activation barrier; however, it is still unclear how the room-temperature methylation occurs.

First principles simulation techniques are a valuable tool to obtain mechanistic insight into elementary reaction steps. Such approaches lead to a better understanding of experimental observations. Early studies of the MTH process modelled methylation reactions with static methods on small cluster models of the zeolite framework, which neglected the role of the extended zeolite lattice on the stability of the transition state^{24,34}. Later reports suggested that confinement effects of the zeolite lowered the methylation barrier by 40 kJ/mol³⁵. Whilst static calculations may help to identify the transition states for elementary reactions, modeling the complex MTH environment consisting of several methanol (MeOH), dimethyl ether (DME) and HP species at operating conditions is not straightforward. In contrast, molecular dynamics (MD) techniques, which sample a larger part of the energy surface, can account for the configurational freedom of high methanol loadings and a high acid site density. Recently, enhanced sampling molecular dynamics methods have been successfully used within the context of zeolite catalyzed reactions.^{21,36,37} For example, the meta-dynamics technique has been applied to analyse the role of methanol loading on the methylation of H-ZSM-5 at high temperatures (623 K). The resulting energy barrier was observed to be considerably lower (139 ±2 kJ/mol) than in previous static calculations (154 kJ/mol)²¹.

This study aims to give mechanistic insight with respect to the spontaneous conversion of methanol within H-ZSM-5, at room temperature, by analysing the effect of higher methanol loadings and acid site density on the methylation reaction. We perform *ab initio* molecular dynamics simulations at conditions that mimic the experiments where the low-temperature methylation was observed within H-ZSM-5. Meta-dynamics simulations are also applied to investigate how the clustering of methanol molecules around the active site leads to activation

and formation of a methoxylated frameworks. We consider specifically the dynamics of the methanol molecules and their interaction with the Brønsted acid sites on the zeolite catalyst.

2. Methodology

2.1 Catalyst model

The H-ZSM-5 catalyst is represented by a unit cell model, which is periodically extended in three dimensions. The orthorhombic unit cell of the ZSM-5 zeolite (MFI topology) contains 96 tetrahedrally-coordinated (T) atoms. The unit cell parameters, presented in Table S1 of the SI, were averaged from a preliminary 50 ps MD simulation in the isothermal-isobaric (NPT) ensemble on the empty zeolite cells, with one and two acid sites per unit cell as appropriate. Brønsted acid sites are created by substituting a Si T-site in the parent crystal by a trivalent Al atom and adding a charge-compensating proton on an adjacent oxygen. In order to quantify the interactions between the active site and the methanol reactants, we modelled the H-ZSM-5 catalyst with one or two acid sites per unit cell, corresponding to a Si/Al ratio of 95 and 47, respectively. This model does not match exactly the referenced experimental conditions (Si/Al = 30, corresponding to ~3 acid sites per unit cell)³¹ but allows us to characterize the effects of acid site isolation and potential concerted interaction. For the single acid site model, the Al substituent is situated in the T12 position, at the intersection of the straight and zigzag channels in the MFI structure. For the model with two acid sites, the second Al substitution occurs in the T8 position, also at the intersection of straight and zigzag channels, being three T-sites apart^{35,38}. The choice of those particular sites satisfies both Loewenstein's³⁹ and Dempsey's⁴⁰ rules and allows testing of the viability for the "pairing" of sites, as is proposed in previous experimental studies⁴¹.

Various methanol loadings are studied in our catalyst model. One, three or five methanol molecules are evenly distributed in the intersection pore that contains the acid sites. These loadings are well below the maximum number of methanol molecules that could be adsorbed per unit cell, as determined from a thermodynamic model based on the pore volume, guest and interaction strength;^{42,43} more details are given in Section S2 of the Supporting Information (SI). The maximum loading considered (5 methanol per unit cell) is slightly less than experimental conditions (3 methanol molecules per acid site)^{30,31}, but proves sufficient in our simulations in order to observe the effect of clustering on reactivity.

2.2 Molecular dynamics

2.2.1 *Ab initio* molecular dynamics simulations parameters

Ab initio molecular dynamics (MD) simulations were performed with the CP2K simulation package (version 6.1)⁴⁴. The dynamics of the nuclei were governed by the Newtonian equations of motion, in which the potential from the Born–Oppenheimer electronic ground state is inserted. The self-consistent field (SCF) energy was evaluated with DFT using the revPBE functional⁴⁵ with Grimme D3 dispersion corrections⁴⁶ and the Gaussian Plane Waves method⁴⁷ that uses a combination of Gaussian basis functions (DZVP–GTH⁴⁸) and plane waves (320 Ry cut-off). The SCF convergence criterion was set to 1×10^{-5} Hartree between SCF iterations. The integration time step was set to 0.5 fs. For the various complexes, a 50 ps MD production run are carried out in the NVT ensemble at 300 K, controlled by a chain of five Nosé-Hoover thermostats^{49,50,51}. The cell volume was fixed to the cell parameters from the preliminary NPT simulation on the empty cell, where the pressure of 1 atm was controlled by a Martina-Tobias-Klein barostat.⁵¹ Trajectory snapshots are taken every 1 fs of the 50 ps NVT production run.

2.2.2 Structural analysis

Geometric analysis

To understand and quantify the geometric features of our simulations, we tracked a range of bond lengths and determined the average distance and standard deviation along the molecular dynamics trajectories (Figure 1).

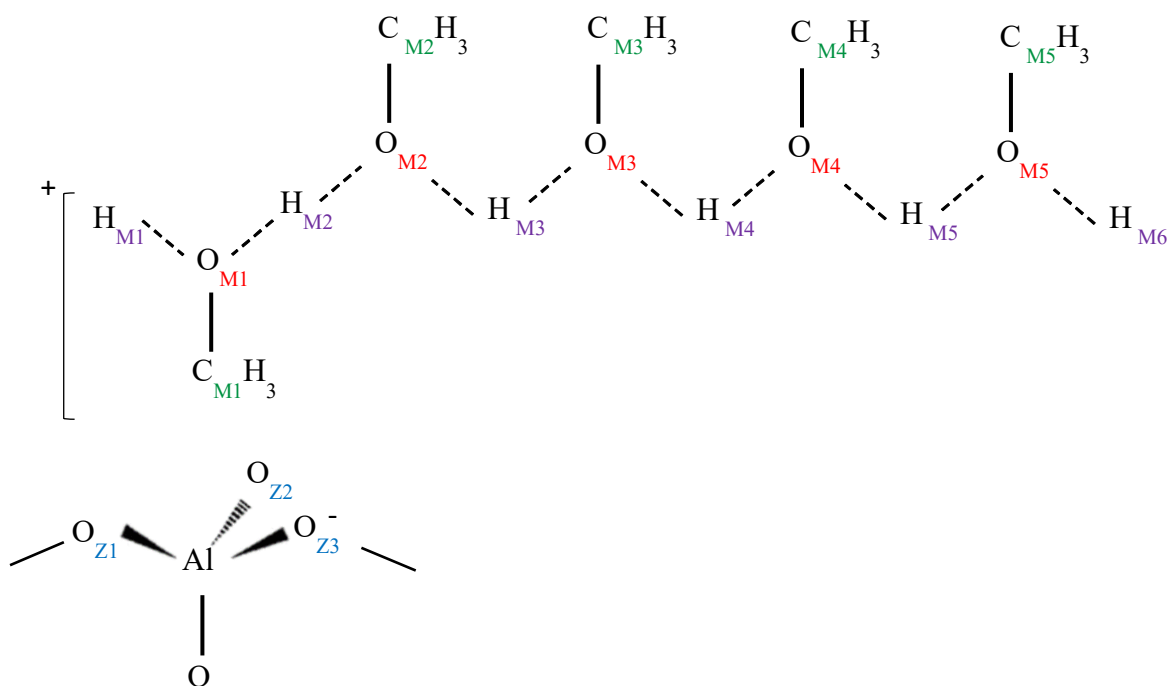


Figure 1. Schematic representation of parameters used for Structural Analysis in the MD simulations. The analysed intra- and inter-molecular distances are between: hydrogen and nearest methanol oxygen, $d(O_{M1-5}-H_{M1-6})$; methanol oxygen atoms, $d(O_{M1-5}-O_{M1-5})$; and carbon atoms, $d(C_{M1-5}-C_{M1-5})$, where indices denote the parent methanol cluster of the atom of interest.

Additionally, a more in-depth approach was taken to determine the stability of the methanol cluster around the active site. As illustrated in Figure 2, the distance is calculated between the geometrical centre for the oxygen atoms in the clustered methanol molecules (M) and the geometric centre for the three oxygen atoms exposed to the methanol cluster at the active site (A). To quantify the overall interaction of multiple acid sites with the methanol cluster when a second acid site is considered, the variation of the distance of the methanol cluster between the two acid sites is analysed, which is done by determining the distance between the centre of the methanol cluster and the geometric centre of the smallest zeolite ring containing the two aluminium atoms and neighboring silicon atoms, (R) (Figure 2).

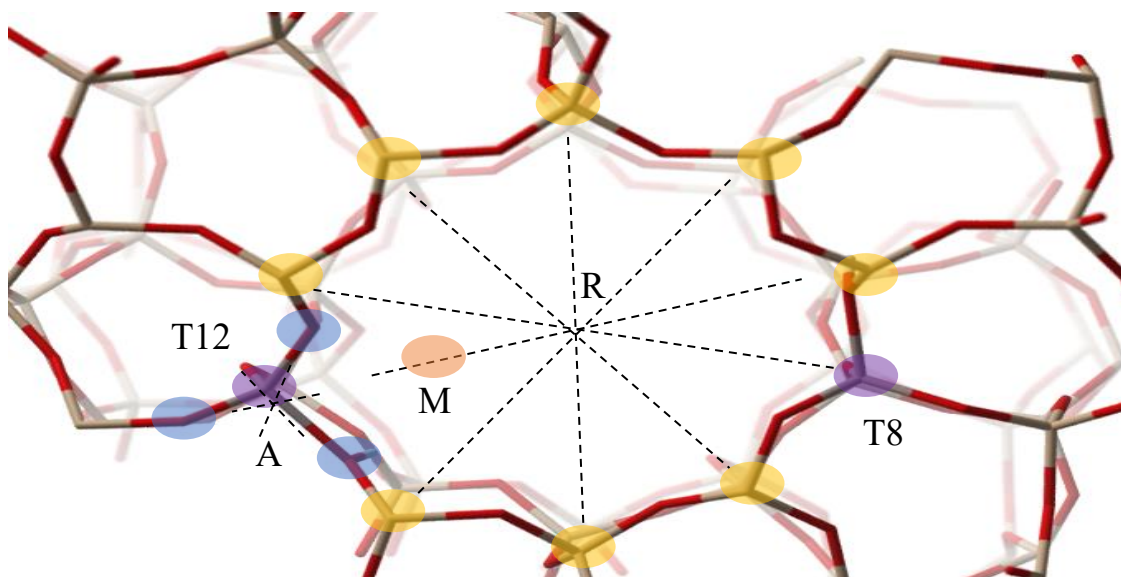


Figure 2. Distances are measured between both the centre of the active site (A), and the centre of the aluminium ring (R), and the centre of the methanol cluster (M) with Al - purple, Si - yellow, O - red, H - white, with methanol molecules eliminated from figure for a clear view of the geometric points used as reference.

Protonation effects

We determined the distance between the Brønsted proton, co-adsorbates and zeolite sites by measuring the length of the O-H bonds in the methanol cluster, allowing us to conduct a statistical analysis of protonation effects. Specifically, the probability of the zeolite site being deprotonated, and methanol being protonated by the Brønsted proton, is calculated as a percentage of time wherein the O-H bond length between the Brønsted proton and a methanol oxygen is less than or equal to 1.2 Å. We also analysed the position of the Brønsted proton in the methanol cluster by determining the percentage of time where a methanol molecule would simultaneously have two O-H bonds less or equal to 1.2 Å.

Clustering probability

The distance between the neighbouring methanol molecules, $d(\text{O}_M\text{-O}_M)$, was used to quantify the probability of methanol clustering by considering a distance threshold of equal to or less than 3.0 Å. This distance represents the sum of the O-H covalent bond of a methyloxonium molecule (1.5 Å) and a strong hydrogen bond (1.5 Å) as determined from previous theoretical calculations⁵² and is similar to previous experimental findings⁵³. We note that the methanol molecules do not change position significantly in the methanol clusters, based

on the minimum and maximum distances tabulated in Tables S2 and S3, Section S3 of SI, particularly the $d(\text{O}_M\text{-O}_M)$ lengths. Furthermore, this analysis takes into account the simultaneous presence of different types of clusters.

2.3 Metadynamics

To accelerate the sampling of the activated transition from methanol to methoxide, the metadynamics (MTD) approach was employed^{44,54,55,56}. Gaussian hills with an initial height of 5 kJ/mol and width of 0.02 are added every 25 fs along two collective variables (CVs). These settings were previously shown to give accurate results for similar methylation reactions in H-ZSM-5²¹. The CVs are defined by coordination numbers (CN) selected to uniquely describe each state of the reaction:

$$\text{CN}(i, j) = \sum_{\substack{i \in I \\ j \in J}} \frac{1 - (r_{ij}/r_0)^n}{1 - (r_{ij}/r_0)^m} \quad (1)$$

in which r_{ij} is the distance between atoms i and j . The parameters n and m were set to 6 and 12, respectively. The reference distance, r_0 , was chosen to be similar to the transition state distance (2.0 Å). The first CV, CV1, is defined by $\text{CN}(\text{C}_{\text{MeOH}}\text{-O}_{\text{MeOH}})$, which describes the breaking of the C-O bond of the methanol; CV2 is then defined by $\text{CN}(\text{C}_{\text{MeOH}}\text{-O}_{\text{zeolite}})$ to describe the formation of the C-O bond between the resulting methyl moiety and the zeolite framework. Also, an additional constraint on a third collective variable, CV3, defined as the coordination number of the two Brønsted protons on the oxygen of the methanol reactant, is applied to keep the methanol molecule in the protonated state. Additional details on the CVs used, wall positions and metadynamics settings are provided in Section S4 of SI. The metadynamics simulations were considered to be converged if the barriers between every 500 hills added do not differ by more than 5 kJ/mol. In order to determine error bars, the simulation was continued such that a further 500 hills were added to the system once it had reached convergence. The error bar with respect to the transition state was then calculated as the average between the energy barrier at the moment of convergence and the energy barrier once these 500 additional energy hills had been included. The obtained 2D free energy surface is then projected on to the difference of the two collective variables. The phenomenological free energy barrier is

computed by the procedure proposed by Bučko *et al*⁵⁷. Further details on the methodology and case studies are provided in the work of Bailleul *et al*⁵⁸.

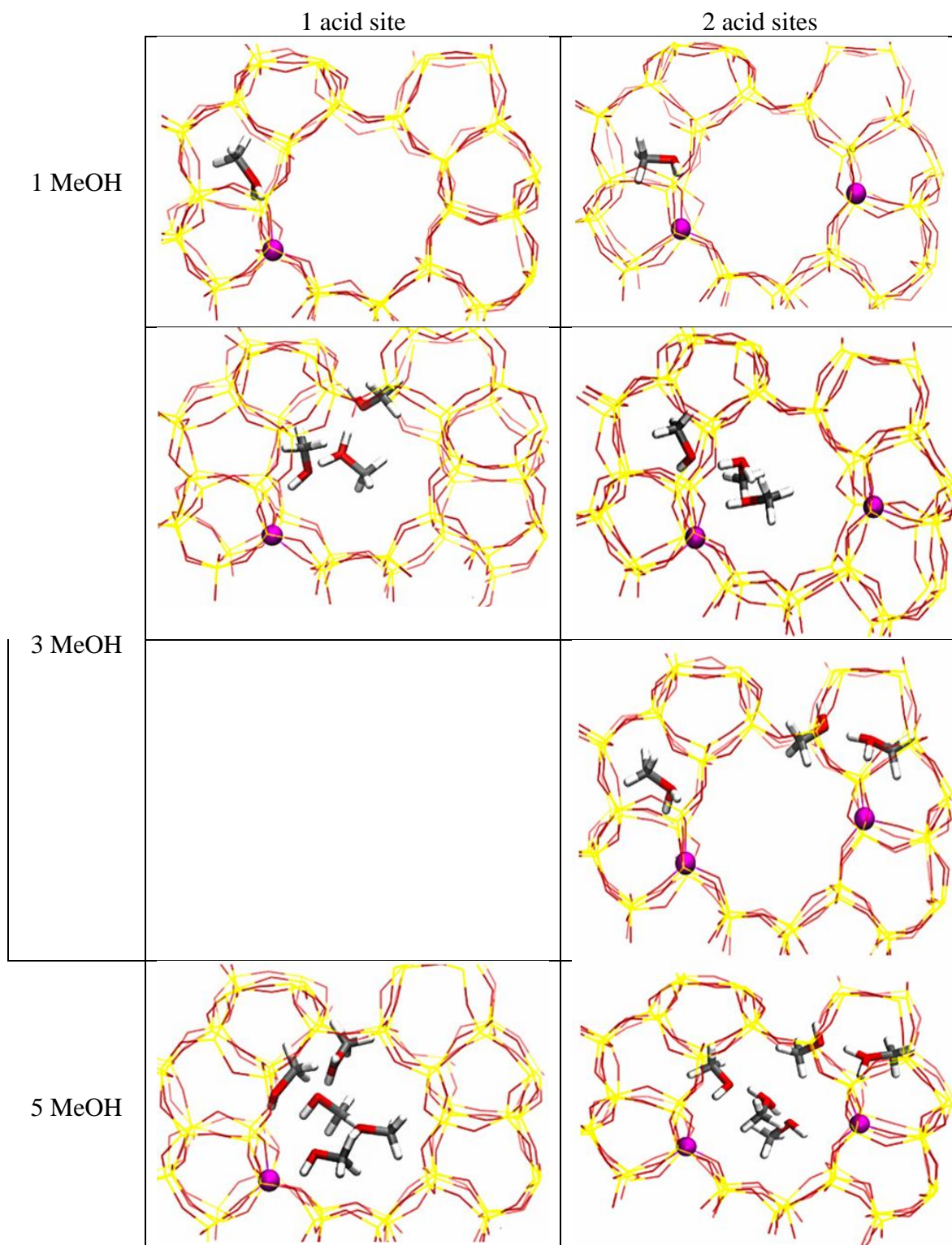


Figure 3. Equilibrated models from NPT simulations, with Al - purple, Si - yellow, O - red, C - grey, H - white, with one acid (left column) and two acid sites (right column) per unit cell, and one (top row), three (middle two rows) and five (bottom row) methanol molecules per unit cell.

3. Results and discussion

3.1 Methanol dynamics at room temperature

For each of the model systems, shown in Figure 3, we performed a 50 ps molecular dynamics simulation to analyse the dynamic adsorption behavior of the various methanol loadings. The methanol hydrogen bonding network and clustering behavior is described in Section 3.1.1, whereas the ability of the methanol cluster to deprotonate the acid site is considered in Section 3.1.2. Finally, the relative position of methanol in the zeolite channels is discussed in Section 3.1.3.

3.1.1 Methanol configuration. Multiple methanol molecules can form stable clusters, connected by hydrogen bonds, which are able to deprotonate the acid site. At 300 K, when having one acid site per unit cell, all methanol molecules remain connected through a hydrogen bond network and the methanol cluster is stable for the entire simulation, both for a loading of 3 and 5 methanol molecules. However, in the case of two acid sites per unit cell, the five methanol molecules are distributed as a trimer on the T12 site and dimer at the T8, both of which are also stable for the entirety of the production run. Methanol clustering of this nature has been observed previously in MD simulations (at 670 K),³⁶ and correlated with experimental results; the methanol clusters match with previous IR and calorimetric studies, where up to 11 methanol molecules are reported to adsorb around an active site when the Si/Al ratio is 136⁵⁹ and less than 3 methanol molecules are adsorbed at the active site when the Si/Al ratio is 36 or lower, i.e. the zeolite framework has a higher acid site density^{59,60}.

To evaluate the effect of temperature on the methanol dynamics and the strength of the hydrogen bonds, we performed MD simulations on the single acid site model with 5 methanol molecules per unit cell both at room temperature (300 K) and at typical MTH operating temperature (670 K). At room temperature, we find that formation of pentamers has the largest probability, whereas as in the earlier simulations at high temperature trimers were found to be the most stable (Figure 4). Importantly, in both cases, the methanol clusters (trimer and pentamer) are protonated, for the majority of the time. The sensitivity of the results were analysed with respect to the interaction cutoff threshold, but the distribution of cluster sizes would vary by less than 5% for values of $d(O_M - O_M)$ up to 4.0 Å. We also note that no other types of clusters are formed from the unbonded, free moving methanol molecules other than those mentioned in Figure 4.

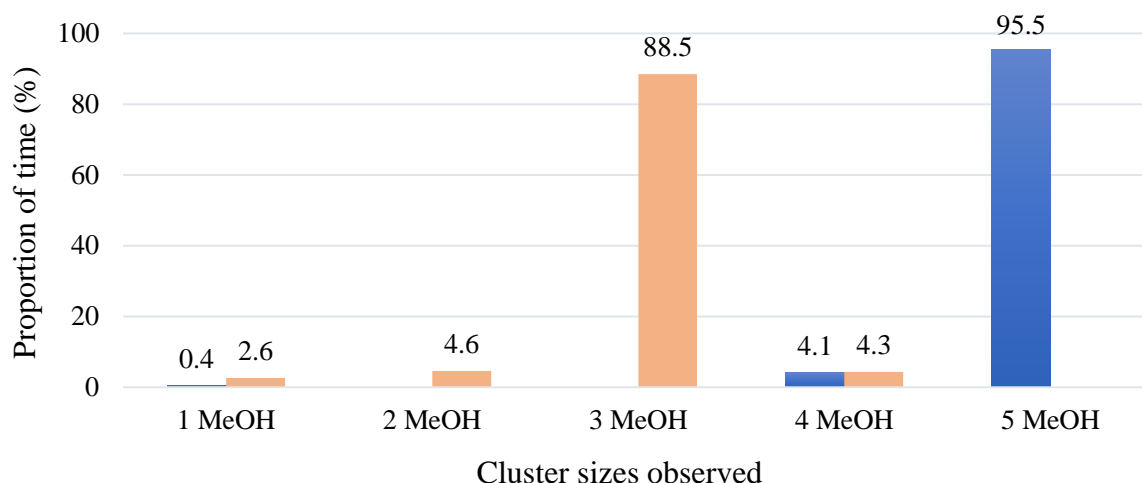


Figure 4. Proportion of simulation time for which five methanol molecules (MeOH) were collected in clusters of size one to five molecules. Results are presented for one acid site per unit cell, with the temperature in this work at 300 K (blue) and at 670 K (orange).

At 300 K, we see in Table (1) that the hydrogen bonds of the 4th (1.51 Å) and 5th methanol (1.90 Å) elongate the further they are from the Brønsted proton, and these bonds eventually break once higher temperatures (670 K) are employed. It is expected that the size of the hydrogen-bonded protonated clusters is determined by a balance between enthalpic stabilization and entropic stabilization. Analysing Table 1 in detail, we can see that the average distance between the methanol oxygen and framework proton for one methanol per acid site is larger than 1.3 Å in all simulations, confirming that the framework does not deprotonate; however, for three and five methanol molecules, the same distance, $d(\text{H}_{\text{M}1}-\text{O}_{\text{M}1})$, is reduced below 1.1 Å as the framework proton shifts onto methanol, forming a methoxonium (CH_3OH_2^+) ion within the methanol cluster. Considering the three methanol systems shown in Figure 3, we can see that an interplay between an Eigen and a Zundel configuration ($\text{CH}_3\text{OH} - \text{H}_{\text{M}2}^+ - \text{CH}_3\text{OH}$) occurs,⁶¹ with the hydrogen nuclei $\text{H}_{\text{M}2}$ delocalised between the oxygen in either the first or second methanol, $\text{O}_{\text{M}1}$ or $\text{O}_{\text{M}2}$ respectively, on average stabilised equidistant between the two. A similar observation is made for the simulations containing five methanol molecules, though the position of the Zundel configuration in the methanol chain varies depending on the number of acid sites in the framework.

Table 1. Average intra- and intermolecular distances between oxygen and hydrogen atoms in the methanol (MeOH) molecules over the entire trajectory run times, presented in Å. All results are from methanol adsorbed on the T12 site.

MeOH per cell	Si/Al ratio	d(H _{M1} -O _{M1})	d(O _{M1} -H _{M2})	d(H _{M2} -O _{M2})	d(O _{M2} -H _{M3})	d(H _{M3} -O _{M3})	d(O _{M3} -H _{M4})	d(O _{M4} -H _{M5})	d(O _{M4} -H _{M5})	d(O _{M5} -H _{M6})
1	95	1.36	-	-	-	-	-	-	-	-
	47	1.34	-	-	-	-	-	-	-	-
3	95	1.01	1.28	1.19	1.04	1.59	-	-	-	-
	47	1.00	1.40	1.13	1.09	1.46	-	-	-	-
5	95	1.00	1.58	1.05	1.27	1.21	1.51	1.90	1.03	1.02
	47	1.03	1.28	1.20	1.04	1.58	-	-	-	-

3.1.2 Methanol state. During our simulations, models with one methanol molecule adsorbed at the acid site are observed to deprotonate the zeolite framework for ~10% of the overall simulation time, as calculated by comparing the distance of the Brønsted proton with the framework oxygens and the adsorbed methanol. Additional information on the single methanol deprotonation of the zeolite acid site is provided in Section S5 of SI. In contrast, increasing the methanol loading to 3 or 5 molecules per acid site results in deprotonation occurring for ~90% of the simulation time, i.e. framework deprotonation is greatly increased. During every simulation, regardless of methanol loading, the zeolite active site is deprotonated and re-protonated several times. Compared to a single methanol molecule, a cluster better stabilises the positive charge. At the higher methanol loadings, the proton appears to be stabilised (solvated) in the centre of the methanol chain, away from the active site, as concluded by assessing the distance between neighbouring oxygen and hydrogen atoms in the simulation trajectory (see Tables 1 and 2). Previous IR and NMR studies reported a clear signal for protonated methanol molecules at high reactant loadings, but in the case of low methanol loadings, the corresponding signal was mostly for the physisorbed (non-protonated) state.^{62,63,64} The low probability of deprotonating the zeolite framework with just one methanol molecule may explain the experimental difficulties when evaluating the conditions for activating methanol; specifically, 1 methanol per acid site coverage at ~400 K (Si/Al = 30)^{62,63,64}.

In addition, we calculated the proportion of time for which each methanol molecule in the chain is protonated into a methoxonium ion, based on the distances between oxygen and

hydrogen atoms (presented in Table 2) for the part of the simulation trajectory where the cluster remains in the protonated state.

Table 2. Percentage of time (%) that each methanol (MeOH) molecule in the cluster spends as a methoxonium ion during the simulation, with the order (n^{th}) of the protonated methanol molecule being provided in the second row.

Si/Al	MeOH per cell	Percentage of time per protonated methanol (%)				
		1 st	2 nd	3 rd	4 th	5 th
95	3	25.0	49.8	25.2		-
47		13.9	64.3	21.8		-
95	5	4.9	36.9	52.9	5.3	-
47		27.0	45.1	27.9		-

The migration of cations from the framework, as we have observed here for the acid proton in the methanol chain, is a general effect. For example, for methanol in a NaY system, theoretical investigations showed that methanol facilitates migration of the Na⁺ cation from the vicinity of the active site to the centre of the pore, which influences the stability of the methanol cluster.⁶⁵ The stability of the solvated cation in the centre of the pore, surrounded by methanol molecules, may be due to a favourable electrostatic environment, as well as the distance of the methanol cluster from the active site hindering the re-transfer of the Brønsted proton from the methanol. Theoretical studies of gas-phase methanol reported that the energy to form a methanol cluster, protonated or neutral, reaches a plateau after adding 5 methanol molecules. The binding energy of a gas-phase 5 membered protonated methanol is ~150 kJ/mol which is five times higher than forming a neutral cluster of the same size, which highlights the significantly enhanced stabilization of a protonated cluster⁶⁶ in the zeolite environment. The same study reports the proton affinity to increase until the methanol cluster reaches 3 methanol molecules, with proton affinity being 1074 kJ/mol⁶⁶ which is fairly close to the deprotonation energy of the T12 site in H-ZSM-5, 1093-1122 kJ/mol,⁶⁷ further showcasing the influence of the methanol loading on the activation of the methanol reactant. In addition, static calculations considering two methanol molecules adsorbed on the T12 zeolite acid site also reported formation of a protonated methanol cluster and stated that the deprotonation of the zeolite by adsorbed methanol clusters is mainly influenced by energetic factors, rather than entropic effects.^{24,51}

3.1.3 Methanol positioning. As previously mentioned, we found that a high methanol loading can lead to the formation of methanol clusters that deprotonate the acid site. In order to

rationalise the formation of the methanol clusters, it is necessary to analyse further their dynamic behaviour at the active site. Such information is crucial in considering both diffusivity as well as subsequent reactivity at the acid site, as longer distances will alter the accessible reaction pathways. we determined the distances between the geometric centre of the methanol cluster and framework active site, as described in Section 2.2.2. Interestingly, for 1 acid site per unit cell the distance frequency analysis (Figure 5) shows that the trimer clusters stabilise further from the active site than the pentamer and monomer; we suggest that this effect could be due to the higher methanol loadings of five molecules per active site leading to compression of the methanol molecules in the pore. However, we also note that this behaviour is not observed for two acid sites per unit cell; instead, the protonated trimer appears to be repelled by the second (positively charged) Brønsted site, leading to the trimer configuration being closer towards the first active site. Similar behaviour is also observed for the pentamer methanol cluster, which is closer towards one particular active site when there are two acid sites in the zeolite model, though the effects are less pronounced.

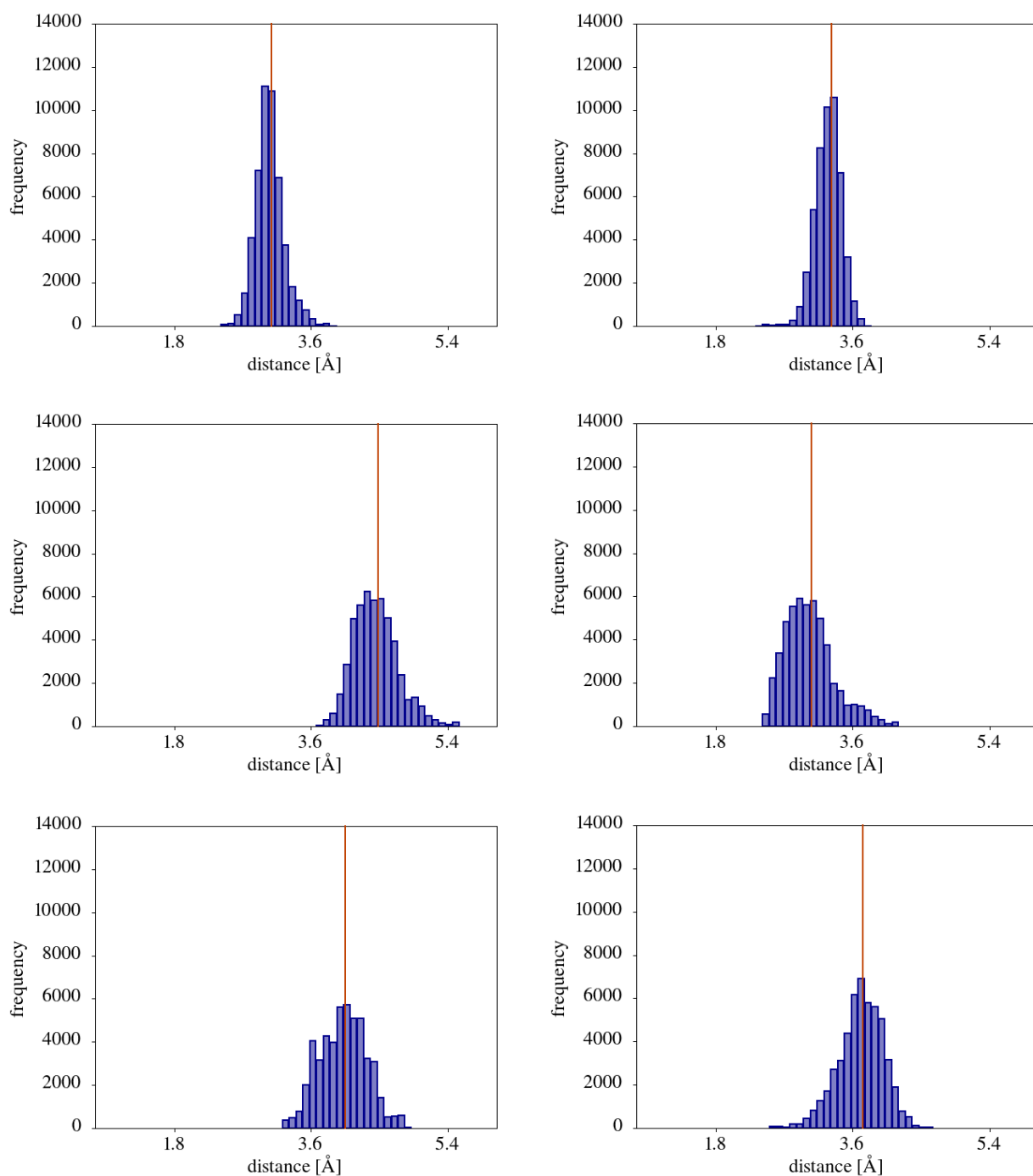


Figure 5. Histogram, during a 50 ps simulation at 300 K, of the distance between the centre of the methanol cluster (M) adsorbed at the T12 site and the centre of the exposed T12 acid site (A). Models are considered having one (left column) and two (right column) acid sites, with one (top row), three (middle row) and five (bottom row) methanol molecules per unit cell. An orange vertical line highlights the average distance.

The effect of the second acid site on the methanol cluster was further analysed by determining the distance between the methanol cluster and the centre of the zeolite ring that contained the two acid sites, positioned at T12 and T8 in the zeolite, as described in Section

2.2.2. When there is only one acid site in the unit cell, the distance between methanol molecules and the centre of the zeolite ring decreases with increasing quantity of methanol molecules (Figure 6).

This behaviour is expected, as it becomes more difficult for the methanol molecules to cluster around the single acid site with increased loading, and so the geometric centre shifts towards the centre of the pore. The position of the methanol cluster is less clearly defined when there are two acid sites in the unit cell. For a methanol monomer, the distance between the acid site and the methanol monomer slightly increases (Figure 5), and the distance between the methanol monomer to the centre of the pore also increases (Figure 6). For a methanol trimer, the mean distance between the centre of the methanol cluster and the centre of the zeolite ring remains constant, though with a great variance especially towards high distances. Finally, for pentamers in a system with two acid sites, a bimodal distribution is observed with distances of $\sim 2.4 \text{ \AA}$ and $\sim 3.8 \text{ \AA}$ prominent, which are significantly greater than the average of 1.8 \AA observed for the simulations with five methanol in a system with a single acid site. In addition to the above, the time dependent variation of the distance between the methanol cluster and the centre of the zeolite ring, provided in Section S6 of SI, also highlights a sudden change in the position of the methanol cluster with respect to the centre of the ring when an additional acid site is present, which contributes to the bimodal appearance observed in Figure 6 for five methanol molecules.

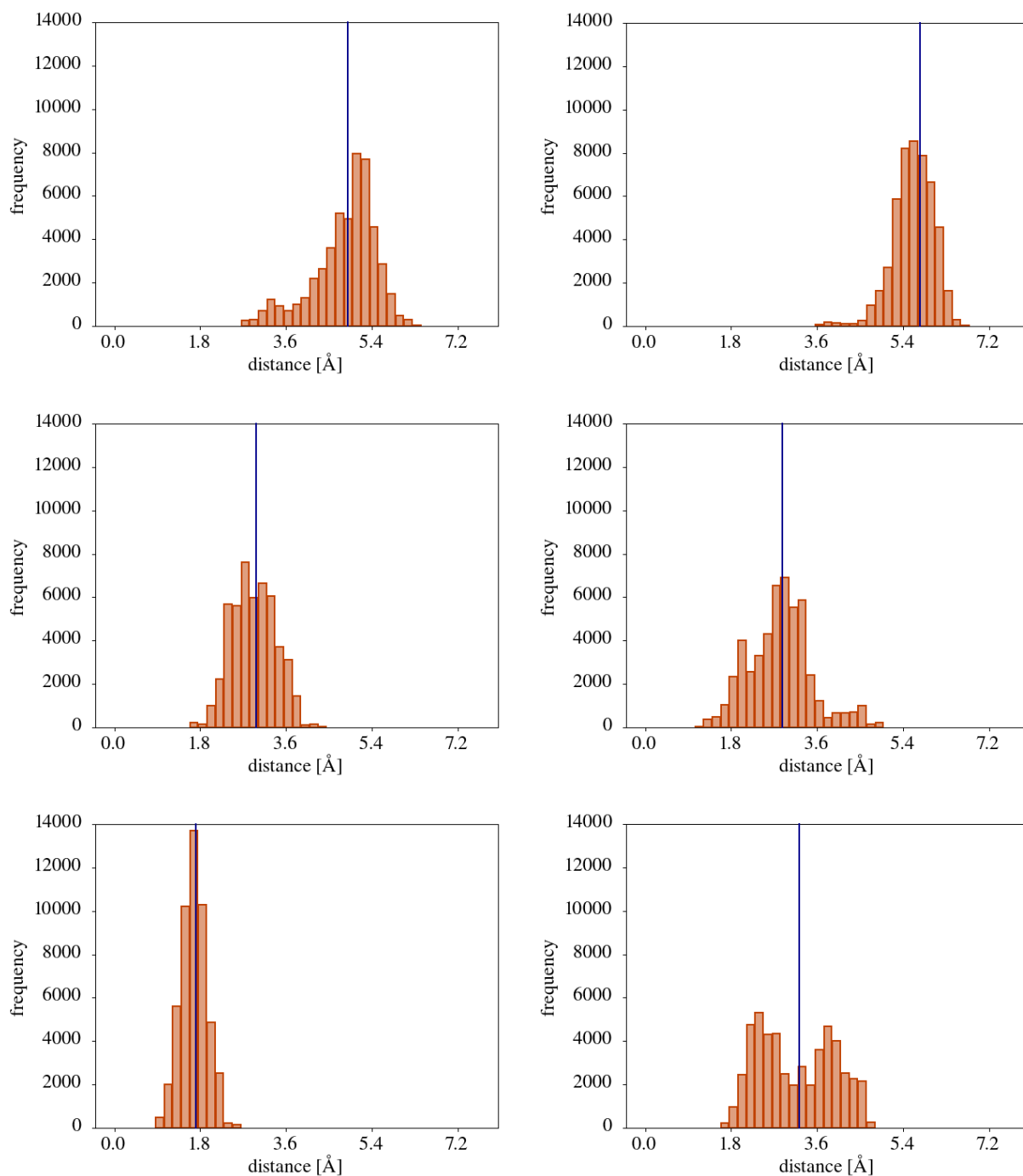


Figure 6. Histogram, during 50 ps simulation at 300K, of the distance between the geometric centre for the methanol cluster (M) adsorbed at the T12 site and the centre of the zeolite pore (R). Models are considered having one (left column) and two (right column) acid sites, with one (top row), three (middle row) and five (bottom row) methanol molecules per unit cell. A dark-blue vertical line highlights the average distance.

3.2 Framework methylation

Spontaneous conversion of methanol to framework methoxide groups was not observed in regular molecular dynamics simulations, which is expected as methylation is an activated process. To sample methylation events, we employed enhanced sampling molecular dynamics simulations, as explained in Section 2.3. In Figures 5 and 6 of Section 3.1.3, the histograms for the methanol monomer show similar profiles when the molecule is adsorbed in a unit cell with one or two acid sites. The distance between the methanol molecule and the center of the active site is larger by 0.24 Å in the case of two acid sites per unit cell. These observations indicate that the dynamic behaviour of a single methanol molecule adsorbed in a unit cell having one or two acid sites is similar. Therefore, the analysis of the single methanol methylation was limited to just the single acid site per unit cell case. The calculated methylation phenomenological free energy barriers (ΔF^\ddagger) are given in Table 3, alongside the reversible work between the free energy minimum and transition state (ΔF) obtained using as reference for the reactant state, the lowest energy state sampled in the local minimum population as opposed to the highest energy state, employed to determine the phenomenological barrier, as explained in Section 2.3. For comparison, the values obtained in the work of Van Der Mynsbrugge et al²¹ are also displayed in Table 3.

Table 3. Reversible work between the free energy minimum and transition state (ΔF) and phenomenological free energy barriers (ΔF^\ddagger) for zeolite methylation, presented in kJ/mol, with ΔF having the same error bars as the phenomenological barriers.

Si/Al ratio	Methanol/u.c.	This study (300 K)		Reference ²¹ (623 K)
		ΔF^\ddagger	ΔF	ΔF
95	1 MeOH	142 ± 3	160	160 ± 5
95	3 MeOH	169 ± 5	171	-
47		142 ± 2	152	-
95	5 MeOH	149 ± 2	156	139 ± 2*
47		112 ± 2	119	-

*Results from the conversion of methanol co-adsorbed with three methanol molecules and one water molecule

Previously, based on static calculations, activation barriers of 225 kJ/mol (for single methanol methylation) and 184 kJ/mol (two methanol methylation) were reported.³³ Similarly, we also find that the activation barrier varies with methanol loading, although not as significantly as proposed in earlier studies.^{24,33,34} These earlier studies mainly employed small clusters^{24,34}, where the overall stabilization of the lattice may not have been sufficiently taken into account, giving larger changes when adding more methanol molecules; and in work using periodic models, lower levels of theory may not have correctly represented the chemical

environment³³. Irrespective of the simulation approach, some caution should be taken in directly comparing statically and dynamically obtained barriers, as the sampling of the reactant state might be slightly different⁵⁸. Specifically, static calculations of methanol in H-ZSM-5 commonly consider the single methanol molecule adsorbed in a non-protonated state as reference. In contrast, in our MD and MTD simulations, a single methanol is also sampled in the protonated state, which eliminates the protonation step necessary in static calculations and leads to a limited difference between an unassisted (i.e. single) and assisted methylation (i.e. multiple methanol molecules). To quantify the difference between using a protonated or non-protonated methanol as the reference reactant state, when determining the methylation barrier, the free energy and phenomenological free energy barriers were compared. The reversible work between the free energy minimum and transition state (ΔF) uses the sampled meta-stable intermediate, i.e. protonated methanol, and is ~ 20 kJ/mol greater than the phenomenological free energy barrier (ΔF^\ddagger), which is based on the stable non-protonated configuration.

When comparing the activation free energies for the case methanol conversion from a single molecule ($\Delta F^\ddagger = 142 \pm 3$ kJ/mol) with that for the higher methanol loading of 5 methanol molecules per single active site unit cell ($\Delta F^\ddagger = 149 \pm 2$), no significant influence on methylation barrier is observed. Also, there is no significant difference between ΔF and ΔF^\ddagger since methanol remains protonated in the presence of other methanol molecules, as discussed in the previous section. For three methanol per unit cell we see a decrease in the ΔF with increasing acid site density. The highest methylation barrier, encountered in the three methanol molecules absorbed in a single acid site zeolite unit cell, could be due to the methanol cluster being positioned further from the active site. Based on the MD simulations results in Figure 5, we find that the center of the methanol cluster is at 4.48 Å from the active site, which is the furthest out of all the other studied cases. This observation may also explain the difference in methoxylation barrier when having a second acid site, where, from the MD geometric analysis, we show that the methanol cluster is closer (3.06 Å) to the active site. The acid proton of the second acid site (T8) has a repelling effect towards the positively charged methanol cluster, causing the methanol cluster to be closer to the opposite active site (T12), as illustrated in Figure 7A. Thus, including additional methanol molecules results in another preorganization of the methanol clusters closer to the active acid site, yielding lower barriers.

Returning to systems with 5 methanol molecules, we find that the barrier observed in our simulations drops significantly with increase in reactant loading, from 169 ± 5 , when having 3 methanol molecules, as described in the previous case, to 142 ± 2 kJ/mol. The

influence of the methanol loading on the methylation barrier could be due to the confinement effects determined by the additional methanol molecules in the zeolite pore that would influence the polarity of the electronic density around the reactant and keep the methanol molecule closer to the active site. We also note that, for Si/Al ratios of 95, comparison to previous work implies a reduction in the ΔF occurs with elevated temperature (139 ± 2 kJ/mol at 623 K).²¹ In the latter case, the high temperatures are thought to have a destabilising effect, probably due to the higher entropy penalty for methanol cluster formation which is also observed in the simulations conducted at 670 K in Section 3.1.1. The higher temperatures would facilitate a smooth breaking and rearrangement of the hydrogen bonds within the methanol cluster or on the active site²¹; the same behavior is unlikely at low temperatures, as the methanol cluster is very stable, and hence our results are slightly higher in free energy.

Further analysis of the 5 methanol methylation cases shows that the presence of the second acid site would greatly lower the methylation barrier. Initially, in the NPT equilibration of the MD simulations, three methanol molecules coordinated to the T12 acid site and two on the other T8 site, in the vicinity of the second deprotonated active site. As the MTD simulation proceeds, the trimer of methanol molecules forms a linear chain across the zeolite ring, therefore interacting with both T12 and T8 sites simultaneously (Figure 7B). The formation of this structure could lead to a concerted polarization effect along the O-H bonds of the methanol trimer, which contributes to the abstraction of electron density from the H-O-H⁺ group and, in turn, lengthening of the C-O bond (Figure 7B), leading to a lower activation barrier (112 ± 2 kJ/mol) than calculated previously for less acidic zeolites²¹. Experimental studies find that methylation occurs faster at higher temperatures¹⁶; our simulations with one acid site per unit cell support this observation, as the activation barrier at 300 K ($\Delta F^\ddagger = 149 \pm 2$ kJ/mol) is significantly higher than the barrier at 623 K ($\Delta F^\ddagger = 139 \pm 2$ kJ/mol), obtained in previous work.²¹ Furthermore, it should also be noted that the change in temperature will also influence the reaction rate constants according to the Eyring equation.

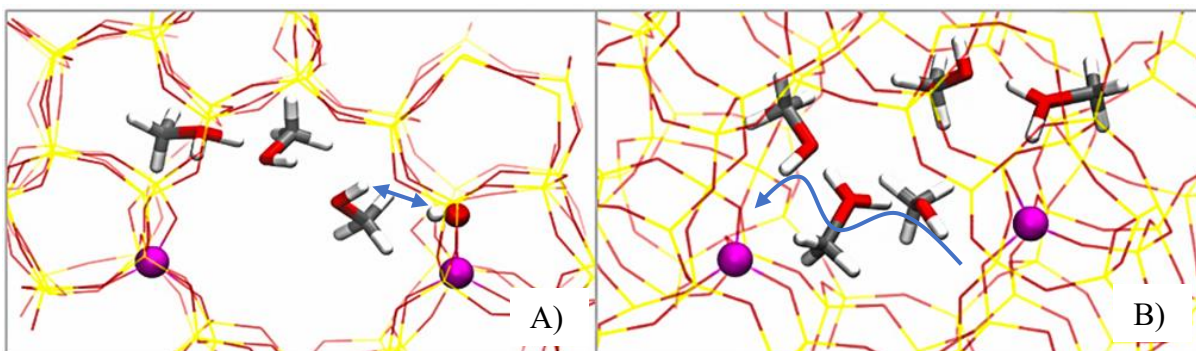
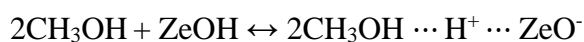


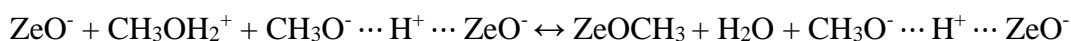
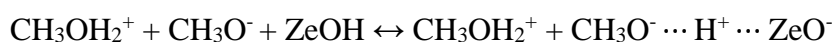
Figure 7. MTD simulation snapshot of A) 3 MeOH and B) 5 MeOH per unit cell (Si/Al=47), with blue arrow highlighting the A) repulsion effect between the Bronsted proton and that of the methanol and B) the polarization effect of the T8 site, along the hydroxyl groups. The key is as per Figure 3.

At low temperatures, the dominant methanol conversion pathway is reported to be a direct formation of dimethyl ether⁶⁸ (DME) rather than framework methylation, which is active at high temperatures; however, experimental reports suggest that surface methoxy groups are formed initially when synthesising a zeolite with “paired” acid sites⁴¹. Methanol also homo-associates at high concentrations⁶⁹, which increases the acidity of the environment (Scheme 2.A), and may facilitate room temperature methylation that only occurs at a high methanol loading. The large methanol clusters, present at lower temperatures, not only would stabilise the charge distribution corresponding to homo-association (Scheme 2.B), but would also facilitate the existence of basic Lewis sites, which would aid the methyl transfer in the “paired” active site environment. However, at low loadings, the methyl transfer is more likely to occur on an additional methanol due to a more favourable molecular orientation (Scheme 2.C). We will analyse these concepts further in a future study.

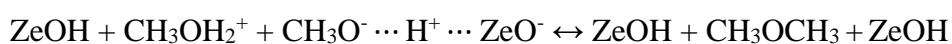
A) Homo and hetero-association:



B) Methylation path:



C) Direct DME formation path:



Scheme 2. Proposed methylation and DME formation reaction paths at low temperatures and high pressure, in a “paired” active site environment.

In our analysis of the assisted methanol conversion into a methylated zeolite framework, we find that the backwards reaction (from product to reactant) becomes increasingly favourable as additional methanol molecules are included in the simulation (Table S9, Section S7, SI). The kinetic rates calculated with the free energy barrier are many orders of magnitude higher for the backward reaction, implying that this would be a significant limitation for the stability of the methoxide group. The ease of the backwards conversion, from a water molecule (product state) into methanol, with increasing quantities of methanol, is promoted by the methanol molecules (cluster) polarizing the water molecule, when close to the methyl fragment (similar to the lower barrier for framework deprotonation); the same effect is not observed in the single methanol methylation because no polarization can occur. Previous studies also highlighted the key role of protonated water clusters alcohol dehydration catalysis. Specifically, the hydronium clusters would associate through hydrogen bonds with cyclohexanol and, coupled with the confinement effects determined by the zeolite pores, were shown to increase the activation entropy and reaction rate.⁷⁰

4. Summary and Conclusions

Using *ab initio* molecular dynamics simulations, the dynamic behaviour of methanol has been studied in the zeolite H-ZSM-5 in order to elucidate the initial stages of the MTH process at room temperature and investigate the influence of higher methanol loading and higher acid site density. We have investigated the interaction of methanol with different Brønsted acid sites in detail, to understand the role of methanol loading and local zeolite environment on framework methylation. Our simulations suggest that the methanol molecules form clusters around the active site, which then facilitate acid site deprotonation. The subsequent charged methanol clusters stabilise around the active site, at a distance that is dependent on the number of methanol molecules in the cluster. Inclusion of a second acid site in close proximity affects the stability of the methanol cluster, and favors the energy barrier for subsequent methylation of the framework. Interestingly the combined effect of higher methanol molecules and higher acid site density, may create favorable preorganization patterns for methylation pathways.

To understand further the reaction pathway for framework methylation, enhanced sampling molecular dynamics simulations were performed. For low methanol loadings, the reaction barriers are consistent with varying acid site density; however, at higher acid site density, the energy barriers are significantly altered by concerted interactions between acid sites that can lower reaction barriers. Confinement effects and additional methanol molecules play some role in stabilising the methanol clusters and aid the methylation process, though not as extensively as experimentally observed, which hints at a different type of active site (such as an extra-framework aluminium, framework defects) or a higher acid density being involved in the methylation process, which in turn will require further investigations through a broader analysis of other T-sites. To quantitatively analyse the polarisation effect of the second acid site on the methanol conversion, future studies will involve the determination of individual atomic charges for methanol conversion reactions in the presence of secondary active sites with varying acid strength.

5. Supporting Information

The supporting information that accompanies this manuscript includes: data used in the determination of the unit cell parameters for NVT molecular dynamics simulations; analysis of methanol loading per pore volume; geometric analysis of MD simulations; MTD cell parameters and analysis of methodology; QM/MM geometry optimisation of single methanol adsorption; kinetic and free energy analysis.

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