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Lean Enterprise Research Centre Cardiff University

- Formed in 1994 by Prof Dan Jones &
 - **Prof Peter Hines**
 - 30 staff now
- Cardiff University

"Researching, applying, & communicating lean thinking"

- A leading UK teaching & research university
- Royal charter 1883; 25,000+ students





LERC Education

- MSc in Lean Operations
- Modular MBA in Supply Chain Management
- Specialist bespoke courses eg
 - Manufacturing, Supply chain
 - Automotive retailing
 - Defence, Public administration
 - Contact centres
- Executive short courses
- E Learning
- Lean Competency System





Contents

- MSc in Lean Operations
- History, development & aims
- Course structure, delivery approach
- Course Support
- Extension to the service sector
- Lessons learned
- Questions





The MSc in Lean Operations

- Origins: LERC 'LEAP' research programme 1997
 - Shortage of 'Kaizen engineers'
- Poor lean course provision in UK
- LERC well placed 'research led' education
- Developed 1998 & launched in 1999
 - World's first dedicated lean master's programme
- New course each year
 - ➡8th course started Sept 06



Target Market

- Manufacturing, production sectors
- Experienced, senior operations managers
- Desire to learn & apply lean principles
 - Lean part of business strategy
- Aspirations to be world class

(or simply survive...)





Objectives



- Application of lean tools
- Become catalysts of change
- Stimulate to challenge the way they approach work





Structure





Delivery Approach

- 'Traditional' lectures
 - Provided by academic faculty
- Practical link, industry context
 - Provided by expert practitioners
- Most courses take place at students' organisations

➡ PDCA

- Team based exercises
 - case studies, games, exercises
- Encourage participation, discussion
 - Networking benefits significant







"Learning by Doing"

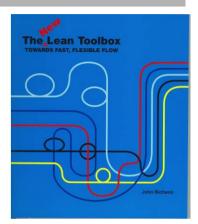






Support for Lean Implementation

- Practical tools
- Policy deployment frameworks
- Games & exercises
- Short courses
- Alumni activity
 - Conferences, seminars
- LERC's "Lean Competency System"





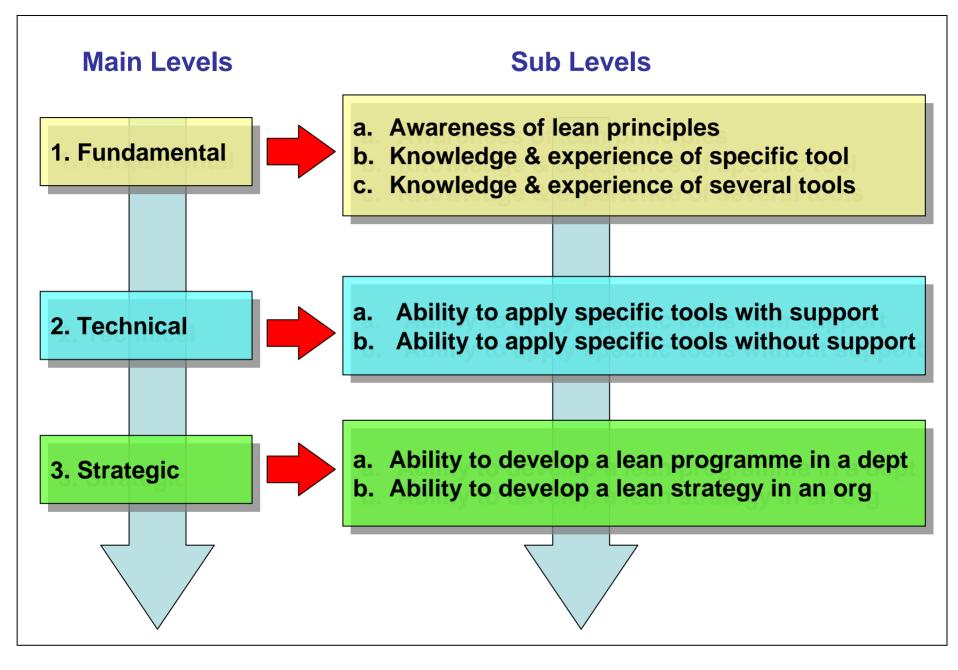


Lean Competency System: Overall Proposition

- Mechanism to promote & develop lean learning through the provision of a structured lean qualifications system
- Hierarchy of lean competences
 - "Learning ladder"
 - Knowledge & practical orientation







Qualification certificate awarded

 Assessment/Evidence based, testing, project, etc



Certificate

LEAN ENTERPRISE RESEARCH CENTRE



Certificate of Lean Competency

This is to certify that

James Bloggs

Has Demonstrated Competence in Lean Thinking Knowledge & Practice

Technical Level 2A

Professor Peter Hines Director, Lean Enterprise Research Centre

January 2004

Individual Courses

Lean Thinking & Practice

Quality & Six Sigma

Supply Chain Management

Mapping Waste, Value & Time

Changeover, TPM & Layout

Lean Scheduling & Materials Mgt

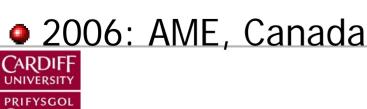
Teams & Change Management

Design & Performance Measurement





- End of 2nd year
- Experience approaches to lean in a different context, culture & climate
- Lectures, conference, visits, group activities
- 2001: Italy
- 2003: South Africa
- 2004: USA
- 2005: AME, USA





The MSc in Lean Operations

- Proved very popular:
 - All courses fully subscribed
- Inevitable manufacturing orientation
 - Reflecting lean's initial application & course marketing
- Increasing interest from applicants in service organisations
- Growth of LERC lean service research activity
- Fundamental differences between manufacturing & services ...

Led to decision to split course into 2 streams



Manufacturing v Service

- Cannot simply pick up the lean manufacturing toolbox & apply in services...
- Unique characteristics of services dictate an adapted approach, eg:
 - Intangibility
 - Perishability
 - Heterogeneity
 - Demand variability
 - Simultaneous production & consumption (Inseparability)
 - Lack of ownership

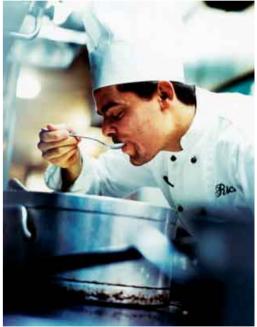






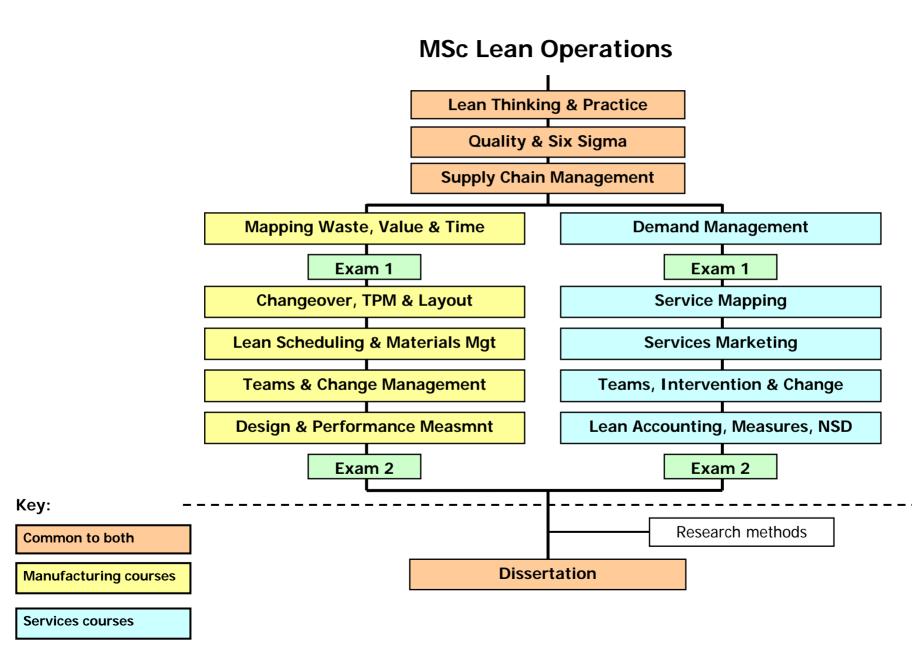
Services Challenges

- Understanding customer needs and expectations for services
- Variation & capacity planning
- Tangibilising the service offering
- Dealing with a myriad of people & delivery issues
- Keeping promises made to customers





Two Streams



Service Stream

 Developed & piloted material in lean service short courses

Financial services, local govt, contact centres

- Same structure & approach as Manufacturing stream
- Greater marketing effort

Reflecting less advanced lean application in services

• Sectors:

- Financial/insurance, Healthcare, Defence, Retail, Public Administration
- Service elements of manufacturers



Summary: Lessons Learned i

• Academic v practical balance

- Companies demand more direct 'return on investment'
- Create linkage with student's role
- Learning by doing: critical element
- Course leaders with extensive practical experience important
 - Executive student expectations...
- Higher management overhead necessary
 - Dedicated 'course director'



Summary: Lessons Learned ii

- Company locations for courses provide unique learning opportunity (& popular)
- Company sponsorship & endorsement important
 - Clear lean oriented strategy
- Tools etc to support students
- Different course material required for services compared to manufacturing
- Importance of student networking, alumni
 - Informal knowledge transfer







Thank You

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Questions

