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Compact kinetic model for the combustion of NH₃/H₂ mixtures

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Introduction

- Ammonia's potential as a zero-carbon fuel and hydrogen carrier has ignited scientific interest in its application as a fuel in combustion systems.
- However, harnessing ammonia as a fuel source for energy applications presents notable challenges due to its low flammability and the potential for high emissions (Valera-Medina et al., 2018).
- Blending NH_3 with H_2 presents a prospect for enhancing combustibility, albeit with a notable increase in NOx emissions, particularly in fuel-rich

| Mechanism | N _{spec} (C ₀) | N _{Reac} (C ₀) | $\sqrt{E_{\rm LBV}}$ | $\sqrt{E_{\rm BSSF}}$ | $\sqrt{E_{\rm JSR}}$ | \sqrt{E} | Ref. |
|---------------|-------------------------------------|-------------------------------------|----------------------|-----------------------|----------------------|------------|------|
| Present work | 21 | 64 | 1.97 | 3.24 | 2.72 | 2.70 | - |
| Han-2023 | 32 | 171 | 2.24 | 3.70 | 1.63 | 2.67 | [6] |
| Wang-2022 | 32 | 140 | 2.53 | 10.13 | 2.64 | 6.22 | [7] |
| Zhu-2024 | 39 | 312 | 2.97 | failed | 1.11 | failed | [8] |
| Jian-2024 | 32 | 233 | 3.23 | 3.79 | 1.80 | 3.06 | [9] |
| SanDiego-2018 | 21 | 64 | 3.36 | 13.94 | 2.43 | 8.40 | [10] |
| Zhang-2021 | 34 | 224 | 2.45 | 4.59 | 2.78 | 3.41 | [11] |
| Stagni-2023 | 31 | 203 | 3.46 | 4.69 | 1.75 | 3.51 | [12] |
| Liu-2024 | 35 | 238 | 3.96 | 5.19 | 2.39 | 4.01 | [13] |

Results



conditions (Alnasif et al., 2023).

- The development of burners, turbines, and engines is assisted by computational fluid dynamics (CFD) simulations, which require small-sized mechanisms.
- According to a recent review of the performance of ammonia combustion mechanisms (Szanthoffer et al., 2023), the San Diego 2018 mechanism (University of California; SD18), which has an exceptionally small size (21 species, 64 reactions), shows fair performance in predicting laminar burning velocities (LBV) and concentration data measured in jet-stirred reactors (JSR) under a wide range of conditions.
- The current study aims at developing a small and robust combustion kinetic mechanism for CFD simulations of NH₃/H₂ mixtures by optimizing the rate parameters of the San Diego 2018 NH₃ mechanism against LBV data and species concentration data measured in JSRs and in burner-stabilized stagnation flames (BSSF) using the Optima++ code (Turányi et al., 2012; Papp et al., 2024; respecth.hu).

Experimental Data Collection

 Large collection of LBV and concentration data measured in JSRs, which was compiled previously

| Mei-2021 | 35 | 239 | 4.02 | failed | 1.65 | failed | [14] | |
|------------|----|-----|------|--------|------|--------|------|--|
| He-2023 | 34 | 221 | 7.37 | 4.45 | 2.46 | 5.17 | [15] | |
| Zhang-2024 | 34 | 224 | 8.46 | 4.50 | 1.14 | 5.57 | [16] | |

- The optimized San Diego 2018 mechanism (" Present work") is the smallest mechanism and it features the shortest computational time for flame simulations.
- It gives the most accurate prediction for laminar burning velocities of NH₃/H₂ mixtures (including pure NH₃ and H₂) on average (1.97 σ). It can predict the 85% of available LBV data within 3 sigma experimental uncertainty.

| \sqrt{E} for Concentrations in Burner Stabilized Stagnition Flame | | | | | | | | | |
|---|-----------------|----------------|--------|------------------|--------|-----------------|------------------|--------|--|
| Mechanism | NH ₃ | H ₂ | 0, | H ₂ O | NO | NO ₂ | N ₂ O | Overa | |
| Present work | 0.7 | 5.6 | 0.8 | 3.9 | 1.5 | 3.6 | 3.2 | 3.2 | |
| Han-2023 | 1.1 | 5.4 | 0.7 | 3.9 | 6.3 | 3.0 | 1.0 | 3.7 | |
| Wang-2022 | 17.2 | 8.2 | 9.3 | 10.9 | 5.1 | 3.8 | 10.5 | 10.1 | |
| Zhu-2024 | failed | failed | failed | failed | failed | failed | failed | failed | |
| Jian-2024 | 1.8 | 5.1 | 0.7 | 4.0 | 2.8 | 2.2 | 6.5 | 3.8 | |
| SanDiego-2018 | 24.9 | 10.1 | 12.3 | 15.8 | 9.7 | 5.5 | 10.7 | 13.9 | |
| Zhang-2021 | 1.3 | 5.6 | 0.7 | 3.8 | 3.9 | 2.8 | 8.7 | 4.6 | |
| Stagni-2023 | 1.5 | 5.4 | 0.7 | 4.0 | 3.3 | 2.7 | 9.4 | 4.7 | |
| Liu-2024 | 1.5 | 5.5 | 0.7 | 3.9 | 6.2 | 3.2 | 9.6 | 5.2 | |
| Mei-2021 | failed | failed | failed | failed | failed | failed | failed | failed | |
| He-2023 | 2.9 | 4.1 | 0.8 | 3.9 | 2.5 | 2.3 | 9.3 | 4.4 | |
| Zhang-2024 | 3.1 | 4.1 | 0.7 | 4.0 | 2.9 | 2.4 | 9.2 | 4.5 | |

| \sqrt{E} for Concentrations in Jet-Stirred Reactor | | | | | | | | |
|--|-----------------|----------------|-----------------------|------------------|----------------|-----|------------------|-------|
| Mechanism | NH ₃ | H ₂ | O ₂ | H ₂ O | N ₂ | NO | N ₂ O | Overa |
| Present work | 4.0 | 2.3 | 2.9 | 3.3 | 2.7 | 1.3 | 1.5 | 2.7 |
| Han-2023 | 2.5 | 0.8 | 0.6 | 1.3 | 0.9 | 0.7 | 2.8 | 1.6 |
| Wang-2022 | 3.6 | 3.5 | 2.7 | 3.0 | 2.0 | 1.5 | 0.9 | 2.6 |
| Zhu-2024 | 2.1 | 0.8 | 0.8 | 1.4 | 0.6 | 0.4 | 0.5 | 1.1 |
| Jian-2024 | 2.2 | 2.6 | 1.0 | 1.3 | 2.8 | 0.5 | 0.5 | 1.8 |
| SanDiego-2018 | 2.8 | 3.1 | 1.1 | 3.1 | 1.0 | 0.7 | 3.4 | 2.4 |
| Zhang-2021 | 3.5 | 2.8 | 1.3 | 3.1 | 3.5 | 1.1 | 3.0 | 2.8 |
| Stagni-2023 | 2.0 | 1.3 | 0.8 | 1.8 | 2.1 | 0.6 | 2.7 | 1.8 |
| Liu-2024 | 2.7 | 1.4 | 1.4 | 2.7 | 1.1 | 1.2 | 4.3 | 2.4 |
| Mei-2021 | 2.3 | 1.7 | 2.0 | 1.6 | 1.8 | 0.6 | 0.8 | 1.6 |
| He-2023 | 3.2 | 2.7 | 1.1 | 2.7 | 3.1 | 1.0 | 2.4 | 2.5 |
| Zhang-2024 | 2.1 | 0.6 | 1.1 | 1.5 | 0.6 | 0.5 | 0.4 | 1.1 |

- For BSSF simulations of 70/30 vol% NH_3/H_2 mixtures, which are the closest in combustion characteristics to methane, the optimized mechanism showed the best overall performance (3.24 σ).
- It predicts the concentration of the most important pollutant, NO the most accurately.
- Its accuracy for H₂, H₂O, NO₂ and N₂O still should be improved.

from the literature (Szanthoffer et al, 2023), were downloaded from the Reaction Kinetic branch **ReSpecTh database**.

- In addition, concentration data from burnerstabilized stagnation flames (BSSF) (Hayakawa et al., 2021), and recently publish LBV data were collected.
- The data were encoded in ReSpecTh Kinetic Data (RKD) format XML files and will be available in the ReSpecTh database.

| Method / Measured Quantity | No. of data series | No. Of data points | H ₂ content in fuel mixture (%) | Pressure range (atm) | Tempera- ture range (K) | Equiva- lence ratio |
|----------------------------------|--------------------------|--------------------------|---|----------------------------|----------------------------------|---------------------------|
| LBV | 185 | 1311 | 0-100 | 0.5–10 | 295-584 | 0.2–2.0 |
| JSR conc | 47 | 538 | 10-70 | 1 | 800–1300 | 0.15-1.5 |
| BSSF conc | 7 | 119 | 30 | 1 | 298 | 0.57–1.4 |
| Overall | 239 | 1968 | 0-100 | 0.5-10 | 295-1300 | 0.15-2.0 |

| ΟΤΙ | mı | zat | ION | m | etr | |
|-----|----|-----|-----|---|-----|--|
| | | | | | | |

| • | FOCTOPUS | algorithm | [2] | in | code | Optima++ | [1,3 |
|---|---------------|---------------|------|------|--------|----------|------|
| | minimizes the | e following e | rror | func | ction: | | |

| 4 | $N_f N_{fs}$ | N_{fsd} (vsim(p)) | v^{exp} ² |
|---|--------------|------------------------------|------------------------|
| 1 | | | - V ^ \ |

- For JSR concentrations, the optimized model performs worse than most of the other mechanisms.
- Nevertheless, it can predict these data within 3σ accuracy on average.
- Its performance for NH₃ and H₂O should be improved.

Concluding remarks

- The accuracy of the San Diego 2018 mechanism could be greatly improved for laminar burning velocities and for concentrations in burner stabilized stagnation flames, and it is on par with best-performing mechanisms.
- However, its performance for concentrations in JSR, and for NO₂ concentration in BSSF need to be improved.
- It implies that its chemistry misses pathways that can not be replaced by altering the rates of other reaction routes, thus its chemistry need to be extended for further improvements.

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| $F(\mathbf{P}) = \frac{1}{1} \sum_{i=1}^{n} \frac{W_{fsd}}{V_{i}} \sum_{i=1}^{n} \frac{W_{fsd}}{V_{i}}$ | $\int \frac{1}{fsd} \left(\mathbf{I} \right) = \frac{1}{fsd}$ | ⁻ sd |
|---|--|-----------------|
| $L(\mathbf{I}) = \frac{1}{N} \sum \sum \frac{1}{N_{fed}} \sum$ | $\sigma^{\text{exp,tot}}$ |) |
| f=1 $s=1$ $s=1$ $d=1$ | \ ⁰ fsd | |

f,s,d: data file index, data series index, data points index

the total number of the data series

vector of model parameters

 $N_{f/s/d}$: the number of the data

files/series/points

 $Y_{fsd}^{exp/sim}$: experimental data and simulation result σ_{fsd}^{exp} :standard deviation of exp. data d in
data series s in data file f w_{fsd} :weigths to equalize an data collection
which may contain different number of

data series of each experiment type.

• \sqrt{E} measures the RMS deviation between the model and the experimental results, with respect to σ^{exp} . A mechanism is typically considered accurate if $\sqrt{E} < 3$.

- Weights to balance the initial errors from differ. exper. types
- Sensitivity analysis found all the 64 rate coefficients important.

• The initial model missing important chemistry, which can be compensated by unphysical rate coefficients.

 Thus, one order of magnitude prior uncertainty range was employed for parameter tuning.

• For the simulations, we used Cantera 2.6 [4].

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