SCaR: Refining Skill Chaining for Long-Horizon Robotic Manipulation via Dual Regularization

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Abstract

Long-horizon robotic manipulation tasks typically involve a series of interrelated 1 2 sub-tasks spanning multiple execution stages. Skill chaining offers a feasible 3 solution for these tasks by pre-training the skills for each sub-task and linking them sequentially. However, imperfections in skill learning or disturbances during 4 execution can lead to the accumulation of errors in skill chaining process, resulting 5 in execution failures. In this paper, we investigate how to achieve stable and 6 smooth skill chaining for long-horizon robotic manipulation tasks. Specifically, 7 we propose a novel skill chaining framework called Skill Chaining via Dual 8 9 **R**egularization (**SCaR**). This framework applies dual regularization to sub-task skill pre-training and fine-tuning, which not only enhances the *intra-skill dependencies* 10 within each sub-task skill but also reinforces the *inter-skill dependencies* between 11 sequential sub-task skills, thus ensuring smooth skill chaining and stable long-12 horizon execution. We evaluate the SCaR framework on two representative long-13 horizon robotic manipulation simulation benchmarks: IKEA furniture assembly 14 and kitchen organization. Additionally, we conduct real-world validation in desktop 15 robot pick-and-place tasks. The experimental results demonstrate that with the 16 support of SCaR, the robot performs long-horizon tasks with a higher success rate 17 than relevant baselines and is more robust to perturbations. 18

19 **1** Introduction

Long-horizon robotic manipulation tasks are characterized by sequences of diverse and interdependent 20 sub-tasks, which makes it crucial to maintain the stability of multi-stage sequential execution. For 21 instance, in the robotic assembly of a stool (Fig. 1) involving two sub-tasks of leg installation, overall 22 success is evaluated based on both the sequential installation success and factors affecting the assembly 23 within environmental constraints. Although recent advances in deep reinforcement learning (RL) and 24 imitation learning (IL) show promise in training robots for such complex tasks [1, 2, 3, 4, 5, 6, 7], 25 managing long-horizon tasks with a scratch RL or IL policy remains challenging due to computational 26 demands, extensive exploration, and intricate step dependencies [8, 9]. Skill chaining, which involves 27 decomposing long-horizon tasks into smaller sub-tasks, pre-training skills for each, and executing 28 them sequentially, offers a practical solution [10, 11]. However, as shown in Fig. 1(a)(b), such 29 methods tend to fail when sub-task skills are insufficiently trained or unexpected states arise due 30 to disturbances, especially when applied to high-degree-of-freedom robots performing contact-rich, 31 long-horizon tasks. [12, 13, 14, 15, 16, 17]. 32

In this paper, we argue that the coordination and enhancing of dependencies within and between subtask skills is necessary for stable and smooth skill chaining of long-horizon robotic manipulation [10].
For instance, as depicted in Fig. 1 (a)(b), the robot must consider following two points to ensure the
overall task is accomplished: 1) ensuring the gripper consistently grasps and installs the stool leg



Figure 1: Illustration of the problem setting and the motivation of SCaR, using the example of a stool assembly task with two sub-tasks.

stably within each sub-task skill range. and 2) ensuring the terminal state of previous skill aligns with the initial state of next skill for smooth skill chaining. We define the above two points as *intra-skill dependencies* between sequential actions within each sub-task skill and *inter-skill dependencies* between sequential sub-task skills, respectively. In this context, we propose a novel robotic skill chaining framework, Skill Chaining via Dual Regularization (SCaR). This framework enhances the aforementioned dependencies alternately through dual regularization during sub-task skill learning and chaining, aiming to provide stability for the execution of long-horizon robotic manipulation.

Specifically, in the pre-training phase of each sub-task skill, we propose the *adaptive sub-task skill* 44 *learning* shceme, which employs a two-part policy learning objective that focuses on what sub-tasks 45 the robot should perform (via RL) and how the robot should perform that task (via IL), and utilizes 46 a novel adaptive equilibrium scheduling (AES) regularization to balance these two parts based on 47 the robot's learning progress. This process aims to reinforce the *intra-skill dependencies*, ensuring a 48 49 coherent sequence of actions in each sub-task skill. Subsequently, bi-directional adversarial learning 50 is introduced in the fine-tuning phase of SCaR for better chaining sequential sub-task skills. This mechanism uses bi-directional regularization to bring the terminal state of the current skill close to the 51 initial state of its successor, and also to bring the initial state of the successor close to the terminal state 52 of the current skill. This bi-directional alignment aims to reinforce robust *inter-skill dependencies* 53 between sequential skills. Through the two innovative designs described, SCaR ensures coordination 54 between the intra-skill and inter-skill dependencies, provides dual constraints for skill learning and 55 skill chaining, as described in Fig. 1 (c), leading to a smooth skill chaining from the inside (within the 56 sub-task skills) to the outside (between sub-task skills). Experimental results show that compared 57 58 to scratch-training and skill chaining baselines, SCaR provides better task execution performance and stronger robustness to environmental perturbations in various long-horizon and contact-rich robotic 59 60 manipulation simulation tasks. In addition, SCaR achieves higher task success rates in long-horizon 61 real-robot pick-and-place tasks compared to previous skill chaining method.

The principal contributions of our work are delineated as follows: 1) We propose a novel robotic skill 62 chaining framework via dual regularization, SCaR, for smoothly executing long-horizon manipulation 63 tasks. 2) We introduce an adaptive sub-task skill learning scheme that acts as a regularization to 64 enhance *intra-skill dependencies* between sequential actions within each sub-task skill. 3) We develop 65 a bi-directional adversarial learning mechanism that serves as a regularization for reinforcing *inter*-66 skill dependencies between sequential sub-task skills. 4) In all eight simulated long-horizon robotic 67 manipulation tasks, SCaR performs significantly better than scratch-training and skill chaining 68 baselines. In addition, SCaR also shows better task completion performance compared to skill 69 chaining baseline in real-robot long-horizon pick-and-place experiments. Video demonstrations are 70 available at: https://tinyurl.com/4333d6np. 71

72 2 Related Work

73 2.1 Long-horizon Robotic Manipulation

74 Training robots from scratch for complex, long-horizon tasks using reinforcement learning (RL) and imitation learning (IL) is challenging due to computational demands and distributional errors. 75 Solutions involve decomposing tasks into reusable sub-tasks [18]. Typically, such algorithms con-76 sist of a set of sub-policies that can be obtained through various methods, such as unsupervised 77 exploration [19, 20, 21, 22, 23], learning from demonstrations [5, 6, 24, 25], and predefined mea-78 sures [26, 27, 28, 29, 14]. Despite the merits of each of these approaches, they do not address well 79 the challenges of long-horizon robot manipulation in environments that are object-rich, contact-rich, 80 and characterized by multi-stage tasks [28, 29, 14]. Thus, even when pre-trained skills are provided, 81 ensuring a smooth connection between manipulation policies remains a formidable challenge. 82

83 2.2 Skill Chaining for Long-horizon Tasks

Previous skill chaining methods for long-horizon tasks mainly focus on updating each sub-task 84 policy to encompass the terminal state of the previous policy [11, 14, 30], implementing option 85 chains [11, 31, 32] to forge logical skill sequences, or utilizing modulated skills to facilitate smoother 86 transitions [33, 34, 35, 36, 14, 16]. However, these methods, while effective, often lead to a broad 87 range of skill start and end states, a challenge in complex robotic manipulation tasks. T-STAR [15] is 88 closely related to our work, addressing this by regularizing the learning process with a discriminator 89 to control the expansion of the terminal state space. However, it focuses only on uni-directional 90 91 dependencies between skills and ignores intra-skill dependencies within sub-task skills under longhorizon goals. Sequential Dexterity [17] centers on dexterous hand manipulation, introducing an 92 optimization process to backpropagate long-term rewards across a policy chain. However, its scope 93 still primarily emphasizes strengthening the dependencies between sub-task skills. GSC [37] attempts 94 to solve skill chaining by employing diffusion models. It trains and chains primitive skills (pick, 95 place, push, pull) through a Transformer-based skill diffusion model. However, due to the use of 96 Transformer-based techniques, GSC requires high computational resources and cannot scale well to 97 task environments with object-rich and contact-rich conditions. Our method instead employs simple 98 and intuitive dual regularization constraints based on the lightweight policy network. By coordinating 99 100 the dependencies within and between skills, we achieve refinement within sub-task policies and 101 bi-directional alignment between them. This allows for stable skill chaining while also being scalable 102 to various long-horizon manipulation tasks.

103 3 Preliminaries

Among several related works on skill chaining, we consider a challenging yet practical problem 104 setting that deals with long-horizon manipulation tasks through a combination of reinforcement 105 learning (RL) and imitation learning (IL). In each sub-task in the long-horizon task, we consider 106 robotic agents acting within a finite-horizon Markov Decision Process [38] $(S, A, P, r, \gamma, d_{\mathcal{I}}, T)$, 107 where S is the state space, A is the action space, $\mathcal{P}(s'|s, a)$ is the transition function, r(s, a, s') is 108 the reward function, γ is the discount factor, $d_{\mathcal{I}}$ is the initial state distribution, and T is the episode 109 horizon of sub-task. We define a policy $\pi: S \to A$ that maps states to actions and correspondingly 110 moves the robotic agent to a new state according to the transition probabilities. This sub-task policy is 111 trained to maximize the expected sum of discounted rewards $\mathbb{E}_{(s,a)\sim\pi}[\sum_{t=1}^{T} \gamma^t r(s_t, a_t, s_{t+1})]$. We assume that each sub-task policy has an initial state set $\mathcal{I} \in \mathcal{S}$ and a terminal state set $\beta \in \mathcal{S}$, where 112 113 the initial set \mathcal{I} contains all the initial states that lead to the successful execution of the policy and 114 the terminal state set β contains all the final states of the successful execution. The environment 115 provides the environmental feedback for each step taken by the agent and success metrics for each 116 sub-task, derived from the terminal states of sub-task policy. For instance, as shown in Fig. 1(c), 117 the alignment of the back and legs of the stool triggers the connect action and the realization of the 118 sub-task goal, which indicates the successful completion of the sub-task. Additionally, we posit that 119 during each sub-task policy learning, the agent receives a set of pre-defined expert demonstrations, 120 $\mathbb{D}^E = \{\tau_1^E, \dots, \tau_N^E\}$, to facilitate the IL process. Here, N represents the number of episodes, and 121 each demonstration comprises a sequence of state-action pairs, $\tau^E = (s_1, a_1, \dots, s_{T-1}, a_{T-1}, s_T)$. 122



Figure 2: The Pipeline of Skill Chaining via Dual Regularization (SCaR). (Left) Phase 1: Sub-task skill pre-training () () merges environmental feedback and expert guidance, using adaptive equilibrium scheduling (AES) regularization to balance learning, which enhances intra-skill depen-

dencies within skills. (Middle) Phase 2: Bi-directional discriminators (\clubsuit) coupled with AES to fine-tune pre-trained sub-task skills, as regularization for reinforcing inter-skill dependencies. (**Right**) Evaluation: Evaluation of SCaR on long-horizon manipulation.

123 4 Method

¹²⁴ In Section 4.1, we present the pipeline of the **SCaR** framework. Sections 4.2 and 4.3 provide further ¹²⁵ elaboration on the key design elements.

126 4.1 Overall Pipeline

As illustrated in Fig. 2, the SCaR framework has two phases: (a) pre-training (adaptive sub-task skill learning) and (b) fine-tuning (bi-directional adversarial learning). In the pre-training phase, the agent co-learns sub-task skills by integrating environmental feedback and expert demonstrations. In the fine-tuning phase, it refines these skills through bi-directional adversarial learning, enabling sequential integration of sub-task skills. After fine-tuning, SCaR can smoothly chain sub-task skills to complete long-horizon manipulation tasks. Specific modules and mechanisms for these phases are detailed in Sections 4.2 and 4.3.

134 4.2 Adaptive Sub-task Skill Learning

Weighted Reward Function To learn sub-task skills better, we combine goal-conditional RL and generative adversarial imitation learning (GAIL) [39], to pre-train skills that enable the agent to perform challenging sub-tasks in a desired expert behavioral style [40, 15]. More specifically, we consider the weighted reward function that is used to train each sub-task policy π_i^{θ} consists of two components specifying: what sub-task the agent should perform - learning from environmental feedback, and 2) how the agent should perform that task - learning from expert demonstrations:

$$r(s_t, a_t, s_{t+1}; \phi) = \lambda_{\mathrm{RL}} r_i^{\mathrm{Env}}(s_t, a_t, s_{t+1}, g) + \lambda_{\mathrm{IL}} r_i^{\mathrm{Pred}}(s_t, a_t; \phi).$$
(1)

As shown in Eq. 1, the first component is represented by a task-specific reward $r_i^{\text{Env}}(s_t, a_t, s_{t+1}, g)$, which defines general objectives that the agent should satisfy to fulfill a given sub-task goal g for current MDP \mathcal{M} (e.g. assembling a stool leg). The second component is represented through a learned task-agnostic predict-reward $r_i^{\text{Pred}}(s_t, a_t; \phi)$, which specifies manipulation details of the behaviors that the agent should adopt when performing the sub-task (e.g., the expert way to grab a stool leg and attach it), and $r_i^{\text{Pred}}(s_t, a_t; \phi)$ is the predicted reward by a least-square GAIL discriminator f_{ϕ}^{i} [41, 40, 15], which is more stable than the standard GAIL objective using the sigmoid crossentropy loss function. Therefore, the predicted reward is:

$$r_i^{\text{Pred}}(s_t, a_t; \phi) = \max[0, 1 - 0.25 \cdot [f_{\phi}^i(s_t, a_t) - 1]^2].$$
⁽²⁾

We adopt the training objective of the least-squares GAIL discriminator with a gradient penalty term [42, 43], This penalty term mitigates the instability of the training dynamics due to the interplay

¹⁵¹ between the discriminator and the policy [40], as follows:

$$\operatorname{argmin}_{f_{\phi}^{i}} \mathbb{E}_{(s) \sim \mathbb{D}^{E}} [(f_{\phi}^{i}(s) - 1)^{2}] + \mathbb{E}_{(s) \sim \pi_{\theta}^{i}} [(f_{\phi}^{i}(s) + 1)^{2}] + \frac{\eta^{\text{gp}}}{2} \mathbb{E}_{(s) \sim \mathbb{D}^{E}} [\|\nabla_{s} f_{\phi}^{i}(s)\|^{2}], \quad (3)$$

where η^{gp} is a manually-specified coefficient. The scales of r^{Env} and r^{Pred} in previous related 152 works are set by fixed weights and linearly combined into the final reward function [40, 15]. This 153 could lead to the agent rigidly imitating experts and curbing self-exploration, finding it difficult to 154 adjust intra-skill dependencies and adapt to dynamic task perturbations. We propose a principle to 155 counter this: If the agent fails to imitate the expert's demonstration well, it should shift focus to 156 self-learning from the environment. Conversely, effective imitation should continue, focusing on 157 the expert to mitigate low sample efficiency in reinforcement learning. Accordingly, we extend 158 the automatic discount scheduling (ADS) solution [9] to our problem setting, and propose adaptive 159 equilibrium scheduling (AES) to regularize the scales of r^{Env} and r^{Pred} in sub-task skill learning for 160 adaptive scheduling the focus of reinforcement and imitation learning, as shown in Fig. 3. 161

Adaptive Equilibrium Scheduling (AES) Regularization Specifically, AES balances the scales of 162 $r^{\rm Env}$ and $r^{\rm Pred}$ during the learning process of each skill through adaptive scheduling of $\lambda_{\rm RL}$ and $\lambda_{\rm IL}$, 163 according to how well the agent imitates the expert's demonstration. To capture the agent's imitation 164 progress, AES refers to the solution in ADS [9] and uses the imitation identifier Φ to continuously 165 monitor whether the agent is imitating the expert demonstration well enough. 166

At the beginning of training, the agent is assigned two initial 167 balance factors $\lambda_{\rm RL} = \alpha, \lambda_{\rm IL} = 1 - \alpha$, where base exponent $\alpha \in [0, 1]$. We set $\alpha = 0.5$ in the experiments and the agent is 168 169 assigned two identical balance factors $\lambda_{\rm RL} = \lambda_{\rm IL} = 0.5^{1}$, indicat-170 ing that at the beginning of learning, the agent imitates the expert's 171 behavior with the same weight as the behavior of environment 172 exploration according to the task goal. As training progresses, the 173 imitation progress recognizer Φ is queried periodically to monitor 174 the progress of the agent's imitation of the expert's behavior. Φ 175 receives the agent's collected trajectories and infers the agent's 176 current imitation progress $p \in [0, T)$, where p in an integer and T 177 is the step of the entire episode. 178



Figure 3: AES regularization for sub-task skill learning.

The construction of Φ , with reference to ADS, first requires 179 180

the construction of a sequence $\mathbf{Q}(q_1, \ldots, q_T)$, where $q_i = \operatorname{argmin}_j c(s_i, s_j^E)$ is the index of the nearest neighbor of s_i in τ^E , c is the cosine similarity. The 181 progress alignment between τ and τ_i^E is measured as the length of the longest increasing subsequence 182 (LIS) in **Q**, denoted as $LIS(\tau, \tau^E)$. Specifically, the agent's imitation progress p is increased by 1 if 183 the following inequality holds: 184

$$\max_{\hat{\tau}^{E} \in \mathbb{D}^{E}} LIS(\tau_{1:p+1}, \hat{\tau}_{1:p+1}^{E}) \ge \rho \times \min_{\hat{\tau}^{E}, \hat{\hat{\tau}}^{E} \in \mathbb{D}^{E}} LIS(\hat{\tau}_{1:p+1}^{E}, \hat{\hat{\tau}}_{1:p+1}^{E}),$$
(4)

where $\dot{\tau}^E \neq \dot{\tilde{\tau}}^E$, the subscript 1: p+1 denotes the first p+1 steps of the trajectory, and $\rho \in [0,1]$ 185 controls the strictness of the imitation progress monitoring. This suggests that the similarity of the 186 agent trajectory to its best matching expert trajectory at time step p+1 exceeds the minimal similarity 187 criterion within the expert demonstration. See Appendix B for detailed explanation of AES. 188

After obtaining the current imitation progress p of the agent, AES then adopts a mapping function 189 $\varphi_{\lambda}(p)$ to schedule the two new balance discount factors $\lambda_{\rm RL}$ and $\lambda_{\rm IL}$. Straightforward idea of setting 190 $\varphi_{\lambda}(p)$ is that If p is larger and reaches a certain threshold, i.e., the agent is able to imitate 191 the expert behavior well, then the more the agent tends to imitate the expert's behavior in subsequent training, and vice versa. Therefore, we set the threshold as $\frac{T}{2}$. If $p \in [0, \frac{T}{2})$, we 192 193

propose $\varphi_{\lambda}(p) = 1 - e^{\left(-\frac{p}{k}\right)}$; if $p \in [\frac{T}{2}, T)$, we propose $\varphi_{\lambda}(p) = e^{\left(-\frac{p-T}{2}\right)}$, where k is used to flatten the curve of the mapping function. Then λ_{RL} and λ_{IL} are scheduled to be : 194 195

$$\begin{cases} \lambda_{\rm RL} = \alpha^{\varphi_{\lambda}(p)}, \lambda_{\rm IL} = 1 - \alpha^{\varphi_{\lambda}(p)}, & \text{if } p \in [0, \frac{T}{2}) \\ \lambda_{\rm IL} = \alpha^{\varphi_{\lambda}(p)}, \lambda_{\rm RL} = 1 - \alpha^{\varphi_{\lambda}(p)}, & \text{if } p \in [\frac{T}{2}, T) \end{cases}$$
(5)

Consequently, the RL and IL components of sub-task skill learning can be adaptively scheduled and 196

regularized through AES, effectively enhancing intra-skill dependencies between sequential actions. 197

The pseudo-code of adaptive sub-task skill learning is outlined in Algorithm 1 in Appendix A.1. 198

¹We further explore what effect different α would have in the Ablation Experiments.

199 4.3 Bi-directional Adversarial Learning for Skill Chaining

Executing pre-trained sub-task skills sequentially without considering inter-skill dependencies may lead to failure. To address this, we propose bi-directional adversarial learning to further refine and better integrate sequential sub-task skills. The pseudo-code of bi-directional adversarial learning is outlined in Algorithm 2 in Appendix A.2.

Bi-directional Regularization In contrast to previous uni-directional regularization schemes that only augment the initial state set \mathcal{I}_i or regularize the terminal state set β_i [12, 15], we impose the *bi-directional constraints* ($\mathcal{C}_1, \mathcal{C}_2$) on inter-skill dependencies, facilitating smooth skill chaining, as shown in Fig 4. With the bi-directional constraint, we implement the bi-directional adversarial learning, centered on the joint training of a *bi-directional discriminator*, denoted by ζ_{ω}^i , which is adept at distinguishing between the terminal state set of the preceding policy and the initial state set of the subsequent policy. The bi-directional constraints $\mathcal{C}_1, \mathcal{C}_2$ are defined as Eq. 10:

$$\begin{array}{ll} \text{next initial} \to \text{previous terminal:} & \mathcal{C}_1 = \mathbb{E}_{s_{\mathcal{I}} \sim \mathcal{I}_i} [\zeta_{\omega}^i(s_{\mathcal{I}}) - 1]^2 + \mathbb{E}_{s_{\mathcal{I}} \sim \beta_{i-1}} [\zeta_{\omega}^i(s_{\mathcal{I}})]^2 \\ \text{previous terminal} \to \text{next initial:} & \mathcal{C}_2 = \mathbb{E}_{s_{\mathcal{I}} \sim \beta_i} [\zeta_{\omega}^i(s_{\mathcal{I}}) - 1]^2 + \mathbb{E}_{s_{\mathcal{I}} \sim \mathcal{I}_{i+1}} [\zeta_{\omega}^i(s_{\mathcal{I}})]^2 \end{array}$$
(6)

 ζ_{ω}^{i} is trained for each policy to minimize the objective function²: $\mathcal{L}_{i}(\omega) = \frac{1}{2}\mathcal{C}_{1} + \frac{1}{2}\mathcal{C}_{2}$. Guided by ζ_{ω}^{i} , the bi-directional 211 212 adversarial learning not only steers the terminal state set of the 213 current policy towards the initial state set of the subsequent policy, 214 but also ensures alignment of the initial state set of the subse-215 quent policy with the terminal state set of current policy. This dual 216 alignment establishes a balanced mapping between the initial and 217 terminal states of sequential skills to reinforce inter-skill depen-218 dencies, ensure consistency and stability in multi-stage tasks, and 219 guarantee smooth transitions between sequential skills. Accord-220 ingly, the *bi-directional regularization* can be added to the overall 221 objective function of policy learning in the form of the following reward term: $r_i^{\text{Bi}}(s;\omega) = \mathbb{1}_{s\in\beta_i}\zeta^{i+1}(s) + \mathbb{1}_{s\in\mathcal{I}_i}\zeta^{i-1}(s).$ 222 223



Figure 4: Bi-directional regularization for sub-task skill chaining.

Overall Objective Function So far, the objective function via dual regularization, i.e., AES regularization and bi-directional

regularization, to pre-train, fine-tune and chain sub-task skills can be rewritten as a weighted sum of the individual reward terms:

$$r_{i}(s_{t}, a_{t}, s_{t+1}; \phi) = \underbrace{\lambda_{\mathrm{RL}} r_{i}^{\mathrm{Env}}(s_{t}, a_{t}, s_{t+1}, g) + \lambda_{\mathrm{IL}} r_{i}^{\mathrm{Pred}}(s_{t}, a_{t}; \phi)}_{\mathbf{AES regularization}} + \underbrace{\lambda_{\mathrm{Bi}} r_{i}^{\mathrm{Bi}}(s_{t+1}; \omega)}_{\mathbf{bi-directional regularization}},$$
(7)

where λ_{Re} is the weighting factor of the bi-directional regularization. The objective function features AES regularization and bi-directional regularization to enhance intra- and inter-skill dependencies. It enables the agent to adaptively pre-train skills that can solve different sub-tasks well through environmental feedback and expert guidance, and further fine-tune them through the bi-directional discriminator to achieve dual alignment between sequential skills. At the same time, the fine-tuned sub-task skills help to collect terminal and initial states to refine the bi-directional discriminator. This iterative process ensures smooth long-horizon task skill chaining.

235 **5 Experiments**

236 5.1 Experiment Setup

We conduct simulation experiments on six IKEA furniture assembly tasks and two kitchen organization tasks, and also perform long-horizon pick-and-place experiments on the real Sagittarius K1 robot. Please refer to the Appendix for more detailed simulation experiment setup (Appendix G), network architecture (Appendix H), training details (Appendix I), more quantitative (Appendix D) and qualitative results (Appendix E) of the simulation tasks, and the real-robot experiments (Appendix F).

Furniture Assembly We conduct experiments in six IKEA furniture assembly tasks in [44]:
 chair_agne, chair_bernhard, chair_ingolf, toy_table, table_lack and *table_bjorkudden*.

²We explore the impact of different scales of C_1 and C_2 in Appendix D.3



Figure 5: Evaluation Performance of Sub-task Skill Learning. Best viewed zoomed.

1) chair_agne: Two stool legs need to be picked up and aligned with the cross notches on the stool 244 back. 2) chair_bernhard: The two chair supports need to be taken and aligned with the slots at the 245 bottom of the chair surface. 3) chair_ingolf: Two chair supports and front legs need to be attached to 246 247 the chair seat, which must then be secured to the chair back while avoiding collision with each other. 4) *table_lack*: The four table legs need to be picked up and aligned with the corners of the tabletop. 5) 248 toy table: The four table legs need to be picked up and aimed and inserted with the four notches on 249 the table back. 6) *table_dockstra*: After supporting the two bases with table leg, the table top needs to 250 be mounted while preventing collision. For each assembly task, we define the assembly of individual 251 parts as sub-tasks. We collect 200 demonstrations per sub-task using a procedural assembly policy 252 for imitation learning. Each demonstration consists of 150 steps. 253

Kitchen Organization We use the Franka Kitchen tasks in D4RL [45] and collect 200 demonstrations per sub-task for imitation learning. Specifically, we refer to the kitchen task in [46] and further
extend the task sequence: in the Kitchen task, the 7-DoF Franka Emika Panda arm needs to perform
4 sequential sub-tasks, namely *Turn on the microwave - Move the kettle - Turn on the stove - Turn on the light*. In the Extended Kitchen task, the robot needs to perform 5 sequential sub-tasks: *Turn on the microwave - Turn on the stove - Turn on the light - Slide the cabinet to the right - Open the cabinet*, in which the sub-tasks have a lower probability of switching and is more challenging.

Baselines We compare SCaR with the following two types of baselines:

Scratch Training: 1) PPO is a model-free RL algorithm [47] that utilizes environmental rewards to learn tasks from scratch. 2) GAIL [39] is an adversarial imitation learning method to learn tasks from scratch, with a trained discriminator for distinguishing state-action distributions of experts and agents. 3) Fixed-RL-IL [40] uses fixed-weight environmental rewards and GAIL rewards to train policies from scratch. 4) SkiMo [46] is a model-based hierarchical RL approach that learns dynamic skill models for predicting outcomes in downstream tasks, which is used to test if modularly skill chaining method can surpass model-based scratch-training method on long-horizon tasks.

Skill Chaining: 1) Policy Sequencing [12] focuses on sequentially expanding the initial sets in skill chaining. 2) T-STAR [15] incorporates a discriminator to uni-directionally regularize the terminal states of sub-skills in a skill chaining. 3) SCaR w/o Bi reference to T-STAR during the fine-tuning phase, only uni-directional regularization of the terminal state set is performed to verify the validity of the proposed bi-directional regularization. 4) SCaR w/o AES fixes the scales of the two reward terms at 0.5 at all times to verify the effectiveness of the proposed AES regularization.

275 5.2 Quantitative Results

Sub-task Skill Learning Performance First, we evaluate the proposed adaptive sub-task skill 276 277 learning scheme in the sub-tasks of furniture assembly and kitchen organization. Specifically, we treat each sub-task as a separate task for policy learning and take the success rate of the trained 278 policy tested in the reset sub-task as the criterion. All methods are trained in each sub-task with 5 279 random seeds, 150 million environment steps, and evaluated with the average success rate over 100 280 testing episodes. As shown in the Fig. 5, in *chair_ingolf* and Extended Kitchen tasks, even with the 281 increase of objects in the environment and the increase of unpredictable perturbations, our proposed 282 adaptive skill learning learns good sub-task skills and consistently maintains a task success rate of 283 more than 85% in all stages of the sub-task. In contrast, the PPO (only RL rewards), GAIL (only IL 284

Table 1: Long-horizon tasks execution performance (varies by sub-task completion progress): *tasks with 2 sub-tasks progress by 0.5 per sub-task, *tasks with 4 sub-tasks by 0.25, *tasks with 5 sub-tasks by 0.2, and table dockstra with 3 sub-tasks by 0.3, where 0.9 indicates completion of all tasks. Best viewed zoomed.

	Furniture Assembly					Kitchen Organization				
Method	chair_agne	chair_bernhard	chair_ingolf	table_lack	toy_table	table_dockstra	All	Kitchen	E-Kitchen	All
PPO (Scratch RL)	$0.54 {\scriptstyle \pm 0.18}$	$0.42 {\pm} 0.12$	$0.14 {\pm} 0.03$	$0.09 {\pm} 0.01$	0.00 ± 0.00	$0.31{\scriptstyle\pm0.12}$	$0.25{\scriptstyle\pm0.15}$	$0.13 {\scriptstyle \pm 0.05}$	$0.03 {\pm 0.00}$	$0.08 {\pm} 0.04$
GAIL (Scratch IL)	$0.31 {\pm 0.05}$	0.23 ± 0.02	0.00 ± 0.00	$0.00 {\pm} 0.00$	0.00 ± 0.00	$0.21{\scriptstyle\pm}~0.04$	$0.12{\scriptstyle\pm}0.09$	$0.00 {\pm} 0.00$	0.00 ± 0.00	0.00 ± 0.00
Fixed-RL-IL	$0.68 {\scriptstyle \pm 0.12}$	0.53 ± 0.07	$0.22{\scriptstyle\pm}~0.08$	$0.21{\scriptstyle\pm0.11}$	$0.13 {\scriptstyle \pm 0.02}$	$0.43 {\pm} \hspace{0.05 cm} 0.07$	$0.37{\scriptstyle \pm 0.15}$	$0.33 {\scriptstyle \pm 0.06}$	$0.18 {\scriptstyle \pm 0.02}$	$0.26 {\pm} 0.06$
SkiMo	0.75 ± 0.09	$0.62 {\scriptstyle \pm 0.05}$	0.47 ± 0.03	0.58 ± 0.14	0.34 ± 0.06	0.62 ± 0.11	0.56 ± 0.11	0.57 ± 0.08	0.21 ± 0.04	0.39 ± 0.13
Policy Sequencing	0.89 ± 0.08	0.82 ± 0.09	0.77 ± 0.12	0.63 ± 0.28	0.45 ± 0.18	0.61 ± 0.14	0.70 ± 0.16	0.53 ± 0.11	0.36 ± 0.09	0.44 ± 0.09
T-STAR	0.92 ± 0.02	0.90 ± 0.04	0.89 ± 0.04	0.90 ± 0.07	0.71 ± 0.21	0.77 ± 0.09	0.85 ± 0.09	0.68 ± 0.13	0.48 ± 0.08	0.58 ± 0.10
SCaR w/o Bi	0.93 ± 0.04	0.92 ± 0.02	0.91 ± 0.01	0.93 ± 0.02	0.80 ± 0.10	0.79 ± 0.02	0.88 ± 0.05	0.75 ± 0.08	0.57 ± 0.14	0.66 ± 0.09
SCaR w/o AES	$0.95 {\scriptstyle \pm 0.03}$	0.94 ± 0.03	$0.93 {\scriptstyle \pm 0.02}$	$0.95 {\scriptstyle \pm 0.04}$	$0.85 {\scriptstyle \pm 0.06}$	$0.80 {\pm} \hspace{0.05 cm} 0.03$	$0.91 {\pm} 0.05$	$0.77 {\scriptstyle \pm 0.07}$	$0.61 {\pm 0.13}$	$0.74 {\pm} 0.05$
SCaR (Ours)	$\boldsymbol{0.98} {\pm 0.02}$	$\textbf{0.96} \pm 0.04$	$\textbf{0.95} {\scriptstyle \pm 0.03}$	$\boldsymbol{0.97} {\scriptstyle \pm 0.03}$	$\textbf{0.92}{\scriptstyle \pm 0.05}$	$\textbf{0.88} {\pm 0.02}$	0.94 ± 0.03 (12% ↑)	$\textbf{0.84}{\scriptstyle\pm 0.16}$	$\textbf{0.73} {\pm 0.17}$	0.78± 0.12 (18% ↑)

rewards), and Fixed-RL-IL (fixed RL and IL reward weights) baselines fail to maintain good sub-task 285

success rates as the number of sub-task stages increases. This result well validates that our proposed 286 adaptive weighted reward function based on AES regularization enhances intra-skill dependencies 287

for multi-stage sub-task learning and brings effectiveness and stability. 288

Long-horizon Execution Performance We then demonstrate the performance of SCaR in perform-289 ing 8 long-horizon tasks in IKEA furniture assembly and kitchen organization. Table 1 shows the 290 mean and standard deviation for these 8 tasks across 200 testing episodes with 5 different seeds. The 291 292 PPO and GAIL baselines show minimal success on tasks with 4 and 5 sub-tasks, indicating the difficulty of learning complex multi-stage tasks solely from reward signals or expert demonstrations. The 293 fixed RL-IL baseline, although improved compared to PPO and GAIL, mostly completed only one sub-294 task, which highlights the limitations of using fixed RL and IL reward weights in long-horizon tasks. 295 While SkiMo achieves better success rates than model-free methods by building dynamic skill models, 296 its performance remains inconsistent on long-horizon tasks due to its scratch learning nature. The per-297 formance of these scratch baselines demonstrates the importance of effective staged sub-task learning 298 for long-horizon tasks. The results in Table 1 further highlight the superiority of the SCaR framework. 299 By reinforcing *intra- and inter-skill dependencies*, task success rates are considerably higher than 300 previous skill chaining approaches such as Policy Sequencing and T-STAR, which primarily address 301 uni-directional inter-skill dependencies. Compared to T-STAR, SCaR increases average success rates 302 by more than 12% on six furniture assembly tasks and 18% on two kitchen organization tasks.³. 303 304

5.3 **Robustness to Perturbations** 305

Perturbation tests are conducted to evaluate 306 307 the robustness of skill chaining for two furniture assembly tasks. As shown in the top 308 figure of Table 2, for the chair bernhard 309 task, the perturbation involves applying ex-310 ternal joint torque to the robotic arm, mov-311 ing the chair back before assembling the 312 second support. For the *chair_ingolf* task, 313 the perturbation is applied by exerting ex-314 ternal torque on the robotic arms, causing 315 them to move slightly before mounting the 316 assembled chair seat to the chair back. The 317 results in Table 2 highlight the detrimental

318

Table 2: Comparison of the robustness of skill chaining in perturbed environments.



impact of environmental perturbations on the success rates of baseline methods during the execution 319 of multiple sub-task skills. Methods like Policy Sequencing and T-STAR, which focus solely on 320 inter-skill dependencies through uni-directional regularization, struggle to complete tasks after pertur-321 bations. In contrast, SCaR, demonstrates more robust performance even under unseen perturbations. 322 These results further support the advantages of our proposed *dual regularization* for stable skill 323 chaining on long-horizon manipulation tasks. 324

³The overall increase is somewhat modest due to averaging the success rates of the 2, 3, and 4 sub-tasks and the 4 and 5 sub-tasks, respectively.

325 5.4 Ablations and Analysis

We perform ablation studies to explore the important factors that affect the performance of SCaR.

Modular Ablation We investigate how the adaptive sub-task skill learning and bi-directional 327 adversarial learning impact skill chaining through SCaR w/o Bi and SCaR w/o AES. As shown in 328 Table 1, without bi-directional regularization, SCaR w/o Bi experiences significant performance 329 drops in tasks with more than two sub-tasks but still outperforms T-STAR. This is because SCaR 330 w/o Bi maintains the adaptive scheduling of AES during sub-task skill learning, underscoring the 331 332 importance of focusing on the *intra-skill dependencies* between successive actions. Similarly, the absence of AES regularization reduces SCaR w/o AES's performance, though it still maintains stable 333 outcomes. This underscores the importance of reinforcing inter-skill dependencies on long-horizon 334 tasks and reaffirms the contribution of bi-directional regularization. As shown in Table 2, SCaR w/o 335 Bi, though slightly more robust than T-STAR due to the presence of AES, still faces challenges in 336 adapting to perturbations and maintaining stable skill chaining because of its uni-directional fine-337 tuning limitations. SCaR w/o AES manages to maintain a certain level of performance stability under 338 perturbations, thanks to bi-directional regularization, which ensures the bi-directional alignment of 339 initial and terminal states between skills. The results show that the pre-trained skills via AES exhibit 340 enhanced intra-skill dependencies within sub-tasks, and bi-directional regularization ensures stable 341 long-horizon execution, even in the presence of perturbations, by reinforcing *inter-skill dependencies*. 342 343

Parametric Ablation We further in-344 vestigate the impact of different scales 345 of RL and IL reward terms, as well 346 347 as the size of expert demonstration datasets. The effect of varying the 348 base exponent α on task success rates 349 is tested across four tasks: chair agne, 350 chair_ingolf, table_dockstra, and ex-351 tend kitchen. As depicted in Fig. 6(a), 352 SCaR achieves the highest success 353

rates in all four tasks when $\alpha = 0.5$,



Figure 6: Ablation experiments. Best viewed zoomed.

indicating a balance between RL and IL at the beginning of learning. When α becomes smaller, 355 emphasizing IL at the start, performance decreases more steeply. Conversely, as α becomes larger, 356 giving more weight to RL, performance also declines but at a slower rate. We also evaluate the impact 357 358 of different sizes of expert datasets on three skill chaining methods: Policy Sequencing, T-STAR, 359 and SCaR, specifically in the *chair_ingolf* task. We vary the overall task expert data size from 80, 360 120, 200, 400, 600, to 800 demos. As shown in Fig. 6(b), the results indicate significant performance improvement when increasing the dataset size from 400 to 800 demos, while the improvement is 361 362 less pronounced when going from 80 to 120 demos. This demonstrates the importance of the demo dataset size in the effectiveness of data-driven approaches like skill chaining. 363

364 6 Discussion

354

365 Limitation and future directions Limitations of our work are that the sub-task division of the long-horizon task is predefined and does not involve visual and semantic processing of objects. 366 Scaling up our framework to address longer-horizon visual manipulation tasks is a direction we aim 367 to investigate in future work. For instance, incorporating a more scalable architecture [48] along 368 with large-scale pre-training on large datasets [49, 50] would be an interesting direction. Another 369 370 compelling direction is applying our framework to actual robotic furniture assembly tasks, beyond 371 just staged robotic pick-and-place tasks. Building a real-world deployment environment for furniture assembly and being able to guarantee full insertion of each furniture module are huge challenges. 372

Conclusion In this paper, we introduce SCaR, a novel skill chaining framework that ensures smooth and stable execution of long-horizon robotic manipulation tasks via dual regularization within and between sub-task skills. Extensive experiments demonstrate that the SCaR framework achieves better task success rates than the baseline methods in both simulated and real-robot manipulation tasks, while being robust against perturbations. We hope this work will inspire future research to further explore the potential of skill chaining for long-horizon robotic manipulation.

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Technical Appendix 531

Pseudo-code А 532

Pseudo-code for adaptive sub-task skill learning and bi-directional adversarial learning are shown in 533 Algorithm 1 and Algorithm 2 respectively. We highlight the key differences between our method and 534 the most relevant T-STAR with a gray background. 535

A.1 Adaptive Sub-task Skill Learning 536

As shown in Algorithm 1, the innovation of the sub-task skill learning scheme we propose, compared 537

to previous methods, consists of two parts: 1) We use a more stable weighted reward function for 538

policy learning of sub-task skills, as shown in Eq. 1 and Eq. 3 in the main paper. 2) We introduce 539

AES regularization constraints into this weighted reward function to periodically adaptively schedule 540

the scale of the two reward terms, as shown in line 11-14 of Algorithm 1, allowing the robot to fully 541 explore and learn from both the environment and the expert behaviors.

Algorithm 1 Adaptive Sub-task Skill Learning. Key differences to T-STAR [15] in gray.

- 1: **Require:** expert demonstrations $\mathbb{D}_1^E, \ldots, \mathbb{D}_K^E$, sub-task MDPs $\mathcal{M}_1, \ldots, \mathcal{M}_K$ 2: Initialize sub-task policies $\pi_{\theta}^1, \ldots, \pi_{\theta}^K$, least-squares GAIL discriminator $f_{\phi}^1, \ldots, f_{\phi}^K$. 3: Initialize imitation progress recognizer Φ with \mathbb{D}^E , balance discount factor $\lambda_{\mathrm{RL}} \leftarrow \alpha, \lambda_{\mathrm{IL}} \leftarrow \alpha$ $1-\alpha$.
- 4: for each sub-task $i = 1, \ldots, K$ do
- for episode = $1, 2, \ldots, N$ do 5:
- Rollout trajectories $\tau = (s_1, a_1, r_1^{\text{Env}}, \dots, s_T)$ with π_{θ}^i // Weighted Reward Function 6:
- 7:
- Compute balanced reward $\{r_1, \ldots, r_{T-1}\} \leftarrow \lambda_{\mathrm{RL}} r^{\mathrm{Env}} + \lambda_{\mathrm{IL}} r^{\mathrm{Pred}}$ Update f^i_{ϕ} with τ and $\tau^E \sim \mathbb{D}^E_i$ using Eq. 3 8:
- 9:
- Update π_{θ}^{i} with the rewarded trajectories $\{s_1, a_1, r_1, \ldots, s_T\}$ 10:
- // ADAPTIVE EQUILIBRIUM SCHEDULING REGULARIZATION 11:
- Update imitation progress recognizer Φ with τ and $\tau^E \sim \mathbb{D}_i^E$ 12:
- Query Φ about the current imitation progress p13:
- Update balance discount factor $\lambda_{\rm RL}, \lambda_{\rm IL} \leftarrow \varphi_{\lambda}(p)$ 14:
- 15: end for
- 16: end for

542

Bi-directional Adversarial Learning 543 A.2

As shown in Algorithm 2, the innovation of the bi-directional adversarial learning mechanism consists 544 of two parts: 1) We propose a bi-directional regularization which is trained by two balanced bi-545 directional constraints to better chain sequential skills, as shown in line 16-17 of Algorithm 2. 2) 546 547 We also employ the adaptive sub-skill learning scheme during the bi-directional adversarial learning process in order to ensure inter-skill alignment while enabling the sub-task skills to be adaptively 548 adjusted to task changes during fine-tuning as well, as shown in line 10-12 of Algorithm 2. 549

More Details on AES Regularization B 550

Following the mechanism described in ADS [9], our AES also employs an imitation progress 551 recognizer Φ to monitor the extent to which the agent has assimilated the expert's behaviors. The 552 main idea is to assess the closeness of the pair of trajectories by evaluating the agent-collected trajectory $\tau = (s_0, \ldots, s_T)$ and the expert trajectory $\tau^E = (s_0^E, \ldots, s_T^E)$ through a monotonic 553 554 state-by-state alignment. 555

To be specific, Φ receives the agent's collected trajectories τ (line 12 in Algorithm 1) and infers 556 the agent's current imitation progress $p, p \in [0,T)$ (line 13 in Algorithm 1). The construction 557

Algorithm 2 Bi-directional Adversarial Learning

Key differences to T-STAR [15] in gray.

- 1: **Require:** expert demonstrations $\mathbb{D}_1^E, \ldots, \mathbb{D}_K^E$, sub-task MDPs $\mathcal{M}_1, \ldots, \mathcal{M}_K$, pre-trained subtask policies $\pi_{\theta}^{1}, \ldots, \pi_{\theta}^{K}$, pre-trained GAIL discriminator $f_{\phi}^{1}, \ldots, f_{\phi}^{K}$.
- 2: Initialize dual set discriminator $\zeta_{\omega}^1, \ldots, \zeta_{\omega}^K$, imitation identifier Φ with \mathbb{D}^E , balance discount factor $\lambda_{\text{RL}} \leftarrow \alpha, \lambda_{\text{IL}} \leftarrow 1 - \alpha$. 3: Initialize initial state buffers $\mathcal{B}_{I}^{1}, \dots, \mathcal{B}_{I}^{K}$, and terminal state buffers $\mathcal{B}_{\beta}^{1}, \dots, \mathcal{B}_{\beta}^{K}$.
- 4: for iteration $m = 0, 1, \ldots, M$ do
- for each sub-task $i = 1, \ldots, K$ do 5:
- Sample s_0 from environment or $\mathcal{B}^{i-1}_{\beta}$ 6:
- 7: Rollout trajectories $\tau = (s_1, a_1, r_1, \dots, s_T)$ with pre-trained π^i_{θ}
- if τ is successful then 8:
- 9:
- $\begin{array}{l} \mathcal{B}_{I}^{i} \leftarrow \mathcal{B}_{I}^{i} \cup s_{1}, \mathcal{B}_{\beta}^{i} \leftarrow \mathcal{B}_{\beta}^{i} \cup s_{T} \\ // \text{ Adaptive Equilibrium Scheduling} \end{array}$ 10:
- 11: Update imitation identifier Φ with τ
- Query Φ about the current imitation progress p12:
- 13: end if
- 14:
- 15:
- 16:
- Update balance discount factor $\lambda_{\text{RL}}, \lambda_{\text{IL}} \leftarrow \varphi_{\lambda}(p)$ Fine-tune f_{ϕ}^{i} with τ and $\tau^{E} \sim \mathbb{D}_{i}^{E}$ // TRAIN BI-DIRECTIONAL DISCRIMINATOR Update ζ_{ω}^{i} with $s_{\beta} \sim \mathcal{B}_{\beta}^{i-1}$ and $s_{I} \sim \mathcal{B}_{I}^{i}$ with $\mathcal{L}_{i}(\omega) = \frac{1}{2}\mathcal{C}_{1} + \frac{1}{2}\mathcal{C}_{2}$ 17:
- // FINE-TUNE WITH DUAL REGULARIZATION 18:
- Update π_{θ}^{i} with $r_{i}(s_{t}, a_{t}, s_{t+1}; \phi, \omega)$ using Eq. 7 19:
- end for 20:
- 21: end for



Figure 7: Visualization of the construction of the sequence \mathbf{Q} . To be more intuitive, we directly represent the minimum cosine similarity with double arrows.

of Φ , with reference to ADS, first requires the construction of a sequence $\mathbf{Q}(q_1, \ldots, q_T)$, where 558 $q_i = \operatorname{argmin}_i c(s_i, s_i^E)$ is the index of the nearest neighbor of s_i in τ^E , c is the cosine similarity. As 559 shown in Fig. 7, If τ and τ^E are exactly the same, then **Q** becomes a strictly increasing sequence 560 (Fig 7(a)). On the contrary, if τ and τ^E characterize some different behaviors, there are some 561 unordered sequences in \mathbf{Q} (Fig 7(b)). 562

After constructing **Q**, the progress alignment between τ and τ^E is measured as the length of 563 the longest increasing subsequence (LIS) in Q, denoted as $LIS(\tau, \tau^E)$. For instance, if Q = 564 $\{1, 3, 2, 5, 4\}$ as in Fig 7(b), then its LIS can be $\{1, 3, 5\}$, $\{1, 2, 5\}$, $\{1, 3, 4\}$ or $\{1, 2, 4\}$. The LIS 565 measurement concentrates on the consistency of the macroscopic trends in these trajectories, thereby 566 preventing overfitting to the microscopic features in the observation [9]. 567

Further, if the following inequality Eq. 8 holds, this indicates that at this time step, the agent's 568 imitation of the expert's action is equivalent to the level of the expert's performance, then the agent's 569 imitation progress p will increase by 1: 570

$$\max_{\hat{\tau}^E \in \mathbb{D}^E} LIS(\tau_{1:p+1}, \hat{\tau}^E_{1:p+1}) \ge \rho \times \min_{\hat{\tau}^E, \hat{\tau}^E \in \mathbb{D}^E} LIS(\hat{\tau}^E_{1:p+1}, \hat{\tilde{\tau}}^E_{1:p+1}),$$
(8)

where $\dot{\tau}^E \neq \dot{\tilde{\tau}}^E$, the subscript 1: p+1 denotes the first p+1 steps of the extracted trajectory, and 571 $\rho \in [0, 1]$ controls the stringency of the imitation progress monitoring. 572



Figure 8: Visualization of the mapping function $\varphi_{\lambda}(p)$. In this example, we assume that T = 150.

After obtaining the current imitation progress p of the agent, AES then adopts a mapping function 573 $\varphi_{\lambda}(p)$ to schedule the two new balance discount factors $\lambda_{\rm RL}$ and $\lambda_{\rm IL}$. Straightforward idea of setting 574

- $\varphi_{\lambda}(p)$ is that If p reaches a certain threshold, i.e., the agent is able to imitate the expert's behavior
- 575 well, then the more the agent tends to imitate the expert's behavior in subsequent training, and 576
- vice versa. Therefore, we set the threshold as $\frac{T}{2}$. If $p \in [0, \frac{T}{2})$, we propose $\varphi_{\lambda}(p) = 1 e^{\left(-\frac{p}{k}\right)}$; 577

if $p \in [\frac{T}{2}, T)$, we propose $\varphi_{\lambda}(p) = e^{\left(-\frac{p-\frac{T}{2}}{k}\right)}$, where k is used to flatten the curve of the mapping 578

function. The mapping function shown in Fig. 8, where T = 150. In our experiments, we use 579 different flatten factors for the two stages, where k1 = 10 and k2 = 30. 580

Then $\lambda_{\rm RL}$ and $\lambda_{\rm IL}$ are scheduled to be : 581

$$\begin{cases} \lambda_{\rm RL} = \alpha^{tanh(\frac{p}{p})}, \lambda_{\rm IL} = 1 - \alpha^{tanh(\frac{p}{p})}, & \text{if } p \in [0, \frac{T}{2}) \\ \lambda_{\rm IL} = \alpha^{tanh(\frac{k}{p})}, \lambda_{\rm RL} = 1 - \alpha^{tanh(\frac{k}{p})}, & \text{if } p \in [\frac{T}{2}, T) \end{cases}$$
(9)

As can be seen from Eq. 9, Fig 8 and 582 Fig. 9, the scale of $\lambda_{\rm RL}$ is scheduled 583 to be larger than λ_{IL} when p does not 584 reach the imitation process threshold, 585 but this gap gets smaller and smaller 586 as p gets larger. When p reaches the 587 threshold $\frac{T}{2}$, the scale of $\lambda_{\rm IL}$ is sched-588 uled to be larger than $\lambda_{\rm RL}$, while the 589 scale of $\lambda_{\rm IL}$ increases as the agent im-590 itates better. 591

Thus, if p is larger and reaches a 592 threshold step, i.e., the agent is able 593 to imitate the expert's behavior well, 594 then the more the agent tends to im-595 itate the expert's behavior in subse-596 quent training, and vice versa. The 597 entire process is adaptively scheduled 598 based on Φ periodic monitoring of 599

the agent's imitation process. Con-600



Figure 9: $\alpha^{\varphi_{\lambda}(p)}$ based on the variation of different α sizes in $\varphi_{\lambda}(p) \in [0,1]$. We use $\alpha = 0.5$ as the base in our experiments.

sequently, the RL and IL components of sub-task skill learning can be adaptively scheduled and 601 regularized through AES, effectively enhancing intra-skill dependencies between sequential actions. 602

603 C Sub-task Skills

In our simulation experiments, we use sequences of sub-tasks defined internally by the environment [44, 45] as task decomposition sub-tasks. Here we list these sequential skills to emphasize the difficulty of long-horizon tasks. Each skill takes a 3D position as the input q_* .

607 IKEA Furniture Assembly:

Chair_agne (2 sub-task skills): Assemble stool leg 0 to target position $g_*^0 \rightarrow$ Assemble stool leg 1 to target position g_*^1

Chair_bernhard (2 sub-task skills): Assemble support leg 0 to target position $g_*^0 \rightarrow$ Assemble support leg 1 to target position g_*^1

Table_dockstra (3 sub-task skills): Assemble table leg 0 to target position $g_*^0 \rightarrow$ Assemble table leg 1 to target position $g_*^1 \rightarrow$ Assemble table top to target position g_*^3

Chair_ingolf (4 sub-task skills): Assemble chair support 0 to target position $g_*^0 \rightarrow$ Assemble chair support 1 to target position $g_*^1 \rightarrow$ Assemble front leg 0 to target position $g_*^3 \rightarrow$ Assemble front leg 1 to target position g_*^4

Table_lack (4 sub-task skills): Assemble table leg 0 to target position $g_*^0 \rightarrow$ Assemble table leg 1 to target position $g_*^1 \rightarrow$ Assemble table leg 2 to target position $g_*^3 \rightarrow$ Assemble table leg 3 to target position g_*^4

Toy_table (4 sub-task skills): Assemble table leg 0 insert to target position $g_*^0 \rightarrow$ Assemble table leg 1 insert to target position $g_*^1 \rightarrow$ Assemble table leg 2 insert to target position $g_*^3 \rightarrow$ Assemble table leg 3 insert to target position g_*^4

623 Kitchen Organization:

Kitchen (4 sub-task skills): Turn on the microwave to target position $g_*^0 \to \text{Move}$ the kettle to target position $g_*^1 \to \text{Turn}$ on the stove (rotate the stove button to target position $g_*^2) \to \text{Turn}$ on the light (rotate the light button to target position g_*^3)

Extended Kitchen (5 sub-task skills): Turn on the microwave to target position $g_*^0 \rightarrow$ Turn on the stove (rotate the stove button to target position $g_*^1 \rightarrow$ Turn on the light (rotate the light button to target position $g_*^2 \rightarrow$ Slide the cabinet to the right target position $g_*^3 \rightarrow$ Open the cabinet to target position g_*^4

D More Quantitative Results

We present the training curves with different skill learning methods for sub-task skills in *chair_ingolf* task, and we further present the evaluation performance of the pre-trained skills with different methods across sub-tasks in the other 6 long-horizon simulation tasks. Also, we test the algorithms trained from scratch in the presence of perturbations to further illustrate the importance of the execution of sub-tasks on long-horizon tasks.

Additionally, the main paper does not delve into the loss function $\mathcal{L}_i(\omega)$ concerning the different scales of the bi-directional constraints in bi-directional adversarial training. Therefore, we conduct further ablation experiments to examine the impact of different scales of the two constraints in the bi-directional discriminator.

641 D.1 Sub-task Skill Learning Performance

642 **D.1.1 Training performance**

Fig. 10 shows the sub-task skill training curves in IKEA furniture assembly tasks. All methods are trained in each sub-task with 5 random seeds, 15M environment steps. As can be seen, the sub-task skill training based on PPO (learning only from environmental feedback), GAIL (learning only from expert demonstrations) and Fixed-RL-IL learning from a fixed scale of environmental feedback and expert demonstration) cannot maintain stability and exhibits significant training performance degradation as the sub-task stage increases. In contrast, the sub-task skill training process using our proposed adaptive sub-skill learning scheme has always been relatively stable and better performing.



(a) chair_agne



(b) chair_bernhard



(c) table_dockstra



PPO



Adaptive Skill Lea

0.8







(f) chair_ingolf

Figure 10: Training curves for sub-task skills in IKEA furniture assembly tasks. The y-axis represents the success rate of the sub-task.



Figure 11: Evaluation Performance Comparison of Sub-task Skill Learning.

650 **D.1.2 More evaluation performance**

As shown in Fig. 11, in *chair_agne*, *chair_bernhard*, *table_lacktoy_table*, *table_dockstra*, and Kitchen tasks, even with the increase of objects in the environment - and the increase of unpredictable perturbations - our proposed adaptive skill learning learns better sub-task skills. In contrast, the PPO, GAIL, and Fixed-RL-IL baselines fail to maintain well-learning sub-task skills.

These results further corroborate that our proposed AES regularization can reinforce *inter-step dependencies* to the sequential actions within each sub-task skill, and thus pre-train better sub-task skills for long-horizon tasks.

658 D.2 Robustness to Perturbations

We test the algorithms trained from scratch in the presence of perturbations. As shown in Table 3, algorithms trained from scratch fail to successfully complete the task when environment perturbations occur during execution. This further illustrates the importance of dividing sub-tasks for multi-stage execution on long-horizon manipulation tasks that are contact-rich and subject to unanticipated perturbations. It also supports the significance of our work on long-horizon robotic manipulation tasks.

	chair_be	rnhard	chair_ingolf		
Method	No Perturb	Perturb	No Perturb	Perturb	
PPO (Scratch RL) GAIL (Scratch IL)	0.42 ± 0.12 0.23 + 0.02	0.01 ± 0.00 0.00 + 0.00	0.14 ± 0.03 0.00 + 0.00	0.00 ± 0.00 0.00 ± 0.00	
Fixed-RL-IL SkiMo	$\begin{array}{c} 0.23 \pm 0.02 \\ 0.53 \pm 0.07 \\ 0.62 \pm 0.05 \end{array}$	$\begin{array}{c} 0.00 \pm 0.00 \\ 0.05 \pm 0.00 \\ 0.10 \pm 0.00 \end{array}$	$\begin{array}{c} 0.00 \pm 0.00 \\ 0.22 \pm 0.00 \\ 0.47 \pm 0.03 \end{array}$	$\begin{array}{c} 0.00 \pm 0.00 \\ 0.00 \pm 0.00 \\ 0.00 \pm 0.00 \end{array}$	
Policy Sequencing T-STAR SCaR w/o Bi	$\begin{array}{c} 0.82 \pm 0.09 \\ 0.90 \pm 0.04 \\ 0.92 \pm 0.02 \end{array}$	$\begin{array}{c} 0.51 \pm 0.04 \\ 0.60 \pm 0.08 \\ 0.65 \pm 0.11 \end{array}$	$\begin{array}{c} 0.77 \pm 0.12 \\ 0.89 \pm 0.04 \\ 0.91 \pm 0.01 \end{array}$	$\begin{array}{c} 0.50 \pm 0.10 \\ 0.59 \pm 0.04 \\ 0.63 \pm 0.05 \end{array}$	
SCaR w/o AES SCaR (Ours)	$\begin{array}{c} 0.94 \pm 0.02 \\ \textbf{0.94} \pm 0.03 \\ \textbf{0.96} \pm \textbf{0.04} \end{array}$	$\begin{array}{c} 0.74 \pm 0.09 \\ \textbf{0.85} \pm \textbf{0.11} \end{array}$	$\begin{array}{c} 0.93 \pm 0.02 \\ \textbf{0.95} \pm \textbf{0.03} \end{array}$	$\begin{array}{c} 0.71 \pm 0.07 \\ \textbf{0.80} \pm \textbf{0.13} \end{array}$	

Table 3: Success rates of completing the two sub-tasks *chair_bernhard* and four sub-tasks *chair_ingolf* in stationary and perturbed environments.

665 D.3 Further Ablation

We set the loss function for the bi-directional discriminator in the main paper as $\mathcal{L}_i(\omega) = \frac{1}{2}\mathcal{C}_1 + \frac{1}{2}\mathcal{C}_2$, where the bi-directional constraints $\mathcal{C}_1, \mathcal{C}_2$ are defined as:

next initial
$$\rightarrow$$
 previous terminal: $C_1 = \mathbb{E}_{s_{\mathcal{I}} \sim \mathcal{I}_i} [\zeta_{\omega}^i(s_{\mathcal{I}}) - 1]^2 + \mathbb{E}_{s_{\mathcal{I}} \sim \beta_{i-1}} [\zeta_{\omega}^i(s_{\mathcal{I}})]^2$
previous terminal \rightarrow next initial: $C_2 = \mathbb{E}_{s_{\mathcal{I}} \sim \beta_i} [\zeta_{\omega}^i(s_{\mathcal{I}}) - 1]^2 + \mathbb{E}_{s_{\mathcal{I}} \sim \mathcal{I}_{i+1}} [\zeta_{\omega}^i(s_{\mathcal{I}})]^2$
(10)

The first constraint C_1 trains the policy to have the initial states approach the terminal states of the previous policy, while the second constraint C_2 trains the policy to have the terminal states close to the initial states of the next policy. In the experiments, these two constraints have the same scale in

the training process of the bi-directional discriminator.

We wonder whether different scales of these two terms would lead to different performances, and 672 for this reason, we conduct further parametric ablation experiments to explore this. Specifically, 673 we define the scale parameter of the first term C_1 as d_1 , and the second term C_2 as $d_2 = 1 - d_1$, 674 and set 0.1, 0.3, 0.5, 0.7, 0.9 for d_1 respectively for comparison experiments. We test the effect of 675 different scales of bi-directional adversarial training items d_1 and d_2 on the success rate of SCaR in 676 each of the four tasks: chair_agne, chair_ingolf, table_dockstra, and extend kitchen. As shown in 677 Fig. 12, the experimental result is also in line with our intuition that when the ratio of the two terms 678 initial \rightarrow previous terminal and terminal \rightarrow next initial is the same, the performance is the best 679 among the four tasks, whereas when the more imbalanced the scale of the two terms is, the worse the 680 performance is. 681

This ablation result further demonstrate our statement in Sec. 4.3 in the main paper: **The purpose** of the bi-directional discriminator is to establish a balanced mapping relationship between the initial states and terminal states to ensure the coherence and stability of the policy. If the constraint in one direction (e.g., from initial states to terminal states) is stronger than the constraint in the other direction (e.g., from terminal states to initial states), the information transmission becomes asymmetric. This asymmetry results in better training in one direction and insufficient training in the other, thereby affecting overall performance.

689 E More Qualitative Results

Fig 13 shows the qualitative comparison of skill chaining methods. Their animated versions can be found on our project website.

⁶⁹² F Real-Robot Long-Horizon Manipulation via Sim-to-Real Transfer

Real-robot Experiment Setup We also evaluate the skill chaining performance of real-robot for solving simple yet intuitive real-world long-horizon manipulation. We set up two types of desktop-







 Method
 Success rate

 T-STAR
 70% (2 sub-tasks) / 50% (3 sub-tasks)

 SCaR
 90% (2 sub-tasks) / 70% (3 sub-tasks)

Table 4: Skill chaining performance of real-world long-horizon robotic manipulation tasks.

level long-horizon manipulation tasks. The robotic arm needs to pick-and-place 2 and 3 blue squaresin sequence, as shown in the top figures in Table 4.

We built the corresponding task environment using the gazebo simulation that accompanies the K1 robot⁴, and collect 50 demonstrations of grasping skills for each square for training. With camera calibration, we deploy agents trained under simulation in a real robot desktop task to solve 2-square as well as 3-square pick-and-place tasks without the need for adaptation processes. We conduct experiments with the Sagittarius K1 and use MoveIt2 library based on ROS 2 framework for controlling the arm. We use RGB observations from RealSense D435i camera on the wrist of the robotic arm.

Results For evaluation, we measure the success rate across 10 randomized square positions for each task. As shown in Table. 4, SCaR can solve the two long-horizon tasks and outperforms T-STAR baseline. Fig. 14 and Fig. 15 show the qualitative results of successful skill chaining in the 2 and 3-blue-square pick-and-place tasks using SCaR. Video demonstrations are available at our webpage: https://tinyurl.com/4333d6np.

709 G Environment Details

710 G.1 IKEA Furniture Assembly

⁷¹¹ We choose six tasks, *chair_agne*, *chair_bernhard*, *chair_ingolf*, *toy_table*, *table_lack* and *ta-*⁷¹² *ble_bjorkudden* from the IKEA furniture assembly environment⁵ [44] as the focal points of our

⁴https://github.com/NXROBO/sagittarius_ws

⁵https://github.com/clvrai/furniture



(b) T-STAR - Failed

Figure 13: Qualitative results of successful skill chaining performance with SCaR and failed skill chaining performance with T-STAR. More qualitative results can be found on our project website https://tinyurl.com/4333d6np.

<sup>experiments, as shown in Fig. 17. Our chosen robotic platform is the 7-DoF Rethink Sawyer robot,
and we control it using joint velocity commands.</sup>



Figure 14: Visualization of the successful skill chaining in the 2-blue-square pick-and-place tasks using SCaR.



Figure 15: Visualization of the successful skill chaining in the 3-blue-square pick-and-place tasks using SCaR.

Observation Space The observation space comprises three key components: robot observations 715 (29 dimensions), object observations (35 dimensions), and task phase information (8 dimensions). 716 Robot observations encompass robot joint angles (7 dimensions), joint velocities (7 dimensions), 717 gripper state (2 dimensions), gripper position (3 dimensions), gripper quaternion (4 dimensions), 718 gripper velocity (3 dimensions), and gripper angular velocity (3 dimensions). Object observations 719 include the positions (3 dimensions) and quaternions (4 dimensions) of all five furniture pieces in the 720 scene. Task information, an 8-dimensional one-hot encoding, represents the current phase, including 721 actions like reaching, grasping, lifting, moving, and aligning. 722

Action space The action space includes arm movement, gripper control, and the connect action, which can vary based on different control modes: 6D end-effector space control using inverse kinematics, joint velocity control, and joint torque control.

⁷²⁶ In the context of reinforcement learning (RL), we utilize a heavily shaped multi-phase dense reward ⁷²⁷ obtained from the IKEA Furniture Assembly Environment [44].

Environmental Reward Function The IKEA furniture assembly environmental reward function is a multi-phase reward defined with respect to a pair of furniture parts to attach (e.g., a table leg and a table top) and the corresponding manually annotated way-points, such as a target gripping point *g* for each part. The reward function for a pair of furniture parts consists of eight different phases as follows:

- **Initial phase:** The robot has to reconfigure its arm pose to an appropriate pose \mathbf{p}_{init} for grasping a new furniture part. The reward is proportional to the negative distance between the end-effector \mathbf{p}_{eff} and \mathbf{p}_{init} .
- Reach phase: The robot reaches above a target furniture part. The reward is proportional to the negative distance between the end-effector p_{eff} and a point p_{reach} 5 cm above the gripping point g.
- Lower phase: The gripper is lowered onto the target part. The phase reward is proportional to the negative distance between p_{eff} and the target gripping points.
- **Grasp phase:** The robot learns to grasp the target part. The reward is given if the gripper contacts the part, and is proportional to the force exerted by the grippers.
- **Lift phase:** The robot lifts the gripped part up to \mathbf{p}_{lift} . The reward is proportional to the negative distance between the gripped part \mathbf{p}_{part} and the target point \mathbf{p}_{lift} .



Figure 16: IKEA Furniture Assembly Environment for Long-Horizon Complex Manipulation Tasks.

745	• Align phase: The robot roughly rotates the gripped part before moving it. The reward is
746	proportional to the cosine similarity between up vectors \mathbf{u}_A , \mathbf{u}_B and forward vectors \mathbf{f}_A , \mathbf{f}_B
747	of the two connectors.

• **Move phase:** The robot moves and aligns the gripped part to another part. The reward is proportional to the negative distance between the connector of the gripped part and a point \mathbf{p}_{move_to} 5 cm above the connector of another part, and the cosine similarity between two connector up vectors, \mathbf{u}_A and \mathbf{u}_B , and forward vectors \mathbf{f}_A and \mathbf{f}_B . Note that all connectors are labeled with aligned up vectors and forward vectors.

Fine-grained move phase: The robot must finely align two connectors until attached. The same reward is used as the move phase with a higher coefficient, making the reward more sensitive to small changes. In addition, when the part is connectable, a reward is provided based on the activation of the connect action *a*[connect].

Upon completion of each phase, completion rewards are given to encourage the agent to move on to the next phase. In addition to stage-based rewards, control penalties, stabilizing wrist pose rewards, and grasping rewards (i.e., opening the grasping hand only during the initial, arrival, and lower stages) are provided throughout the process. If the robot releases the grasped object, the phase ends early and a negative reward is provided. Phase completion depends on the robot and part configurations satisfying distance and angle constraints with respect to the goal configuration. After all stages are completed, the stage resets to the initial stage. This process repeats until all parts are connected.

Demonstration Collection For imitation learning (IL), we gathered 200 demonstrations for each furniture part assembly using a programmatic assembly policy. Each demonstration for single-part assembly typically spans 150 steps, reflecting the overall task's inherently long-horizon nature.

Sub-tasks In our experiments, we define a sub-task as the process of assembling one part to another. 767 Thus, the *chair_agne* and *chair_bernhard* tasks have two distinct sub-tasks, *table_dockstra* has 768 three distinct sub-tasks, and *chair ingolf, table lack*, and *toy table* have four distinct sub-tasks. 769 These sub-tasks are trained independently, with their initial state sampled from the environment and 770 random noise introduced in the [-2cm, 2cm] and $[-3^\circ, 3^\circ]$ ranges of the (x, y) plane. Importantly, the 771 decomposition of the sub-tasks is pre-determined, which means that the environment is initialized for 772 each sub-task, and the agent receives a notification when a sub-task is successfully completed. Once 773 the two components are firmly connected, the corresponding sub-task is considered completed and 774 the robotic arm is guided back to its initial pose, i.e., at the center of the workspace. 775

Assembly Difficulty The difficulty of modeling furniture depends largely on the shape of the furniture. For example, the *toy_table* task with cylindrical legs is more difficult to grasp, whereas the *table_lack* task with rectangular legs is easier to grasp. Chairs are generally more difficult to assemble because of their irregular shape (e.g., seat and back). This is the reason why the success rates of the *toy_table* and*chair_ingolf* tasks are lower than the success rates of *table_lack*.

781 G.2 Kitchen Organization

We use the Franka Kitchen tasks in D4RL [45] and refer to the experimental setup in SkiMo [46] for
the sub-task extensions. Including the following two tasks: Kitchen task and Extended Kitchen
task, as shown in Fig. 17.

Kitchen The 7-DoF Franka Emika Panda robot arm is tasked with performing four sequential sub-tasks: *Turn on the microwave - Move the kettle - Turn on the stove - Turn on the lights.*

Kitchen

Extended Kitchen



Figure 17: Kitchen Organization Environment for Long-Horizon Complex Manipulation Tasks.

Extended Kitchen The environment and task-agnostic data used in this experiment are consistent with those employed in the **Kitchen** scenario. However, we introduce a different set of sub-tasks for this experiment, namely: *Turn on the microwave - Turn on the stove - Turn on the lights - Slide the cabinets to the right - Open the cabinets*, as depicted in Fig. 17 (right). It's worth noting that this sequence of tasks is not aligned with the sub-task transition probabilities observed in the task-agnostic data, posing a challenge for exploration based on prior data.

Observation Space The agent operates within a 30-dimensional observation space, which includes an 11-dimensional robot proprioceptive state and 19-dimensional object states. This modified observation space removes a constant 30-dimensional goal state found in the original environment.

Action Space The agent's action space consists of 9 dimensions, encompassing 7-dimensional joint
 velocity control and 2-dimensional gripper velocity control.

Environmental Reward Function In terms of the environmental rewards, the agent receives a reward of +1 for each completed sub-task. The total episode length is set to 280 steps, and an episode concludes once all sub-tasks are successfully accomplished. The initial state is initialized with slight noise introduced in each state dimension.

Demonstration Collection For imitation learning, we collect 200 demonstrations per sub-task with reference to the dataset in [51] that obtained through teleoperation. This dataset covers interactions with all seven manipulatable objects within the environment.

805 H Network Architecture

For a fair comparison, our method and the benchmark methods use the same network structure. 806 The policy network and the critic network consist of two layers of 128 and 256 hidden units fully 807 connected with ReLU nonlinear properties, respectively. The output layer of the actor network 808 outputs an action distribution, which consists of the mean and standard deviation of a Gaussian 809 distribution. The critic network outputs only one critic value. The discriminator of GAIL [39] and 810 the bi-directional discriminator of our proposed approach use a two-layer fully connected network 811 with 256 hidden units. The outputs of these discriminators are clipped between [0, 1], following the 812 least-square GAIL proposed by [40]. 813

814 I Training Details

815 I.1 Computing Resources

Our method and all baselines were implemented using PyTorch [52]. All experiments were carried out on workstations equipped with Intel(R) Xeon(R) Gold 5218 CPUs and NVIDIA GeForce RTX 3080 2 GPUs. Pre-training of each sub-task skill policy in SCaR (150M time steps) took about 10 hours. Testing and evaluation of skill chaining for the entire long-horizon task, approximately 10 to 15 hours, depending on the difficulty of the task. Training of the skill dynamics model in SkiMo [46] took approximately 24 hours (100M steps), and PPO [47], GAIL [39], and Fix-RL-IL were slower

- (about 48 hours) because they all train the entire long-horizon task from scratch, with 450M time
- steps for the overall long-horizon task.

824 I.2 Algorithm Implementation Details

We report the hyperparameters used in our experiments in Table 5.

Table 5: Hyperparameters used in our experiments.

Hyperparameter	Value
Rollout Size	1024
Learning Rate	0.0003
Learning Rate Decay	Linear decay
Mini-batch Size	128
Discount Factor	0.99
Entropy Coefficient	0.003
Reward Scale	0.05
State Normalization	True
Discriminator learning rate	$1e^{-4}$
Sub-task training steps	150000000
# Workers	20
# Epochs per Update	10
Base exponent for balancing α	0.5
k1 (used to flatten the mapping function during $p \in [0, \frac{T}{2})$)	10
k2 (used to flatten the mapping function during $p \in [\frac{T}{2}, T)$)	30
Weighting factor λ_{Bi}	10000
ρ (for imitation progress recognizer Φ)	0.9
Penalty coefficient η^{gp}	10

For the baseline implementations, we use the official code for PPO [47], GAIL [39], Fixed-RL-IL [40], SkiMo [46], Policy Sequencing [12] and T-STAR [15]. The table below (Table 6) compares key components of **SCaR** with model-based, model-free and skill-based baselines and ablated methods, where *joint training* indicates whether or not reinforcement learning combined with imitation learning is used for training.

PPO [47] Any reinforcement learning algorithm can be used for policy optimization, in this paper we choose to use Proximal Policy Optimization (PPO) and use the default hyperparameters of PPO [47].

GAIL [39] In this paper we choose to use Generative Adversarial Imitation Learning (GAIL) [39] as the learning algorithm for imitation learning and use the default hyperparameters of GAIL [39]. We specifically use an agent states s to discriminate agent and expert trajectories, instead of state-action pairs (s, a).

Fixed-RL-IL [12] We adopt the AMP [40] solution combining environmental rewards and least square GAIL with $\lambda_{RL} = \lambda_{IL} = 0.5$. For implementation details of least square GAIL training and GAIL rewards, see original paper [40].

SkiMo [46] We use the official implementation of the original paper and use the hyperparameters
 suggested in the official implementation.

Policy Sequencing [12] We employ the official implementation and the hyperparameters provided
by [15].

T-STAR [15] We use the official implementation of the original paper and use the hyperparameters suggested in the official implementation [15].

SCaR (ours) We refer to T-STAR and use $\lambda_{Re} = 10000$ for bi-directional regularization. We take 50% of the initial state samples from the start environment of each policy, 50% of the terminal state

samples at the end, and 50% of the initial state buffer and 50% of the terminal state buffer from the

previous skill, respectively.

Method	Model-based	Skill-based	Scratch training	Joint training
PPO [47] and GAIL [39]	×	×	✓	×
Fixed-RL-IL [40]	×	×	\checkmark	✓
SkiMo [46]	\checkmark	\checkmark	\checkmark	\checkmark
Policy Sequencing [12]	✓	✓	×	✓
T-STAR [15]	×	✓	×	\checkmark
SCaR (Ours) and SCaR w/o Bi and SCaR w/o AES	\checkmark	\checkmark	×	\checkmark

Table 6: Comparison to prior work and ablated methods.

B51 J Potential negative impacts

Since our method is currently limited to applications in simulated environments and simple desktop-852 level robot manipulation, it is not expected to have a significant negative impact on society. However, 853 privacy concerns may arise if our method is applied to real-world long time-series tasks with mobility, 854 as imitation learning agents used in applications such as autonomous driving [53] or real-time 855 control [54, 55] require large amounts of data that often contain controversial information. In 856 addition, the imitation learning policy is a challenge because it imitates a specified demonstration 857 that may include bad behavior. If the expert demonstration includes some nefarious behaviors 858 (e.g., training data for a mobile manipulation task includes behaviors that may be violent towards 859 pedestrians), then the policy may have a significant negative impact on the user. To address this issue, 860 future directions should focus on developing agents with safety adaptations in addition to improving 861 performance. 862

NeurIPS Paper Checklist

864 1. Claims

- Question: Do the main claims made in the abstract and introduction accurately reflect the paper's contributions and scope?
- 867 Answer: [Yes]

Justification: We propose a new skill chaining framework for long time-series robotic manipulation tasks that improves overall task completion performance by providing dual regularization for intra- and inter-skill dependencies. We hope this work will inspire future research to further explore the potential of skill chaining for long-horizon robotic manipulation.

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 - The answer NA means that the abstract and introduction do not include the claims made in the paper.
 - The abstract and/or introduction should clearly state the claims made, including the contributions made in the paper and important assumptions and limitations. A No or NA answer to this question will not be perceived well by the reviewers.
 - The claims made should match theoretical and experimental results, and reflect how much the results can be expected to generalize to other settings.
 - It is fine to include aspirational goals as motivation as long as it is clear that these goals are not attained by the paper.

2. Limitations

- Question: Does the paper discuss the limitations of the work performed by the authors?
- Answer: [Yes]

Justification: We discuss limitations in the last section of the main paper: limitations mainly exist in that 1) the sub-tasks in our framework are predefined, 2) we did not test our method on a more challenging real robot furniture assembly task due to limited hardware.

- 889 Guidelines:
 - The answer NA means that the paper has no limitation while the answer No means that the paper has limitations, but those are not discussed in the paper.
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