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Structural, surface morphology, dielectric and magnetic properties of holmium doped BiFeO₃ thin films prepared by pulsed laser deposition

Sadia Sharif^a, Ghulam Murtaza^b, Turgut Meydan^c, Paul I. Williams^c, Jerome Cuenca^c, Shaikh H. Hashimdeen^c, Fozia Shaheen^a, Riaz Ahmad^a

^aDepartment of Physics, GC University, Lahore-54000, Pakistan.

^bCentre for Advanced Studies in Physics, GC University, Lahore-54000, Pakistan.

^cCardiff School of Engineering, Cardiff University, UK

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Abstract

In this work, $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ (with $x = 0, 0.05, 0.10, 0.15$ and 0.20) thin films were successfully grown on Si (100) substrates using pulsed laser deposition and the effect of Ho doping on the crystal structure, dielectric and magnetic properties were studied. X-ray diffraction studies on undoped BiFeO_3 confirmed the presence of a rhombohedral phase with crystallite sizes in the 14 - 24 nm range. The surface morphology and microstructure of the thin films were analysed by field emission scanning electron microscopy and atomic force microscopy. The results reveal that the grain size decreases as the Ho doping concentration increases. X-ray photoemission spectroscopy was used to identify the chemical bonding, valance band and core levels of Ho doped BiFeO_3 thin films. Dielectric constant and loss in Ho doped samples has been measured using a vector network analyzer and shows good dielectric behaviour compared to undoped BiFeO_3 . A vibrating sample magnetometer was used to investigate the magnetic properties for Ho doping with concentrations of $x \geq 0.15$. In comparison to undoped BiFeO_3 , the doped films exhibited larger remanence and saturation magnetization. The enhancement of these properties due to Ho doping is discussed along with their relevance in designing multiferroic materials based on $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ films for magnetic field sensors, multiple-state memories and spintronic elements.

Key word: Bismuth ferrite, Thin Films, Pulsed laser deposition, Rare earth doping, Magnetism

1. Introduction

There has been growing interest in multiferroic materials owing to their exceptional properties and the simultaneous existence of both ferromagnetism and ferroelectricity (magneto-electric) in a single-phase distorted system. Due to these important properties, multiferroic materials have become an integral part of recent advances in magnetic media and information storage, multiple memory states, high-density ferroelectric random access memory, transducers, actuators, sensors, quantum electromagnets, spintronics and microelectronic devices [1–3]. Amongst the presently available multiferroic materials, BiFeO₃ (BFO) has attracted significant interest as it exhibits a magneto-electric coupling effect at room temperature in part due to a Néel temperature of 643 K (T_N) and a Curie temperature of 1103 K (T_C) [4–6]. This offers the prospect of controlling the electric polarization using magnetic fields or manipulating the magnetization through application of an electric field [7]. At room temperature, weak ferromagnetism can be introduced by chemically altering either the Fe-O-Fe bond angles or by changing the arrangements of the octahedral distribution of Fe²⁺ or Fe³⁺ ions [8]. In addition, the magnetic BFO structure exhibits G-type antiferromagnetism, in this type of structure each Fe³⁺ spin is surrounded by six antiparallel spins of the nearest Fe neighbours [9]. The exchange interaction is ferromagnetic along (100) planes in the neighbouring of Fe moments, while antiferromagnetic along [001] [9, 10]. The weak ferromagnetism is usually due to the canting of antiferromagnetic lattice when the orientation of magnetic moments of Fe³⁺ ions perpendicular to the [001] axis [11]. However, the weak ferromagnetism is not observed in practise because the antiferromagnetic spin structure in BFO is modified by a long-range cycloidal spiral modulated spin structure having spin periodicity of 62 nm [10] which cancels the macroscopic magnetization. The magnetization of BFO varies with applied electric field and/or stress, however, bismuth ferrites have some inherent drawbacks such as high leakage current, low dielectric constant and high tangent loss [12]. These problems have limited the applications of the material for electronic device applications [10]. Therefore, several attempts have been made in the last decade to solve these problems by doping with various ions at Bi/Fe-sites [13, 14]. BiFeO₃ is a rhombohedral distorted perovskite structure with a space group of R3c [15], where the A-sites are occupied by large ions belonging to the rare-earth, alkaline earth and alkali metals and the B-sites by transition metal cations. Thus, the

ferroelectric properties are due to the presence of 6s lone-pair electrons of B^{3+} ions and the ferromagnetism is due to the Fe^{3+} ions. It has already been reported that the substitution of lanthanides such as Sm and Tb [16], Nd^{3+} [17], Eu^{3+} [18], La^{3+} [19], Ga^{3+} [20] and Er [16, 21] on the Bi sites (A sites) produces a significant effect on the structural, magnetic and multiferroic performance of $BiFeO_3$ thin films [22]. The size of ionic radii of substituted ions also play an important role by inducing structural distortions which can lead to improve the multiferroic properties of $BiFeO_3$. Since, the difference in the ionic radii of Ho^{3+} (1.015 Å) and Bi^{3+} (1.20 Å) is significant, Bi sites in $BiFeO_3$ thin films have been substituted with Ho to induce structural distortion thereby reducing the concentration of oxygen vacancies (V_{ox}) and thus suppressing the volatility due to the presence of the Bi atoms [23].

Ho substitution may also suppress the spin structure, resulting in an increase in the canting angle of the anti-ferromagnetic coupled layers caused by tilting of the FeO_6 octahedra [24]. It has been noted that for Ho substitution in powdered and ceramic samples, the remanence and saturation magnetization can be enhanced, although nonmagnetic impurity phases may be present [25, 26]. Previous investigations have studied the influence of Ho doping on the multiferroic behaviour of $BiFeO_3$ thin films using various deposition techniques [16, 27–29] however, the pulsed laser deposition (PLD) technique is under-represented in this area. Therefore, in this work, $Bi_{1-x}FeO_3Ho_x$ thin films have been synthesized by using PLD and their multiferroic properties have been investigated.

2. Experimental detail

2.1. Chemicals used

The chemicals used to prepare the pure and doped $BiFeO_3$ films were Bismuth Oxide (Bi_2O_3) (Sigma-Aldrich purified 99.9 %), Ferric Oxide (Fe_2O_3) (Sigma-Aldrich purified 99.9 %) and Holmium Oxide (Ho_2O_3) (Sigma-Aldrich purified 99.9%). Poly Vinyl Alcohol (PVA) was also used in the synthesis process along with (100) silicon substrates.

2.2. Synthesis of Pure and doped bismuth ferrite

A conventional fabrication method was used to synthesize targets of pure and doped bismuth ferrite $Bi_{1-x}Ho_xFeO_3$ (with $x = 0, 0.05, 0.10, 0.15$ and 0.20) thin films. Stoichiometric proportions of powders Bi_2O_3 , Fe_2O_3 and Ho_2O_3 (with excess of 2 mol % Bi_2O_3) were mixed thoroughly using an agate mortar and pestle for 2 hours. The well-grounded powder was calcined at 600 °C for 4 hours. The calcined powder was pressed into pellets of 2.54 cm

diameter and 3 - 4 mm thickness using PVA as a binder and a hydraulic pelletizer at an applied pressure of 98 kPa. Finally, the pellets were sintered at 850 °C for 2 hours.

2.3. Preparation of the thin films

$\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ thin films were deposited, using PLD, on to Si (100) substrates of size 10×10 cm that had been previously ultrasonically cleaned in distilled water and acetone followed by nitrogen flow drying. The PLD system was custom-built utilizing a Quantel France Nd:YAG 532 nm laser, model no. YG981C-10. Ablation of the BiFeO_3 target was achieved using 200 mJ laser pulses, with 6 ns duration at 10 Hz with a fluence of 1.5 J/cm^2 . A full description of the system has previously been described [30]. Deposition parameters for the various thin films are listed in Table 1. The deposited films were finally sintered at 850 °C for 10 minutes in order to obtain a crystalline structure.

2.4. Characterizations

The orientation and phase composition of the thin films were determined using X-ray diffraction (XRD) (XPRT-PRO X-ray diffractometer) with a Cu-K α source ($\lambda = 1.5418 \text{ \AA}$). XRD patterns were obtained with a 2θ range of 20° to 80° with step size 0.05° . Field emission scanning electron microscopy (FESEM, Zeiss NTS S360, Germany) was used to analyse the micro-structural cross-section of the thin films. The surface topography and other amplitude parameters of the $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ thin films were evaluated by using Atomic Force Microscopy (AFM) (Model: 3100 Dimension, Veeco). Raman Spectra of the thin films were recorded using a Renishaw Raman spectrometer. X-ray photoelectron spectroscopy (XPS) (Make/ Model Kratos Axis HSR, Japan) was used to investigate composition analysis and oxidation state of the multiferroic thin films. The room temperature frequency dependence of the complex dielectric properties were measured in the frequency range from 10 MHz to 10 GHz using a Vector Network Analyser (Agilent N5242A) and the open ended coaxial probe method. A detailed description of the set-up has been previously reported [31]. The magnetic hysteresis loops were measured by using a vibrating sample magnetometer (Model: 7400, Lake Shore).

3. Results and Discussion

3.1 Structure Analysis

XRD patterns of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ ($x = 0, 0.05, 0.10, 0.15$ and 0.20) thin films with different holmium concentrations are presented in Fig. 1. The peaks correspond well with the rhombohedral structure of pure BiFeO_3 (JCPDS file No. 00-014-0181) with a space group of $R3c$ [32]. There is evidence of small amounts of $\text{Bi}_2\text{Fe}_4\text{O}_9$ and $\text{Bi}_{25}\text{FeO}_{40}$ phase formation in films with Ho concentrations of $x = 0.05$ and 0.20 respectively. Also, the main (110) peak slightly shifts toward higher values of 2θ with increasing Ho concentration. This is caused by the difference in the ionic radii of Ho^{3+} (1.015 \AA) and Bi^{3+} (1.20 \AA) stated previously, and as a consequence, the lattice constant decreases [16]. This observation also indicates that there is a distortion of rhombohedral structure as the presence of Ho ions at the Bi-sites results in a compression of the Fe-O bonds and a tension in the Bi-O bonds [33]. Scherer's equation is used to find out the average crystallite size of the thin films using X-ray line broadening [34].

$$D = 0.9 \lambda / \beta \cos(\theta) \quad (1)$$

Where, $\lambda = 1.5405 \text{ \AA}$, β is the full width at half maximum and θ is the Bragg angle. As the concentration of Ho increases, the calculated crystallite size of the thin films decreases as implied by the broadening of the peaks after doping as presented in table 2. A similar trend is reported in Dy-doped BiFeO_3 [35]. The Goldschmidt tolerance factor τ is used to determine the distortion and stability of the perovskite compound based on an ABO_3 formula [4]. Tolerance factor τ is calculated as follows:

$$\tau = \frac{1}{\sqrt{2}} \frac{\langle r_A \rangle + r_O}{\langle r_B \rangle + r_O} \quad (2)$$

Where $\langle r_A \rangle$ and $\langle r_B \rangle$ are the average radii at A and B sites respectively, and r_o is the radius of O^{2-} ions. From equation 2, it has been seen that tolerance factor τ of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ thin films is reduced due to the average radius variation at A and B sites. This shows that increasing Ho content reduces the symmetry of the crystal structure.

3.2 SEM and AFM analysis

Fig. 2 shows the FESEM surface morphological features of the pure and Ho doped BiFeO_3 thin films. The cross-sectional view in Fig. 2(f), shows a uniformly deposited film with no inter diffusion with the silicon substrate and a thickness of around 174 nm. The microstructure of the thin film in Fig. 2(a) reveals that BiFeO_3 has a non-uniform

polycrystalline structure with distinct grain boundaries having an average size of 20 ± 1 nm. Also, the porosity in the films decreases with Ho substitution. Since, the diffusivity of Ho^{3+} is less than Bi^{3+} , particle growth is reduced in the perovskite [35]. The reduction of the grain size with doping can be interpreted in terms of a reduction in V_{ox} [36]. The Bi-site substitution is more efficient to reduce oxygen vacancies in BiFeO_3 thin films [37]. The effect of Ho^{3+} doping on the surface morphology of the BiFeO_3 thin films has also been measured using AFM and confirms the presence of a granular microstructure, Fig. 3. The root mean square roughness varies from 40 to 60 nm and the grain size varies from 20 to 30 nm with Ho^{3+} substitution ranging from $x = 0$ to 0.15. Both FESEM and AFM observations show that Ho doping leads to the suppression of grain growth.

3.3. Raman Spectroscopy

A Raman spectra was obtained to analyse the structural development of Ho ion substituted $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ thin films. The rhombohedral perovskite with a $R3c$ space group under the frame work group theory analysis, has the Raman active mode which can be summarized using the following irreducible representation, $\Gamma = 4A_1 + 9E$ [38–40]. Fig. 4 depicts the Raman spectra of BiHoFeO_3 thin films having the wavenumber range $100 - 600 \text{ cm}^{-1}$ at room temperature. Results reveal that all the Raman modes are well matched with the rhombohedrally distorted perovskite structure, which is in agreement with the literature [41]. In Fig. 4, the phonon modes at wavenumbers 138, 172.1, 226.6, 273.9, 345.9, 367.3 and 469.0 cm^{-1} were assigned as A_1-1 , A_1-2 , A_1-3 , E3, E5, E6 and E7 respectively. A_1 modes (138, 172.1 cm^{-1}) are attributed to Bi–O covalent bonds [42]. In the present study, both the high intensity modes A_1-1 and A_1-2 shift to higher wavenumber values. This is because the average mass at Bi-sites decreases with partial substitution of Ho, which is approximately 21% lighter than Bi. The decrease in the intensity of A_1-1 and A_1-2 modes in the Ho ion substituted BiFeO_3 indicates a decline in the stereochemical activity of Bi^{3+} lone pair electrons which in turn changes the Bi–O bonds [43]. The change in the intensity of low value E modes indicates that Ho ion substitution at Bi sites affects the Bi–O bonds. Fig. 4 shows the variation in peak width and position for the A_1-1 phonon mode as a result of Bi-site substitution by Ho ions, a similar trend is also observed for the A_1-2 mode. This clearly shows that a decrease in the average Bi-site radius in $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ thin films affects the Bi–O bonds and creates disorder in the lattice. For $x = 0.20$, all of the Raman modes have

disappeared, similar behaviour has also been observed in $\text{Bi}_{1-x}\text{Nd}_x\text{FeO}_3$ for $x = 0.20$ [43]. In the Raman spectrum of $\text{Bi}_{0.95}\text{Ho}_{0.05}\text{FeO}_3$, an additional mode at around 553 cm^{-1} was detected, this is attributed to a $\text{Bi}_2\text{Fe}_4\text{O}_9$ phase [44]. The appearance of this mode is in accordance with XRD data in which the presence of a secondary phase was also evident.

3.4 X-ray Photon Spectroscopy Analysis

To determine the charge transfer capability and chemical bonding in Ho doped BiFeO_3 thin films, the valence band and core levels of the elements were analysed using XPS. Fig. 5(a) shows the wide-range XPS survey spectra of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ thin films, peaks of different species such as Bi, Fe, O, and C elements have been identified. The C 1s peak at 285 eV is attributed to adventitious carbon and is used as a charge reference to rectify the binding energy of the XPS spectra [45]. Results in Fig. 5(a) reveal that there is no secondary holmium phase in metallic or oxide form. Therefore, Ho plays a vital role in occupying Bi sites, whilst maintaining the perovskite structure in accordance with XRD data [46]. Bi 4f and O 1s narrow scan spectra was fitted using the Gaussian-Lorentzian dividing peak analyses as shown in Fig. 5(b–c). The Bi 4f, Fe 2p, and O 1s peaks gradually shift towards higher binding energy regions, indicating an increase in bond strength between the atoms, which may be ascribed to Ho ions hybridizing with O ions to form stronger Ho-O bonds, and the interaction effect among the Bi-O, Fe-O and Ho-O bonds through the sharing of electron pairs [47]. Due to the spin orbit splitting, as shown in Fig. 5(b), the Bi ion consists of $4f_{7/2}$ and $4f_{5/2}$ core levels, which are located at 158.91/164.12, 158.34/164.20, 158.97/164.27, 158.99/ 164.30 and 159.22/ 164.35 eV for pure and doped BiFeO_3 . The sub-peaks located at the lower binding energy correspond to Bi vacancies and/or a relaxed Bi phase [48]. As Ho increases, the Bi-O bond energy progressively increases, leading to a more stable perovskite structure [49]. Fig. 5(c) depicts the plotted O1s narrow-scan spectra of pure and doped BiFeO_3 thin films. The spectra exhibits two distinct oxygen contributions (O_F and O_L) related to two sub-peaks located at 529.86/531.73, 529.63/531.47, 529.76/531.40, 529.69/531.91 and 529.59/531.49 eV for Ho concentrations of $x = 0, 0.05, 0.1, 0.15$ and 0.2 respectively. The former (O_F) can be attributed to the main peak of oxygen atoms in the samples lattice, while the latter (O_L) is related to the presence of oxygen vacancies [50]. The concentration ratios of $\text{O}_F:\text{O}_L$ for Ho concentrations of $x = 0, 0.05, 0.1, 0.15$ and 0.2 are 71:29, 78:22, 74:24, 77:20 and 60:35 respectively, revealing that doping leads to a reduction in oxygen vacancies (V_{ox}).

Fig. 5(d) is the Fe 2p XPS spectra of the BiFeO₃ films showing Fe 2p_{1/2} and Fe 2p_{3/2} peaks. The binding energies calculated for the two types of iron ions (Fe²⁺ and Fe³⁺) are 709.5 eV and 711 eV respectively [51]. The existence of Fe³⁺ is confirmed by the peak at 711.1 eV for the Bi_{0.80}Ho_{0.20}FeO₃ film and the existence of Fe²⁺ ions are indicated, at lower binding energies, by the presence of Fe 2p_{3/2} peaks for Ho substitutions with x < 0.2. The higher concentration of iron (Fe²⁺) ions for low Ho compositions, confirms the prerequisite for charge compensation of oxygen vacancies [52].

3.5 Magnetic measurements

Fig. 6 presents the hysteresis loops of the Bi_{1-x}Ho_xFeO₃ films obtained at room temperature. It is clear that pure BiFeO₃ is less ferromagnetic compared to the Ho-doped specimens. The weak ferromagnetism in pure BiFeO₃ is due to the induced lattice distortion by heat treatment [53] and the effect of a spatially modulated spiral spin structure [54]. Results reveal that Ho substitution in BiFeO₃ enhances ferromagnetic ordering at room temperature. In Fig. 6, the coercive field measured 8.4, 8.3, 6.2, 7.0 and 5.2 kA/m for increasing composition of Ho together with an increase in saturation magnetization. The distortion in the lattice constant is a result of the difference in ionic radii of Ho³⁺ (1.015 Å) and Bi³⁺ (1.20 Å) ions. Therefore, in this work, no major structural phase changes occur for x = 0.05 and 0.1. The changes in inter atomic bond distances of Fe-O and Bi-O are associated with internal structural distortion and are also responsible for changes in magnetization. The bond angle and bond length are sensitive to super exchange interactions [55] and the structural distortion suppresses the spin spiral or alters the bond angle in Fe-O-Fe. It was observed that Ho³⁺ doping leads to an improvement in remanent magnetization (M_r). The appreciable variation in magnetization as a result of the Ho³⁺ doping is due to the well-known interactions: (T-T (Fe³⁺-Fe³⁺), R-T (Ho³⁺-Fe³⁺) and R-R (Ho³⁺-Ho³⁺) [56]. The substitution of Bi³⁺ with magnetically active Ho³⁺ ions causes the exchange interaction between the 4d sub-shell of Ho³⁺ and the 2p sub-shell of Fe³⁺. This leads to an enhancement of the ferromagnetic properties of Bi_{1-x}Ho_xFeO₃, which is in good agreement with the literature [57].

3.6 Dielectric property

The dielectric constant (ϵ_r) and dielectric loss tangent ($\tan\delta$) for the pure and doped films are shown in Fig. 7(a, b) and Fig. 8(a, b) respectively. Results show that ϵ_r is almost frequency

independent in the MHz to the low GHz range. A decrease is noticed at frequencies approaching 10 GHz. It must be stipulated that the standard deviation errors are larger than any differences seen in the data for compositions $x = 0.00$ to 0.15 as shown in Fig. 7(a, b) and Fig. 8(a, b), hence, no discernible conclusions can be drawn from samples in this doping range. At a Ho concentration of $x = 0.20$ however, it is clear that the dielectric constant and loss tangent have decreased significantly.

In this frequency range, the dielectric properties are due to a combination of polarization mechanisms i.e. interfacial, ionic and atomic. Interfacial polarization occurs at the interface between two contrasting dielectric materials where the application of an electric field causes charges to bunch at the interface between the two materials, creating regions of space charge [34, 58]. Ionic polarization is associated with the flow of ions in a material (whether they are free in solution or, most likely in this case, the apparent conduction of lattice ions through double-exchange electron hopping). Finally, atomic polarization contributes through displacement of positive and negative charges in the atom itself. Structural defects in the material, including macroscopic porosity and microscopic structural defects are expected to play large roles in the polarization [59]. High porosity introduces interfaces and therefore high concentrations of space charge, resulting in a large dielectric constant (as is seen in the pure BiFeO_3 sample) [58]. The decrease in porosity with Ho doping may provide an explanation towards its decreasing ϵ_r and $\tan\delta$. Microscopic structural defects, however, may disrupt long range electron hopping paths through each grain. As the grain size reduces, so too does the conductivity and consequently, both dielectric loss and the leakage current decreases [60]. Hence, with this dielectric spectroscopy approach, we can indirectly infer that Ho substitution may decrease the leakage current of the BiFeO_3 thin films at $x = 0.2$, however direct measurement of leakage current is needed to confirm this hypothesis.

Conclusion

Ho doped BiFeO_3 multiferroic thin films were deposited using a PLD method. XRD analysis confirmed a variation in the lattice parameters with increasing holmium content and an impurity phase was observed for high Ho concentrations i.e. $x \geq 0.15$. FESEM and AFM micrographs show Ho reduces the particle size leading to the formation of island-like structures. XPS analysis shows that the concentration of Fe^{2+} reduces with increasing holmium content, leading to the suppression of oxygen vacancies. The saturation magnetization M_s increases while coercivity decreases with Ho doping and we summarize that enhancement of magnetization is due to the presence of magnetic Ho ions. The dielectric

properties are also affected by Ho content but only for compositions above $x = 0.2$ leading to a reduced dielectric constant. These results demonstrate that Ho, as a dopant, is effective in tuning the properties of multiferroic BiFeO_3 films and therefore offers the prospect for development of these materials for a range of future applications.

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Figures and Table Captions

Fig. 1. XRD spectra of Ho doped BiFeO_3 (with $x = 0.0$ to 0.20) thin films on Si (100) substrate sintered at 800°C for 1 hour.

Fig. 2. FE-SEM micrographs for surface morphology of the Ho doped BiFeO_3 (with $x = 0.0$ to 0.20) thin films sintered at 800°C for 1 hour.

Fig. 3. AFM images of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ thin films (a) $x = 0$, (b) $x = 0.05$, (c) $x = 0.10$ and (d) $x = 0.15$.

Fig. 4. Raman spectra of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ ($x = 0$ to 0.20) thin films at room temperature

Fig. 5. XPS spectra of $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ ($x = 0$ to 0.20) thin films sintered at 800°C for 1 hour showing (a) a wide-scan, and narrow-scans of (b) Bi 4f, (c) O 1s and (d) Fe 2p signals.

Fig. 6. Magnetic hysteresis loops of the $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ ($x = 0.0$ to 0.20) films obtained at room temperature and sintered at 800°C for 1 hour.

Fig. 7. Dielectric constant of Ho doped $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ ($x = 0.0$ to 0.20) thin film (a) without and (b) with standard deviation.

Fig. 8. Dissipation factor ($\tan\delta$) of Ho doped $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ ($x = 0.0$ to 0.20) thin film (a) without and (b) with standard deviation.

Table 1: Optimized deposition parameters for PLD

Laser type	Nd:YAG (532 nm)
Substrate temperature	400 °C
Target rotation speed	2 rpm
Laser density	1.5 J/cm ²
Target to substrate distance	4 cm
Base pressure	0.133 Pa
O ₂ Pressure	33.3 Pa
Repetition rate	10 Hz
No. of pulses	6000
Time	10 minutes

Table 2: The structural parameters (a , c , V , D) and t (tolerance factor) for $\text{Bi}_{1-x}\text{Ho}_x\text{FeO}_3$ thin films.

Samples	$a = b$ (Å)	c (Å)	V (Å ³)	D (Å)	t
BFO	5.5902	7.0520	190.84	245	0.912
BHFO _{0.05}	5.5966	6.9822	189.39	213	0.908
BHFO _{0.10}	5.6010	6.9592	189.06	184	0.905
BHFO _{0.15}	5.6093	6.8714	187.23	200	0.902
BHFO _{0.20}	5.6438	6.8207	188.01	147	0.898

Highlights

- Holmium-doped BiFeO₃ thin films have been investigated.
- Substitution of Bi with Ho modifies the lattice structure and the Fe²⁺ concentration.
- Doping with Holmium increases the saturation magnetization and decreases coercivity.
- The dielectric constant and loss tangent varies as a function of Holmium concentration.

ACCEPTED MANUSCRIPT

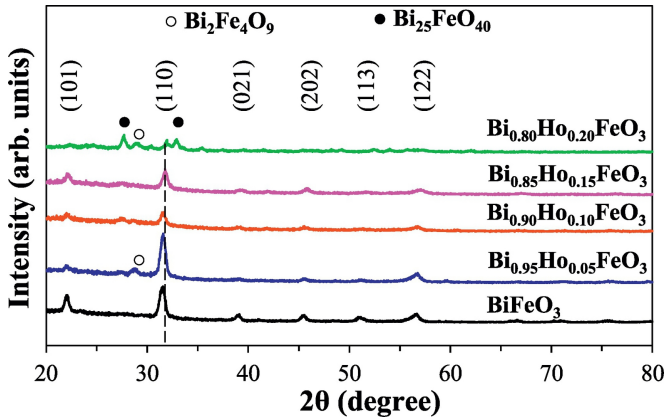


Figure 1

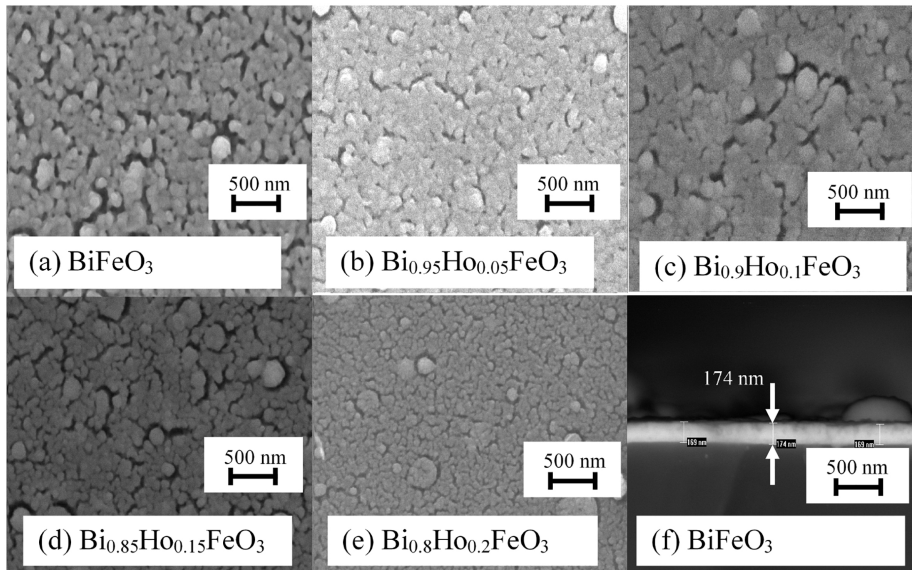


Figure 2

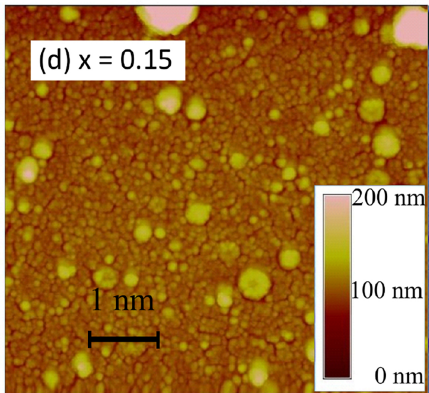
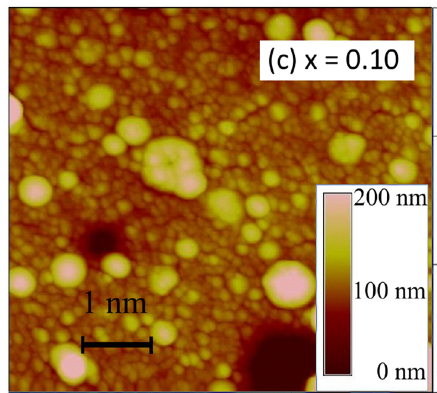
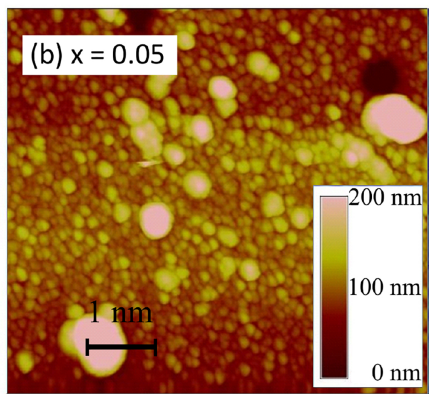
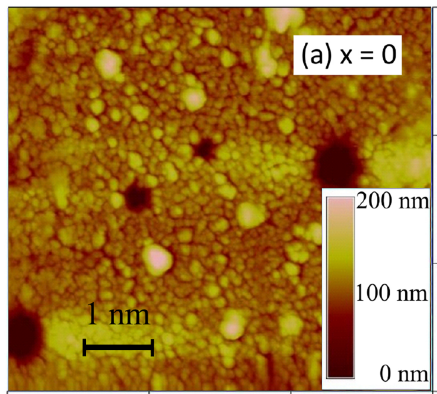


Figure 3

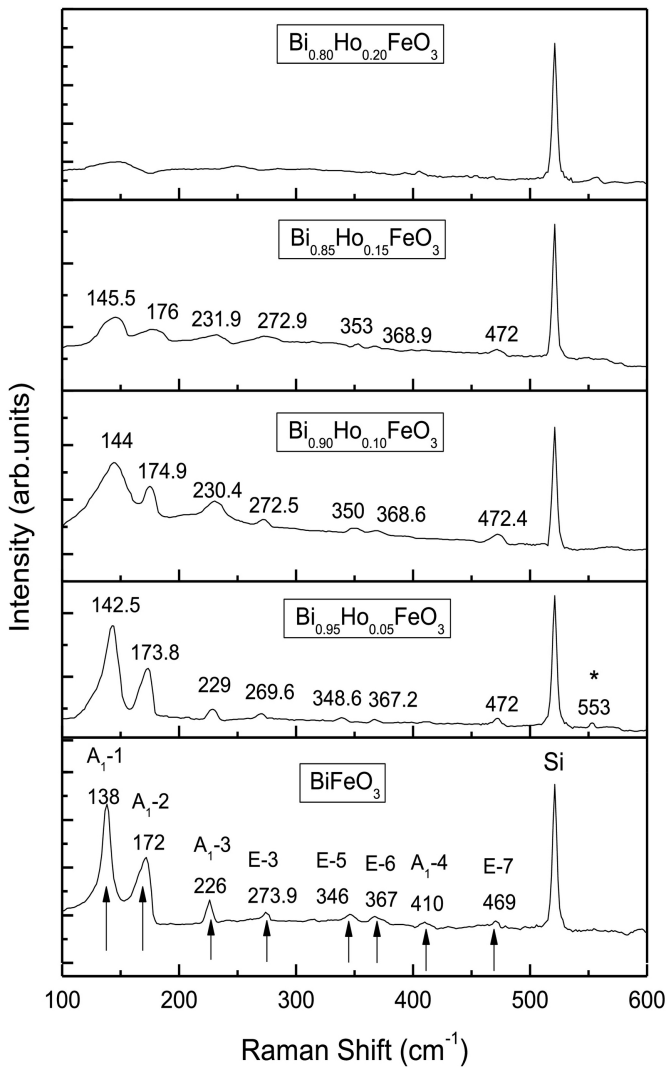


Figure 4

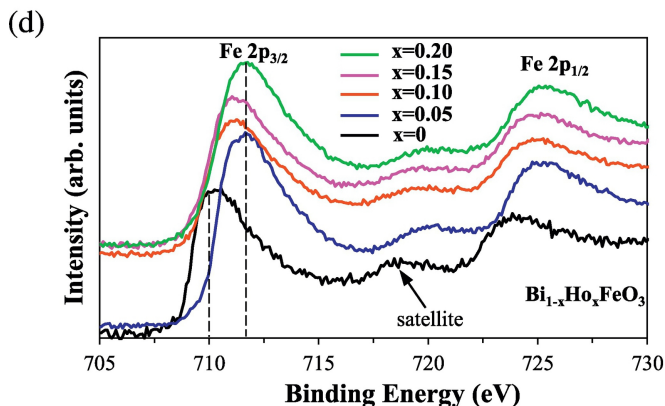
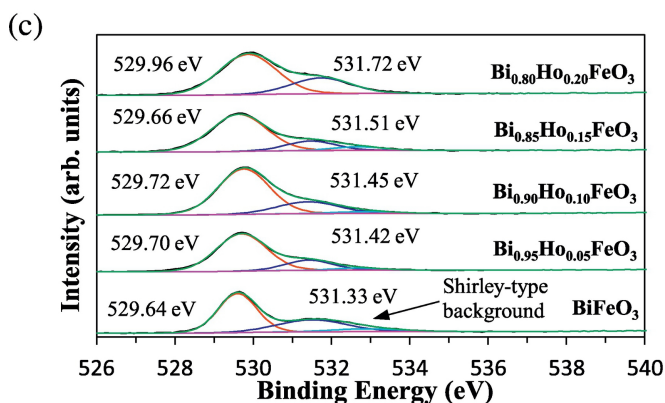
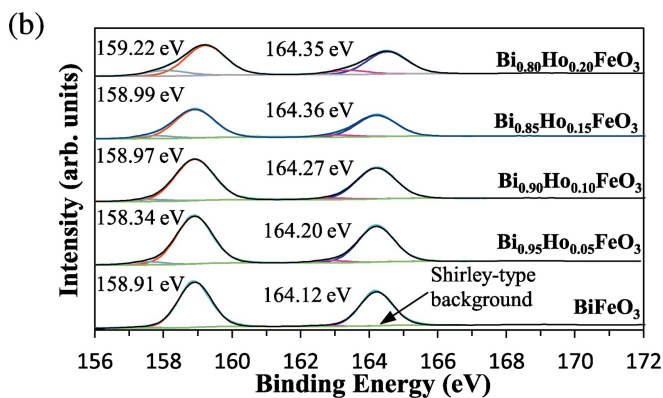
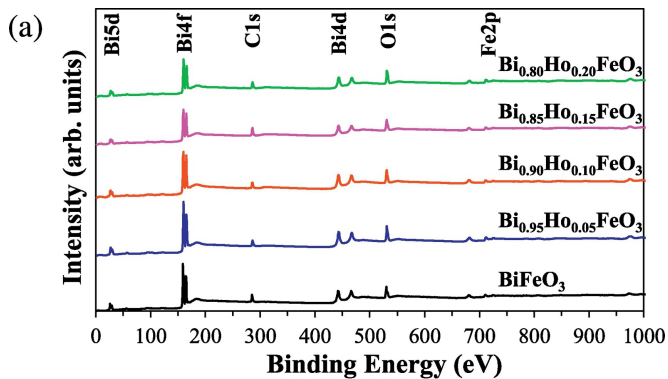


Figure 5

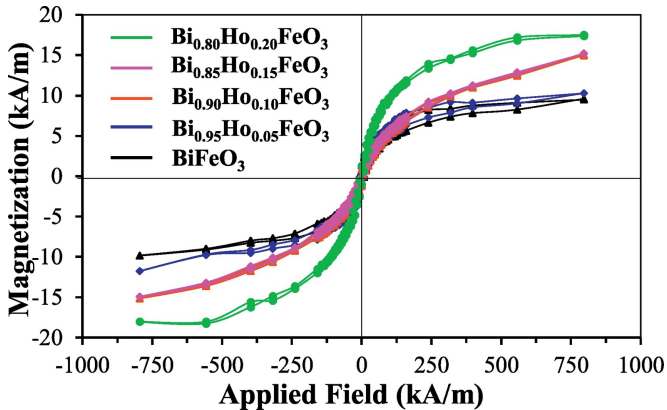


Figure 6

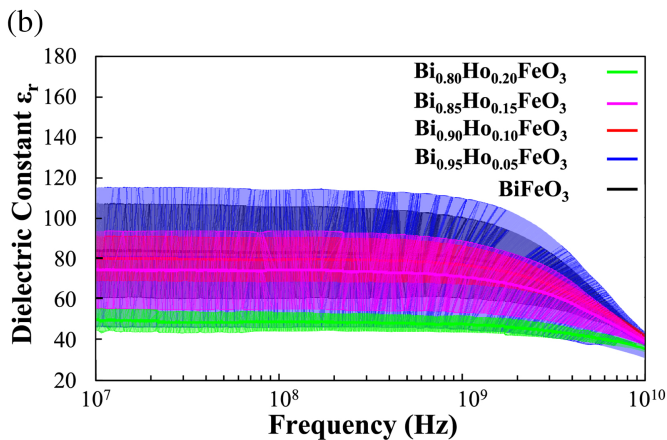
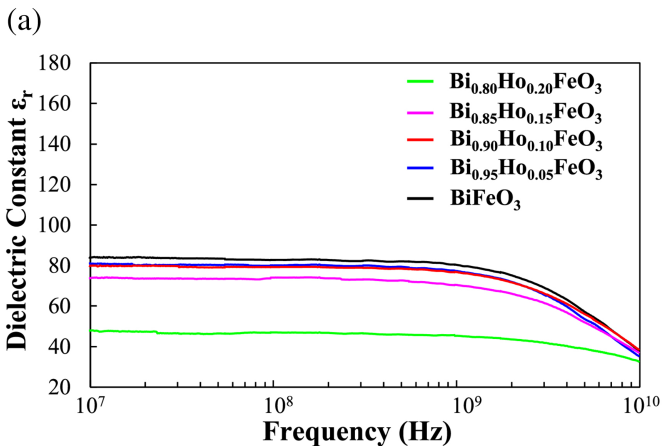


Figure 7

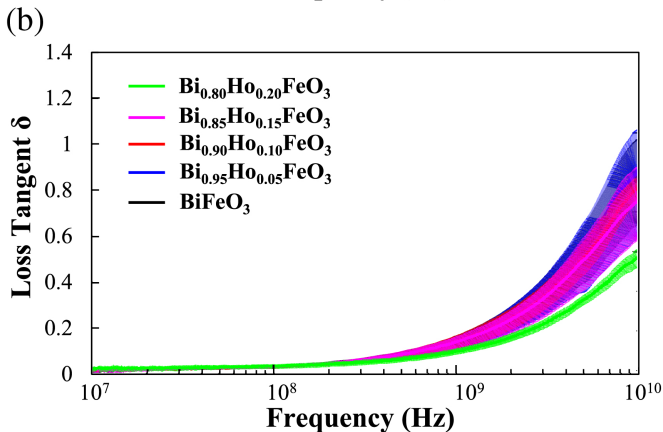
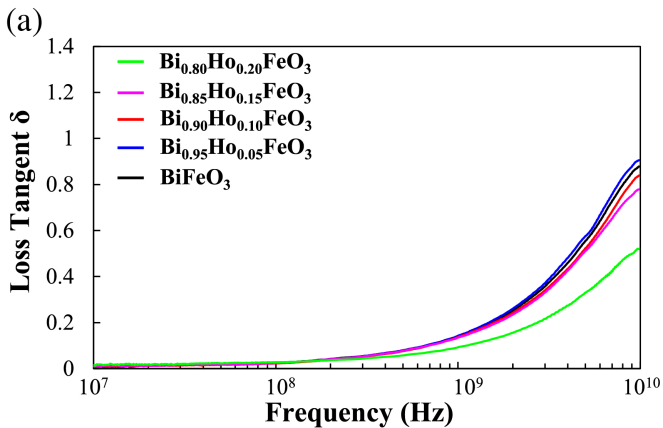


Figure 8