1 Role of chamber replenishment in the formation of the Merensky

2 Reef and its footwall anorthosite

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19 Abstract

The Merensky Reef of the Bushveld Complex represents a magmatic unconformity that some researchers attribute to chamber replenishment by relatively primitive magma. It is propounded that cumulate rocks in this chamber reacted with replenishing melt, as part of the process that ultimately produced chromitite stringers and reef-style platinum-group element

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mineralization. This study investigates as to whether chamber replenishment contributed to
the formation of the Merensky Reef and its underlying anorthosite at the Rustenburg Platinum
Mine in the western lobe of the Bushveld Complex.

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33 At this location, the Merensky Reef is a coarse-grained pyroxenite bracketed by millimeterscale chromitite stringers. This sequence is underlain by a centimeter-scale anorthosite which 34 35 in turn is underlain by leuconorite. The leuconorite comprises normally zoned cumulus orthopyroxene with poikilitic rims (Mg₈₀₋₇₉) and cumulus plagioclase (An₈₀₋₅₈), where the latter 36 defines a magmatic fabric indicative of gravitational settling of tabular crystals in a quiescent 37 melt. The contact between leuconorite and anorthosite is marked by an increased abundance 38 of late-stage accessory minerals, and the composition of poikilitic orthopyroxene at this 39 40 horizon is consistent with trapped liquid shift. Plagioclase crystals in the anorthosite are variably zoned (An₇₉₋₆₄) and record a magmatic fabric that strengthens with proximity to the 41 reef. This unit is traversed by sinuous networks of sulfides, pyroxenes, quartz, and very fine-42 grained chromite that terminate at the contact with the leuconorite. The lower chromitite hosts 43 both amoeboidal and blocky chromite crystals that are enclosed by complexly zoned 44 45 plagioclase oikocrysts in the lower two-thirds and by orthopyroxene oikocrysts in the upper third. The upper chromitite hosts only blocky crystals, similar to those in the upper portion of 46 the lower chromitite. Microtextural characteristics of the amoeboidal crystals coupled with their 47 propensity to host polymineralic inclusions, suggests that these were initially skeletal crystals 48 that subsequently underwent dissolution-reprecipitation. There is no discernible chemical 49 difference between amoeboidal and blocky crystals; however, accessory mineralogy and 50 chromite chemistry imply that the upper portion of the lower chromitite and the upper chromitite 51 52 experienced post-cumulus re-equilibration with evolved intercumulus silicate melt.

53 Our observations are consistent with the anorthosite being a restite of partially molten 54 leuconoritic cumulates. This theory is supported by thermodynamic modelling that 55 demonstrates that under certain conditions, replenishing melts can reconstitute noritic 56 cumulates to anorthosite, troctolite, or feldspathic orthopyroxenite restites. The porosity 57 generated during this process was exploited by downward percolating sulfide melt that 58 displaced a proportionate amount of intercumulus silicate melt upward to the level of the 59 nascent reef. Initially, these partial melts were likely relatively volatile-rich, triggering Cr-60 supersaturation at the cumulate-melt interface, and later became Cr-bearing with the 61 consumption of poikilitic orthopyroxene and very fine-grained chromite.

- 62
- 63 Keywords: Merensky Reef, Bushveld Complex, Element Mapping, Mineral Chemistry, EBSD,
- 64 Magma Chamber Simulator

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65 1. INTRODUCTION

The ~ 2.056 Ga Bushveld Complex (Fig. 1) is the world's largest known layered mafic-66 ultramafic intrusion and host to the three most important platinum-group element (PGE) 67 deposits, namely the UG2 chromitite, Platreef, and Merensky Reef (Eales and Cawthorn 1996; 68 Maier et al. 2013; Cawthorn 2015; Kinnaird and McDonald 2018; Scoates et al. 2021; Smith 69 and Maier 2021). The Merensky Reef can be traced across the extent of the Bushveld 70 Complex, displaying remarkable uniformity in thickness and lithology (Vermaak 1976) Leeb 71 du Toit 1986, Viljoen and Hieber 1986, Viljoen et al. 1986; Viljoen 1999;; Roberts et al. 2007; 72 73 Naldrett et al. 2009; Latypov et al. 2015; Grobler et al. 2019). It occurs within the Upper Critical Zone, which is characterized by interlayered units of chromitite, pyroxenite, norite, and 74 anorthosite (Eales et al. 1988; Roberts et al. 2007). Since its discovery in 1924, the Merensky 75 Reef has been the focus in research on the formation of stratiform horizons enriched in 76 precious metals in layered mafic-ultramafic intrusions. Despite a century of investigations, the 77 petrogenesis of such horizons remains controversial. 78

In general, the Merensky Reef consists of a cm- to m-scale, coarse-grained to pegmatoidal 79 pyroxenite (*i.e., central pyroxenite*) that is bracketed by mm-scale chromitite layers (*i.e.,* the 80 lower and upper chromitites) and overlain by several metres of medium-grained pyroxenite, 81 82 known as the hanging-wall pyroxenite (Viljoen et al. 1986; Viljoen 1999; Barnes and Maier 2002; Arndt et al. 2005; Naldrett et al. 2009; Smith et al. 2021). In the western lobe of the 83 Bushveld Complex, this sequence is typically underlain by leuconorite, anorthosite, and 84 subordinate troctolite, whereas, in the eastern lobe, it is usually underlain by pyroxenite (Eales 85 86 and Cawthorn 1996; Barnes and Maier 2002; Roberts et al. 2007; Mitchell and Scoon 2007; Scoon and Costin 2018; Mitchell et al. 2019). Stratiform reef-style PGE mineralization 87 manifests as PGE-rich disseminated sulfides and platinum-group minerals that are 88 89 concentrated in the chromitites and central pyroxenite as well in the immediate footwall rocks (Viljoen and Hieber 1986; Barnes and Maier 2002; Mitchell and Scoon 2007; Naldrett et al. 90 2009; Mitchell et al. 2019; Smith et al. 2021; Barnes et al. 2022). 91

92 Several studies have concluded that the Merensky Reef directly overlies a regional unconformity and is related to a new injection of relatively primitive melt that erodes the 93 resident cumulate pile (Irvine et al. 1983; Campbell 1986; Eales et al. 1988; Viljoen 1999; 94 Viring and Cowell 1999; Roberts et al. 2007; Latypov et al. 2022). Some researchers have 95 96 ascribed the formation of anorthosite and troctolite that underlies the Merensky Reef and various chromitites to the reconstitution of resident noritic cumulates during reaction with 97 replenishing melt(s) (Eales et al. 1988; Viring and Cowell 1999; Roberts et al. 2007; Latypov 98 et al. 2015; Maier and Barnes 2024). It has remained unclear as to whether such a process 99 100 can explain the diversity of the Merensky footwall assemblages and contribute to the formation of stratiform PGE-bearing chromitites. In the present study, we use energy dispersive 101 spectroscopy (EDS) element mapping, electron backscatter diffraction (EBSD), and mineral 102 chemistry to characterize the floor rocks of so-called 'normal' Merensky Reef in the western 103 lobe of the Bushveld Complex. These data are combined with thermodynamic simulations of 104 footwall reconstitution using the Magma Chamber Simulator (Bohrson et al. 2014; 2020). It is 105 argued that the footwall anorthosite, and indeed other footwall lithologies, form during the 106 107 interaction between replenishing silicate melts and resident noritic cumulates.

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109 2. GEOLOGICAL BACKGROUND

The Bushveld Complex in southern Africa has been described in numerous publications 110 111 (Wager and Brown 1968; Eales and Cawthorn 1996; Maier et al. 2013; Cawthorn 2015; Kinnaird and McDonald 2018). The mafic-ultramafic layered rocks are grouped into the 112 Rustenburg Layered Suite, which constitutes a ~ 6-8 km package of cumulate rocks that host 113 114 most of the world's PGE and Cr resources as well as significant Ni and Cu resources 115 (Cawthorn 2015; Mudd et al. 2018). The Rustenburg Layered Suite is divided into five stratigraphic units, including the Marginal, Lower, Critical, Main, and Upper Zones (Fig. 1A-B). 116 The majority of PGE, Cr, and V mineralization is present in the Critical Zone, which is 117 commonly subdivided into a Lower Critical Zone consisting predominantly of orthopyroxenite 118

121 The Merensky Reef occurs at the base of the so-called Merensky Cyclic Unit in the Upper 122 Critical Zone (Fig. 1B). Although seemingly conformable at several localities, the basal contact of the Merensky Reef sequence may truncate several meters of underlying cumulates, 123 suggesting that it shares a broadly unconformable contact with its footwall (Vermaak 1976; 124 Viljoen and Hieber 1986; Viljoen 1999; Viring and Cowell 1999; Barnes and Maier 2002; 125 Roberts et al. 2007; Mitchell and Scoon 2007; Latypov et al. 2015; Mitchell et al. 2019). The 126 127 presence of a magmatic unconformity is supported by the occurrence of elliptical structures (plan view) that transgress the floor rocks at a variety of scales (dimples, potholes, and 128 excursions; Ballhaus 1988; Carr et al. 1999; Viring and Cowell 1999; Smith and Basson 2006). 129 At localities where potholes and undercuttings are present, the Merensky Reef may be 130 referred to as 'Potholed' reef (Buntin et al. 1985; Ballhaus 1988; Viljoen 1999; Carr et al. 1999; 131 Roberts et al. 2007; Latypov et al. 2015, 2017). In the western lobe, regional variation in the 132 nature of the Merensky Reef led to its division into Swartklip and Rustenburg (cf. Kroondal 133 facies of Wagner 1929) facies to the north and south of the Pilanesberg Complex, respectively 134 (Wagner 1929; Viljoen 1999). In Swartklip facies, the stratigraphic thickness between the 135 Merensky Reef and UG2 is markedly attenuated and comprises a far greater relative 136 proportion of olivine-bearing lithologies as well as a PGE-bearing Psuedo Reef package 137 (Viljoen 1999, Mitchell et al. 2019). At Northam (Swartklip facies), the Merensky Reef has 138 been subdivided into normal and potholed reef, the latter being underlain by olivine norite and 139 troctolite (Smith et al. 2004; Roberts et al. 2007). The Merensky Reef in the Rustenburg facies 140 141 is also subdivided into four subfacies; three of which are narrow, pegmatoidal Merensky Reef 142 overlying anorthosite that display variations in lithological thickness and the degree of 143 potholing, and the fourth is named non-pegmatoidal wide reef subfacies (Viljoen 1999). Within 144 the three narrow pegmatoidal Merensky Reef subfacieS occurs a normal narrow (< 20) reef overlying anorthosite, referred to as *thin reef facies* in Wilson (1999). This is the subject of thepresent contribution.

In the Rustenburg facies, normal Merensky Reef refers to the regionally traceable and planar 147 portions of the reef stratigraphy that still unconformably overly the footwall lithologies but that 148 record relative uniformity in thickness and nature. In general, apparently conformable 149 relationships persist at sites of consolidated melanocratic floor rocks, whereas unconformable 150 relationships predominantly occur at sites of leucocratic floor rocks (Viring and Cowell 1999). 151 In the western lobe, leuconorite and anorthosite are the lithologies that most often underlie the 152 Merensky Reef (Leeb du Toit 1986, Viljoen and Hieber 1986; Maier and Eales 1997). An mm-153 to dm-scale layer of anorthosite often separates the leuconorite from the lower chromitite, and 154 a µm- to mm-scale layer of "pure" anorthosite (known as the "bleached zone") directly 155 underlies the lower chromitite (Nicholson and Mathez 1991; Smith et al. 2021). The thickness 156 of this anorthosite "bleached zone" apparently positively correlates with the thickness of the 157 lower chromite (Nicholson and Mathez 1991). In parts of the western lobe (e.g., Turfspruit and 158 Wolhunterskop), the anorthosite may be mottled (*i.e.*, containing large oikocrysts of olivine 159 and pyroxene) or spotted (i.e., containing equant pyroxene crystals interpreted to be of 160 161 cumulus origin) (Maier and Eales 1997). In the eastern limb (e.g., Winnaarshoek and Atok), the Merensky Reef sequence is hosted amongst layered norite, gabbronorite, and feldspathic 162 orthopyroxenite (Cameron 1970; Lee and Butcher 1990; Mathez et al. 1997; Mitchell and 163 Scoon 2007). 164

This study is concerned with normal (relatively thin) Merensky Reef sampled at the Rustenburg Section of the Rustenburg Platinum Mines (Fig. 1C; Viljoen and Hieber 1986; Nicholson and Mathez 1991; Wilson *et al.* 1999; Smith *et al.* 2021). At this location, the central pyroxenite is coarse-grained and ranges from a few cm to up to 1 m in thickness (Viljoen and Hieber 1986; Wilson *et al.* 1999). This unit is bracketed by two mm-scale chromitite layers. The upper chromitite is discontinuous and compacted relative to the lower chromitite. The lower chromitite is underlain by a cm- to dm-scale layer of anorthosite, which in turn, is underlain by barren leuconorite (Wilson *et al.* 1999; Smith *et al.* 2021). The upper chromitite is overlain by a medium-grained 'hanging-wall' pyroxenite. Disseminated sulfides are prevalent in the central pyroxenite and chromitites, and they further extend downwards into the immediate anorthosite footwall as well as concentrate in the lowermost portion of the hanging-wall pyroxenite (*i.e.,* directly above the upper chromitite).

177 3. MATERIALS AND METHODS

This study performs microtextural analyses on sections produced from a 30 x 10 x 2 cm sample (RPM-1) of the Merensky Reef from the Rustenburg Platinum Mine (Fig. 1C) (Smith *et al.* 2021). Methods are detailed in Electronic Supplementary Material (ESM) 1. Data and a summary of thermodynamic forward models are given in ESM 2. Raw data files and model outputs can be accessed from the digital data archive at doi.org/10.25919/rgb7-ch54.

Both EDS and EBSD maps were produced at Cardiff University using a Zeiss Sigma HD 183 Analytical Field Emission Gun Scanning Electron Microscope equipped with two Oxford 184 Instruments 150 mm² energy dispersive spectrometers and a Nordlys EBSD detector inserted 185 to 191 mm. The data were subsequently processed using MTEX (Bachmann et al. 2010) and 186 the J-, M-, L#, and F# indices have been used to evaluate mineral fabrics, which were 187 calculated on their respective orientation density function (ODF) (Bunge 1982; Skemer et al. 188 189 2005; Mainprice et al. 2015; Cheadle and Gee 2017). The ODFs were calculated using a de la Valée Pousin kernel with a half-width of 10°. Crystal size distribution (CSD) profiles of 190 chromite were determined using CSDCorrections v1.6 (Higgins 2000). 191

The compositions of silicates (Table 1 and ESM 2) were determined at Camborne School of Mines (University of Exeter) using a JEOL JXA-8200 electron-probe microanalyzer over four analytical sessions (ESM 2; doi.org/10.25919/rgb7-ch54). Detection limits for Ca, Mg, and K were below 200 ppm, those for Al, Na, Mn, and P were below 400 ppm, those for Al and Mn were below 150 ppm, and those for Si, Fe, Cr, and Ti were below 600 ppm. An EPMA map of chromite crystals in the lower chromitite was produced using a Cameca SX-Five EPMA at the
Centre de Microcaractérisation Raimond Castaing (University Paul Sabatier, Toulouse).

Chromite compositions (ESM 2) were determined by LA-ICP-MS at LabMaTer, Université du 199 Quebec, using an Excimer 193 nm resolution M-50 LA system (Australian Scientific 200 Instrument) equipped with a double volume cell S-155 (Laurin Technic) and coupled with an 201 Agilent 8900 mass spectrometer. The tuning parameters were a laser frequency of 15 Hz, a 202 power of 3 mJ/pulse, a dwell time of 7.5 ms, and a fluence of 5 J/cm². The beam size was 44 203 µm and line scans were carried out across the grains with a stage speed of 10 µm/s. The 204 205 ablated material was carried into the ICP-MS by an Ar-He gas mix at a rate of 0.8-1 L/min for Ar and 350 mL/min for He, and 2mL/min of nitrogen was also added to the mixture. Data 206 reduction was carried out using the lolite package for Igor Pro software (Paton et al. 2011). 207 External calibration was carried out GSE-1g and NIST-610 (supplied by USGS) and results 208 were monitored using GProbe 6, a basaltic glass, and natural chromite crystals from in-house 209 reference materials (G-12 G seam Stillwater Complex and BC-16 massive chromite UG2). 210 The results obtained for the monitors agree within analytical error with the working values 211 (ESM 2), except for Sc in NIST-616 due to interference from Si. Mineral formulae were 212 recalculated using GCDKit.Mineral (Janoušek et al. 2024). 213

- 214
- 215 4. RESULTS

216 4.1. Footwall leuconorite

The leuconorite contains ~ 25-30% orthopyroxene, ~ 60-70% plagioclase and traces of intercumulus clinopyroxene (~ 1-3%) and quartz (~ 0.5-1%). Orthopyroxene crystals (~ 1-5 mm in diameter) are anhedral and possess thin (< 1 mm) poikilitic overgrowths that are often partially surrounded by intercumulus clinopyroxene (Fig. 2A-B). Accessory chromite crystals occur at the margins of orthopyroxene oikocrysts throughout the leuconorite, relatively increasing at the leuconorite-anorthosite contact as well as in proximity to intercumulus clinopyroxene (ESM 3i), before virtually vanishing above the leuconorite-anorthosite contact. 224 Accessory phlogopite, apatite, and Fe-Ti oxides occur throughout the feldspathic domains. Sulfide blebs (pyrrhotite-pentlandite-chalcopyrite) with interstitial morphologies are also most 225 abundant in the uppermost part of the unit, where they are spatially associated with 226 227 intercumulus quartz and pyroxenes as well as complexly zoned cumulus plagioclase. The 228 orthopyroxene crystals have 80.0-78.6 mol.% Mg#, 0.59-0.35 wt.% Cr₂O₃, and display normal compositional zoning whereby Cr₂O₃ values decrease from core to rim while TiO₂ 229 230 concentrations increase (Fig. 3A-B; ESM 2). Cumulus plagioclase crystals (1 mm of equivalent radius) are subhedral and have An contents ranging from 78.1-71.5 mol.%. They 231 display no systematic compositional zonation in the studied sections (Fig. 3C). 232

Fabrics for plagioclase and orthopyroxene are not random (Fig. 2C-D). For both phases, the 233 [010] axes are oriented normal to the compositional layering, while the [100] and [001] axes 234 form a girdle on the layering plane. The fabric recorded by cumulus plagioclase is relatively 235 weak (J-index = 1.79), yet comparable to magmatic fabrics recorded by the gravitational 236 settling of cumulus tabular phases (Satsukawa et al. 2013; Holness et al. 2017; Cheadle and 237 Gee 2017). The fabric recorded by orthopyroxene crystals is relatively stronger (J-index = 238 5.30), though it is likely biased because of the few orthopyroxene crystals sampled as well as 239 240 their poikilitic nature.

For all phases, only rare indicators of plastic deformation exist, such as sub-grains in 241 orthopyroxene and plagioclase (Fig. 2E-G). Cumulus plagioclase crystals are extensively 242 twinned with straight twin boundaries that crosscut the entire crystals. The EBSD data indicate 243 that the Albite, Carlsbad-A and Albite-Carlsbad-A twin laws make up most of the twin 244 245 interfaces in the footwall norite. Investigation of the relationship between orthopyroxene crystals and their associated interstitial clinopyroxene rims revealed a non-random and 246 247 consistent distribution of their crystallographic axis; orthopyroxene [100], [010], and [001] 248 parallels clinopyroxene [100], [010], and [001], respectively (ESM 3ii). This parallel relationship 249 between the two pyroxenes suggests that clinopyroxene is using previously existing 250 orthopyroxene as a crystallization substrate (ESM 3ii).

In the upper ~ 1 cm of the leuconorite (*i.e.*, at the contact with the anorthosite), the relative width of poikilitic orthopyroxene rims increase (ESM 3iii), and cumulus plagioclase crystals display more complex oscillatory zoning, albeit with An contents (77.1-72.7 mol.%) similar to those analyzed in the underlying leuconorite (Figs. 3C). On average, orthopyroxene crystals here have lower Mg# values (79.2-75.5 mol.%) and similar Cr_2O_3 (0.56-0.24 wt.%) concentrations relative to those analyzed in the underlying leuconorite (Fig. 3A-B).

257 4.2. Footwall anorthosite

The anorthosite (~ 3-4 cm thick) forms the immediate footwall to the reef with which it shares 258 a knife-sharp contact. Its contact with the leuconorite is fairly sharp and marked by an abrupt 259 decrease in the modal abundance of orthopyroxene (e.g., from 25 to 0.5%). Approximately 260 95% of the unit consists of subhedral cumulus plagioclase (up to ~ 3 mm in length) that 261 possess An contents of 78.7-63.8 mol.% and complex oscillatory zoning (Figs. 3D, 4A-B). 262 Chromite, apatite, and Fe-Ti oxides are accessory phases. Sulfides (~ 1-2%) occur within sub-263 vertical domains, together with quartz, pyroxenes, and phlogopite, that traverse the entire 264 anorthosite and gradually dissipate at the leuconorite-anorthosite contact. The sulfides consist 265 of fairly equal proportions of pentlandite, chalcopyrite, and pentlandite. 266

Microstructurally, the anorthosite is similar to the leuconorite. The cumulus plagioclase crystals are subhedral, with long axes that have a tendency to parallel the compositional layering. The crystals record a weak but non-random fabric with [010] axes that cluster normally to the layering plane as well as a well-defined girdle for the [100] axes on the layering plane (J-index = 2.47) (Fig. 4C). Cumulus plagioclase crystals display limited evidence for internal deformation and similar twin laws to those analyzed in the leuconorite (Fig. 5A-C).

Beginning approximately 1 cm beneath the lower chromitite, is a ~ 5-mm-thick layer of anorthosite that contains clinopyroxene oikocrysts (Mg# $_{82.6-84.5}$; mode ~ 8-10% of this interval) and interstitial orthopyroxene (~ mode 3-5% of this interval) as well as accessory quartz and phlogopite (< 1%; Fig. 5A). The intercumulus clinopyroxenes are oikocrysts that record 277 variable degrees of internal misorientation (Fig. 5D-E), consistent with either limited plastic 278 deformation during late-stage compaction or the growth of complexly-shaped oikocrysts with 279 large lateral extents. Alternatively, it could be considered as a result of the growth of the 280 complex shaped oikocrysts - the very large lateral extend for the oikocrysts which span across 281 the entire width of our sample aligns well with the later.. The uppermost 5 mm of this unit (i.e., 282 directly below the lower chromitite) is an almost pure seam of anorthosite (bleached zone of 283 Nicholson and Mathez (1991), containing coarse-grained plagioclase crystals (up to ~ 8 mm in length) that extend from the anorthosite into the lower chromitite. Cumulus plagioclase in 284 285 these uppermost portions possess [010] axes normal to the layering plane and [100] axes scattered in a girdle on the layering plane (J-index = 4.66; Fig. 5F). The fabric indices for this 286 uppermost portion are stronger than those recorded in the underlying leuconorite. 287

288 **4.3. Lower chromitite and central pyroxenite**

The lower chromitite is approximately 1.5 to 3 cm thick and shares a knife-sharp contact with 289 the underlying anorthosite. The unit consists of ~ 50% chromite, whereby crystals manifest as 290 (i) relatively coarser amoeboidal crystals that commonly display hook-like features (ESM 3iv; 291 cf. Yudovskaya et al. 2019) and enclose polymineralic silicate or sulfide inclusions; and (ii) 292 relatively finer blocky subhedral crystals that are devoid of inclusions and commonly clustered 293 294 (see also Li et al. 2005; Vukmanovic et al. 2013). The chromite crystals are hosted by plagioclase oikocrysts (~ 30-35%) in the lower two-thirds of the unit and by orthopyroxene 295 oikocrysts ($\sim 20-25\%$) in the upper third of the unit (Fig. 5A). Rutile is a common accessory 296 phase in the upper orthopyroxene-hosted portion of the chromitite, whereas accessory 297 298 phlogopite, apatite, clinopyroxene, and sulfides occur throughout the chromitite (Fig. 6A-B). Thick section D1 samples the lower portion of the central pyroxenite, which consists mostly of 299 300 coarse-grained orthopyroxene (~ 80-90%) with accessory plagioclase (~ 1-4%; An_{68-64}), clinopyroxene (~ 2-5%), chromite (~ 2-4%), quartz, phlogopite, and sulfides. 301

302 One plagioclase crystal sampled towards the base of the lower chromitite is strongly reversely 303 zoned (Fig. 3D); the areas directly adjacent to chromite are 10 mol.% more anorthitic than the 304 remaining transect (see also Smith et al. 2021). Orthopyroxene in the chromitite and pyroxenite are relatively less evolved (Mg₋₈₄) than those analysed in the footwall, yet with 305 306 similar Cr₂O₃ and TiO₂ concentrations. Orthopyroxene analyses proximal to chromite crystals (< 2 mm) have relatively higher Mg_{opx} as well as lower Cr and Ti concentrations (Fig. 3A-B). 307 308 In contrast to underlying cumulus plagioclase, plagioclase oikocrysts appear to be orientated with their (010) planes normal to the layering plane and with their a- [100] and c-axis [001]. 309 being scattered on the vertical plane, while orthopyroxene oikocrysts have their (010) planes 310 coincident to the layering plane. Internal misorientation is observed within the plagioclase 311 oikocrysts, beginning at the anorthosite-chromitite contact. The orthopyroxene oikocryst within 312 the chromitite shows some internal misorientation, yet there is little evidence of internal 313 deformation in the orthopyroxene in the uppermost portion of the chromitite. 314

Regardless of their stratigraphic level and host phase, blocky chromite crystals show no signs 315 of lattice bending (Fig. 6C-D). Conversely, amoeboidal chromite crystals can either be free of 316 lattice misorientation or show evidence of extensive lattice bending, where the latter may 317 resemble subgrains or undulose extinction as observed in non-isotropic minerals. No common 318 structures for the subgrains were apparent in the amoeboidal chromite. The greatest degree 319 320 of lattice bending is observed in crystals that display the most complex and concave crystal boundaries. Amoeboidal crystals generally have relatively larger equivalent radii (> 0.2 mm) 321 and crystal orientation spread values (> 1°), making them somewhat distinguishable from 322 blocky grains. The CSD profile for all lower chromitite crystals is concave at crystal sizes < 323 324 0.16 mm and displays a well-defined kink at crystal sizes of ~ 0.38 mm. Crystals with sizes below 0.38 mm (0.10-0.38 mm) are defined as y = -14.3x + 7.5 ($r^2 = 0.989$) and crystals with 325 sizes above 0.38 mm kink (0.38-1.21 mm) are defined as y = -6.3x + 4.6 ($r^2 = 0.999$) (Fig. 6E-326 327 F). The concave profile at small crystal sizes is predominantly defined by plagioclase-hosted 328 crystals, while the kink is best displayed in orthopyroxene-hosted crystals.

329 Semi-quantitative EDS element maps show that chromite Cr# and Ti contents increase 330 upwards through the lower chromitite, while Mg# values decrease upwards (Fig 7A-C). More specifically, it appears that chromite crystals hosted by, or proximal to, orthopyroxene have relatively higher Cr# and lower Mg# contents. However, this is not always the case and would need to be examined in three dimensions. A high-resolution EPMA element map (Fig. 7D) shows that there are no obvious chemical differences between amoeboidal and blocky crystals and it appears that the portion of mapped amoeboidal crystal submerged by orthopyroxene has relatively higher TiO₂ and Fe₂O₃ contents, as well as relatively lower Cr₂O₃ contents. There is no discernible chemical gradation in the plagioclase-hosted amoeboidal crystal.

There is negligible inter- and intra-grain chemical variation in lower chromitite crystals, 338 339 including between amoeboidal and blocky subtypes (Table 2; Fig. 8). The chromite crystals have 29.6-34.7 mol.% Mg#, 64.8-70.3 mol.% Cr#, and 1.3-2.6 wt.% TiO₂. In general, Mg# 340 contents decrease with increasing Cr# contents; plagioclase-hosted crystals have higher Mg# 341 and lower Cr# contents, whereas orthopyroxene-hosted crystals in the uppermost portion 342 343 have lower Mg# and higher Cr# contents. Chromite crystals in the latter group have compositions that are somewhat intermediary between lower and upper chromitite crystals. 344 Vanadium and Mn concentrations increase with decreasing Mg# contents, whereas Sc and 345 Ga decrease with decreasing Mg# contents. 346

347 4.4. Upper chromitite and base of the hanging-wall pyroxenite

348 The upper chromitite is much thinner (< 0.5 cm), more equilibrated, and less continuous relative to the lower chromitite (Fig. 6A-B). Our section samples the upper chromitite in two 349 parts that have relatively different appearances. The portion underlying a large clinopyroxene 350 oikocryst possesses highly compacted blocky chromite grains with negligible amounts of 351 352 interstitial silicates that collectively are bound by orthopyroxene and phlogopite (Fig. 6B). The 353 other portion comprises weakly compacted chromite grains (~ 55-60%) associated with 354 plagioclase oikocrysts (~ 12-15%) as well as intercumulus clinopyroxene (~ 2-3%), quartz (~2-4%), phlogopite (< 1%), and rutile (~2-3%). Sulfides are disseminated throughout this unit (~ 355 4-5%). 356

Chromite crystals are generally blocky, yet there are few non-blocky grains that record large degrees of internal misorientation (Fig. 6C-D). The CSD profile of upper chromitite crystals is distinct from those of the lower chromitite in that there is no subtle fan-shaped array at larger grain sizes (> 0.2 mm; Fig. 6E). Like lower chromitite CSD profiles, however, there is a slight convex concave pattern at smaller grain sizes (< 0.2 mm), which is consistent with small degrees of Ostwald Ripening (Marsh 1988).

There is negligible inter- and intra-grain chemical variation in upper chromitite crystals. The chromite crystals have 23.4-26.2 mol.% Mg#, 71.8-75.0 mol.% Cr#, and 2.7-3.3 wt.% TiO₂. The single plagioclase-hosted crystal has the lowest Cr# and highest Mg# values measured in this unit. Like the lower chromitite crystals, Mg# values decrease with increasing Cr# values; however, upper chromitite crystals have statistically significantly lower Mg# and higher Cr# concentrations (Fig. 8). Moreover, upper chromitite crystals have higher V, Sn, and Mn concentrations than lower chromitite crystals.

The hanging-wall pyroxenite is a medium-grained orthopyroxenite with no obvious 370 compositional or graded layering. It comprises an interconnected network of subhedral 371 cumulus orthopyroxene (~ 65-75%) and intercumulus plagioclase (~ 15-25%) with traces of 372 interstitial clinopyroxene, phiopopite, quartz, and sulfides (ESM 3v). Clinopyroxene sometimes 373 374 occurs as relatively coarse-grained oikocrysts (up to 1 cm in diameter). As in the central pyroxenite, EPMA analyses of orthopyroxene at the base of the hanging-wall pyroxenite show 375 it to be relatively Mg-rich and Cr-poor where proximal to chromite (Fig. 3A-B). The base of the 376 unit contains very few chromite crystals and a relatively high proportion of sulfides that consist 377 378 of loop-textured pentlandite encircling pyrrhotite and associated chalcopyrite.

The fabric of cumulus orthopyroxene yields a similar crystallographic preferred orientation (CPO) to that measured in the footwall silicates and conserves a similar orientation for the [010] axes (J-index = 2.74; Fig. 9). As in the footwall, internal misorientation is very limited and pristine magmatic textures are preserved. Clinopyroxene and intercumulus plagioclase do not show extensive markers for plastic deformation, with only rare sub-grains and lattice bending
being visible at contacts with other phases.

385

386 5. DISCUSSION

387 **5.1. Deposition of the footwall leuconorite**

388 The footwall leuconorite is typical of Upper Critical Zone norite in that it comprises laminated, subhedral cumulus plagioclase crystals with subhedral orthopyroxene oikocrysts, adjacent to 389 which intercumulus clinopyroxene generally occurs (Fig. 2B; Eales et al. 1991; Maier and 390 Eales 1997; Boorman et al. 2004). The weak magmatic fabric exhibited by undeformed 391 392 cumulus plagioclase is evidence for igneous lamination, whereas there is little evidence for lineation (e.g., absence of maxima at the [100] axis; Cheadle and Gee 2017). Similar fabrics 393 have been recorded in cumulus plagioclase-bearing units of the Skaergaard (Holness et al. 394 2017), Rum (Cheadle and Gee 2017), and Stillwater (Jenkins et al. 2022) intrusions as well 395 as elsewhere in the Bushveld Complex (Vukmanovic et al. 2019; Smith et al. 2023). 396 Orthopyroxene oikocrysts define a fabric that is like that of cumulus plagioclase, indicating that 397 both silicates record the same magmatic event. The evidence is consistent with cumulus 398 plagioclase and, by extension, orthopyroxene having accumulated through gravitational 399 400 settling in a stagnant or weakly-flowing melt (Henry et al. 2021), followed by postcumulus overgrowth of orthopyroxene (Barnes et al. 2016). Evidence for minor plastic deformation 401 occurred later as a result of crystal loading and compaction of the cumulates (Henry et al. 402 2021). 403

404 Cumulus plagioclase crystals show no systematic compositional zoning or change in 405 composition with proximity to the anorthosite (Fig. 10A). However, their compositional zoning 406 patterns diversify at the leuconorite-anorthosite contact (Fig. 4B). This occurs in conjunction 407 with orthopyroxene oikocrysts with relatively lower Mg#_{opx} values (Fig. 3A) as well as a relative 408 increase in the modal abundance of clinopyroxene and accessory phases (Fig. 11A). This 409 pattern in Mg#opx has been reported in the footwall units at the Union, Impala Platinum, and Rustenburg Mines (Naldrett et al. 1986; Schurmann 1993; Cawthorn 1996). Wilson et al. 410 411 (1999) did not identify this trend in a sequence without the footwall anorthosite at the Rustenburg Platinum Mine but did highlight that Mg#opx decreases as whole-rock Zr contents 412 413 increase. This trend was initially ascribed to differentiation (Naldrett et al. 1986; Schurmann 1993; Maier and Eales 1997), yet as An content remains constant, it was later proposed to be 414 a result of re-equilibration with variable portions of trapped liquid (Cawthorn 1996; Wilson et 415 416 al. 1999).

Zoning of Mg²⁺ and Fe²⁺ is not often preserved in ferromagnesian cumulates of layered 417 intrusions due to the rapid diffusion rates of these divalent elements (Barnes et al. 2016). In 418 contrast, Cr³⁺ and Ti⁴⁺ diffuse relatively slowly, such that any zoning of these elements could 419 be preserved. For this reason, Barnes (1986b) argued that orthopyroxene-rich cumulates with 420 variable Cr contents for a narrow Mg# range are probably the result of differentiation, whereas 421 orthopyroxene-rich cumulates with narrow Cr contents for a variable Mg# range are probably 422 the result of variable degrees of trapped liquid shift. The effect of trapped liquid shift between 423 60:40 mixtures of measured plagioclase (An₈₀) orthopyroxene (Mg₈₁) and variable proportions 424 of evolved B1 melt (ECBV105 of Barnes et al. 2010) was tested by modelling batch 425 crystallization of spinel-free hypothetical cumulates close to their solidus at 2 kbar and ΔFMQ 426 using alphaMELTS 1.9 (Ghiorso and Sack 1995; Jenkins and Mungall 2018). The final vector 427 is drawn by connecting the original and final 're-equilibrated' orthopyroxene compositions (see 428 supplementary materials). Log $D_{Cr}^{opx/liq}$ was parametrized as -4.59 + 8100 / Temperature (K) 429 and $D_{cr}^{cpx/liq}$ was taken as 1.7 × $D_{cr}^{opx/liq}$ (following Barnes 1986a; 1986b). 430

Results of the modelling show that $Mg\#_{opx}$ can be lowered 1.0, 3.6, and 7.1 mol.% in the presence of 5%, 10%, and 20% trapped liquid, respectively, and Cr contents slightly decrease (Fig. 12), consistent with the results of Barnes (1986b). Orthopyroxene crystals from the leuconorite have variable Cr contents for narrow $Mg\#_{opx}$ values, consistent with the effects of differentiation and subsequent Mg^{2+} -Fe²⁺ diffusion (Barnes 1986b). The relatively lower $Mg\#_{opx}$ 436 values for orthopyroxene crystals at the leuconorite-anorthosite contact can, therefore, be ascribed to orthopyroxene re-equilibrating with up to 10% trapped liquid. These results are 437 438 consistent with the observed increase in the modal abundance of intercumulus pyroxene and accessory minerals at this transition as well as modal trapped liquid estimates for the Upper 439 440 Critical Zone norite (1-10%; Cawthorn and Walsh 1988; Cawthorn 1996; Wilson et al. 1999; Yao et al. 2021). Moreover, as disseminated sulfides subtly concentrate directly above the 441 leuconorite, the composition of orthopyroxene may have been further influenced by Fe-Ni 442 exchange with sulfide melt, though we presently do not have the data to confirm this. 443

444 **5.2.** Formation of the footwall anorthosite

In many parts of the western lobe of the Bushveld Complex, the Merensky Reef is underlain 445 by an anorthosite of variable thickness (Eales et al. 1988; Viring and Cowell 1999). In the 446 Critical Zone, anorthosite typically occurs at the top of interlayered packages of pyroxenite, 447 norite, and anorthosite (Kruger and Marsh 1985; Eales et al. 1986; Maier and Eales 1997; 448 Cawthorn 2002; Seabrook et al. 2005; Veksler et al. 2015; Hunt et al. 2018). As a result, 449 anorthosite layers are often overlain by PGE-rich chromitite seams that tend to occur at the 450 base of these units (Eales et al. 1990; Scoon and Teigler 1995; Van der Merwe and Cawthorn 451 2005; Maier and Barnes 2024). This spatial association between anorthosite and chromitite is 452 recognized in other layered intrusions, such as Rum (Scotland; O'Driscoll et al. 2009), 453 Stillwater (USA; Marsh et al. 2021), and Penikat (Finland; Maier et al. 2018). The origin of the 454 Critical Zone cycles has been ascribed to magma replenishment, during which the 455 replenishing melt(s) may have thermally, mechanically, and (or) chemically interacted with 456 457 resident cumulates (Eales et al. 1986, 1988; Maier and Eales 1997; Viljoen 1999; Roberts et 458 al. 2007; Scoon and Costin 2018; Mitchell et al. 2019; Kruger and Latypov 2021; Latypov et al. 2022). 459

In this study, the anorthosite is relatively thin compared to footwall anorthosite elsewhere at
the Rustenburg Platinum Mines (Viljoen and Hieber 1986; Eales *et al.* 1988). Cumulus
plagioclase at the base of the anorthosite displays normal, reverse, and oscillatory zoning,

463 whereas plagioclase crystals directly beneath the lower chromitite are often reversely zoned (Figs. 3D and 4B). Reversely zoned plagioclase are commonplace in the Upper Critical Zone 464 465 (Maier 1992; Maier and Eales 1997; Robb and Mungall 2020, Maier et al. 2021), and it appears to become most pronounced in 'pure' anorthosite rind that occurs directly beneath the lower 466 chromite (Smith et al. 2021; Latypov et al. 2023); a feature also described encircling boulders 467 of the Boulder Bed (Smith et al. 2023) and in the Medium-Grained Anorthosite member of the 468 469 Stillwater Complex (Baker and Boudreau 2019). This diversity of plagioclase zoning provides evidence of a complex and changing melt composition in this layer compared to the underlying 470 471 leuconorite, which has relatively limited zoning of cumulus plagioclase. In the leuconorite, the weakly laminated and largely undeformed plagioclase crystals, with no discernible lineation, 472 are consistent with crystal settling in a quiescent melt column (Cheadle and Gee 2017). 473 474 However, the strength of the plagioclase lamination increases upwards through the footwall anorthosite (i.e., towards the lower chromitite; Fig. 10B-C) and this requires further 475 explanation. 476

Sinuous networks of sulfides and intercumulus pyroxenes traverse the anorthosite and blanket 477 the leuconorite (Fig. 11A; Cawthorn 1999; Barnes and Maier 2002; Godel et al. 2006; Naldrett 478 479 et al. 2009; Smith et al. 2021). This is compelling evidence that the anorthosite was relatively permeable at the time of sulfide melt percolation, while the underlying leuconorite was virtually 480 solidified (Smith et al. 2021). Intercumulus pyroxenes, guartz, and phlogopite are relatively 481 abundant in the uppermost centimeter of the leuconorite and remain abundant throughout the 482 483 sinuous networks (Fig.11A). Very fine-grained chromite occurs at the margins of orthopyroxene crystals throughout the upper leuconorite and, though less frequent, persist in 484 485 the sinuous networks (Fig. 11). These crystals may form during the dissolution of Cr-bearing 486 orthopyroxene (Marsh et al. 2021) and may then themselves dissolve as the reaction with 487 replenishing melt progresses - their persistence in the sinuous networks is evidence that Cr is mobile. The footwall anorthosite has ~ 1% sulfide, and so the downward percolation of 488 sulfide melt cannot alone account for the upward migration of relatively larger proportions of 489

490 trapped silicate melt. As such, we hypothesize that relatively buoyant Cr-bearing silicate melt 491 generated during this reaction migrated upwards, aided by the downward percolation of 492 relatively dense sulfide melt. Several studies of the Merensky Reef have shown that 493 incompatible trace element concentrations peak stratigraphically above peaks in chalcophile 494 element concentrations (Lee 1983; Cawthorn 1996; Wilson *et al.* 1999; Barnes and Maier 495 2002), which has also been ascribed to the upward displacement of evolved silicate melt aided 496 by down-going sulfide melt (Cawthorn and Boerst 2006).

Our observations indicate that the anorthosite seemingly cannot be explained by gravitational 497 498 processes alone. Instead, the data are more consistent with a model whereby the anorthosite formed as a restite of partial melting during chamber replenishment (Eales et al. 1988; Roberts 499 et al. 2007; Mungall et al. 2016). This process could generate enhanced porosity allowing for 500 the migration of sulfide and silicate melts. One-dimensional heat flow models (Ehlers 2005) 501 502 indicate that a stagnant melt at 1300°C is not able to raise the temperature of floor rocks above 1200°C unless the floor rocks are already hot (> 1000°C) and (or) the melt column is 503 excessively hot (> 1500°C) or thick (> 1 km). Thus, for melting to proceed, the heat of the 504 overlying melt must be sufficiently sustained for prolonged periods of time via continuous 505 506 replenishment. It should be noted that alternative models have been proposed for the anorthosite underlying the Merensky Reef, including reactive porous flow (Nicholson and 507 Mathez 1991; Mathez 1995; Marsh et al. 2021; Maier et al. 2021). 508

To provide additional constraints on the viability of footwall melting by replenishing melt, a 509 series of assimilation-fractional crystallization thermodynamic models at 2 kbar pressure were 510 511 performed using Magma Chamber Simulator (Bohrson et al. 2014, 2020). The replenishing melt was modelled as B1 or 60:40 B1:B2 (Table 2; Barnes and Maier 2002; Barnes et al. 512 2010), which were both equilibrated at Δ FMQ. The footwall compositions were taken from data 513 514 of Maier and Eales (1997) who studied the UG2-Merensky Reef interval along strike in the 515 western lobe. These included: (i) leuconorite (Inor) with ~ 3.5 wt.% MgO (average of Union 647.9, 649.4, and 652.9); (ii) norite (nor) with ~ 8.6 wt.% MgO (average of IN 811.73, LK7 516

517 1389.7, EK 22 272.25, and H3 1054.1); (iii) melanorite (mnor) with 11.6 wt.% MgO (mnor; 518 average IM 801, 810.1, and 818); (iv) highly melanocratic (mnor2) norite with 17.6 wt.% MgO 519 (IM788.8 at Impala IM). Prior to modelling, FeO/Fe₂O₃ was calculated for each footwall 520 composition at 800°C and Δ FMQ, and hydrous equivalents (denoted as *h*-) with ~ 2 wt.% H₂O 521 were also produced (Table 2). At the beginning of the simulations, each floor rock was set 522 slightly above solidus temperature so that 8-10 wt.% of interstitial melt was present – 10 wt.% 523 of interstitial melt was set as a percolation threshold for the floor rock melt to exit the residue.

Since in Magma Chamber Simulator all heat is distributed evenly in an input mass of wall rock 524 525 (here floor rock), we varied its initial mass between 10-50 units (relative to initial melt mass of 100 units, *i.e.*, melt:footwall ratios of 10-2). This can be considered to simulate gradational 526 changes in footwall composition due to uneven heat distribution. In nature, the thickness of 527 the affected zone is governed by kinetic processes (such as conduction) that are not 528 considered by thermodynamics modeling. Simulations with low floor rock mass correspond to 529 situations of inefficient heat conduction and melting processes taking place in the close vicinity 530 of the replenishment magma. Each simulation was conducted using 2-5°C temperature 531 decrements for the replenishment magma. The models with 2 °C decrements were preferred 532 533 because they provided a better resolution to study the melting reactions in the footwall. Larger decrements were used for simulations with higher floor rock mass, where such resolution was 534 not crucial. The results are summarized in Table 3 and complete model output files are 535 provided in the online supplementary repository. 536

Leuconorite and norite floor rocks may react with replenishing melts to form an anorthositic restite, particularly when the system is water-poor, when there is a relatively small volume of reactive floor rock, or when the replenishing melt is relatively primitive (B1; Fig. 13A-D). The resulting restite comprises 84.6-99.7% plagioclase (An₈₀₋₉₀) with accessory olivine (Fo₈₈₋₉₄) and Cr-spinel (Table 3). The relative proportions of olivine and Cr-spinel increase in water-rich scenarios and when the replenishing melt is relatively primitive. Olivine progressively replaces orthopyroxene in the residue and will later itself become consumed as the reaction progresses. 544 In each scenario, the replenishing melt first becomes saturated in orthopyroxene (Mg₈₅₋₈₈) and then Cr-spinel. The initial floor rock melts that form contain ~ 0.84 and 6.0 wt.% H₂O for water-545 546 poor and water-rich scenarios, respectively. Such water combined with any halogens liberated from accessory phases (e.g., apatite, mica, amphibole), although not considered in the 547 simulations, may constitute a burst of volatiles at the level of the nascent Merensky Reef 548 549 (Boudreau et al. 1986). The absence of olivine at the study location suggests that the system 550 was relatively dry and (or) that the olivine was consumed by some reaction. The latter is feasible considering the inferred heightened proportion of trapped melt (Fig. 12) as well as the 551 presence of quartz, clinopyroxene, and spinel - products in reactions between plagioclase 552 553 and ferromagnesian minerals.

It is emphasized that although the used modeling scenario was assimilation-fractional 554 crystallization, we did not aim to model the assimilation process itself, nor its consequences 555 to the replenishment melt. The focus was on how the heat (both sensible and latent) released 556 by the crystallizing replenishing melt could modify the resident cumulates. Possible blanketing 557 of the resident cumulates by crystallization does not significantly hinder this process because 558 the reaction zone appears to be quite thin (cm-scale), whereas the replenishing melt is 559 560 presumed to be at least 20 m thick (see Section 5.4). It is argued that the sinuous channels record intercumulus melt exchange between the melt column and underlying porous 561 cumulates and, as such, some crystals had likely formed at the cumulate-melt interface as this 562 reaction progressed. This is further supported by evidence for trapped liquid shift in the reef 563 stratigraphy as discussed in Section 5.5. 564

565 In summary, resident leuconoritic cumulates can readily react with replenishing melt to 566 become anorthosite restite. This is regardless of the water concentration of the system, the 567 volume of reactive cumulates, or the nature of the replenishing melt. Anorthosite restites may 568 also derive from more noritic cumulates, yet the higher degrees of consumption required may 569 only be attained when there are small volumes of floor rocks that react (< 20 g of cumulate to

572 **5.3. Formation of alternative lithologies underlying the Merensky Reef**

Anorthosite is not the only lithology that underlies the Merensky Reef. In the NW and SE of 573 the western lobe of the Bushveld Complex, the Merensky Reef is underlain by troctolite and 574 olivine norite (Viring and Cowell 1999; Roberts et al. 2007). At Northam, Roberts et al. (2007) 575 ascribed the formation of olivine-bearing footwall lithologies to the reconstitution of norite floor 576 rocks by relatively primitive downward-percolating melt, in a process they termed 577 troctolitization. During troctolitization, Cr- and S-saturated B1 melt percolates downward into 578 footwall leuconorite, where it consumes orthopyroxene and precipitates olivine that will later 579 become encased in peritectic orthopyroxene (Roberts et al. 2007). Regardless of the true 580 mechanism, reconstitution of noritic-gabbroic cumulates to troctolite may operate in layered 581 intrusions. Examples include: (1) the selvage of troctolite around norite-hosted iron-rich 582 ultramafic pegmatites (Bushveld; Reid and Basson 2002); (2) troctolites in Olivine-bearing 583 Zone I of the Stillwater Complex may have formed by fluid-induced incongruent melting of 584 gabbronorite (Boudreau 1999) or as fractionated cumulates of hybridised melt generated as 585 replenishing melt assimilated partial melts of resident gabbronorite (Jenkins et al. 2021); (3) 586 troctolite at the Wavy Horizon of the Rum intrusion may have formed by dissolution of 587 clinopyroxene by infiltrating melt (Holness et al. 2007). Moreover, in parts of the eastern lobe, 588 the Merensky Reef is underlain by variably feldspathic orthopyroxenite (Mathez et al. 1997; 589 Mitchell et al. 2019). Below we discuss the conditions under which olivine norite, troctolite, and 590 orthopyroxenite restites may be produced during chamber replenishment (Table 3). 591

Norite residues can remain in water-poor scenarios, where noritic or melanoritic floor rocks react with relatively evolved replenishing melt (60:40 B1:B2) and all clinopyroxene is consumed (Fig. 13C, I). In water-rich scenarios and (or) scenarios considering B1 replenishing melt, olivine norite restites are produced as noritic or melanoritic floor rocks are consumed (Fig. 13B, E, F, H). These residues contain variable proportions of olivine (Fo₈₄₋₉₁), 597 orthopyroxene (Mg#85-91), and plagioclase (An80-86), with accessory Cr-spinel. Troctolite residues are produced when all orthopyroxene has been replaced by olivine. This occurs in 598 scenarios where noritic or melanoritic floor rocks react with replenishing melt, particularly when 599 the system is water-rich and when the replenishing melt is relatively primitive (Fig. 13D, E, G, 600 601 H). The troctolite restite contains variable proportions of olivine (Fo₈₄₋₉₃) and plagioclase (An₈₆₋ ₉₀) with accessory Cr-spinel and in some cases orthopyroxene (Mg#₈₅₋₉₀) where not fully 602 603 replaced by olivine. These results support the interpretations of Roberts et al. (2007) and further demonstrate that olivine-bearing floor rocks can be generated without the need for 604 605 downward melt percolation. It remains possible that reconstituted troctolitic cumulates can be subjected to a second phase of replenishment-driven reconstitution to produce anorthositic 606 cumulates, like that proposed for the JM Reef of the Stillwater Complex (Jenkins et al. 2021). 607 Orthopyroxenite and feldspathic orthopyroxenite restites may be produced when replenishing 608 melts react with melanorite floor rocks that have orthopyroxene:plagioclase ratios above 1 609 (Fig. 13I, J). To make orthopyroxenite, the system must be relatively water-poor to avoid the 610 precipitation of significant proportions of olivine, which would instead lead to the formation of 611 olivine-orthopyroxenite or harzburgite. Residual orthopyroxenite contains 87-96% 612 613 orthopyroxene (Mg#₈₇₋₈₈), with accessory Cr-spinel (< 5%), olivine (Fo₈₆₋₈₉), and plagioclase (An₈₆). The rarity of orthopyroxenite directly beneath the Merensky Reef perhaps reflects the

rarity of Upper Critical Zone norites with orthopyroxene:plagioclase ratios above 1. 615

614

5.4. Implications for the formation of the lower chromitite and its bimodal chromite 616 population 617

The origin of chromitites in layered intrusions remains intensely debated (Barnes et al. 2022; 618 619 Latypov et al. 2024). It is likely that thin chromitite seams, such as the Merensky chromitites, 620 form in a different manner from that of massive chromitites (Scoon and Costin 2018; Barnes et al. 2022). Some thin chromitites likely form when replenishing silicate melts (or upwelling 621 volatiles) interact with resident cumulates, liberating auxiliary Al³⁺ and Cr³⁺ from the cumulates 622 to instigate chromite supersaturation (Boudreau et al. 1986; Nicholson and Mathez 1991; 623

624 O'Driscoll et al. 2009; Scoon and Costin 2018; Marsh et al. 2021). Such a model could explain the abundant very fine-grained chromite crystals in the footwall leuconorite that abruptly vanish 625 at the contact with footwall anorthosite, with the exception of a few crystals residing in sinuous 626 networks (Fig. 11). Using the mass balance approach of Campbell and Murck (1993), 627 628 orthopyroxene from 38 m of leuconorite would need to be consumed to produce a 2-cm-thick chromitite (80% chromite with 40 wt.% Cr₂O₃) at 50% Cr₂O₃ extraction, while alternatively only 629 630 23 m of 60B1:40B2 melt is required to form that same 2-cm-thick chromitite. In the absence of evidence for cumulate melting to this degree (*i.e.*, the anorthosite is relatively thin at the 631 subject locality), it would seem that replenishing melts exert the dominant control on chromite 632 crystallization, which may be later bolstered by Cr³⁺ and Al³⁺ liberated from the resident 633 cumulates. Our thermodynamic modelling shows that residual Cr-spinel is produced in each 634 scenario of footwall reconstitution, particularly in water-rich scenarios (Fig. 13) and that Cr-635 spinel will saturate in the replenishing melt shortly after orthopyroxene, further supporting a 636 potential dual origin for the lower chromitite. 637

As described in other studies (Hulbert and Von Gruenewaldt 1985; Vukmanovic et al. 2013; 638 Yudovskaya et al. 2019) and demonstrated in the bimodal CSD profile (Fig. 6E, F), the lower 639 chromitite of the Merensky Reef hosts two chromite populations - blocky and amoeboidal 640 chromite (Fig. 6). Blocky crystals are devoid of composite inclusions (*i.e.*, grain porosity) and 641 lack evidence for internal misorientation, whereas amoeboidal crystals host abundant 642 composite inclusions and display evidence for a significant degree of internal misorientation. 643 Hulbert and Von Gruenewaldt (1985) proposed that amoeboidal crystals could form through 644 solid-state sintering of initially isolated crystals within a reactive Mg-rich liquid. While sintering 645 646 is an important postcumulus process in layered intrusions (Hunt et al. 2021), the textural (Fig. 647 6) and chemical (Fig. 7, 8) characteristics of the studied chromite crystals are consistent with 648 the amoeboidal crystals being single crystallographic entities that must have been 649 subsequently reworked by some process.

650 In a previous study, Vukmanovic et al. (2013) postulated that amoeboidal crystals are recrystallized dendritic crystals that initially formed via supercooling near the interface 651 between hot replenishing melt and cool resident cumulates. The misorientation recorded in 652 the crystal lattices of amoeboidal crystals was ascribed to plastic deformation driven by 653 654 compaction. Our sample of the Merensky Reef displays pristine magmatic textures in its footwall (Figs. 2, 4, and 9) and records no evidence for significant plastic deformation. 655 656 Observations of chromite behavior during the plastic deformation of chromitiferous peridotites suggest that deformation concentrates in the less competent silicates, leaving chromite 657 relatively undeformed (Holtzman et al. 2003; Xiong et al. 2017). If plastic deformation was the 658 sole cause of the observed internal misorientation in crystals of the lower chromitite, 659 deformation would have disproportionately concentrated in the silicate oikocrysts. Although 660 661 the oikocrysts do show some internal misorientation and deformation twins (Fig. 5), taken with their well-defined CPO, these observations are consistent with only small degrees of 662 compaction that is insufficient to explain misorientation in the amoeboidal chromite crystals. 663 Studies of experimental growth of dendrites and skeletal chromite in ophiolites both 664 demonstrate that misorientation in chromite crystals may result from catastrophic crystal 665 growth (Sémoroz et al. 2001; Griffiths et al. 2023; Henry et al. 2024), which fits the context of 666 the Merensky Reef (Vukmanovic et al. 2013). We concur with Vukmanovic et al. (2013) that 667 amoeboidal chromite crystals initially formed as skeletal crystals that grew rapidly at the 668 interface between hot replenishing melt and cool resident cumulates. The amoeboidal shape 669 arises during a subsequent episode of dissolution-reprecipitation where any misorientation is 670 an artefact of the initial skeletal state (cf. Yudovskaya et al. 2019). This episode of dissolution-671 reprecipitation may also contribute to the formation of the blocky chromite population. 672

5.5. Chemical diffusion and evidence for evolved trapped liquid in the reef

674 Cumulus orthopyroxene crystals adjacent to chromite (Fig. 3A-B) record relatively high Mg $\#_{opx}$ 675 values and lower Cr concentrations. This compositional change is consistent with subsolidus 676 Fe²⁺-Mg²⁺ and Cr³⁺-Al³⁺ exchange between chromite and orthopyroxene (Irvine 1967; Sack 1982; Hatton and Von Gruenewaldt 1985; Eales and Reynolds 1986). Although not quantitative, this is broadly consistent with the observed upward increase in chromite Cr# and Mg# values throughout the lower chromitite (Fig. 7), where those relatively Mg- and Al-poor crystals in the uppermost portion have compositional similarities with upper chromitite crystals (Fig. 8). The upper chromitite crystals and those form the uppermost part of the lower chromitite are relatively Ti-rich and associated with abundant accessory rutile (Fig. 7).

With that being said, a high-resolution element map of an amoeboidal chromite at the 683 plagioclase-orthopyroxene oikocryst grain boundary reveals no systematic chemical changes 684 685 with crystal shape or proximity to orthopyroxene (Fig. 7D). In conclusion, postcumulus diffusion likely augmented chemical gradations in the Merensky chromitite, yet it remains 686 plausible that these chemical gradations relate to primary crystal growth. For example, Ti could 687 diffuse between orthopyroxene and chromite; however, there is no correlative Ti-depletion in 688 orthopyroxene and tetravalent elements diffuse relatively slowly. The relatively Ti-rich 689 chromite and abundance of accessory rutile are better interpreted as having crystallized from, 690 or interacted with, relatively evolved trapped liquid, which itself may have been liberated from 691 the noritic floor rocks. Poikilitic orthopyroxene in the footwall leuconorite has 1000-1500 ppm 692 Ti (highest in the rims), which when liberated together with Ti from accessory clinopyroxene 693 and chromite (Fig. 11A) might be sufficient to explain the observed Ti distribution. Of further 694 note is that clinopyroxene oikocrysts in the upper portion of the footwall anorthosite contain 695 greater Ti concentrations (~ 0.5 wt.%) than intercumulus clinopyroxene of the Lower Critical 696 697 Zone (Godel et al. 2011).

As predicted in thermodynamic forward models, melts liberated from the footwall may be initially evolved and potentially rich in volatile species. Previous authors have remarked on the occurrence of hydrous accessory phases and occasional graphite in the reef (Ballhaus 1988; Boudreau *et al.* 1986; Li *et al.* 2005), and phlogopite is a common accessory phase in the presently studied rocks, even partially bounding the upper chromitite (Fig. 6B). This observation combined with the relatively AI- and Mg-poor nature of the upper chromitite 704 crystals (Fig. 8A; Barnes et al. 2022) is consistent with the coexistence of an evolved trapped melt. Magmatic differentiation would produce a trend of upward decreasing Cr# and Mg# 705 values of chromite, as observed in Lower Zone chromitites (Hatton and von Gruenewaldt 706 1985; Scoon and Teigler 1995; Naldrett et al. 2009). Conversely, in Merensky Reef and UG2 707 708 chromitites, Cr# values of chromite crystals as well as Ti, V, and Fe³⁺ concentrations increase with decreasing Mg# values (Fig. 8; Li et al. 2005; Vukmanovic et al. 2013; Zaccarini et al. 709 2021). This has been interpreted as a product of postcumulus re-equilibration with trapped 710 liquid (Hatton and von Gruenewaldt 1985; Eales and Reynolds 1986; Yudovskaya and 711 Kinnaird 2010; Barnes et al. 2022), whereby aliquots of trapped melts may have been 712 preserved as composite inclusions hosted within amoeboidal chromite (Li et al. 2005). 713

5.6. A note on the relative timing of the deposition of the hanging-wall pyroxenite

Several past authors have argued that the hanging-wall pyroxenite was deposited by some 715 mechanism prior to the formation of the Merensky Reef (Boudreau et al. 1986; Nicholson and 716 Mathez 1991; Hayes et al. 2024). However, evidence from the present study is inconsistent 717 with this conclusion. Firstly, the euhedral crystal shapes, well-defined CPO, and undeformed 718 nature of the cumulus orthopyroxene crystals in the studied hanging-wall pyroxenite are 719 720 consistent with the settling of cumulus crystals from an overlying melt column, which in turn is consistent with the thickening of this unit in pothole-reef facies (Ballhaus 1988; Roberts et al. 721 2007). Secondly, the concentration of sulfides directly above the upper chromitite (*i.e.*, at the 722 base of the hanging-wall pyroxenite; Viljoen 1999; Smith et al. 2004; Smith et al. 2021) is 723 consistent with the concomitant deposition of cumulus orthopyroxene and sulfide melt, with 724 725 the latter having undergone some degree of percolation that was hindered by the presence of 726 a pre-existing upper chromitite (e.g., Godel et al. 2006). Thirdly, the Merensky pegmatoid and 727 lower chromitite are locally truncated by the hanging-wall pyroxenites (Latypov et al. 2015). Fourthly, whole-rock incompatible trace element concentrations peak directly above the peaks 728 729 in chalcophile metals (Cawthorn 1996; Wilson et al. 1999; Cawthorn and Boerst 2006), which

and, thus, exchange between the reef interval and the directly overlying cumulates.

732

5.7. Anorthosite formation by replenishment-driven footwall reconstitution with implications for the formation of the Merensky Reef sequence

735 It is proposed that the leuconorite in the footwall of the Merensky Reef formed through the gravitational accumulation of plagioclase and orthopyroxene from a quiescent melt (Fig. 14A). 736 This is consistent with the weakly laminated and undeformed tabular plagioclase crystals that 737 record negligible lineation (Fig. 2). The leucocratic nature of the upper portion of so-called 738 cyclic units likely reflects the difference in settling rates between these phases and, as such, 739 the resident cumulates may have been locally anorthositic (Cawthorn 2002). These resident 740 741 cumulates were later eroded during an episode of chamber replenishment along the base of the resident magma column, forming the Merensky unconformity (Fig. 14B; Eales 1988; 742 Cawthorn and Boerst 2006; Latypov et al. 2022). Chromite must have been the liquidus phase 743 of this replenishing melt. 744

745 At the study location, reaction between replenishing melt(s) and resident cumulates is recorded in the upper few centimeters of the footwall (*i.e.*, the footwall anorthosite). The first 746 partial melts liberated from the footwall leuconorite were likely to be relatively volatile-rich and 747 with some Al³⁺ and Cr³⁺ released during the eutectic melting plagioclase and orthopyroxene 748 (O'Driscoll et al. 2009; Scoon and Costin 2018; Schannor et al. 2018). The introduction of 749 these components to the overlying melt column triggered Cr-supersaturation (Ballhaus 1988), 750 and the in situ crystallization of skeletal chromite (Vukmanovic et al. 2013). Some sulfide 751 752 droplets nucleated on these skeletal chromite crystals (Fig. 14C; Barnes et al. 2021). The 753 microtextures of amoeboidal chromite are consistent with dissolution-reprecipitation of originally skeletal crystals, which demand a period of Cr-undersaturation perhaps triggered by 754 a subsequent influx of initially Cr-undersaturated melt (Fig. 14D; Yudovskaya et al. 2019). The 755

conversion of skeletal to amoeboidal crystals resulted in the entombment of affixed sulfide
droplets (Holwell *et al.* 2011; Hutchinson *et al.* 2015) and evolved interstitial melt (Ballhaus
and Stumpfl 1986; Li *et al.* 2005; Vukmanovic *et al.* 2013), that itself may represent partial
melt liberated from the underlying cumulates. A portion of blocky chromite crystals may form
during the reconstitution of skeletal crystals and (or) subsequently as the overlying melt once
again becomes Cr-saturated (Fig. 14E).

762 Following the dissolution-reprecipitation of chromite crystals, sulfide melt percolates downward through the nascent lower chromitite and into the porous footwall (Figs. 11 and 763 764 14E; Cawthorn 1999; Naldrett et al. 2009; Smith et al. 2021). The sulfide melt may only percolate as far down as permitted by the reaction, displacing relatively buoyant evolved 765 trapped melt upwards en route. This is consistent with the termination of sinuous channels 766 comprising sulfides, silicates, and very fine-grained chromite at the base of the footwall 767 anorthosite (Fig. 11; Smith et al. 2021). The upward-strengthening fabric observed in footwall 768 cumulus plagioclase (Fig. 10) is interpreted as the result of local reordering of tabular crystals 769 in response to the removal of intercumulus liquid (Jerram et al. 1996; O'Driscoll et al. 2010). 770 However, trapped intercumulus melts were not fully removed from the footwall, where those 771 772 trapped at the leuconorite-anorthosite transition (*i.e.*, reaction front) chemically equilibrated with relatively poikilitic orthopyroxene (Figs. 11 and 12). 773

overlying melt, cumulus orthopyroxene and blocky chromite are 774 Meanwhile, in the accumulating above the nascent lower chromitite (Fig. 14E). The indentation of cumulus 775 orthopyroxene causes the mm-scale undulations observed at the upper contact of the lower 776 chromitite (ESM 3vi; Figs. 2 and 5 of Smith et al. 2021). A period of non-deposition must have 777 ensued to facilitate the coarsening of this cumulus orthopyroxene by crystal aging (Fig. 14F; 778 779 Cawthorn and Boerst 2006). This may have occurred when the melt that would deposit the 780 upper chromitite replenished the chamber (Vukmanovic et al. 2013), supplying the heat 781 needed to prolong the interaction between cumulus orthopyroxene, the upper portion of the 782 lower chromitite (Fig. 7), and trapped intercumulus melt that was once part of the footwall. The

783 coarsening orthopyroxene encapsulated surrounding chromite crystals (ESM 3vi; Fig. 3C of Cawthorn and Boerst 2006) and grew downwards into the lower chromitite (Fig. 5A). It is 784 around this time that the anorthosite "bleach zone" formed (Nicholson and Mathez 1991), 785 whereby cumulus plagioclase beneath the lower chromitite coarsened upward into it (Fig. 5B-786 787 C; Maier and Barnes 2024). This process (described as 'capping' by Kerr and Tait 1986) would have discontinued chemical communication between the footwall and overlying melt, where 788 789 evolved intercumulus melt would be trapped beneath this layer. This explains the relatively Tirich and deformed clinopyroxene oikocrysts present beneath the "bleach zone" (Fig. 5). In so-790 called "bleach zones", plagioclase is strongly reversely zoned (Smith et al. 2021; 2023; Maier 791 et al. 2021; Latypov et al. 2023), whereas in the lower chromitite, the 'reverse zoning' 792 manifests from chromite-to-chromite (i.e., not rim-core-rim; Fig. 3C; Latypov et al. 2023). The 793 794 zoning is ascribed to the preferential leaching of Na by Si-undersaturated intercumulus melts (Ballhaus and Ryan 1995; Marsh et al. 2021; Smith et al. 2023), perhaps exacerbated by the 795 electrochemical diffusion of Na⁺ ions into the overlying magma (Veksler et al. 2015). 796

A final replenishment of Cr-saturated melt occurs, which locally erodes the existing reef 797 stratigraphy (Fig. 14G; Fig. 22 of Latypov et al. 2015). Blocky chromite crystals (± sulfide melt) 798 are deposited at the base of the melt column and sink downwards into the coarse-grained 799 orthopyroxene interstices (Fig. 2 of Smith et al. 2021). The overlying melt is saturated in sulfide 800 melt (± cumulus orthopyroxene) and this melt begins to accumulate above the upper 801 chromitite, which acted as a trap (Godel et al. 2006). This is consistent with relatively high 802 803 proportions of sulfide melt observed in the lowermost few centimeters of the hanging-wall pyroxenite (Fig. 6B; Viljoen 1999; Smith et al. 2004; Beukes et al. 2016; Smith et al. 2021). 804 805 Sulfide melt does eventually breach the upper chromitite (Fig. 14H), displacing trapped melt 806 upwards, consistent with the elevated bulk-rock incompatible element concentrations 807 recorded above this sulfide-rich horizon at Rustenburg (Wilson et al. 1999). Moreover, the 808 composition of chromite in the upper chromitite reflects re-equilibration with these trapped 809 melts (Fig. 8; Barnes et al. 2022), which is circumstantially supported by the abundance of accessory phlogopite and rutile (Figs. 6B and 7). With no further replenishment episodes, the overlying melt returns to normality, depositing undeformed cumulus orthopyroxene that records a weak lamination (Figs. 9 and 14I). Late-stage compaction was responsible for the localized misorientation observed silicate minerals (Figs. 2 and 5).

814

815 6. CONCLUSION

In the western lobe of the Bushveld Complex, the Merensky Reef is typically underlain by 816 leuconorite and anorthosite. This study proposes that the anorthosite formed when resident 817 leuconoritic cumulates were partially molten by an influx of relatively primitive replenishing 818 melt. The contact between the leuconorite and anorthosite is marked by: (1) relatively 819 increased abundance of intercumulus pyroxenes and accessory phases; (2) complex zoning 820 profiles of cumulus plagioclase; (3) relatively low Mg#opx values, interpreted to be the result of 821 trapped liquid shift. Although fabrics in the footwall are broadly consistent with the gravitational 822 823 settling of cumulus silicates, plagioclase fabric indices strengthen with proximity to the reef. This is interpreted to result from the progressive removal of intercumulus phases and 824 consequent reordering of cumulus plagioclase. Our data concur with previous authors 825 suggesting that the amoeboidal chromite crystals in the lower chromitite initially formed as 826 827 skeletal crystals that were subsequently reworked during an episode of dissolutionreprecipitation. The sulfide-rich sinuous networks that traverse the anorthosite formed when 828 sulfide melt percolated into the reconstituted floor rocks. Sulfide melt percolation aided the 829 upward displacement of trapped silicate melt, leading to the introduction of potentially volatile-830 and Cr-bearing silicate melts to the level of the nascent Merensky Reef. These interpretations 831 832 are supported by thermodynamic models which demonstrate that replenishment-driven 833 reconstitution of leuconoritic cumulates can trigger formation of a range of footwall lithologies, including anorthosite, norite, olivine norite, troctolite, and orthopyroxenite depending on the 834 nature of the original floor rocks, the water content of the system, and the degree of interaction 835 between the resident cumulates and replenishing melt. 836

837 Acknowledgements

Anthony Oldroyd is thanked for producing the thick sections. Hadrien Henry acknowledges CNRS funds. Stephen J. Barnes is thanked for providing insightful and constructive comments that improved the manuscript prior to submission. Zhuo-sen Yao is thanked for bringing the experimental works of R.C. Kerr and S.R. Tait to the attention of the authors. Rais Latypov, Ben Hayes, and one anonymous reviewer are thanked for their thorough and constructive reviews that helped to improve the manuscript. Christina Yan Wang is thanked for their editorial handling of this contribution.

845 Data Availability Statement

RIGIT

The full dataset used in this study is tabulated in the manuscript, reported in the supplementary materials, and available for free download via the CSIRO Digital Access Portal at https://doi.org/10.25919/rgb7-ch54.

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1219 Tables

		-														
Phase:	Ortho	opyroxe	ene	-									Clinc	pyroxe	ene	
Rock	leuconorite			Inor-an transition			Lower chromitite				anorthosite					
type: Grain																
type:	Oiko	cryst			Oiko	cryst			Oiko	cryst			Oiko	cryst		
# Grains:	29 spots & 4 transects			5 spo	ots & 3	transe	ects	3 spo	ots			5 spo	ots			
O (1)	mi	ma	av	2σ	mi	ma	av	2σ	mi	ma	av	2σ	mi	ma	av	2σ
Statistic:	<u>n</u>	X 57	6 56	2.2	<u>n</u>	X 56	6 55	1.0	<u> </u>	X 57	6 56	1.0	<u>n</u>	X 52	6 52	0.6
SiO ₂	55. 2	57. 4	30. 3	2.3 5	55. 2	50. 5	55. 4	1.9	55. 4	57. 2	50. 5	1.0	52. 7	55. 7	3	0.0
0102	0.1	0.2	0.1	0.0	0.1	0.3	0.2	0.1	0.0	0.3	0.1	0.1	0.4	0.5	0.5	0.0
TiO ₂	1	8	8	9	1	6	3	8	6	5	6	6	8	6	2)	7
	1.1	2.9	1.5	0.8	0.8	2.5	1.5	0.9	0.5	2.2	1.5	0.7	1.6		1.8	0.3
Al ₂ O ₃	4	2	5	2	8 02	3	01	4	6	8	1	01	9	2.1	/ 9	1
Cr ₂ O ₃	0.3	0.5	0.5	0.1	0.2	0.5	0.4	0.2	0.z 4	0.5	0.4	5	2	0.9	0.8	5
01203	12.	14.	13.	0.5	13.	16.	14.	1.7	11.	13.	12.	0.8		Ū	5.6	0.6
FeO	8	0	4	8	4	1	5	4	7	2	8	4	5.3	6.1	6	1
	0.2	0.3	0.2	0.0	0.2	0.3	0.2	0.0	0.0	0.3	0.2	0.1	0.1	0.1	0.1	0.0
MnO	1 20	0	6 20	4	4 27	3	7 20	6	9 20	20	20	0	3 16	8 16	6 16	4
MaQ	20. 4	29. 7	20. 9	0.5	27.	∠o. 8	∠o. 2	0.7	20. 4	30. 2	<u>29.</u> 3	4	16.	10.	10.	0.2
ingo	0.9	2.0	1.6	0.6	0.9	2.3	1.5	0.7	0.3	2.1	1.3	1.2	Ŭ	23.	22.	0.4
CaO	2	9	6	2	9	5	2	9	6	4	1	2	22	0	8	6
	78.	80.	79.	0.7	75.	79.	77.	2.3	79.	82.	80.	1.5	82.	84.	83.	1.4
Mg#	6	0	3	7	5	2	6	2	5	3	4	4	6	5	6	3
En	/5. o	//. o	76. o	0.9	74. 1	/6. o	75. 2	1.9	16.	79.	78. 2	2.3	44.	45. 5	45. 2	0.4
	0 19	20	20	08	20	0 24	21	24	y 2	20	- 3 19	4 15	83	95	∠ 89	09
Fs	4	20.	20.	7	20.	<u>2</u> 4. 0	8	5	2	20.	1	7	2	6	0.0	2
	1.7	4.0	3.1	1.2	1.9	4.5	2.9	1.5	0.7	4.0	2.5	2.2	45.	46.	45.	1.0
Wo	5	5	9	3	1	4	3	5	0	9	1	9	0	3	9	6
Phase:	Plagi	oclase				X										
Grain	Cum	ulus			Cum	ulus			Inter	cumuli	JS					
type:									Low							
type:	leuco	onorite	~	$\langle \rangle$	anor	thosite			chro	nitite						
-76	1 4 4 4 7 1				1 +===	n n n + -			1							
# Grains:	4 trai	ISECTS			4 tra	ISECTS			trans	ect						
Otatic the	mi	ma	av	2σ	mi	ma	av	2σ	mi	ma	av	2σ				
Statistic:	<u>n</u>	X	e 50	10	<u>n</u>	X	e 50	2.1	<u>n</u>	X	e 50	10				
SiO ₂	40. A	0 4 . 1	00. 0	1.0	40. 7	00.	50. 5	2.1	47. 0	51. 7	50. 5	1.0 8				
5102	27.	32.	30.	1.4	20.	32.	30.	1.8	30.	33.	31.	1.2				
Al ₂ O ₃	6	0	9	3	0	2	9	2	2	4	0	6				
	1).	16.	15.	1.5	2.4	16.	15.	2.1	13.	18.	15.	1.5				
CaØ	76	4	1	4	4	9	3	6	9	2	1	5				
Nac	ά.Γ α	4./ 2	∠.ŏ 1	0.6 1	2.1 0	10. 7	∠.9 1	1.0 2	1.3	ა.4 7	3.U ∕	۵.U ۵				
11020	9 01	0.7	01	01	00	13	01	01	00	06	01	01				
K ₂ O	1	6	9	5	3	0	8	7	3	9	5	4				
/	0.1	3.1	0.3	0.8	0.0	5.1	0.4	0.8	0.1	0.6	0.2	0.1				
FeO	_9	7	_ 8	0	5	9	_ 4	5	4	5	_5	_7				
٨	57.	80.	74.	5.6	11.	81.	74.	9.7	69.	87.	73.	7.0				
An	5	1	×		ч	()		×	4	×		×				

Table 1. Summary of silicate mineral compositions

¹Mg# = 100 x Mg/[Mg + Fe] mol.%, En = 100 x Mg/[Mg+Fe+Ca] mol.%, Fs = 100 x Fe/[Mg+Fe+Ca] mol.%, Wo = 100 x Ca/[Mg+Fe+Ca] mol.%, An = 100 x Ca/[Ca+2Na] mol.%

Table 2. Composit	tions used for Magma Chamber Simu	ator modelling. Parent melt compositions are from Barnes et al.
(2010) and footwa	II compositions are from Maier and Ea	ıles (1997).
1 Pole:	Replenishing melts	Wall rock cumulates

¹ Role:	Repleni	shing melts	Wall rock cumulates									
Explanation:	average composition	Calculated from averages	Avera 647.9, and	age UA , 649.4, 652.9	Avera 801, 8 & 8	ige IM 810.1, 318	Average LK7 1389 272,25 105	N 811.73, 9.7, EK22 5, & H3 54.1	Impala 788.8			
² Name:	B1	60B1:40B2	Inor	h- Inor	nor	h- nor	mnor_1	h- mnor_1	mnor_2			
wt% SiO ₂	56.4	54.1	49.2	48.3	50.5	49.6	50.6	49.7	52.3			
wt% TiO ₂	0.34	0.51	0.06	0.06	0.09	0.08	0.09	0.09	0.17			
wt% Al ₂ O ₃	12.0	13.5	28.7	28.1	22.9	22.4	19.2	18.8	12.8			
wt% Fe ₂ O ₃	1.36	1.42	0.05	0.05	0.09	0.09	0.18	0.18	0.69			
wt% Cr ₂ O ₃	0.14	0.10	0.05	0.05	0.20	0.20	0.21	0.21	0.34			
wt% FeO	8.34	8.97	1.94	1.90	3.99	3.92	5.08	4.98	6.91			
wt% MnO	0.18	0.19	0.02	0.02	0.02	0.02	0.10	0.10	0.17			
wt% MgO	12.0	9.9	3.5	3.5	8.6	8.5	12.9	12.6	17.5			
wt% NiO	0.04	0.03	0.01	0.01	0.02	0.02	0.04	0.04	0.05			
wt% CaO	6.6	8.2	14.0	13.8	11.6	11.4	9.9	9.7	7.8			
wt% Na ₂ O	1.65	1.76	2.18	2.14	1.79	1.76	1.50	1.47	1.11			
wt% K ₂ O	0.99	0.69	0.18	0.17	0.08	0.08	0.05	0.05	0.04			
wt% P ₂ O ₅	0.08	0.11	0.02	0.02	0.01	0.01	0.04	0.04	0.01			
wt% H ₂ O	0.10	0.50	0.08	1.96	0.03	1.91	0.10	1.98	0.20			
Initial T °C	1370	1285	1165	975	1195	985	1160	985	1105			

¹Replenishing melt compositions have been equilibrated in alphaMELTS 1.9 at their liquidus and Δ FMQ. Footwall compositions were initially equilibrated at 800°C and Δ FMQ.

²Inor = leuconorite, nor = norite, mnor = melaonrite, h- = hydrous.

Table 3. Summa	rv of Magma Chambe	r Simulator outputs sl	howing the form	nation of different r	ock types by recons	stitution of floo	pr rocks. All m	odel outputs	are availab	ble in the online	repository.	
Initial floor	Replenishing	Initial mass of	Final floor rock temp	Relative mass of floor rock	Residual floor	Residual floor rock assemblage (%)				Final Mg# ² of Rpl	Replenishin cumulate assem	g melt blage (mu)
IOCK	men (wg#)		(°C)	(%)	IUCK	ol (Fo)	opx (Mg#)	pl (An)	Cr-spn	melt	opx (final Mg#)	Cr-spn
Inor	60B1:40B2 (65)	10	1263	33.4	anorthosite	1	\sum	99.7 (82)	0.3	63.9	2.2 (85)	
Inor	60B1:40B2 (65)	20	1256	27.3	anorthosite	0.4 (90)		99.0 (81)	0.6	63.2	3.7 (85)	
Inor	60B1:40B2 (65)	30	1248	23.0	anorthosite	3.0 (89)	/	96.7 (81)	0.3	62.6	4.7 (84)	0.01
Inor	60B1:40B2 (65)	40	1245	21.5	anorthosite	3.4 (89)		96.3 (80)	0.3	62.1	5.8 (84)	0.03
Inor	60B1:40B2 (65)	50	1241	20.1	anorthosite	3.7 (88)		96.0 (80)	0.3	61.5	6.8 (84)	0.05
h-Inor	60B1:40B2 (65)	10	1248	42.9	anorthosite			96.4 (90)	3.6	63.4	3.2 (85)	ĩ
h-Inor	60B1:40B2 (65)	20	1213	39.6	anorthosite	0.5 (90)		95.8 (89)	3.7	62.3	5.3 (84)	0.03
h-Inor	60B1:40B2 (65)	30	1203	38.0	anorthosite	1.2 (90)		95.3 (89)	3.5	61.3	7.4 (83)	0.07
h-Inor	60B1:40B2 (65)	40	1187	36.1	anorthosite	1.9 (89)		94.8 (89)	3.3	60.3	9.1 (83)	0.10
h-Inor	60B1:40B2 (65)	50	1157	34.1	anorthosite	2.7 (88)		94.2 (88)	3.0	59.5	10.5 (82)	0.13
nor	60B1:40B2 (65)	10	1264	72.2	troctolite	11.1 (93)		84.2 (85)	4.7	63.9	3.0 (85)	, conc
nor	60B1:40B2 (65)	20	1257	52.3	olivine norite	3.9 (91)	17.7 (90)	76.1 (83)	2.3	63.2	4.5 (85)	<0.01
nor	60B1:40B2 (65)	30	1251	38.1	norite	1.7 (88)	23.3 (89)	73.4 (81)	1.5	62.6	5.2 (84)	0.02
nor	60B1:40B2 (65)	40	1247	30.3	norite	1.1 (87)	25.2 (87)	72.4 (80)	1.2	62.0	5.9 (84)	0.03
nor	60B1:40B2 (65)	50	1244	26.5	norite	1.0 (86)	25.9 (87)	72.0 (80)	1.1	61.6	6.6 (84)	0.04
nor	B1 (70)	10	1296	82.0	anorthosite			85.2 (90)	14.8	68.7	5.5 (87)	(C) 5 1
nor	B1 (70)	20	1279	76.2	anorthosite	4.6 (94)		84.6 (88)	10.8	67.1	9.8 (87)	
nor	B1 (70)	30	1275	69.1	troctolite	9.8 (93)		83.4 (87)	6.9	65.6	13.4 (85)	<u>-</u>
nor	B1 (70)	40	1259	54.3	troctolite	12.8 (91)	3.4 (90)	80.7 (85)	3.0	63.9	15.6 (85)	, 71 s s.
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nor	B1 (70)	50	1245	39.9	olivine norite	8.8 (88)	12.6 (88)	76.6 (84)	2.0	62.6	16.6 (84)	
h-nor	60B1:40B2 (65)	10	1250	53.0	troctolite	20.7 (88)		74.9 (88)	4.4	63.2	3.4 (85)	
h-nor	60B1:40B2 (65)	20	1228	44.7	troctolite	22.1 (86)		75.0 (87)	2.9	62.0	5.7 (84)	0.03
h-nor	60B1:40B2 (65)	30	1197	40.0	troctolite	22.9 (85)	~	74.9	2.2	61.1	7.5 (83)	0.07
h-nor	60B1:40B2 (65)	40	1190	39.0	troctolite	23.0 (85)		74.9 (87)	2.1	60.1	9.4 (83)	0.11
h-nor	60B1:40B2 (65)	50	1160	36.2	troctolite	22.6 (84)	1.0 (85)	74.5 (86)	1.8	59.5	10.5 (82)	0.14
mnor	60B1:40B2 (65)	10	1261	76.9	olivine norite	36.9 (91)	20.9 (91)	36.1 (86)	6.2	63.8	3.4 (85)	
mnor	60B1:40B2 (65)	20	1254	49.6	olivine norite	12.8 (88)	34.8 (89)	50.2 (83)	2.2	62.9	4.8 (84)	0.01
mnor	60B1:40B2 (65)	30	1247	36.5	olivine norite	9.2 (87)	36.5 (88)	52.8 (82)	1.6	62.2	5.8 (84)	0.03
mnor	60B1:40B2 (65)	40	1240	28.1	olivine norite	7.8 (86)	37.0 (87)	53.9 (81)	1.3	61.7	6.5 (84)	0.04
mnor	60B1:40B2 (65)	50	1238	25.3	olivine norite	7.4 (85)	37.2 (86)	54.2 (80)	1.2	61.2	7.5 (83)	0.06
h-mnor	60B1:40B2 (65)	10	1245	57.0	troctolite	44.4 (87)		51.4 (88)	4.1	63.3	3.4 (85)	
h-mnor	60B1:40B2 (65)	20	1226	47.8	olivine norite	37.5 (86)	6.0 (87)	53.7 (88)	2.9	62.2	5.7 (84)	0.03
h-mnor	60B1:40B2 (65)	30	1209	43.1	olivine norite	34.1 (85)	9.3 (86)	54.1 (88)	2.5	61.2	7.7 (83)	0.07
h-mnor	60B1:40B2 (65)	40	1190	40.0	olivine norite	32.2 (85)	11.1 (86)	54.4 (88)	2.3	60.5	9.2 (83)	0.10
h-mnor	60B1:40B2 (65)	50	1159	37.1	olivine norite	30.8 (84)	12.4 (85)	54.7 (88)	2.1	59.8	10.6 (82)	0.14
h-mnor	B1 (70)	10	1265	78.7	troctolite	58.7 (90)		26.5 (90)	14.8	67.2	5.0 (87)	
h-mnor	B1 (70)	20	1271	75.4	troctolite	54.2 (90)		33.7 (90)	12.1	65.8	8.8 (86)	0.03
h-mnor	B1 (70)	30	1255	60.1	troctolite	45.3 (88)		49.7 (89)	5.0	64.8	10.6 (86)	0.06
h-mnor	B1 (70)	40	1228	49.4	troctolite	39.0 (86)	4.5 (87)	53.5 (88)	3.0	63.8	12.2 (85)	0.09
h-mnor	B1 (70)	50	1215	45.2	olivine norite	35.7 (86)	7.7 (86)	54.0 (88)	2.7	63.0	14.0 (84)	0.13
mnor2	60B1:40B2 (65)	10	1254	58.3	orthopyroxenite	0.4 (88)	95.4 (88)		4.2	64.9	3.4 (86)	<0.01
mnor2	60B1:40B2 (65)	20	1256	58.2	orthopyroxenite	0.1 (88)	95.6 (88)		4.3	63.6	6.4 (85)	0.05
mnor2	60B1:40B2 (65)	30	1250	50.6	orthopyroxenite		87.4 (87)	9.2 (86)	3.3	62.5	8.5 (84)	0.08
mnor2	60B1:40B2 (65)	40	1239	36.6	norite		77.3 (86)	20.4 (83)	2.2	61.7	9.4 (84)	0.10
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	mnor2	60B1:40B2 (65)	50	1233	31.7	norite	0.1 (86)	74.7 (86)	23.2 (82)	2.0	61.0	10.7 (84)	0.12 0.12
	mnor2	B1 (70)	10	1297	61.1	orthopyroxenite	3.4 (89)	93.2 (88)		3.4	68.8	4.1 (87)	d tro
	mnor2	B1 (70)	20	1300	60.7	orthonyroxenite	3.0 (89)	93.5 (88)	(3.5	67.3	7.5 (87)	h
	mnor2	B1 (70)	30	1300	60.6	orthopyroxenite	2.9 (89)	93.6 (88)		3.5	65.9	10.7 (86)	Ittps
	mnor2	B1 (70)	40	1281	59.6	orthopyroxenite	1.8 (89)	94.4 (88)		3.8	64.7	13.3 (85)	://a
	mnor2	B1 (70)	50	1256	58.2	orthopyroxenite		95.7 (88)		4.3	63.8	15.5 (85)	cade
	¹ Inor = leucor	norite, nor = norite, mnor = m	elanorite, h- = hy	drous.									oluté
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1233 Figures

Figure 1. Geological map (A) and schematic stratigraphic section (B) of the Bushveld Complex

showing the location of the Rustenburg Platinum Mine in the western lobe (modified from

1236 Mungall *et al.* 2016). **C.** Annotated photograph of sample RPM-1 described in detail by Smith

- 1237 *et al.* (2021). Abbreviations: Inor = leuconorite, an = anorthosite, I cr = lower chromitite, c pyx
- 1238 = central pyroxenite, u cr = upper chromitite, hw pyx = hanging-wall pyroxenite.



Figure 2. Summary of map data acquired for the leuconorite. A. Scanned image of section B1 1248 1249 showing analyzed areas and locations of EPMA profiles in orthopyroxene (blue arrows) and 1250 plagioclase (red arrows). B. Mg-Ca-Si element map displaying cumulus plagioclase (pl), 1251 orthopyroxene (opx) with intercumulus outer margins, as well as traces of intercumulus 1252 clinopyroxene (cpx) and quartz (qz). C. Lower hemisphere, equal-area pole figures of the [100], [010], and [001] axes of orthopyroxene crystals (one point per crystal). D. Lower 1253 hemisphere, equal-area pole figures of the [100], [010], and [001] axes of all measurements 1254 from plagioclase crystals. E-F. Map of misorientation-to-mean orientation of orthopyroxene 1255 1256 crystals. Note the small amounts of misorientation confined to the rims. G. Map of misorientation-to-mean orientation of cumulus plagioclase crystals showing minimal evidence 1257 of deformation. 1258

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Figure 3. A-B. Rim-core-rim transects of Mg# (mol.%) and Cr (ppm) contents of 1261 1262 orthopyroxene crystals analyzed in the leuconorite together with an orthopyroxene crystal analyzed in the central and hanging-wall pyroxenites (blue transects 8 and 9 in Fig. 6). 1263 Orthopyroxene crystals at the leuconorite-anorthosite (Inor-an) transition have lower Mg# 1264 1265 values and similar Cr concentrations compared with those from the underlying leuconorite. The Mg# values are broadly flat, whereas Cr concentrations decrease towards crystal rims. 1266 Note that the orthopyroxene crystal from the central pyroxenite has higher Mg# values, which 1267 increase with proximity to chromite crystals. C-D. Transects of An contents for plagioclase 1268 crystals in the footwall anorthosite and at the base of the lower chromitite. Plagioclase crystals 1269 show no discernible systematic zoning. The crystal analyzed in the lower chromitite shows 1270 pronounced reverse zoning, though this does not represent rim-core-rim but a portion of a 1271 1272 plagioclase oikocryst that occupies the space between two chromite crystals (red transect 9 in Fig. 6). Box-and-whisker diagrams with jittered data points are included and the lines 1273 1274 represent polynomial approximations.



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Figure 4. Summary of map data acquired for the lower portion of the footwall anorthosite. A. Scanned image of section C1 showing the analyzed areas (blue arrows for orthopyroxene, red arrows for plagioclase). B. Ca-Na element map highlighting complex plagioclase zoning at the leuconorite-anorthosite contact. C. Lower hemisphere, equal-area pole figures of the [100], [010], and [001] axes of all measurements taken on plagioclase crystals.



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Figure 5. Summary of data acquired for the upper portion of the footwall anorthosite. A. Mg-1287 1288 Ca-Si element map of section D1 displaying textures at the anorthosite-lower chromitite-1289 central pyroxenite interval. Note that the upper portion of the anorthosite is essentially 1290 leucogabbro with the exception of a nearly pure layer of anorthosite directly beneath the lower 1291 chromitite. B-C. Mean orientation (similar colors mean similar orientations) and misorientationto-mean orientation maps of plagioclase. Note the large plagioclase oikocrysts are orientated 1292 with their (010) planes normal to the layering plane and display large degrees of localized 1293 misorientation. D-E. Mean orientation and misorientation-to-mean orientation maps of a 1294 1295 clinopyroxene oikocryst in the anorthosite beneath the lower chromitite. F. Lower hemisphere, equal-area pole figures of the [100], [010], and [001] axes of all measurements taken on 1296 1297 plagioclase crystals.

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Figure 6. Microtextural data acquired for the lower and upper chromitites. A. Plane-polarized 1301 1302 light scans of sections D1 and E1, showing the locations of analyses. B. Cr-K-S-Ti-Si element map highlighting the distribution of sulfides, rutile, and phlogopite (white lines are chromite LA-1303 1304 ICP-MS transects). C-D. Mean orientation and misorientation-to mean orientation maps of 1305 chromite. Note the seemingly random distribution of chromite grains, which themselves occur as either: (i) relatively coarse and amoeboidal crystals with large degrees of misorientation; 1306 (ii) relatively fine and blocky crystals with no internal misorientation. E-F. Crystal size 1307 distribution curves for chromite crystals. Each profile displays concave patterns at crystal sizes 1308 < 0.2 mm and shallow convex patterns at crystal sizes > 2 mm. Note the 'kink' at ~ 0.34 mm 1309 in the profiles of orthopyroxene-hosted crystals in the lower chromitite. 1310

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Figure 7. Chemical maps of chromite crystals in the lower chromitite. A-C. Semi-quantitative 1315 1316 EDS maps of Cr# values, Ti concentrations, and Fe concentrations. The grey phase is orthopyroxene (opx) and all other phases are in black. White circles indicate rutile and yellow 1317 annotations are the locations of EPMA analyses. Note that chromite crystals in the upper 1318 1319 portion of the lower chromitite are relatively Al-poor, Ti-rich, and Fe-rich, and also coincide with the appearance of accessory rutile. D. EPMA map of chromite crystals occurring at the 1320 contact between plagioclase and orthopyroxene oikocrysts. Although there appears to be 1321 compositional change with proximity to orthopyroxene, this pattern does not extend to all 1322 1323 orthopyroxene-hosted crystals.



1328 Figure 8. A. Molar Mg# values versus Cr# values for chromite crystals. Upper chromitite crystals have relatively lower Mg# and higher Cr# values compared with lower chromitite 1329 crystals. This pattern is consistent with those determined from other studies on the Merensky 1330 chromitites and can be explained through postcumulus reaction with residual trapped liquids 1331 1332 (Barnes et al. 2022). Conversely, massive chromitites in the Critical Zone display trends that 1333 are overall more consistent with that expected of fractional crystallization (Yudovskaya and 1334 Kinnaird 2010). Rutile compositions from the UG and Merensky chromitites are underlain, where Merensky rutile has relatively high Cr# values. B. Chromite trace element 1335 concentrations normalized to komatiite chromite AX37 of Barnes et al. (2022) underlain by the 1336 field of UG2 chromite in the western lobe (Barnes et al. 2022). ¹Hatton and von Gruenewaldt 1337 (1985), ²Naldrett et al. (2009), ³Barnes et al. (2022), ⁴Langa et al. (2021), ⁵Zaccarini et al. 1338 1339 (2021), ⁶Scoon and Costin (2018), ⁷this study, ⁸S-J. Barnes unpub, ⁹Vukmanovic et al. (2013).



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Figure 9. Lower hemisphere, equal-area pole figures of the [100], [010], and [001] axes of orthopyroxene crystals (one point per crystal) from the lowermost hanging-wall pyroxenite. Note that the hanging-wall cumulates record a weak planar fabric similar to those of the footwall leuconorite.



Figure 10. Plagioclase compositions and microtextures in the Merensky Reef footwall. **A.** Boxand-whisker diagrams of Δ An content relative to the An content of the most central analytical point of a given transect. Note the anomalous reverse zoning of plagioclase in the upper anorthosite (*i.e.*, directly beneath the lower chromitite). **B.** [100] and [010] pole figures of cumulus plagioclase. **C.** J-index and F# values of cumulus plagioclase throughout the footwall. Note that the strength of the CPO increases with proximity to the reef.



Figure 11. Nature of chromite (cr) crystals in the Merensky footwall. **A.** Si-Mg-Ca-S element map of section C1, which intersects the leuconorite-anorthosite transition. Note the more poikilitic nature of orthopyroxene, relative increase in intercumulus clinopyroxene, quartz (qz), and sulfide (sul) at the transition, as well as the distribution of very fine-grained chromite (circled by orange rings). Arrows correspond to EPMA transects. **B-D.** Backscattered electron images of very fine-grained chromite at the margins of orthopyroxene (opx) oikocrysts in the transition zone.



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1389 Figure 12. Composition of orthopyroxene and nature of the leuconorite-anorthosite (Inor-an) transition. A. Orthopyroxene core and rim compositions from the footwall and central 1390 pyroxenite (pyx) underlain by 99th percentile ellipses. The colored circles and arrows highlight 1391 the compositional effect of trapped liquid shift (TLS), whereby the Mg# values of poikilitic 1392 1393 orthopyroxene at the leuconorite-anorthosite transition may have been lowered during interaction with up to 10% trapped interstitial liquid. B. Average core and rim compositions for 1394 1395 individual orthopyroxene crystals analyzed in the footwall lithologies and central pyroxenite. Rim compositions were averaged from the outermost 20% analytical points. The compositions 1396 1397 of orthopyroxene crystals in the footwall are consistent with variable degrees of fractional 1398 crystallization (FC), Fe-Mg diffusion, and TLS, whereas orthopyroxene in the central 1399 pyroxenite has undergone chemical exchange with chromite.



1401 Figure 13. Results from Magma Chamber Simulator models (also summarized in Table 3). The diagrams show the final mass (relative to the initial starting mass that has been 1402 normalized to 100) and assemblage of the floor rocks following the interaction with 1403 replenishing 60B1:40B2 or B1 melt. The illustrated floor rocks include leuconorite (A-B), norite 1404 1405 (C-E), melanorite (F-H), and high-Mg melanorite (I-J). Note that this interaction is capable of 1406 reconstituting resident noritic cumulates to a restite of anorthosite, norite, troctolite, olivine 1407 norite, or orthopyroxenite under different initial conditions. All models are available at 1408 doi.org/10.25919/rgb7-ch54.



1411

1413 Figure 14. Schematic model for the formation of the Merensky Reef (Rustenburg facies) and 1414 its footwall anorthosite. Full details are outlined in Section 5.7. A. Deposition of leuconoritic 1415 cumulates by gravitational settling of cumulus silicates in a guiescent melt. B-C. Basal 1416 influx(es) of relatively primitive melt that erodes and partially melts the resident leuconoritic 1417 cumulates. Skeletal chromite (± sulfide melt) crystallizes during this reaction. D-E. Replenishment by Cr-undersaturated melt triggers dissolution-reprecipitation of skeletal 1418 chromite. This melt later deposits chromite, sulfide melt, and then orthopyroxene, where the 1419 sulfide melt percolates down into the now-porous footwall cumulates. Partial melting and the 1420 resulting modification of the mineral composition of the residue in the footwall continues. F. 1421 Cumulus orthopyroxene and plagioclase coarsen during an episode of non-deposition and 1422 sustained heat brought about by continuous (or subsequent) replenishment. G. A final episode 1423 1424 of melt replenishment locally erodes the footwall cumulates and deposits the upper chromitite (± sulfide melt). H-I. Sulfide melt and then cumulus orthopyroxene settle above the upper 1425 chromitite, forming the hanging-wall pyroxenite, where some sulfide melt percolates 1426 downward into the orthocumulate central pyroxenite. 1427

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- 1440 Supplementary Material
- 1441 **Electronic Supplementary Material 1.** Supplementary Methods.
- 1442 Electronic Supplementary Material 2. A series of supplementary tables reporting: (1) EPMA
- 1443 mineral compositions; (2) Physical properties and compositions of chromite crystals; (3) MCS
- 1444 modelling summary.
- 1445 Electronic Supplementary Material 3. Electronic Supplementary Figures 3i to 3vi
- 1446 Online Supplementary Repository. doi.org/10.25919/rgb7-ch54. Contains: (1) Source
- 1447 reports for EPMA analytical sessions; (2) Raw EBSD files and MTEX outputs; (3) Original
- 1448 CSDcorrections files for Crystal Size Distributions; (4) Original EPMA map outputs; (5) Raw
- 1449 MCS models.

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