

The synthesis of polymeric sulfides by reaction of dihaloalkanes with sodium sulfide

Journal:	<i>Journal of Sulfur Chemistry</i>
Manuscript ID:	Draft
Manuscript Type:	Research Article
Date Submitted by the Author:	n/a
Complete List of Authors:	Smith, K; Cardiff University, School of Chemistry El-Hiti, Gamal; Cardiff University, School of Chemistry Al-zuhairi, Ali; Cardiff University, School of Chemistry
Keywords:	polymeric sulfides, polycondensation, dihaloalkanes, sodium sulfide, synthesis

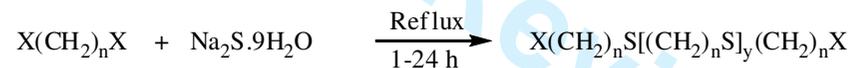
SCHOLARONE™
Manuscripts

The synthesis of polymeric sulfides by reaction of dihaloalkanes with sodium sulfide

Keith Smith*, Gamal A. El-Hiti and Ali J. Al-Zuhairi

School of Chemistry, Cardiff University, Main Building, Park Place, Cardiff CF10 3AT, UK

A general, simple and convenient procedure has been developed for the synthesis of various poly(alkylene sulfide)s in excellent yields from reactions of α,ω -dihaloalkanes with sodium sulfide nonahydrate under reflux conditions.



X = Br, Cl; n = 1-10; y = 1-42

1
2
3 **The synthesis of polymeric sulfides by reaction of dihaloalkanes with**
4 **sodium sulfide**
5
6

7
8
9 Keith Smith*, Gamal A. El-Hiti[†] and Ali J. Al-Zuhairi
10

11
12 *School of Chemistry, Cardiff University, Main Building, Park Place, Cardiff CF10 3AT, UK*
13
14

15
16
17
18
19
20
21
22
23
24
25
26
27
28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60

For Peer Review Only

* Corresponding author. E-mail: smithk13@cardiff.ac.uk

[†] Permanent address: Chemistry Department, Faculty of Science, Tanta University, Tanta 31527, Egypt
URL: <http://mc.manuscriptcentral.com/gsrp> Email: sulrichem@uoguelph.ca

Abstract: Several poly(alkylene sulfide)s have been synthesized in excellent yields from reactions of α,ω -dibromo- and/or α,ω -dichloroalkanes with sodium sulfide nonahydrate under reflux conditions. The procedure is general, simple and convenient for the production of various poly(alkylene sulfide)s and the way reaction parameters influence the properties of the polymers formed has been examined.

Keywords: polymeric sulfides; polycondensation; dihaloalkanes; sodium sulfide; synthesis

1. Introduction

Poly(alkylene sulfide)s are important polymers and their applications have been reviewed recently (1). They possess excellent thermal stability, weatherability, solvent resistance and oil resistance (2–4) and hence are widely used in coatings, adhesives, sealants, insulators and other applications (5–8). Also, poly(alkylene sulfide)s find application in vulcanizing rubbers (9). Moreover, poly(alkylene sulfide)–AgNO₃ electrolytes show interesting conductivities (10). Therefore, the syntheses of such polymers are always of interest.

Poly(alkylene sulfide)s are usually prepared by one of four major methods: polymerization of episulfides; reactions of dithiols with carbonyl compounds; addition of dithiols to diolefins; and reactions of dithiols with dihalides. The first two obviously apply to only very specific types of polymeric sulfides (containing a two-carbon or one-carbon spacer group respectively), while the other two methods are not simple to operate and require the availability of appropriate dithiols. Other problems may also arise. For example, in the episulfide polymerization, the presence of disulfide impurities results in poor control over molecular weight distribution; therefore, work carried out by Wang and Tirelli (11) was aimed at minimizing the presence of disulfides and optimizing synthesis procedures.

In view of the above problems and also on grounds of convenience and cheapness, a method involving direct reaction of a metal sulfide with a dihaloalkane would have obvious attractions. Early workers prepared poly(alkylene sulfide)s from dihaloalkanes and potassium sulfide; however, they used only 1,2-dihaloethenes and the polymeric materials obtained were poorly characterized (12). Later, reaction of dichloromethane (DCM) with sodium sulfide nonahydrate was shown to form tetrathiocane first, but treatment of this with BF₃ gave poly(methylene sulfide), which was obtained as an insoluble polymer (13). In 1974, Landini and Rolla (14) demonstrated that excellent yields of simple dialkyl sulfides can be obtained from sodium sulfide and monohaloalkanes using a phase-transfer catalysis

1
2
3
4
5
6
7
8
9
10
11
12
13
14
15
16
17
18
19
20
21
22
23
24
25
26
27
28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60

K. Smith et al.

technique. Related reactions of sodium dithiolates with their corresponding dihalides gave polymers, with some cyclic oligomers also formed (15), and Imai and Ueda (16) reported that a phase transfer catalyst could be used to assist in the synthesis of such poly(alkylene sulfide)s. Subsequently, the same group reported the preparation of higher molecular weight poly(alkylene sulfide)s from dibromoalkanes having relatively long spacer groups (8-11 carbon atoms) by reaction with 1 M aqueous sodium sulfide solution in the presence of quaternary ammonium or phosphonium salts (4 mol %) under a nitrogen atmosphere at 100°C for 24 h (17). The yields of polymers were good (86-99 % depending on the type of catalyst used). However, application of the process on only a small scale (1-2 g) and with a restricted range of dibromoalkanes, together with the need for a catalyst, a long reaction time and use of an inert atmosphere, limit the attractiveness of the process; also the factors that influence the process are not clear.

As a part of our own interest in the synthesis of sulfur-containing compounds (18) we have examined the reaction of dibromoalkanes and dichloroalkanes with sodium sulfide in more detail. We have been able to produce a range of polymers simply from reactions of dihaloalkanes with cheap sodium sulfide nonahydrate by use of reflux conditions in the absence of a catalyst or additional solvent. The process has been applied to dihaloalkanes with spacer lengths from 1 to 10 carbons and generally gives excellent yields. In this paper we report the high yielding syntheses of a range of such poly(alkylene sulfide)s. Very recently, we have synthesized a range of borane adducts derived from such polymeric sulfides as new hydroborating and reducing reagents, which might well be suitable for large scale industrial application (19).

2. Results and Discussion

Initial experiments were conducted in which mixtures of dibromomethane and various quantities of sodium sulfide nonahydrate (1.0–1.5 mole equivalents) were heated under reflux for various times with efficient stirring (Scheme 1; $n = 1$). The mixtures became very viscous and on cooling to room temperature produced solids, which were filtered, washed with water and dried to give the polymeric material **1** in high yield. The yield of **1** was 95% when the reaction time was 4 h and the molar ratio of $\text{Na}_2\text{S}\cdot 9\text{H}_2\text{O}$ to dibromomethane was 1.5:1.

The solubility of polymeric material **1** was poor in organic solvents and we were unable to run the ^1H NMR spectrum or gel permeation chromatography (GPC) analysis for such material. Therefore, our attention was next turned to investigation of the synthesis of

1
2
3 other polymeric materials in which various α,ω -dibromoalkanes having different spacer
4 group chain lengths from 2 to 10 carbons were used (Scheme 1). The molar ratio of
5 $\text{Na}_2\text{S}\cdot 9\text{H}_2\text{O}$:dibromoalkane was kept at 1.5:1 but the reaction time was varied for each
6 dibromoalkane in order to provide high yields of polymeric material. Table 1 gives the
7 reaction times, yields, melting points, average molecular weights calculated by GPC and the
8 average number of repeating units calculated from the ^1H NMR spectrum for poly(alkylene
9 sulfide)s **1–10**. No NMR spectroscopy or GPC analysis was carried out for **2** since that
10 material, like **1**, was highly insoluble in organic solvents.
11
12
13
14
15
16
17

18
19
20
21
22
23
24
25
26
27
28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60
Scheme 1 here

The average molecular weights calculated by GPC were usually higher than those calculated based on the number of repeating units calculated from the ratio of end groups CH_2Br to internal CH_2SCH_2 units in the ^1H NMR spectra. In some cases this may be because of the presence of significant quantities of disulfide impurities, which lead to additional NMR signals that are not taken account of in the calculations. Another factor may be because polystyrene was used as the GPC standard rather than a polymeric sulfide. However, the trends in molecular weights derived from GPC analysis were consistent with the trends in the number of repeating units calculated based on ^1H NMR spectra.

Table 1 here

As can be seen from Table 1, the reaction is simple, general, accommodates various spacer chain lengths varying from 1 to 10 and usually provides high yields (90–100%) of the polymeric sulfides. The reaction involves no solvent and employs inexpensive starting materials. This therefore represents a very useful general method for the synthesis of poly(alkylene sulfide)s.

However, the yield of polymeric sulfide **4** was very low (11%) under the conditions tried. In this case tetrahydrothiophene (**11**; Figure 1) was obtained in 78% yield due to rapid cyclization on reaction of 1,4-dibromobutane with sodium sulfide. No attempts were made to try to find conditions under which the yield of **4** could be increased. It has been reported previously that reaction of 1,4-dibromobutane in chloroform with sodium sulfide nonahydrate in water in the presence of a phase transfer catalyst under nitrogen gave **11** in 42% yield, but no polymeric material of the structure **4** was reported in that case (20). In contrast,

K. Smith et al.

1,2-dithiane (**12**) was produced in 80% yield from the reaction of 1,4-dibromobutane with sodium sulfide in the presence of sulfur and didecyldimethylammonium bromide, as a phase transfer catalyst, at 30°C for 4 h in a mixture of water and chloroform (21). In our current reaction the preferential formation of **11** accounts for the low yield of **4**. No evidence was found to suggest the formation of a significant amount of **12** during the reaction.

Figure 1 here

The NMR spectra of polymeric sulfides **8-10** ($n = 8-10$) showed the prevalence of short chain polymers in which the calculated average numbers of repeating units were in the range 3–5, compared with averages of 24-43 repeating units in cases where n was less than 8. We therefore varied the reaction time and the quantity of sodium sulfide in an attempt to increase the chain length of polymeric sulfide **8** and to see what effect these parameters have on the chain length and physical properties (*e.g.* melting point) of the polymer. Initially, the reaction of 1,8-dibromooctane (1 mole equivalent) with sodium sulfide nonahydrate (1.5 mole equivalents) was conducted under reflux conditions and the reaction time was varied (2–24 h). The results obtained are recorded in Table 2.

Table 2 here

The results (Table 2) show that the chain length (y) increases with increasing reaction time up to a reaction period of around 16 h, by which time the average number of repeating units (y) was *ca.* 20. Also, the yield and melting point of polymeric material **8** increased in line with the chain length as the reaction period increased. The reaction conducted for the shortest period (2 h) produced a low yield (30%) of material that contained a calculated average of only two sulfur atoms per molecule ($y = 1$, Scheme 1). It is likely that low cross-solubility of water with both the longer chain dibromides and with the corresponding intermediate thiolates is responsible for the longer time taken in these cases for the polymer chain length to reach the higher values.

We also investigated reactions of 1,8-dibromooctane with various quantities of sodium sulfide (1.0–2.5 mole equivalents) under reflux conditions for a fixed period of 5 h and the results obtained are shown in Table 3.

Table 3 here

Increasing the quantity of sodium sulfide resulted in a longer chain length over the fixed 5 h reaction period, but there were still only *ca.* 8 repeating units when 2.5 mole equivalents of sodium sulfide were used. Also, use of 1.2 mole equivalents for a longer period (24 h) provided polymeric sulfide **8** with only *ca.* 6 repeating units. Clearly, at least 1.5 mole equivalents of sodium sulfide and a prolonged reaction time are important for obtaining a longer chain polymer.

Attention was next turned to use of various dichloroalkanes with sodium sulfide nonahydrate to produce the polymeric sulfides **13–17** (Scheme 2). These reactions were significantly slower than those using dibromides and therefore required longer reaction times to provide good yields of polymers. In the early experiments, the NMR peaks assumed to arise from disulfides were more prominent in the products than had been observed with the dibromides. In the case of reaction of 1,6-dichlorohexane with sodium sulfide nonahydrate (1.5 mole equivalents) for 48 h the product mixture was treated with methanol and most of the polymeric material (**16**) precipitated and was collected by filtration. The filtrate was then cooled to 0 °C and more **16** separated out. The total yield of **16** was around 60%. The filtrate was then concentrated under reduced pressure to give a 40% yield of material that was mainly the cyclic disulfide 1,2-dithiocane (**18**; Figure 2), identical in all respects with authentic material produced from oxidation of 1,6-hexanedithiol with bromine (**22**). It is believed that compound **18** resulted from oxidation in air of 1,6-hexanedithiol formed *in-situ* from 1,6-dichlorohexane under the conditions used.

Figure 2 here

The yield of **16** was higher when the quantity of sodium sulfide nonahydrate was increased to 2.5 mole equivalents, but **18** was still evident in the ¹H NMR spectrum of the product mixture, albeit in low proportion. Several attempts were made in order to find conditions under which **18** could be eliminated. However, carrying out the reaction under an inert atmosphere or use of KI as a catalyst for the nucleophilic substitution reaction had little effect on the yield of **16** or the proportion of **18** formed. In the course of these investigations, it was noticed that volatile material, believed to contain 1,6-hexanedithiol, evaporated from the reaction mixture and after condensation ran down the wall of the flask rather than

K. Smith et al.

1
2
3 dripping back directly into the reaction mixture. It was felt that the liquid dithiol might be re-
4 evaporating on contact with the hot walls of the flask before it got back into the reaction
5 mixture, thereby preventing its reaction with further chloroalkyl-terminated polymer in the
6 flask and also increasing the likelihood of its oxidation to **18**. In order to minimize this
7 problem, a condenser with a long drip-tip, which would allow the condensed material back
8 into the reaction mixture more efficiently, was employed. Use of such a condenser improved
9 the yield of **16** and also reduced the amount of **18** to a trace. Such a condenser was therefore
10 used for further investigations.
11
12

13
14 A series of experiments was conducted in which the conditions of the reaction were
15 varied in an attempt to produce the corresponding polymeric sulfides **13–17** in high yields.
16 The optimum yields were obtained when a larger quantity of sodium sulfide nonahydrate (2.5
17 mole equivalents) was used for a longer reaction time (8–24 h, Table 4) than was the case for
18 the corresponding dibromoalkanes (1–6 h). The NMR spectra of **14–17** showed the presence
19 of only very low proportions of peaks thought to be due to disulfides.
20
21
22
23
24
25
26
27
28
29

30 Scheme 2 here

31
32
33 Table 4 here
34
35
36

37 As can be seen from Table 4, the reaction is general and usually provides high yields
38 of the polymeric sulfides. However, the reactions were slower than those involving use of
39 dibromoalkanes (Table 1) and gave shorter chain length polymers. Again, the yield of
40 polymeric sulfide **14** was low (19%) due to formation of tetrahydrothiophene (**11**; Figure 1)
41 in high yield (75%). It is clear that poly(alkylene sulfide)s can generally be synthesized
42 efficiently in high yields from either dibromo- or dichloroalkanes by reactions with sodium
43 sulfide. However, longer reaction times and/or greater quantities of sodium sulfide are
44 required with dichloroalkanes in order to achieve comparable chain lengths.
45
46
47
48
49
50

51 For the polymers with the very short spacer groups (one or two methylene units) there
52 was an issue of lack of solubility of the polymers produced under all of the conditions tried.
53 Several attempts were therefore made to synthesize a soluble polymeric material of structure
54 similar to **2** or **13** to widen the scope of application for such polymeric materials. It was
55 thought that the low solubility might be caused by longer chain lengths and that shorter chain
56 lengths could be encouraged by the addition of a monohaloalkane to terminate the polymeric
57 chains. Therefore, mixtures of 1,2-dichloroethane (0.6 mole equivalents), a haloalkane
58
59
60

1
2
3 (1-bromobutane, 2-bromopropane, 1-chlorobutane or 2-chlorobutane; 0.4 mole equivalents)
4 and sodium sulfide nonahydrate (1.5 mole equivalents) were refluxed for 12 h (Scheme 3).
5
6 The polymeric materials produced (**19-22**) were treated with dichloromethane (DCM) and the
7 residual solids (longer chain polymers) were removed by filtration. The DCM was removed
8 under reduced pressure from the filtrate to give the shorter chain polymers as white solids.
9
10 The total yield of the polymeric materials **19-22** are shown in Figure 3. The ^1H NMR spectra
11 of the shorter chain polymers indicated that the numbers of repeating units (y) were in the
12 range of 3-8. The low solubility of the residual solid polymers meant that it was difficult to
13 obtain molecular weight data, but it is assumed that the average chain lengths of such
14 materials were significantly greater.
15
16
17
18
19
20
21

22
23 Scheme 3 here
24

25
26 Figure 3 here
27
28
29

30 It is clear from Figure 3 that the total yields of polymeric materials **19-22** were high.
31 In general the yields of the short chain polymeric materials using monobromoalkanes to
32 terminate the chains were higher than those obtained with monochloroalkanes. Alkyl
33 bromides tend to terminate the polymerization reaction faster than alkyl chlorides and as a
34 result the proportions of short chain oligomers are higher and the average chain lengths of
35 such oligomers are lower ($y = 3-5$ with the bromides compared to $y = 5-8$ with the chlorides).
36 Also, the yield of short chain polymeric materials using 1-bromobutane was higher than that
37 obtained with 2-bromopropane (Figure 3). This arises because the rate of nucleophilic
38 substitution of primary alkyl halides is higher than that of secondary ones in these reactions
39 (23).
40
41
42
43
44
45
46
47

48 The melting points of the short chain polymeric materials prepared using primary
49 alkyl halides were in the range of 70-72°C, while, the melting points of the corresponding
50 ones obtained with secondary alkyl halides were a bit lower (64-68°C).
51
52
53

54 55 **3. Conclusions**

56 A general method for the synthesis of symmetrical poly(alkylene sulfide)s has been
57 developed based on reactions of α,ω -dihaloalkanes of different spacer lengths with cheap
58 sodium sulfide nonahydrate, in the absence of any added solvent, base or catalyst. The
59
60

1
2
3
4
5
6
7
8
9
10
11
12
13
14
15
16
17
18
19
20
21
22
23
24
25
26
27
28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60

K. Smith et al.

process is simple, general, and convenient and provides excellent yields of polymer sulfides. Dibromoalkanes react faster than dichloroalkanes and under comparable conditions provide polymers with greater average chain lengths and molecular weights. The chain lengths of the polymeric materials can be increased by increasing the reaction time and/or the quantity of sodium sulfide. On the other hand, chain lengths are reduced by the addition of monohaloalkanes. Consequently, the properties of the polymeric materials obtained can be controlled to a large extent by judicious choice of dihaloalkane, haloalkane terminating agent (if any), reactant proportions, and reaction time.

4. Experimental

4.1. General

Melting point determinations were performed by the open capillary method using a Gallenkamp melting point apparatus and are reported uncorrected. ^1H and ^{13}C NMR spectra were recorded on a Bruker AV500 spectrometer operating at 500 MHz for ^1H and 125 MHz for ^{13}C measurements. Chemical shifts are reported relative to TMS and coupling constants J are in Hz and have been rounded to the nearest whole number. Assignments of signals are based on coupling patterns and expected chemical shift values and have not been rigorously confirmed. Signals with similar characteristics might be interchanged. Gel permeation chromatography (GPC) was carried out using a GPC MAX variable loop equipped with two KF-805L SHODEX columns in CHCl_3 , with a RI (VE3580) detector using a GPC MAX pump operating at flow rate of 1 ml/min. Calibration was achieved using a series of Viscotek polystyrene standards up to $M_w = 9.4 \times 10^5$. Microanalyses were performed by Warwick analytical service at the University of Warwick. Chemicals were obtained from Aldrich Chemical Company and used without further purification.

4.2. Typical experimental procedure for the synthesis of polymeric sulfides 1-10

Dibromoalkane (0.10 mol) and sodium sulfide nonahydrate (36.0 g, 0.15 mol) were placed in a 1 liter round bottom flask that that contained a magnetic bar. The flask was equipped with a water condenser and placed in an oil bath set at 140–160°C. The mixture was heated under reflux for 1–6 h with vigorous stirring, by which time a very viscous material resulted. Water (*ca.* 30 ml) was added to the hot reaction mixture, which was then poured into a clean beaker and vigorously stirred before being left to cool to room temperature. The solid mass was then collected by filtration, washed thoroughly with water (3 x 10 ml) and dried at 50°C under

1
2
3 reduced pressure to give a white powdery solid. The physical properties and NMR
4 spectroscopic data of **1–10** are represented in Tables 1 and 5, respectively.
5
6
7

8 **4.3. Typical experimental procedure for the synthesis of polymeric sulfides 13–17**

9
10 The procedure was similar to that described for the formation of polymers **1–10** but using a
11 mixture of dichloroalkane (0.10 mol) and sodium sulfide nonahydrate (60.0 g, 0.25 mol)
12 heated under reflux for 8–24 h in a bath set at 140–160°C. Also, a condenser with a long
13 drip-tip was used to minimize disulfide formation. The physical properties and NMR
14 spectroscopic data of **13–17** are represented in Tables 4 and 5, respectively.
15
16
17
18

19 **4.4. Typical experimental procedure for the synthesis of short chain polymeric sulfides** 20 **18-21**

21
22 A mixture 1,2-dichloroethane (5.8 g, 60 mmole), haloalkane (40 mmol) and sodium sulfide
23 nonahydrate (36.0 g, 150 mmol) was heated under reflux with efficient stirring for 12 h in a
24 silicon oil bath set at 140–160°C. The reaction mixture was allowed to cool and then water
25 (30 ml) was added. The solid was removed by filtration and washed thoroughly with water (3
26 x 30 ml) and dried to give a white solid. The solid was treated with DCM (30 ml) and the
27 insoluble solid was removed by filtration to give the longer chain polymers. The DCM was
28 removed under reduced pressure from the filtrate to give the shorter chain polymers as white
29 solids. The NMR spectroscopic data of the short chain polymers **19–22** are represented in
30 Table 5.
31
32
33
34
35
36
37
38
39
40
41

42
43 Table 5 here
44
45
46

47 **4.4. Tetrahydrothiophene (11)**

48
49 A mixture of 1,4-dibromobutane or 1,4-dichlorobutane (0.10 mmol) and sodium sulfide
50 nonahydrate (1.5-2.5 mmol) was heated under reflux for 6-24 h. The mixture was cooled and
51 dichloromethane (50 ml) was added. The layers were separated and the organic layer was
52 dried (MgSO₄) and concentrated under reduced pressure. Diethyl ether (30 ml) was added to
53 precipitate the polymeric material **4** or **14**. The solid was filtered and washed with diethyl
54 ether (30 ml). The filtrates were combined and the solvent was removed under reduced
55 pressure to give tetrahydrothiophene (**11**) in 75-78% yield. ¹H NMR (500 MHz, CDCl₃), δ
56 (ppm): 2.76 (t, *J* = 6 Hz, 4 H, CH₂S), 1.87 (t, *J* = 6 Hz, 4 H, CH₂CH₂S); ¹³C NMR (125 MHz,
57
58
59
60

K. Smith et al.

CDCl₃), δ (ppm): 31.8 (CH₂S), 31.0 (CH₂CH₂S); EI-MS (*m/z*, %): 88 (M⁺, 88), 60 ([M – S]⁺, 100); HRMS (EI): calcd for C₄H₈S (M), 88.0347; found, 88.0343.

4.5. 1,2-Dithiocane (18)

Compound **18** was produced in around 40% yield as a side product from reaction of 1,6-dichlorohexane with sodium sulfide nonahydrate along with polymeric material **16**. Also, it was produced in 87% yield by oxidation of 1,6-hexanedithiol with bromine according to the literature procedure (22). ¹H NMR (500 MHz, CDCl₃), δ (ppm): 3.35 (t, *J* = 7 Hz, 4 H, CH₂SS), 1.65 (m, 4 H, CH₂CH₂SS), 1.30 (m, 4 H, CH₂CH₂CH₂SS); ¹³C NMR (125 MHz, CDCl₃), δ (ppm): 38.9 (CH₂SS), 29.1 (t, CH₂CH₂SS), 27.5 (CH₂CH₂CH₂SS); EI-MS (*m/z*, %): 148 (M⁺, 37), 116 ([M – S]⁺, 25), 101 (20), 87 (100), 84 ([M – 2 S]⁺, 25); HRMS (EI): calcd for C₆H₁₂S₂ (M), 148.0380; found, 148.0376.

Acknowledgements

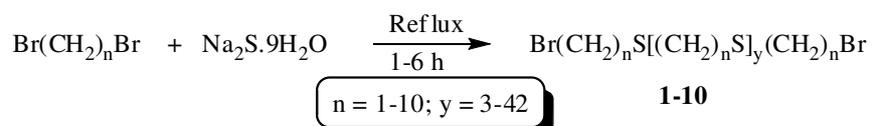
We thank the Iraqi Government and Cardiff University for financial support.

References

- (1) Vo, C.D.; Kilcher, G.; Tirelli, N. *Macromol. Rapid Commun.* **2009**, *30*, 299–315.
- (2) Ellerstein, S. In *Handbook of Polymer*, 3rd ed., Wiley-Interscience: New York, 1985.
- (3) Lee, T.C.P. In *Properties and Applications of Elastomeric Polysulfides*; Dolbey, R., Ed.; Rapra Technology Ltd.: Shrewsbury, 1999; Vol. 9.
- (4) Mahon, A.; Kemp, T.J.; Coates, R.J. *Polym. Degrad. Stab.* **1998**, *62*, 15–24.
- (5) Lee, C. Chang, T.C.; Huang, Y.-H. US Patent, 5432257, 1995.
- (6) Tobolsky, A.V. In *The Chemistry of Sulfides*; Wiley-Interscience: New York, 1968.
- (7) Bahh, C.A.; Baah, J.I.; Gianadda, P.; Fisher, C. *Mater. Des.* **2000**, *21*, 211–215.
- (8) Lucke, H. *ALIPS–Aliphatic Polysulfides*; Hüthig and Wepf: Basel, 1994.
- (9) Fettes, E.M.; Jorczak, J.S.; Panek, J.R. *Ind. Eng. Chem.* **1954**, *46*, 1539–1541.
- (10) Clancy, S.; Shriver, D.F.; Ochrymowycz, L.A. *Macromolecules* **1986**, *19*, 606–611.
- (11) Wang, L.; Kilcher, G.; Tirelli, N. *Macromol. Chem. Phys.* **2009**, *210*, 447–456.
- (12) (a) Crafts, J.M. *Justus Liebigs Ann. Zhem.* **1862**, *124*, 110–114; (b) Meyer, V. *Ber. Dtsch. Chem. Ges.* **1886**, *19*, 3259–3266.
- (13) Russo, M.; Mortillaro, L.; De Cecchi, C.; Valle, G.; Mammi, M. *J. Polym. Lett. Ed.* **1965**, *3*, 501–504.

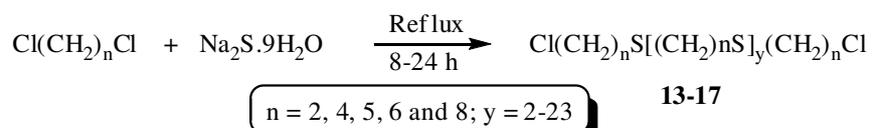
- 1
2
3
4
5
6
7
8
9
10
11
12
13
14
15
16
17
18
19
20
21
22
23
24
25
26
27
28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60
- (14) Landini, D.; Rolla, F. *Synthesis* **1974**, 565–566.
- (15) Montaudo, G.; Puglisi, C.; Scamporrino, E.; Vitalini, D. *Macromolecules* **1986**, *19*, 2689–2692.
- (16) Imai, Y.; Kato, A.; Ii, M., Ueda, M. *J. Polym. Sci., Polym. Lett. Ed.* **1979**, *17*, 579–583.
- (17) Ueda, M.; Oishi, Y.; Sakai, N. *Macromolecules* **1982**, *15*, 248–251.
- (18) See for example: (a) Metwally, M.A.; Khalifa M.E.; El-Hiti, G.A. *J. Sulfur Chem.* **2010**, *31*, 205–229; (b) Smith, K.; Barratt, M.L. *J. Org. Chem.* **2007**, *72*, 1031–1034; (c) Smith, K.; El-Hiti, G.A.; Hegazy, A.S. *J. Sulfur Chem.* **2005**, *26*, 121–131; (d) Smith, K.; El-Hiti, G.A.; Mahgoub, S.A. *Synthesis* **2003**, 2345–2348; (e) El-Hiti, G.A. *Sulfur Reports*, **2001**, *22*, 217–250; (f) Smith, K.; Tzimas, M.; Brown, C.M.; Payne, K. *Sulfur Lett.* **1999**, *22*, 89–101; (g) Smith, K.; Tzimas, M.; Brown, C.M.; Payne, K. *Sulfur Lett.* **1999**, *22*, 103–123; (h) Smith, K.; Shukla A.P.; Matthews, I. *Sulfur Lett.* **1996**, *20*, 121–137; (i) Smith, K.; Hou, D. *J. Org. Chem.* **1996**, *61*, 1530–1532; (j) Smith, K.; Anderson, D.; Matthews, I. *J. Org. Chem.* **1996**, *61*, 662–665; (k) Abdel-Megeed, M.F.; Aly, Y.L.; Saleh, M.A.; Abdo, I.M.; El-Hiti, G.A.; Smith, K. *Sulfur Lett.* **1995**, *19*, 129–140; (l) Smith, K.; Tzimas, M. *J. Chem. Soc., Perkin Trans. 1* **1995**, 2381–2382; (m) Smith, K.; Anderson, D.; Matthews, I. *Sulfur Lett.* **1995**, *18*, 79–95; (n) Smith, K.; Lindsay, C.M.; Morris, I.K.; Matthews, I.; Pritchard, G.J. *Sulfur Lett.* **1994**, *17*, 197–216.
- (19) Smith, K.; Balakit, A.A.; Pardasani, R.T.; El-Hiti, G.A. *J. Sulfur Chem.* **2011**, *32*, in press; doi: 10.1080/17415993.2011.590489.
- (20) Sundarrajan, S.; Srinivasan K.S.V. *Macromol. Rapid Commun.* **2004**, *25*, 1406–1409.
- (21) Sonavane, S.U.; Chidambaram, M.; Khalil, S.; Almog, J.; Sasson, Y. *Tetrahedron Lett.* **2008**, *49*, 520–522.
- (22) Ali, M.; McDermott, M. *Tetrahedron Lett.* **2002**, *43*, 6271–6273.
- (23) Clayden, J.; Greeves, N.; Warren, S.; Wothers, P. In *Organic Chemistry*, Oxford University Press: Oxford, UK, 2001.

K. Smith et al.



Scheme 1. Synthesis of poly(alkylene sulfide)s **1-10** from polycondensation of dibromoalkanes with $\text{Na}_2\text{S}\cdot 9\text{H}_2\text{O}$.

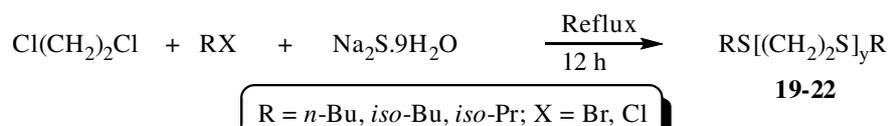
For Peer Review Only



Scheme 2. Synthesis of poly(alkylene sulfide)s **13–17** from polycondensation of dichloroalkanes and $\text{Na}_2\text{S}\cdot 9\text{H}_2\text{O}$.

For Peer Review Only

K. Smith et al.



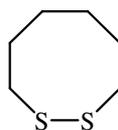
Scheme 3. Synthesis of poly(alkylene sulfide)s **19-22** from polycondensation of 1,2-dichloroethane and Na₂S·9H₂O in the presence of haloalkanes.



Figure 1. Structures of tetrahydrothiophene (11) and 1,2-dithiane (12)

For Peer Review Only

K. Smith et al.



18

Figure 2. Structure of 1,2-dithiocane (**18**)

For Peer Review Only

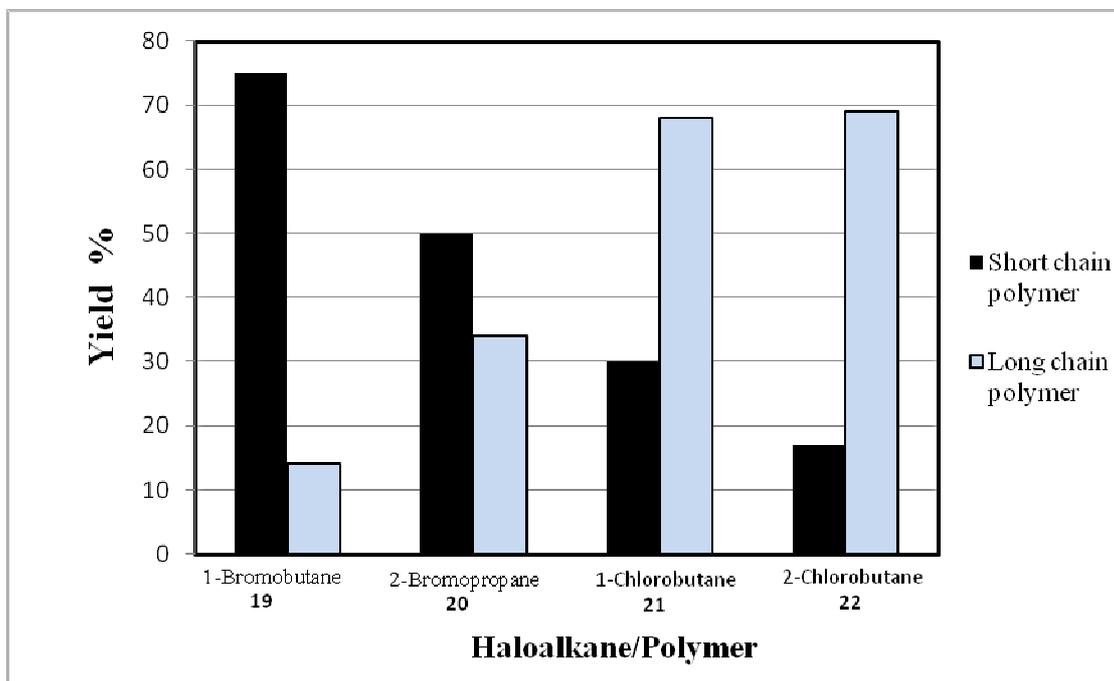


Figure 3. Total yields of polymeric materials 19-22 obtained from polycondensation of 1,2-dichloroethane and $\text{Na}_2\text{S}\cdot 9\text{H}_2\text{O}$ in the presence of haloalkanes under reflux conditions.

K. Smith *et al.*Table 1. Synthesis of poly(alkylene sulfide)s **1–10** from reactions of 1,n-dibromoalkanes and sodium sulfide nonahydrate according to Scheme 1.^a

polymer	n	Time (h)	M.P. (°C)	Yield (%) ^b	Mn ^c	Approximate number of repeating units (y) ^d
1 ^e	1	4	225–230	95	not known	not known
2 ^e	2	1	185–186	100	not known	not known
3	3	4	55–57	100	4546	24
4	4	6	65–68	15 ^f	5939	43
5	5	4	70–75	94	3921	33
6	6	4	70–77	100	4068	33
7	7	5	78–85	90	4308	33
8	8	5	58–64	97	1201	3
9	9	5	70–76	92	2082	5
10	10	5	70–78	95	1700	5

Notes: ^a A mixture of dibromoalkane (0.10 mmol) and Na₂S·9H₂O (36.0 g, 0.15 mmol) was heated under reflux in an oil bath set at 140–160°C for the indicated reaction time.

^b Yield based on an assumed empirical formula for the product of (CH₂)_nS.

^c The average molecular weight calculated by GPC.

^d Calculated from the ¹H NMR spectrum by comparison of the integrations of the CH₂Br and CH₂SCH₂ signals.

^e The polymeric material was highly insoluble in solvents.

^f Tetrahydrothiophene (**11**; Figure 1) was produced in 78% yield.

Table 2. Effect of reaction time on chain length of **8** according to Scheme 1.^a

Time (h)	M.P. (°C)	Yield (%) ^b	Approximate number of repeating units (y) ^c
2	slurry	30	1
5	58–64	97	3
8	80–85	96	13
16	110–118	100	20
24	110–118	100	20

Notes: ^a A mixture of 1,8-dibromooctane (27.0 g, 0.10 mol) and Na₂S·9H₂O (36.0 g, 0.15 mmol) was heated under reflux in an oil bath set at 140–160°C for the indicated reaction time.

^b Yield based on an assumed empirical formula for the product of (CH₂)_nS.

^c Calculated from the ¹H NMR spectrum by comparison of the integrations of the CH₂Br and CH₂SCH₂ signals.

K. Smith et al.

Table 3. Effect of quantities of Na₂S.9H₂O on the average chain length of **8**.^a

Na ₂ S.9H ₂ O (mol. Equiv.)	M.P. (°C)	Yield (%) ^b	Approximate number of repeating units (y) ^c
1.0	slurry	25	1 ^d
1.2	52–60	57	2 ^d
1.5	58–64	97	3
1.7	75–79	92	6
2.0	75–79	92	6
2.5	78–85	98	8

Notes: ^a A mixture of 1,8-dibromooctane (27.0 g, 0.10 mmol) and Na₂S.9H₂O was heated under reflux in an oil bath set at 140–160°C for 5 h.

^b Yield based on an assumed empirical formula for the product of (CH₂)_nS.

^c Calculated from the ¹H NMR spectrum by comparison of the integrations of the CH₂Br and CH₂SCH₂ signals.

^d The number of repeating units (y) may be a little higher than reported due to the presence of a significant proportion of disulfide.

Table 4. Synthesis of polymers **13**–**17** from dichloroalkanes according to Scheme 2.^a

Polymer	n	Time (h)	M.P. (°C)	Yield (%) ^b	Mn ^c	Approximate number of repeating units (y) ^d
13 ^e	2	8	185–186	91	not known	not known
14	4	24	68–70	19 ^f	5243	47
15	5	14	70–75	85	2726	25
16	6	14	72–76	97	2727	13
17	8	14	60–66	90	1229	3 ^g

Notes: ^a A mixture of dichloroalkane (0.10 mol) and Na₂S·9H₂O (60.0 g, 0.25 mol) was heated under reflux in an oil bath set at 140–160°C for the indicated reaction time.

^b Yield based on an assumed empirical formula for the product of (CH₂)_nS.

^c The average molecular weight calculated by GPC.

^d Calculated from the ¹H NMR spectrum by comparison of the integrations of the CH₂Br and CH₂SCH₂ signals.

^e The polymeric material is highly insoluble in most solvents.

^f Tetrahydrothiophene (**11**; Figure 1) was produced in 75% yield.

^g The calculated number of repeating units is less accurate due to the presence of a significant quantity of disulfide.

K. Smith et al.

Table 5. NMR spectra for polymeric sulfides **3-10**, **14-17** and **19-22**.^a

Polymer	NMR (δ , ppm; CDCl ₃) ^b	
	¹ H NMR (500 MHz)	¹³ C NMR (125 MHz) ^c
3	1.90 (m, 2 H, CH ₂ CH ₂ S), 2.65 (t, <i>J</i> = 7 Hz, 4 H, CH ₂ S), 2.80 (t, <i>J</i> = 7 Hz, 0.166 H, CH ₂ SS), 3.35 (t, <i>J</i> = 7 Hz, 0.166 H, CH ₂ Br)	29.5 (CH ₂ CH ₂ S), 32.6 (CH ₂ S), 37.6 (CH ₂ SS)
4	1.70 (m, 4 H, CH ₂ CH ₂ S), 2.45 (t, <i>J</i> = 7 Hz, 4 H, CH ₂ S), 2.65 (t, <i>J</i> = 7 Hz, 0.372 H, CH ₂ SS), 3.35 (t, <i>J</i> = 7 Hz, 0.093 H, CH ₂ Br)	28.4 (CH ₂ CH ₂ S), 32.4 (CH ₂ S)
5	1.40 (m, 2 H, CH ₂ CH ₂ CH ₂ S), 1.50 (m, 4 H, CH ₂ CH ₂ S), 2.45 (t, <i>J</i> = 7 Hz, 4 H, CH ₂ S), 2.60 (t, <i>J</i> = 7 Hz, 0.24 H, CH ₂ SS), 3.35 (t, <i>J</i> = 7 Hz, 0.12 H, CH ₂ Br)	28.4 (CH ₂ CH ₂ CH ₂ S), 29.5 (CH ₂ CH ₂ S), 32.4 (CH ₂ S), 38.8 (CH ₂ SS)
6	1.35 (m, 4 H, CH ₂ CH ₂ CH ₂ S), 1.50 (m, 4 H, CH ₂ CH ₂ S), 2.45 (t, <i>J</i> = 7 Hz, 4 H, CH ₂ S), 3.35 (t, <i>J</i> = 7 Hz, 0.12 H, CH ₂ Br)	28.4 (CH ₂ CH ₂ CH ₂ S), 29.5 (CH ₂ CH ₂ S), 32.4 (CH ₂ S)
7	1.20-1.35 (m, 6 H, CH ₂ CH ₂ CH ₂ CH ₂ S and CH ₂ CH ₂ CH ₂ S), 1.50 (m, 4 H, CH ₂ CH ₂ S), 2.45 (t, <i>J</i> = 7 Hz, 4 H, CH ₂ S), 2.60 (t, <i>J</i> = 7 Hz, 0.89 H, CH ₂ SS), 3.35 (t, <i>J</i> = 7 Hz, 0.12 H, CH ₂ Br)	28.1 (CH ₂ CH ₂ CH ₂ CH ₂ S), 29.1 (CH ₂ CH ₂ CH ₂ S), 29.6 (CH ₂ CH ₂ S), 32.1 (CH ₂ S), 39.0 (CH ₂ SS)
8^d	1.27-1.45 (m, 8 H, CH ₂ CH ₂ CH ₂ CH ₂ S), 1.50 (m, 4 H, CH ₂ CH ₂ CH ₂ S), 2.45 (t, <i>J</i> = 7 Hz, 4 H, CH ₂ S), 2.65 (t, <i>J</i> = 7 Hz, 0.42 H, CH ₂ SS), 3.35 (t, <i>J</i> = 7 Hz, 0.20 H, CH ₂ Br)	28.6 (CH ₂ CH ₂ CH ₂ CH ₂ S), 29.4 (CH ₂ CH ₂ CH ₂ S), 29.7 (CH ₂ CH ₂ S), 32.2 (CH ₂ S)
9	1.16-1.40 (m, 10 H, CH ₂ CH ₂ CH ₂ CH ₂ CH ₂ S and CH ₂ CH ₂ CH ₂ CH ₂ S), 1.50 (m, 4 H, CH ₂ CH ₂ S), 2.45 (t, <i>J</i> = 7 Hz, 4 H, CH ₂ S), 2.60 (t, <i>J</i> = 7 Hz, 0.8 H, CH ₂ SS), 3.35 (t, <i>J</i> = 7 Hz, 0.8 H, CH ₂ Br)	28.9 (CH ₂ CH ₂ CH ₂ CH ₂ CH ₂ S), 29.2 (CH ₂ CH ₂ CH ₂ CH ₂ S), 29.4 (CH ₂ CH ₂ CH ₂ S), 29.7 (CH ₂ CH ₂ S), 32.2 (CH ₂ S), 34.0 (CH ₂ Br), 39.5 (CH ₂ SS)
10	1.17-1.25 (m, 8 H, CH ₂ CH ₂ CH ₂ CH ₂ CH ₂ S), 1.27-1.40 (m, 4 H, CH ₂ CH ₂ CH ₂ S), 1.50 (m, 4 H, CH ₂ CH ₂ S), 2.45 (t, <i>J</i> = 7 Hz, 4 H, CH ₂ S), 2.61 (t, <i>J</i> = 7 Hz, 0.27 H, CH ₂ SS), 3.35 (t, <i>J</i> = 7 Hz, 0.86 H, CH ₂ Br)	28.9 (CH ₂ CH ₂ CH ₂ CH ₂ CH ₂ S), 29.2 (CH ₂ CH ₂ CH ₂ CH ₂ S), 29.5 (CH ₂ CH ₂ CH ₂ S), 29.7 (CH ₂ CH ₂ S), 32.2 (CH ₂ S), 34.2 (CH ₂ Br), 39.5 (CH ₂ SS)
14	1.90 (m, 4 H, CH ₂ CH ₂ S), 2.65 (t, <i>J</i> = 7 Hz, 4 H, CH ₂ S), 2.65 (t, <i>J</i> = 7 Hz, 0.344 H, CH ₂ SS), 3.50 (t, <i>J</i> = 7 Hz, 0.086 H, CH ₂ Cl)	28.4 (CH ₂ CH ₂ S), 32.4 (CH ₂ S), 38.5 (CH ₂ SS)
15	1.40 (m, 2 H, CH ₂ CH ₂ CH ₂ S), 1.50 (m, 4 H, CH ₂ CH ₂ S), 2.45 (t, <i>J</i> = 7 Hz, 4 H, CH ₂ S), 2.60 (t, <i>J</i> = 7 Hz, 0.416 H, CH ₂ SS), 3.50 (t, <i>J</i> = 7 Hz, 0.157 H, CH ₂ Cl)	28.4 (CH ₂ CH ₂ CH ₂ S), 29.5 (CH ₂ CH ₂ S), 32.4 (CH ₂ S)
16	1.35 (m, 4 H, CH ₂ CH ₂ CH ₂ S), 1.50 (m, 4 H, CH ₂ CH ₂ S), 2.45 (t, <i>J</i> = 7 Hz, 4 H, CH ₂ S), 2.60 (t, <i>J</i> = 7 Hz, 0.393 H, CH ₂ SS), 3.50 (t, <i>J</i> = 7 Hz, 0.304 H, CH ₂ Cl)	28.4 (CH ₂ CH ₂ CH ₂ S), 29.52 (CH ₂ CH ₂ S), 32.4 (CH ₂ S), 38.5 (CH ₂ SS), 44.5 (CH ₂ Cl)
17	1.20-1.42 (m, 8 H, CH ₂ CH ₂ CH ₂ CH ₂ S), 1.50 (m,	28.6 (CH ₂ CH ₂ CH ₂ CH ₂ S),

	4 H, CH ₂ CH ₂ CH ₂ S), 2.45 (t, <i>J</i> = 7 Hz, 4 H, CH ₂ S), 2.60 (t, <i>J</i> = 7 Hz, 0.834 H, CH ₂ SS), 3.50 (t, <i>J</i> = 7 Hz, 1.57 H, CH ₂ Cl)	29.4 (CH ₂ CH ₂ CH ₂ S), 29.7 (CH ₂ CH ₂ S), 32.2 (CH ₂ S), 39.0 (CH ₂ SS), 45.0 (CH ₂ Cl)
19	0.95 (t, <i>J</i> = 7 Hz, 1.27 H, CH ₃ CH ₂ CH ₂ CH ₂ S), 1.45 (m, 0.85 H, CH ₃ CH ₂ CH ₂ CH ₂ S), 1.61 (m, 0.85 H, CH ₃ CH ₂ CH ₂ CH ₂ S), 2.55 (t, 0.85 H, <i>J</i> = 7 Hz, CH ₃ CH ₂ CH ₂ CH ₂ S), 2.80 (s, 4 H, CH ₂ S)	13.6 (CH ₃ CH ₂ CH ₂ CH ₂ S), 22.1 (CH ₃ CH ₂ CH ₂ CH ₂ S), 29.3 (CH ₃ CH ₂ CH ₂ CH ₂ S), 31.0 (CH ₃ CH ₂ CH ₂ CH ₂ S), 32.4 (CH ₂ S).
20	1.20 [d, <i>J</i> = 7 Hz, 4 H, CH(CH ₃) ₂ S], 2.71 (s, 4 H, CH ₂ S), 2.90 [m, 0.67 H, CH(CH ₃) ₂ S]	23.4.8 [CH(CH ₃) ₂ S], 32.4 [CH(CH ₃) ₂ S], 35.1 (CH ₂ S)
21	0.95 (t, <i>J</i> = 7 Hz, 1.27 H, CH ₃ CH ₂ CH ₂ CH ₂ S), 1.45 (m, 0.85 H, CH ₃ CH ₂ CH ₂ CH ₂ S), 1.61 (m, 0.85 H, CH ₃ CH ₂ CH ₂ CH ₂ S), 2.55 (t, <i>J</i> = 7 Hz, 0.85 H, CH ₃ CH ₂ CH ₂ CH ₂ S), 2.8 (s, 4 H, CH ₂ S)	13.6 (CH ₃ CH ₂ CH ₂ CH ₂ S), 22.1 (CH ₃ CH ₂ CH ₂ CH ₂ S), 29.3 (CH ₃ CH ₂ CH ₂ CH ₂ S), 31.0 (CH ₃ CH ₂ CH ₂ CH ₂ S), 32.4 (CH ₂ S)
22	0.95 (t, <i>J</i> = 7 Hz, 0.70 H, CH ₃ CH ₂), 1.22 (d, <i>J</i> = 7 Hz, 0.70 H, CH ₃ CHS), 1.50 (m, 0.47 H, CH ₃ CH ₂), 2.70 (m, 0.23 H, CH ₃ CHS), 2.85 (s, 4 H, CH ₂ S)	22.9 (CH ₃ CH ₂), 30.8 [CH ₂ CH(CH ₃)S], 32.4 (CH ₃ CHS), 35.1 (CH ₂ S)

Notes: ^a Polymeric sulfides **1**, **2** and **13** were highly insoluble in most solvents and no NMR spectra were recorded.

^b CH₂X (X = Br, Cl) represents the terminal CH₂ of the polymer and the CH₂SS represents the disulfide. The term CH₂S refers to signals next to sulfide sulfur, CH₂SCH₂.

^c In some cases the signals for the CH₂X and the CH₂SS were not noticeable.

^d NMR for the polymeric material **8** obtained when the reaction time was 16 h.

K. Smith et al.

List of Schemes and Figures Captions

Scheme 1. Synthesis of poly(alkylene sulfide)s **1–10** from polycondensation of dibromoalkanes with $\text{Na}_2\text{S}\cdot 9\text{H}_2\text{O}$.

Scheme 2. Synthesis of poly(alkylene sulfide)s **13–17** from polycondensation of dichloroalkanes and $\text{Na}_2\text{S}\cdot 9\text{H}_2\text{O}$.

Scheme 3. Synthesis of poly(alkylene sulfide)s **19–22** from polycondensation of 1,2-dichloroethane and $\text{Na}_2\text{S}\cdot 9\text{H}_2\text{O}$ in the presence of haloalkanes.

Figure 1. Structures of tetrahydrothiophene (**11**) and 1,2-dithiane (**12**)

Figure 2. Structure of 1,2-dithiocane (**18**)

Figure 3. Total yields of polymeric materials **19–22** obtained from polycondensation of 1,2-dichloroethane and $\text{Na}_2\text{S}\cdot 9\text{H}_2\text{O}$ in the presence of haloalkanes under reflux conditions.