



Impact of NaOH (aq) short-term washing of β FeOOH on its ability to corrode iron

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Upon excavation archaeological iron normally contains soluble chloride, making it highly unstable in its post-excavation environment. Long-term treatments aimed at controlling archaeological iron corrosion include aqueous washing methods designed to remove soluble chloride. Most often these involve using either NaOH or NaOH/Na₂SO₃ to create alkaline conditions that aid the removal of chloride ions. Chloride occurs within objects in a number of forms: as counter ions in solution to balance Fe²⁺ produced at anodes on the metal surface when sufficient moisture is present in the object; as highly soluble FeCl₂·4H₂O when conditions are sufficiently dry; adsorbed onto insoluble β FeOOH and occluded in its crystal structure; adsorbed onto α FeOOH in small amounts (0.2% maximum).

While soluble chloride bearing compounds can cause corrosion in high relative humidity (RH), hygroscopic compounds such as FeCl₂·4H₂O and β FeOOH are problematic at low humidity. Mobile surface adsorbed chloride on hygroscopic β FeOOH allows it to corrode iron at humidities as low as 15% RH and FeCl₂·4H₂O corrodes iron to 20% RH. While FeCl₂·4H₂O readily solvates in water or NaOH (aq), washing β FeOOH in deionised water for a few hours has been shown to remove most of its soluble surface adsorbed chloride and greatly reduces its ability to corrode iron.¹ The work here explores how short term washing β FeOOH in NaOH solutions of differing molarities impacts upon its ability to corrode iron at high RH.

A range of NaOH molarities were used to provide differing hydroxyl ion concentrations in the wash solutions, which were standardised to run for 24 hours per sample. The corrosion rate, at 80% RH, of iron powder mixed with washed β FeOOH samples was recorded by measuring oxygen consumption of samples in reaction vessels, using a remote sensing technique. Unwashed β FeOOH samples and β FeOOH washed in deionised water were used as controls and comparators. The amount of chloride removed in each 24 hour wash was measured and related to the corrosion rates of iron mixed with the washed β FeOOH samples. The dataset was used to identify relationships between removal of chloride from β FeOOH as a function of NaOH molarity and subsequent changes to its ability to corrode iron.

A complex set of variables, which include morphology and composition of the corrosion product layers, chloride location and form and concentration, mean optimum removal of chloride from archaeological iron by alkaline wash treatments can take months. This study adds to understanding of such treatments by offering clear guidance on how short-term washes of archaeological objects in NaOH impact on the ability of insoluble β FeOOH to corrode iron.

Watkinson, D. and Emmerson, N. (2016) The impact of aqueous washing on the ability of β FeOOH to corrode iron. *Journal Environmental Science and Pollution Research*. <https://link.springer.com/content/pdf/10.1007%2Fs11356-016-6749-3.pdf>