

The Important Role of Alloy–Oxide Interfaces in Controlling Methanol Formation in CO₂ Hydrogenation

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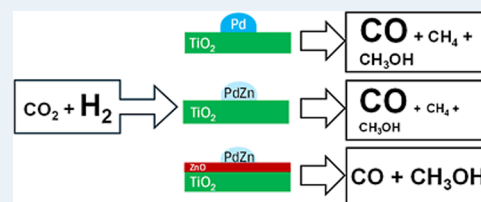
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Supporting Information

ABSTRACT: A series of PdZn/TiO₂ catalysts prepared by chemical vapor impregnation (CVI) were tested for CO₂ hydrogenation at 20 bar pressure and at temperatures of 230–270 °C. Changing the Pd and Zn molar ratio (Zn:Pd = 0–20) in a PdZn/TiO₂ catalyst has a dramatic effect on selectivity for the CO₂ hydrogenation reaction. Pd alone shows three main products: methanol, CO, and methane. Addition of small quantities of Zn results in the formation of a PdZn alloy, preventing methanation. At equimolar ratios of Pd and Zn, a 1:1 β-PdZn alloy is formed and a reverse water gas shift catalyst is produced. Adding Zn in excess relative to the Pd loading results in the formation of ZnO on the TiO₂ surface in addition to the PdZn alloy, dramatically increasing methanol selectivity from 5% at Zn:Pd = 1 to 55% for Zn:Pd = 2. Through a combination of theory and experiment, the active site for methanol synthesis is concluded to be the interface between PdZn nanoparticles and the ZnO overlayer on the TiO₂, where interfacial formate can react with hydrogen dissociated by the metal nanoparticle.

KEYWORDS: CO₂ hydrogenation, Pd Zn catalysts, alloy formation, PdZn/ZnO interface, methanol



INTRODUCTION

The rise in anthropogenic CO₂ and the impact of the greenhouse effect on the climate demand action to prevent long-term damage to global ecosystems and societies. Global CO₂ emissions from the energy sector and other industrial processes reached a record annual level of 37.8 gigatonnes in 2024, as estimated in the International Energy Agency's analysis report.¹ This carbon-intensive growth is a stress for sustainable investments and clean energy technologies. However, carbon capture and utilization will be important to tackle the continuing rise of CO₂ emissions. Valuable utilization can be provided through methanol production, opening a nonfossil fuel route to value-added chemicals, fuels, and an energy storage medium.^{2,3} When combined with hydrogen supplied from sustainable resources, such as water splitting from electrolysis or photocatalysis, the hydrogenation of CO₂ to methanol offers a portable energy solution that can help to reduce fossil fuel and natural gas usage and facilitate the transition to net zero.

Commercially, methanol is commonly produced from syngas, a mixture of CO₂, CO, and H₂, using a Cu/ZnO/Al₂O₃ catalyst. Cu/ZnO/Al₂O₃ produces favorable methanol selectivity because of a synergy between Cu and ZnO.^{4–6} Al₂O₃ is also thought to accelerate CO activation.⁷ More recently, the Cu/ZnO/Al₂O₃ catalyst has been applied to the direct hydrogenation of carbon dioxide to methanol, to reduce

dependence on syngas, which is typically derived from fossil resources, in the hope that Cu/ZnO/Al₂O₃ could be utilized for control of CO₂ emissions.⁸ However, various concerns have been reported with this catalytic system, for CO₂ hydrogenation, regarding Cu sintering and reduced stability when in the presence of water, a byproduct of methanol synthesis from CO₂.^{9–12} Optimizing the activity, methanol selectivity, water tolerance, and stability are all crucial components of a successful catalyst for the hydrogenation of CO₂ to methanol. Selective CO₂ hydrogenation to methanol is constrained by thermodynamic and kinetic limitations, as direct CO₂ hydrogenation (eq 1) is an exothermic process, with methanol synthesis favored at low temperatures and high pressures. Additional challenges include competing reactions, such as methanation (eq 2)¹³ and the reverse water gas shift reaction (RWGS, eq 3), which produces CO. Distinct from methanol synthesis, RWGS is endothermic, so it is favored at high temperatures. Despite the desire to produce catalysts with high methanol selectivity, CO is industrially a less disadvantageous

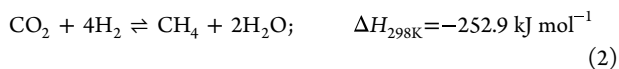
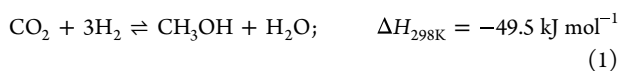
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byproduct compared to methane and water, as CO can also be converted into methanol (eq 4) and so any unreacted CO could be recycled back into the catalyst bed.¹⁴



Pd catalysts are well-known for hydrogenation reactions but, under CO₂ hydrogenation reaction conditions, CO formation is favorable via the RWGS reaction¹⁵ (eq 3) and methane and methanol can also be produced. Previous studies have shown an increase in methanol selectivity, attributed to the formation of the 1:1 β -PdZn alloy, when Pd/ZnO is reduced above 300 °C.^{16–19} Peterson et al. combined X-ray and neutron powder diffraction data analysis to precisely describe the nature of the tetragonal β -PdZn and showed that it is the most prevalent alloy phase, despite the complicated PdZn phase diagram.²⁰ Friedrich et al., Heggen et al., and Miyazaki et al. studied PdZn nanoparticle catalysts and identified the tetragonal structure also, with (101) surfaces as the most abundant facets, using various microscopy methods.^{21–23} Similarly, tetragonal PdZn was the most abundant phase in the nanoalloy particles synthesized by Nowicka et al., with the (110) facets being especially prominent.²⁴ The PdZn alloy shows features of a perfectly ordered (o-) material with a pattern of alternating rows of Pd and Zn on the (110) surfaces.^{21–24} Moreover, the 1:1 composition of the alloy appears to be obtained regardless of the starting Pd and Zn precursor ratio, which is attributed to the high exothermic heat of mixing of Pd and Zn metals in the 1:1 alloy.¹⁸ Following the naming convention of Crawley et al., the specific highly symmetric ordering for the 1:1 PdZn alloy warrants recognition as the o-Pd_{0.5}Zn_{0.5} phase, but hereafter, we refer to PdZn for simplicity.²⁵

Temperature-programmed desorption (TPD) showed that, under the right conditions, CO₂ can adsorb strongly on the ZnO powder alone;²⁶ however, more recently, van Bokhoven et al.²⁷ demonstrated that methanol selectivity is improved when both ZnO and the PdZn alloy are present, when comparing PdZn/SiO₂ with PdZn/ZnO/SiO₂. The 1:1 β -PdZn alloy has usually been assigned as the active phase.^{10,11} However, through in situ and operando studies, Bokhoven et al.²⁷ demonstrated a multifunctional mechanism, whereby CO₂ was activated by ZnO and the PdZn alloy functioned to dissociate hydrogen. Formate formation was enabled at the interface of PdZn and ZnO, which, in turn, resulted in an increase in methanol production. Quilis et al. synthesized PdZn–ZnO catalysts on anatase TiO₂ with Zn:Pd molar ratios at 2.5, 5, and 7.5, whereby increased methanol yield was attributed to improved PdZn–ZnO interfaces.²⁸ Previous work also demonstrated changes in methanol selectivity when examined at 230 °C for CO₂ hydrogenation with reduced Zn quantities in a PdZn/TiO₂ catalyst.¹⁵ The Zn:Pd ratios investigated included those falling below the threshold for complete 1:1 PdZn alloy formation.

The current work aims to further investigate the relationship between Pd and ZnO using a series of catalysts based on Pd/TiO₂ with increasing quantities of added Zn. By supporting Pd and Zn on TiO₂, the Zn:Pd ratio can be varied to understand

the influence of excess Zn on catalyst performance and to effectively afford a higher surface area for the ZnO. We then link catalyst activity to detailed analysis, by a range of approaches including in situ methods, and combine this with theoretical calculations of the CO₂ adsorption structure and energies on the various surfaces involved. This approach leads to a detailed understanding of the catalytic reactivity. We further link our observations to the behavior of CO₂ adsorption on ZnO surfaces and CO₂, CO, and hydrogen on tetragonal β -PdZn(101) and β -PdZn(110) alloy surfaces in the context of CO₂ hydrogenation to methanol.^{29–31}

MATERIALS AND METHODS

Materials

The following chemicals and reagents were purchased from Sigma-Aldrich: palladium acetylacetonate (Pd(acac)₃, 99%), zinc acetylacetonate (Zn(acac)₂, 99%), ZnO (99.9%, nanopowder, <100 nm particle size), and TiO₂ (P25, Evonik). The chemicals were used as provided without further purification.

Chemical Vapor Impregnation (CVI) Synthesis

Catalysts were prepared using CVI with a fixed Pd loading of 5 wt %. The procedure for preparing 5 wt % Pd_xZn_y/TiO₂ commenced with the desired amounts of Pd(acac)₃, Zn(acac)₂, and TiO₂ being physically mixed in a glass vial for 1 min. The mixture was transferred to a Schlenk flask and sealed. The tube was connected to a Schlenk line and evacuated ($\sim 10^{-3}$ mbar). The tube was then lowered into an oil bath preheated to 80 °C, and the temperature was increased to 133 °C and maintained for 1 h. The material was then recovered and annealed in static air (500 °C, 5 °C min^{−1}, 16 h). Varying the Zn precursor quantities allowed the preparation of the catalyst with various Zn loadings compared with 5 wt % Pd. It is noted that the descriptor Pd_xZn_y/TiO₂ hereafter refers to the total Zn:Pd molar ratio of y/x on TiO₂ and not the β -PdZn alloy that is formed following reduction.

CO₂ Hydrogenation Catalyst Testing

Catalytic testing for CO₂ hydrogenation used a 16-bed high throughput catalytic reactor unit operating at a pressure of 20 bar and at temperatures from 230 to 270 °C. Prior to testing, the catalysts were reduced in situ in a flow of 5% H₂/N₂ gas (400 °C, 1 h, and 5 °C/min) and subsequently cooled to 125 °C under N₂. The gas composition was switched to the reactant gas (20% CO₂, 60% H₂, 5% Ar, 15% N₂) with a flow rate of 30 mL min^{−1} at atmospheric pressure and then pressurized. Further details of the reactor and its operation are given in the Supporting Information (Section S1).

Catalyst Characterization

Powder X-ray diffraction (XRD) patterns were measured on two PANalytical X'pert Pro powder diffractometers operating at 40 kV, 40 mA using Cu K α radiation ($\lambda = 1.54 \times 10^{-10}$ m) with a Ge(111) single crystal monochromator, one for ambient measurements and one for in situ XRD.

X-ray photoelectron spectra (XPS) were recorded on a Kratos Axis Ultra-DLD fitted with a monochromatic Al K α (75–150 W) source and an analyzer using a pass energy of 40 eV. XPS data were analyzed using Casa XPS software.

Brunauer–Emmett–Teller (BET) surface areas were measured by using nitrogen adsorption at −196 °C on a Quantachrome Nova 2200e instrument. Prior to N₂ adsorption, samples were degassed in situ (150 °C, 3 h), and the results are shown in Table S1.

An Agilent 7900 inductively coupled plasma mass spectroscopy (ICP–MS), with an Agilent integrated autosampler (I-AS), was used to quantify total metal loading. The catalysts were digested (50 mg of catalyst, 5 mL of aqua regia) using a Milestone ETHOS LEAN, EASY, and UP microwave digestion system. Pd loadings were found to be between 5.0 and 5.8 wt % compared to the target loading of 5.0 wt %, and observed Zn loading values were generally within 20% of the target used in synthesis. These variations meant that the observed

Zn:Pd molar ratio is generally within 6% of the values quoted based on preparation target values, although there are outliers at Zn:Pd = 1.5 (1.23 observed) and at large excesses of Zn; e.g., Zn:Pd = 20 has a molar ratio of 15.9, as observed from the measured data (Table S1).

Transmission electron microscopy (TEM) was performed on a JEOL JEM-2100 operating at 200 kV. Energy-dispersive X-ray analysis (EDX) was done using an Oxford Instruments X-MaxN 80 detector, and the data were analyzed using the Aztec software. Samples were deposited on 300 mesh copper grids coated with a holey carbon film. Scanning transmission electron microscopy (STEM) utilized a JEOL ARM200F microscope at the electron Physical Sciences Imaging Centre (ePSIC) at Diamond Light Source. EDX acquisition was performed using a JEOL Centurio dual-detector. Samples were subsequently also imaged using a probe-corrected 200 kV Thermo-Scientific Spectra 200 Scanning Transmission Electron Microscope. An acceleration voltage of 200 kV, a convergence semiangle of 23 mrad, a high-angle annular dark field (HAADF) inner angle of 80 mrad, and an outer angle of approximately 200 mrad were used for data collection. EDX spectrum images were acquired on a Super-X detector using all four detectors.

In situ X-ray Absorption Spectroscopy (XAS) studies were conducted at the Swiss-Norwegian BM31 beamline at the European Synchrotron Radiation Facility.^{32,33}

Further details for each characterization method are given in Supporting Information (Section S2).

Computational Methods

The Fritz Haber Institute ab initio molecular simulations (FHI-aims) software package was used for full potential all-electron density functional theory (DFT) calculations, with the Pythonic Atomic Simulation Environment (ASE) used for the management of calculation geometries.^{33,34} We used the FHI-aims' Force Correction functionality to speed up the convergence of the DFT simulations without loss of accuracy. This implementation eliminates the fluctuations of the Hellmann–Feynman forces for loosely converged electron densities.³⁵ For kinetic studies, a machine learning nudged elastic band (MLNEB) method was used to identify saddle points and minimum energy paths (MEPs).^{36,37} A spring constant of 0.05 eV Å⁻¹ was deemed sufficient for well-converged MEPs in our previous work and has been used throughout, the convergence criterion of forces on all unconstrained atoms of below 0.05 eV Å⁻¹, with energy uncertainty below 0.03 eV.³¹ The activation energy of a reaction step, $E_{\text{act}}(\text{species})$, is defined as the difference between the total energy of the transition state at the surface and the total energy of the initial geometry of the species at the surface. $E_{\text{act}}(\text{species})_{\text{d}}$ and $E_{\text{act}}(\text{species})_{\text{h}}$ denote dissociation and hydrogenation processes, respectively. Further details of these calculations, including surface site definitions, can be found in the Supporting Information (Section S3, Figures S1–S3).

RESULTS AND DISCUSSION

Catalytic Performance

Figure 1 shows the relationship between the CO₂ conversion and selectivity for Pd/TiO₂ and Pd_xZn_y/TiO₂ catalysts with varying Zn:Pd molar ratios (Zn:Pd = 0.1–20). The series of catalysts were prepared by CVI and calcined in static air at 500 °C for 16 h to ensure the complete decomposition of the acetylacetonate precursors. The samples were prereduced in situ (400 °C, 1 h, 5% H₂/Ar) prior to catalytic testing. The data shown are an average of four data points taken separately every 8 h at a reaction temperature of 230 °C. All catalysts show activity for CO₂ hydrogenation with varying selectivity toward the main products: methanol, CO, and CH₄. Only trace amounts of DME (<0.2%) and negligible levels of other products were observed. A carbon balance over 99% was achieved for all catalysts, and the stability was maintained for the duration of the testing (ca. 100 h). Figure S7 shows

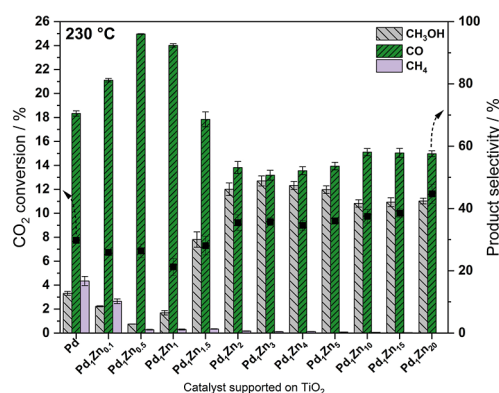


Figure 1. CO₂ conversion and product selectivity at 230 °C for Pd/TiO₂ and Pd_xZn_y/TiO₂ catalysts with varying Zn:Pd molar ratios (see SI for 250 and 270 °C). ■ represents CO₂ conversion (right axis); histogram bars represent selectivity of products indicated in key (left axis).

representative results over the testing period for high and low Pd:Zn ratio catalysts.

The P25 support for these reactions was chosen as it is known that Pd/TiO₂ is a RWGS catalyst, which will reduce CO₂ to methane when larger Pd nanoparticles are present. Accordingly, very low methanol production would be expected from the monometallic catalyst prior to the addition of Zn. Figure 1 confirms that the Pd/TiO₂ used in this study has CO as the major product, as supported by a recent report by Quilis Romero et al.,³⁸ but produces significant amounts of methane (17%) and some methanol (13%), at 230 °C. At the lowest Zn:Pd ratio of 0.1, (Pd₁Zn_{0.1}), there is already a dramatic effect on methane selectivity, dropping to 10% at a comparable CO₂ conversion (Figure 1 and Table S2) compared to Pd/TiO₂. As the Zn:Pd ratio is increased from 0.1 to 0.5, methane selectivity decreases to 1% and methanol selectivity also decreases, from 13% for Pd/TiO₂ to 3% for Pd₁Zn_{0.5}/TiO₂. At Zn:Pd = 0.5, the RWGS performance peaks, with a selectivity for CO of 96%. On further increasing the ratio, i.e., Zn:Pd ≥ 1, methane productivity continues to decline, but methanol selectivity sharply increases, and CO selectivity reduces. For 2 ≤ Zn:Pd ≤ 5, the CO selectivity remains reasonably constant (within experimental uncertainty) and is matched by the methanol selectivity that accounts for up to 50% of the products (Pd₁Zn₃/TiO₂ catalyst). For the very highest Zn:Pd ratios studied here, 5 ≤ Zn:Pd ≤ 20, the major product is again CO, but methanol selectivity remains above 40%.

Data for CO₂ reduction using the same range of catalyst compositions at 250 and 270 °C are given in the Supporting Information (Figures S4 and S5) and show similar trends in reactivity. Throughout the temperature range, when considering Zn:Pd ratios above 1.5, methane selectivity remains low (≤1%). The main differences seen with increasing temperature are (i) an increase in conversion and (ii) an increase in methane production for the Pd-only catalysts, reaching a methane selectivity of 34% at 270 °C, at the expense of methanol and CO production.

Previously, methane was thought to be a product of methanol decomposition on exposed titania surface sites¹³ or through methanation on Pd metal.^{39,40} Here, we note that both methanol and methane selectivity decrease upon doping Pd/TiO₂ with 0 ≤ Zn:Pd ≤ 0.5, concurrent with increased CO selectivity, while at higher ratios, increased methanol

production coincides with a sharp reduction in CO selectivity. It is therefore proposed that methane and CO are produced through the dissociation of CO₂ on the surface of the metallic component of the catalyst, as discussed in detail below, with a negligible contribution from methanol decomposition via steam reforming. The resulting adsorbed CO species is associated with Pd atoms and can either desorb or dissociate further. The latter option leads to hydrogenation of adsorbed carbon species to give methane production. The proposed reactions are given in eqs 5–8, where (g) and (a) refer to the gas phase and adsorbed species, respectively.

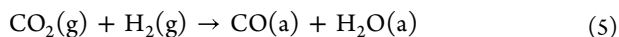


Figure 1 also shows that upon the initial increase of Zn (from Zn:Pd = 0 to Zn:Pd = 1.0), there is a small decrease in CO₂ conversion at 230 °C, from 8 ± 1% (Zn:Pd = 0) to 6 ± 1% (Zn:Pd = 0) despite significant variation in selectivity. For Zn:Pd > 1.5, however, CO₂ conversion increases to around 10%. The increase in CO₂ conversion may be attributed to the presence of excess ZnO.^{15,28} The performance of these TiO₂-supported catalysts at high Zn:Pd ratios, i.e., with Zn excess, is only slightly inferior to that of a range of Pd/ZnO catalysts reported previously.¹⁸

It is important to note that the catalyst surface area changes at higher loadings of Zn (Figure S11 and Table S1). The area for Pd/TiO₂ (52 m² g^{−1}) is dictated by the TiO₂ surface area, but as the Zn loading increases, especially above a Pd:Zn ratio of 1, the surface area begins to decrease, eventually reaching 30 m² g^{−1} at the highest Zn loading considered (Pd₁Zn₂₀). This is due to the decreasing amount of titania in the catalysts as the presence of Zn (such as PdZn and ZnO) increases. For 5% Pd/TiO₂, there is 95 wt % TiO₂, but for Zn:Pd = 20, there is only 34 wt %.

The dependence of methanol productivity of Pd_xZn_y/TiO₂ on the variation of the Zn:Pd ratio is shown in Figure S6 for temperatures of 230 °C, 250 °C, and 270 °C. The dependence of productivity follows the trend expected from the methanol selectivity in Figures 1, S4, and S5. At low Zn levels, there is a decrease in productivity compared to the Pd/TiO₂ catalyst, but then, when the Zn:Pd ratio exceeds the equimolar ratio, a sharp increase in productivity is observed, with each temperature showing a plateau within the experimental error for Zn:Pd ≥ 2. The methanol productivity seen in this region exceeds 1500 mmol h^{−1} kg_{cat}^{−1} for the experiments conducted at 250 °C.

XRD Analysis

X-ray diffraction (XRD) was used to gain information about alloy formation in the reduced catalysts (5% H₂/Ar, 400 °C, 1 h). XRD patterns as a function of catalyst composition are given in Figure 2a in the diffraction angle range 39–50° with the broader scan pattern included in Figure S8 (Supporting Information). The β-PdZn 1:1 alloy has previously been shown to form upon reduction of a Pd/ZnO catalyst at temperatures above 250 °C.^{16,27,41,42} The characteristic (111) and (200) β-PdZn alloy reflections are located at 41.2° and 44.1°. However, in these samples at low Zn:Pd ratios, these reflections are hard to distinguish due to the overlap with the (111) and (210)

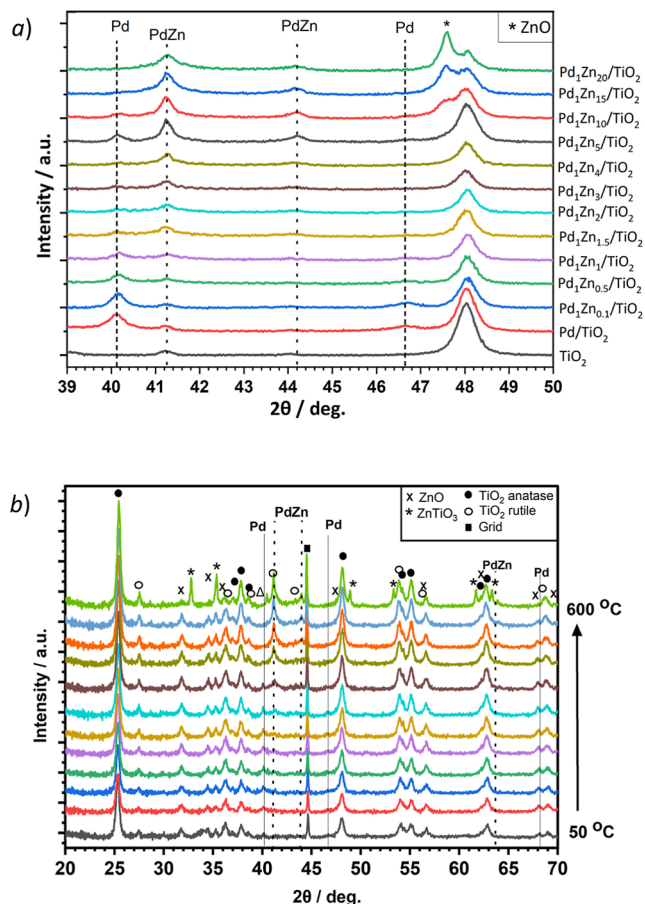


Figure 2. (a) Powder X-ray diffraction patterns at 2θ (deg.) between 39° and 50° for TiO₂, Pd/TiO₂, and Pd_xZn_y/TiO₂ catalysts with varying Zn:Pd ratios after calcination at 500 °C for 16 h, followed by H₂ reduction at 400 °C. (b) In situ powder X-ray diffraction patterns of Pd₁Zn₅/TiO₂ under reducing conditions (5% H₂/Ar, 50–600 °C, 50 °C steps). Reflections observed in the in situ XRD experiments at 35.5° and 44.7° were a result of the grid/sample holder; see Figure S9.

planes of rutile TiO₂. The prominence of the (111) reflection of Pd metal and the reflections from the TiO₂ phases clearly decrease with increasing Zn loading, coinciding with the appearance of β-PdZn alloy reflections at 41.2° and 44.1°, which become more prominent. Additionally, as the Zn:Pd ratio is increased above 3, the development of the (100), (002), and (101) reflections for ZnO can be observed at 31.8°, 34.4°, and 36.3°, respectively. It appears that Zn can be incorporated to form a β-PdZn alloy, and once Zn loadings are above that required for the stoichiometric formation of the 1:1 β-PdZn (Zn:Pd > 1), ZnO is likely to be formed.¹⁵ Below Zn:Pd = 3, the ZnO reflections are not visible, which may be because the ZnO layer is too thin to be observed by XRD.

To follow alloy formation as a function of temperature, in situ XRD measurements were performed for the Pd₁Zn₅/TiO₂ catalyst under reducing conditions (5% H₂/Ar) over a temperature range from 50 to 600 °C in 50 °C steps (Figure 2b). Some anatase and rutile reflections overlap with those of PdO, PdZn, and ZnO (Table S3). The PdO reflection at 33.6° is lost almost instantly as the temperature increases from 50 to 100 °C. The reduction of PdO to Pd at low temperatures probably facilitates hydrogen spillover to the ZnO phase, facilitating reduction and the formation of the PdZn alloy.^{41,43,44} The reflections observed at 41.2° and 44.2° are

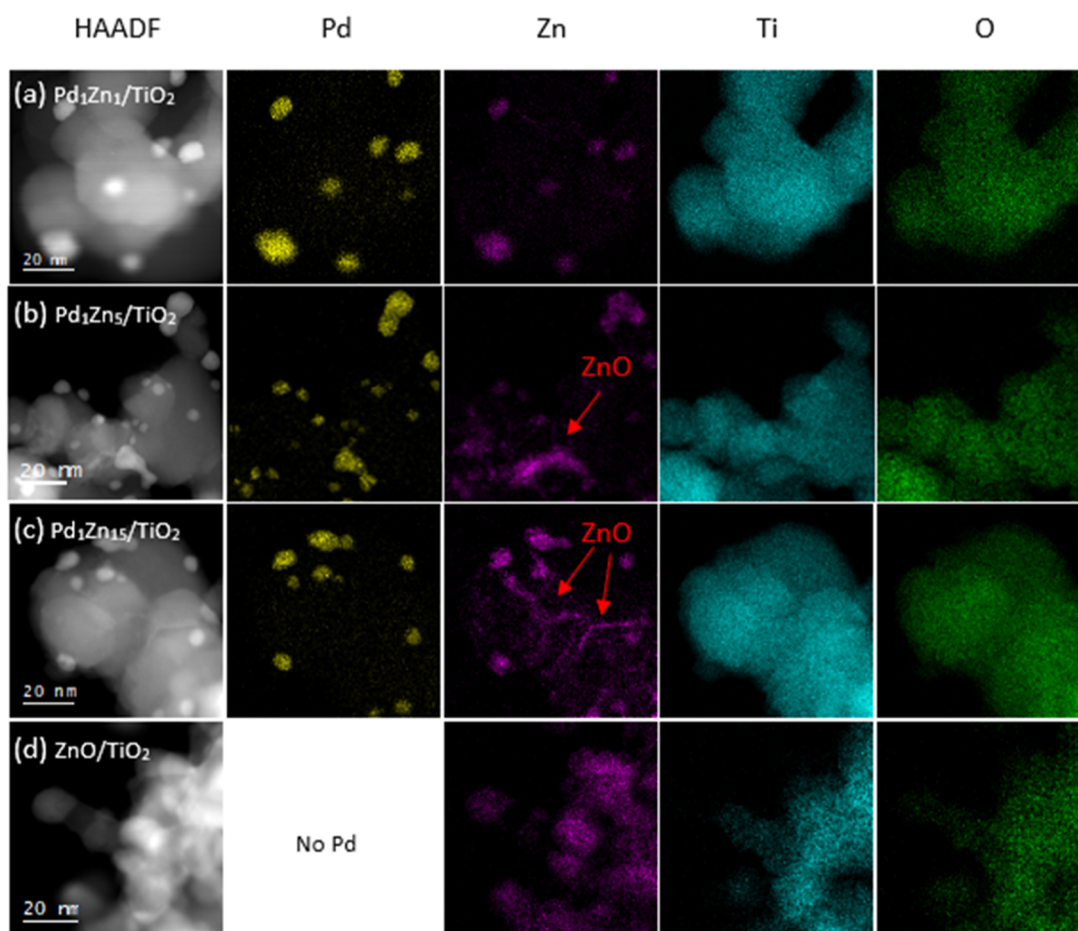


Figure 3. HAADF-STEM imaging and EDX elemental mapping, with the scale bar presenting 20 nm, demonstrating ZnO coverage and/or PdZn alloy formation after reduction at 400 °C for (a) Pd₁Zn₁/TiO₂, (b) Pd₁Zn₅/TiO₂, (c) Pd₁Zn₁₅/TiO₂, and (d) ZnO/TiO₂. EDX maps are produced from a sum of all the counts in the K α peak for Zn, O, and Ti and the L α_1 peak for Pd.

characteristic of the 1:1 β -PdZn alloy (111) and (200) planes, respectively, which become prominent from 350 °C, though with some Pd still present. As heating continues, Pd reflections can no longer be seen at 450 °C. ZnO is already formed following calcination, as can be seen from the reflections at 34.4°, 36.3°, and 47.5° at the lowest temperature. These peaks persist as the sample is heated, but at 600 °C, a noticeable phase change occurs, where the ZnO reflections diminish and new reflections are observed at 33°, 35°, 49°, 53°, and 62°, most likely corresponding to the formation of a ZnTiO₃ phase, as observed previously by Bahruji et al.⁴⁵ Indeed, from the loss of ZnO features, most of the ZnO appears to be converted to zinc titanate.

XPS Analysis

To further study the extent of PdZn alloying and surface properties, Pd₁Zn₅/TiO₂ and Pd₁Zn₁₅/TiO₂ catalysts were characterized by XPS analysis comparing the calcined, reduced, and postreaction samples (Figure S10). Both samples show a peak at 336.3 eV following calcination (Figure S10a,d), corresponding to Pd²⁺ present as PdO. After reduction at 400 °C (Figure S10 b and e), Pd₁Zn₅/TiO₂ and Pd₁Zn₁₅/TiO₂ show a shift to lower binding energy corresponding to Pd metal at 334.4 eV and Pd alloying with Zn at 335.4 eV.^{19,46} Samples were retrieved after catalytic testing (Figure S10c,f), corresponding to Pd₁Zn₅/TiO₂ and Pd₁Zn₁₅/TiO₂. Interestingly, the ratios between Pd metal and Pd alloy after reduction

and postreaction are similar for Pd₁Zn₅/TiO₂ but a slightly higher signal for the Pd alloy is observed after reaction for Pd₁Zn₁₅/TiO₂, suggesting that the PdZn alloy may be completed under CO₂ hydrogenation testing conditions. More details from the XPS analysis are given in the Supporting Information (Section S5).

Nanoparticle Structure and Morphology

The diameter and shape of nanoparticles in Pd/TiO₂ and Pd_xZn_y/TiO₂ series were evaluated, following reduction of the samples at 400 °C, using a combination of TEM and HAADF-STEM with EDX mapping. HAADF-STEM images are given in Figure 3, while representative micrographs, particle diameter distributions, and mean particle diameters are shown in the Supporting Information, Section S6 and Table S4. For the Pd_xZn_y/TiO₂ catalysts with the higher Zn loadings (ZnPd > 2), formation of ZnO clusters makes analysis of particle diameters very challenging without elemental mapping.

Pd/TiO₂ has a mean particle diameter of 5.7 nm, while Pd_xZn_y/TiO₂ has a range of particle diameters between 4.3 and 8.3 nm (Table S4), and from TEM and HAADF-STEM images, the nanoparticles generally appear to be approximately part-spherical in shape (Figure 3). Surprisingly, the mean particle sizes show no clear trend with Zn loading, the average of the mean particle diameters for all catalyst compositions being 6.6 nm with a standard deviation of ± 0.9 nm. CVI has previously been shown to result in well-dispersed metal

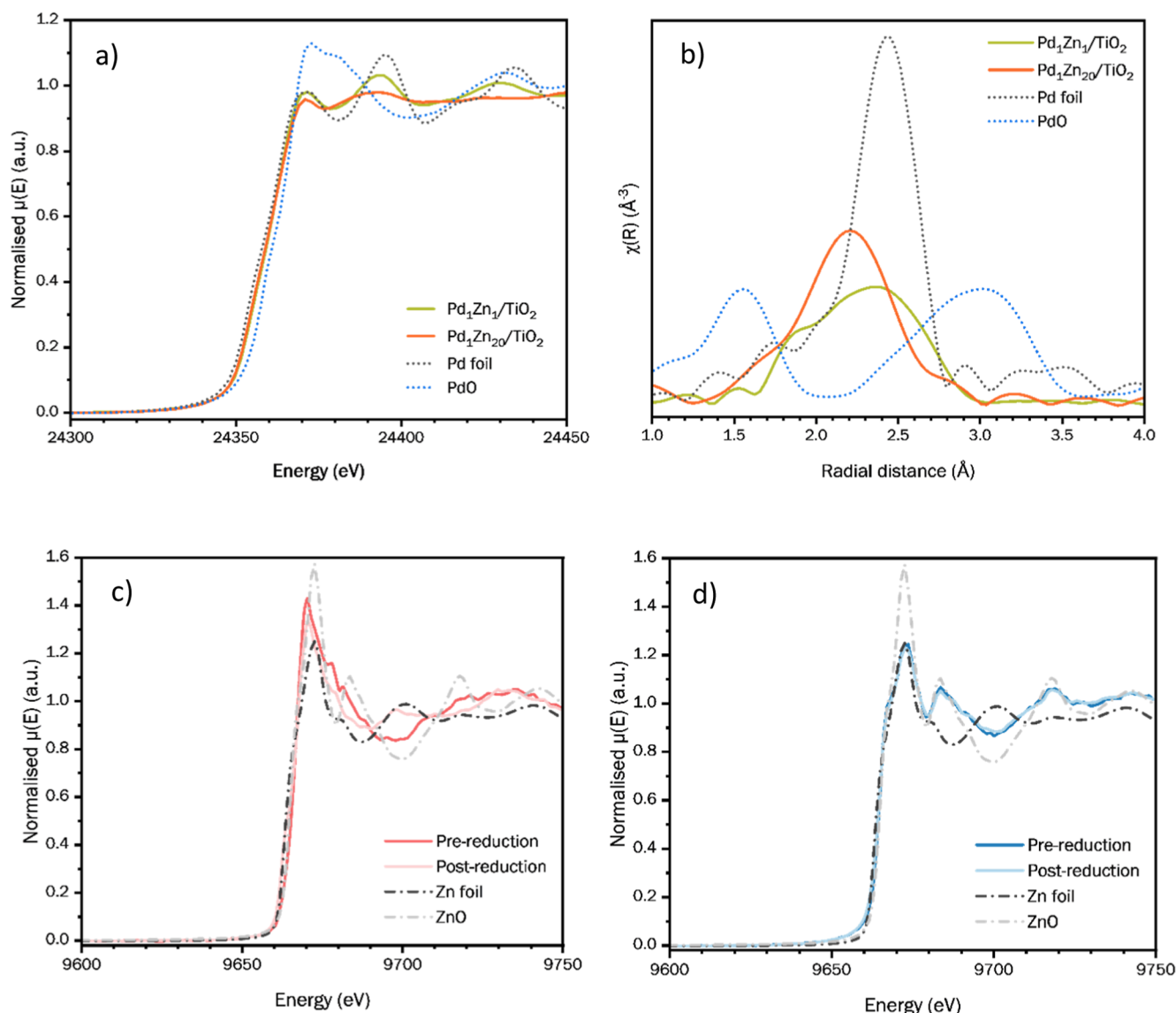


Figure 4. (a) Pd K-edge XANES and (b) the corresponding Fourier transform phase uncorrected of the k^3 -weighted spectra of $\text{Pd}_1\text{Zn}_1/\text{TiO}_2$ (green) and $\text{Pd}_1\text{Zn}_{20}/\text{TiO}_2$ (orange) collected in situ after reduction in 5% H_2 in Ar at 400 °C, along with reference spectra from Pd metal foil (orange dots) and PdO (blue dots). (c,d) Zn K-edge XANES spectra of (c) $\text{Pd}_1\text{Zn}_1/\text{TiO}_2$ and (d) $\text{Pd}_1\text{Zn}_{20}/\text{TiO}_2$, collected in situ before and after reduction in 5% H_2 in Ar at 400 °C.

particles on a range of supports.^{19,47,48} Bahruji et al. reported PdZn nanoparticles supported on ZnO , TiO_2 , and Al_2O_3 with particle diameters between 3 and 6 nm.¹⁹ Therefore, the systematic change in catalytic selectivity observed as Zn loading is increased is unlikely to be linked to a particle diameter effect. This indicates that excess ZnO is likely to lead to more methanol production rather than any effect on the metal particle size.^{15,27,28}

EDX elemental maps of $\text{Pd}_1\text{Zn}_1/\text{TiO}_2$, $\text{Pd}_1\text{Zn}_5/\text{TiO}_2$, and $\text{Pd}_1\text{Zn}_{15}/\text{TiO}_2$ post reduction (5% H_2/Ar , 400 °C, 1 h) are also shown in Figure 3 alongside images for a ZnO/TiO_2 material prepared using our standard synthesis method but without the inclusion of Pd. For the $\text{Pd}_1\text{Zn}_1/\text{TiO}_2$ sample (Figure 3a), most of the Zn appears associated with Pd nanoparticles, likely in the form of the β -PdZn alloy in an equimolar ratio.^{15,18,49} For $\text{Zn}:\text{Pd} > 1$ (Figure 3b and c), the EDX maps again show Zn associated with Pd but also more widely distributed, likely as ZnO present at the surface of the

sample, as suggested by XRD analysis. ZnO is not as evident at $\text{Zn}:\text{Pd} \leq 1$, which is presumed to be an absence of bulk formation, but the formation of a thin layer on Pd and/or the TiO_2 support cannot be ruled out.¹⁵ These results suggest that the change in catalytic activity observed for $\text{Zn}:\text{Pd}$ ratios ≥ 2 (Figures 1 and S4–S6) could be correlated with significant levels of ZnO at these $\text{Zn}:\text{Pd}$ ratios. The ZnO surface layers appear essential for producing methanol, with methanol selectivity increasing for $\text{Zn}:\text{Pd} > 1$ and a plateau in productivity when Zn is in excess ($\text{Zn}:\text{Pd} \geq 2$), as discussed earlier.

To further understand the growth of ZnO on the surface of these catalysts, CVI was used to add Zn to TiO_2 at a level matching the wt % of Zn in a $\text{Pd}_1\text{Zn}_{15}/\text{TiO}_2$ catalyst (~ 40 wt % Zn). HAADF imaging and EDX mapping (Figure 3d) indicate that ZnO covers the majority of TiO_2 . In Section S8, we show that the Zn loading in $\text{Pd}_1\text{Zn}_{18}/\text{TiO}_2$ should be sufficient to form a PdZn alloy and evenly distribute ZnO at a

monolayer coverage. So, the mapping in Figure 3d is consistent with an evenly spread thin film of ZnO on the TiO₂ support. However, when we compare the EDX map for Pd₁Zn₁₅/TiO₂, the same level of Zn is clearly colocating with Pd. It is likely that the favorable heat of mixing for Zn and Pd (~0.6 eV/atom) identified previously¹⁸ is a driving force for the β -PdZn alloy formation. It is also apparent that the metals are mobile on the surface and so can move to form the alloy particles with the ZnO component of the material closely associated with these nanoparticles.

X-ray Absorption Spectroscopy

Figure 4a shows Pd K-edge XANES spectra for Pd₁Zn₁/TiO₂ and Pd₁Zn₂₀/TiO₂ collected after a reduction treatment in 5% H₂/Ar compared with Pd foil and PdO standards. The red shift of the edge energy compared to the Pd foil reference and the emergence of a feature at ca. 24,400 eV have previously been reported to originate from the formation of a PdZn alloy.^{16,50,51} In addition, both samples show features indicating a metallic state for Pd including features at ca. 24,390 eV and 24,430 eV characteristic of nonalloyed metallic Pd nanoparticles. These features are lower in amplitude for Pd₁Zn₂₀/TiO₂ than for Pd₁Zn₁/TiO₂. Thus, the Pd₁Zn₁/TiO₂ spectrum indicates a mix of metallic Pd and some PdZn alloy phases, with the metallic Pd XANES features still quite prominent, whereas the XANES of Pd₁Zn₂₀/TiO₂ is dominated by the alloy phase. Figure 4b shows the Fourier transform of the Pd XANES spectra, which also highlights these differences. The Pd₁Zn₁/TiO₂ plot contains a very broad peak at around 2.4 Å, corresponding to the main peak of the Pd foil reference. This is accompanied by a shoulder at a lower radial distance (~1.9 Å), which has previously been assigned to PdZn in the literature.^{16,27,50,52} For Pd₁Zn₂₀/TiO₂, the main peak is shifted to 2.2 Å with a skew toward shorter distances consistent with an increased contribution from the 1.9 Å shoulder (PdZn) and a decrease in the contribution from pure metallic Pd. This is consistent with higher Zn content leading to a greater extent of alloying.²⁷

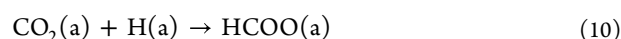
The equivalent Zn K-edge XANES spectra are presented in Figure 4c and d, which also compares spectra from prereduction and postreduction samples. We note that the white line positions for the Zn foil and ZnO reference spectra are very similar, but that the higher energy region of the spectra show clearer differences between metallic and oxidized states. The XANES spectra for the prereduction Pd₁Zn₁/TiO₂ sample shown in Figure 4c has a white line intensity intermediate between the Zn foil and ZnO references; however, the higher energy features follow closely the ZnO reference. The spectra for postreduction Pd₁Zn₁/TiO₂ is very similar in the white line region but, at higher energies, has features indicative of Zn in the metal state, for example at ca. 9700 eV. This is consistent with the majority Zn species being incorporated into the metallic alloy phase. The prereduction Pd₁Zn₂₀/TiO₂ spectra (Figure 4d) show a white line intensity similar to Zn foil with a slight red shift, possibly as a result of the presence of some reduced Zn and/or oxygen vacancies in ZnO.²⁷ However, at higher energies, the spectra follow closely the ZnO reference. There is no effect of reduction on the XANES spectra for Pd₁Zn₂₀/TiO₂. These Zn XANES spectra further support the observation of alloy formation when this system is subjected to a reductive atmosphere and high temperatures, which was also concluded from the Pd K-edge spectrum (Figure 4a).

In summary, for both catalyst compositions, the XANES spectra are indicative of alloying between Pd and Zn, which becomes more prominent at high Zn loadings. In addition, for Pd₁Zn₁/TiO₂, the major Zn environment is within the metal alloy, while for Pd₁Zn₂₀/TiO₂, the majority of Zn is present as ZnO. This is consistent with alloy particles forming at both catalyst compositions. When Zn loadings are higher than that required for the 1:1 stoichiometry of the β -PdZn alloy, the excess Zn is present as ZnO, and this dominates the XANES spectra for Pd₁Zn₂₀/TiO₂. The formation of ZnO at the higher Zn:Pd ratios will also lead to the creation of a significant interfacial area between alloy and ZnO.

■ CO₂ ACTIVATION AND HYDROGENATION—DFT CALCULATIONS

To obtain insight into the origin of the chemical selectivity and activity of the catalysts, computational simulation has been applied using the periodic DFT approach given in the Materials and Methods section and Supporting Information Section S3.

The major products seen in the experimental work presented here are CO (from RWGS; eq 5) and methanol. Over Pd surfaces, we have previously found that CO₂ hydrogenation to formate is the preferred initial step in the hydrogenation of CO₂ to methanol. Accordingly, the branching between these products, which controls selectivity to methanol, can take place following the elementary steps:



where “(a)” refers to adsorbed species. Equation 9 is the dissociation of CO₂ to produce CO(a) and an adsorbed oxygen atom, which is subsequently hydrogenated to complete the RWGS reaction. Equation 10 shows the hydrogenation of CO₂(a) to produce adsorbed formate, which is further hydrogenated to methanol. Our DFT calculations cover these two steps and the preceding adsorption of H₂(g) and CO₂(g) over relevant model systems of Pd and β -PdZn surfaces. We also consider the adsorption of CO₂(g) on the ZnO component of the catalyst found when Zn is in excess, which leads to the most productive catalysts.

Hydrogen Adsorption

The interaction of hydrogen with the Pd and PdZn surfaces was studied by calculating the adsorption energy of a hydrogen atom relative to 1/2 H₂(g), with the H atom adsorbed in each of the symmetry unique adsorption sites shown in Figures S1 and S2. The details of these calculations are given in the Supporting Information (Sections S3 and S7, Table S5).

On the Pd(110) surface, the most favorable site is the face-centered cubic (FCC) site ($E_{\text{ads}}(\text{H}) = -0.47$ eV), in which H has the maximum number of Pd neighbors for the surface (three). This result is in good agreement with previous work by Dong et al., who find $E_{\text{ads}}(\text{H}) = -0.50$ eV on the same surface.⁵³ In contrast, on Zn metal surfaces, others have found hydrogen adsorption to be highly endothermic.⁵⁴ The only site on β -PdZn surfaces offering a significantly negative energy for hydrogen atom adsorption is the Pd₂Zn hollow site on β -PdZn(101), which is designated as site G in Figure S2b. At this site, the H atom sits in a bridge-like configuration, coordinated to two Pd atoms and has a calculated $E_{\text{ads}}(\text{H})$ of -0.25 eV. At all other sites, the co-ordination environment either involves

more Zn atoms and single Pd atoms or the arrangement of surface atoms must distort to interact with the adsorbate, leading to positive or near-zero $E_{\text{ads}}(\text{H})$ values (Table S5).

CO₂ Adsorption on Pd and PdZn

We studied two binding modes for CO₂ on Pd and β -PdZn surfaces. First, a weakly exothermic physisorbed structure with E_{ads} values of -0.14 to -0.17 eV is observed. In the optimized physisorbed structure, the molecule is around 3.3 Å from the surface in a horizontal, linear geometry. Second, we find a bidentate chemisorbed geometry, with the carbon atom and one oxygen atom each interacting with a different surface metal atom. Bidentate chemisorption results in a nonlinear structure with O–C–O angles significantly away from 180°. In this case, there is also a partial negative charge transfer from Pd to the C atom to produce the CO₂^{δ−}. Despite the closer interaction with the surface, the calculated E_{ads} of the CO₂^{δ−} species on Pd is quite weak and is found to be endothermic (0.15 eV) on Pd(111) and only mildly exothermic on Pd(100) and Pd(110) (-0.08 eV and -0.16 eV, respectively). On β -PdZn surfaces, the bidentate CO₂^{δ−} species binds on intermetallic bridging sites, with C preferentially binding to Pd and O coordinating with Zn, as would be expected from the charge distribution in the alloy (Figure 5a,b). However, the

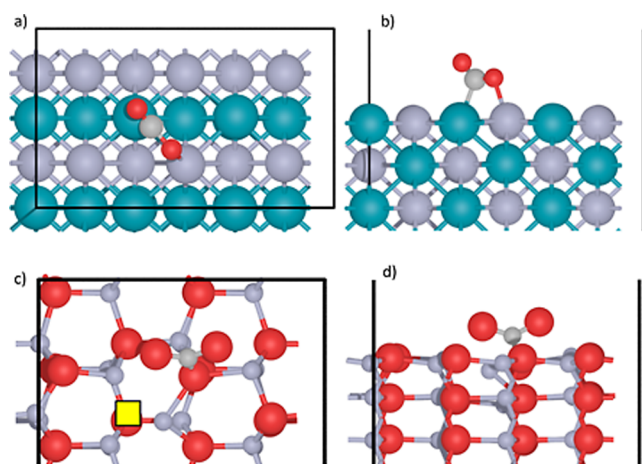


Figure 5. Calculated chemisorbed structure of CO₂ on the β -PdZn(110) surface in (a) plan view and (b) side view and on the ZnO(1120) surface in (c) plan view and (d) side view. Atom colors: C, light gray; Zn, dark gray; Pd, blue; and O, red; the black lines show the location of the oxygen defect.

chemisorption of CO₂^{δ−} is endothermic on both β -PdZn(101) and β -PdZn(110) surfaces, with E_{ads} of 0.22 and 0.18 eV, respectively. This matches previous calculations on the same system performed using a different density functional.³¹ Accordingly, CO₂^{δ−} is probably a very short-lived intermediate on the pathway between CO₂ and formate (first hydrogenation intermediate) or CO(a) + O(a) (part of RWGS). For completeness, we also considered CO₂ adsorption to the Zn(0001) surface. The calculation for Zn(0001) gave $E_{\text{ads}} = -0.10$ eV, with no chemisorption, matching the experimentally observed limited interaction of CO₂ with metallic Zn unless at high electrostatic potential.^{55,56}

The highest CO₂ conversions and selectivities for methanol in the experimental studies here occur for catalyst compositions in which Zn is present in excess compared to that of Pd

(Figure 1). These catalysts have PdZn alloy particles in contact with ZnO. Accordingly, the role of ZnO in CO₂ adsorption was also investigated using DFT calculations of CO₂ on stoichiometric ZnO nonpolar surfaces. The effect on the adsorption of introducing a single oxygen anion vacancy on the surfaces was also considered. The adsorption of CO₂ on the nonpolar surfaces of ZnO to form a surface carbonate (CO₃^{2−}) species was found to give a more favorable adsorption energy than seen on Pd or β -PdZn surfaces. For the stoichiometric surfaces, E_{ads} values of -0.21 eV and -1.14 eV were calculated for the ZnO(1120) and the ZnO(1010) surfaces, respectively.

Defect formation energies, $E_{\text{def}}(\text{H}_2\text{O}-\text{H}_2)$, were calculated with respect to reaction of surface oxygen with H₂(g) to produce H₂O. For this process, we obtain $E_{\text{def}}(\text{H}_2\text{O}-\text{H}_2) = 0.60$ eV for the ZnO(1120) surface and $E_{\text{def}}(\text{H}_2\text{O}-\text{H}_2) = 1.28$ and 0.76 eV for site A and site B (Figure S3) on ZnO(1010), respectively. When a defect is introduced, the calculated adsorption energy for CO₂ is enhanced further. On the ZnO(1120), the carbonate forms on an oxygen anion neighboring the vacancy (Figure 5c,d), giving a calculated adsorption energy of -0.78 eV, almost four times more favorable than seen for the corresponding stoichiometric surface. For the ZnO(1010), the enhancement of the CO₂ adsorption is marginal with calculated E_{ads} values of -1.21 eV and -1.19 eV with defects at site A and site B (Figure S3), respectively. In these cases, the optimization also results in the carbonate sitting close to the defect location.

These calculations suggest that there will be C₁ carbon species adsorbed on the ZnO component of the catalyst that could act as a reservoir of reactive species in the methanol synthesis pathway, as has been suggested for methanol synthesis on the polar ZnO(0001) surfaces in earlier DFT studies.⁵⁷ The availability of hydrogen atoms adsorbed on the metal may then enhance the hydrogenation of the C₁ species to formate at the interface between the oxide and the metal nanoparticles.

CO₂ Reaction over Pd and β -PdZn Surfaces

Table 1 shows the calculated forward and reverse barriers for the elementary steps shown in eqs 9 and 10. Over the Pd(111)

Table 1. Calculated Barriers for Forward and Reverse Elementary Reactions of CO₂

| surface | $E_{\text{act}}^{\text{fwd}}(\text{RWGS})/\text{eV}^a$ | $E_{\text{act}}^{\text{rev}}(\text{RWGS})/\text{eV}$ | $E_{\text{act}}^{\text{fwd}}(\text{hyd})/\text{eV}$ | $E_{\text{act}}^{\text{rev}}(\text{hyd})/\text{eV}$ |
|-----------|--|--|---|---|
| Pd(111) | 0.62 | 1.55 | 1.32 | 0.99 |
| Pd(100) | 0.66 | 0.78 | 1.13 | 1.02 |
| Pd(110) | 1.74 | 1.97 | 1.00 | 0.96 |
| PdZn(101) | 1.05 | 1.39 | 0.73 | 1.15 |
| PdZn(110) | 1.02 | 1.61 | 0.61 | 1.36 |

^aNote: RWGS: CO₂ dissociation for reverse water gas shift, eq 9; hyd: hydrogenation of CO₂ to formate, eq 10. In both cases, superscript fwd: forward and rev: reverse reaction direction.

and Pd(100) surfaces, the RWGS forward barrier is around half that of the hydrogenation reaction. For Pd(110), the barriers for both reactions are relatively high. Pd(111) and Pd(100) are the major facets of Pd nanoparticles at the sizes observed here, which could explain the observed high selectivity toward CO for the Pd/TiO₂- and Pd-rich catalysts (Figure 1). In contrast, for the β -PdZn surfaces, the forward barrier for the hydrogenation of CO₂ to formate is much lower

than that for the RWGS, again consistent with the higher selectivity toward methanol for catalysts in which the Zn content is sufficient for β -PdZn formation.

DISCUSSION OF MECHANISM

The mechanism of methanol synthesis on oxide supported metals has been widely debated previously, with general support for mechanisms in which methanol is formed via an intermediate formate species.^{54,57–59} In the particular case of catalysts containing both Pd and Zn, an excess of Zn has been linked to the formation of ZnO overlayers on PdZn alloy nanoparticles during the initial hours of the CO₂ hydrogenation reaction, after which the catalyst achieves a stable activity.^{22–24,28} Several researchers have previously proposed that this ZnO component is responsible for the adsorption of CO₂ in PdZn catalysts and that CO₂ hydrogenation happens either at the metal–support interface (MSI) or on the ZnO overlayer via hydrogen spillover from the metal alloy.^{16,18,22–24,28,60} The enhanced CO₂ adsorption has also been identified as an important role of ZnO observed for the Cu/ZnO catalysts.^{61,62}

In the current work, characterization data show that changing the Zn loading used in synthesis gives roughly three classes of catalysts: (i) Pd/TiO₂, (ii) low Zn content Pd_xZn_y/TiO₂ ($0 < \text{Zn:Pd} \leq 1$), and (iii) high Zn content Pd_xZn_y/TiO₂ ($\text{Zn:Pd} > 2$). Electron microscopy (Figure 3) and XAS (Figure 4) confirmed that Pd₁Zn₁/TiO₂ does contain PdZn binary phases and very little ZnO, while there is a significant ZnO content for high Zn content catalysts.

Pd is an effective hydrogenation catalyst due to the ease with which H₂ is dissociated on the surface of Pd nanoparticles. In addition, CO has a very favorable adsorption energy on the three major surfaces of Pd ($E_{\text{ads}}(\text{CO}) \approx -2.00$ eV, Table S4), meaning that the CO product from the RWGS on the metal particle component of Pd/TiO₂ will have a long lifetime, as supported by recent work by Qillis Romero et al.³⁸ Methanation has the highest hydrogen demand of the three reactions considered for product formation from CO₂ (methanol, eq 1, methane, eq 2, and CO, eq 3), and we have proposed that the methanation reaction proceeds through CO via surface carbon on the metal component of the catalyst (eqs 5–7). This process will be favored by high surface concentration of hydrogen and availability of surface sites with high Pd co-ordination. On the β -PdZn surfaces, only 2-fold co-ordination to Pd is possible and the DFT calculated adsorption energies of hydrogen and of CO ($E_{\text{ads}}(\text{CO}) = -1.10$ eV (Table S6) and $E_{\text{ads}}(\text{H}) = -0.25$ eV (Table S5)) are around half of the values seen over Pd. Accordingly, for the low Zn loading catalysts, addition of Zn would be expected to reduce the availability of H₂ and the affinity of the surface for CO, which leads to lower selectivity to methane as the Zn level is increased from Zn:Pd = 0 to 1 (Figure 1). It is interesting that for all the catalysts in this composition range, the combined selectivity to methane and CO is $92 \pm 5\%$, while the methane selectivity drops from 17% to 1%, consistent with the idea that the RWGS pathway leads to both methane and CO, with the methanation pathway becoming less important as the PdZn alloy is formed.

The most selective catalysts for methanol synthesis are the Pd_xZn_y/TiO₂ catalysts with high Zn loadings, Zn:Pd > 2 (Figure 1). The DFT calculations presented here show that CO₂ adsorbs very weakly on the surfaces of Pd and β -PdZn, but it can adsorb strongly as carbonate on ZnO, in agreement

with the idea that ZnO is responsible for the adsorption of CO₂. Indeed, both CO₂ conversion and methanol selectivity are seen to be higher for catalysts compositions with Zn in excess (Zn:Pd > 1.5) than for Pd₁Zn₁/TiO₂. For Pd₁Zn₃/TiO₂, methanol selectivity is comparable to CO selectivity at around 50%. This agrees with the idea that surface coverage of ZnO is beneficial for CO₂ adsorption at the MSI where it can be hydrogenated to formate. Zabilskiy et al.²⁷ have employed FTIR spectroscopy and XAS analysis for Pd/ZnO catalysts and also found that formate species are bound to Zn at the MSI. Therefore, the interface between PdZn nanoparticles and ZnO is the probable site for reactions selective for methanol. We note that the CO selectivity is lower when methanol is present as a reaction product than when the Pd/TiO₂ catalyst or low Zn containing materials are used. This suggests that methanol and CO production are competing products rather than CO being produced from methanol.

To summarize, it is proposed that once the CO₂ is chemically activated on ZnO and in the vicinity of H activated on PdZn at the MSI, the hydrogenation to the methanol precursor, i.e., formate, can occur. Such activated formate species anchored at the MSI could benefit from the low activation energy barriers toward hydrogenation, which aligns with other investigations^{4,18,27,28,63–66} for different methanol synthesis catalysts involving metal oxide supports. The decrease in methane production is considered to be due to the ensembles of Pd required for CO dissociation being effectively blocked by Zn atoms through alloying with Pd at the surface to form the 1:1 β -PdZn alloy. In addition, the lower supply of hydrogen in the alloy system is essential to form methane.

CONCLUSIONS

This study provides insight into the effect of varying Pd and Zn molar ratios in a PdZn/TiO₂ catalyst for CO₂ hydrogenation. Pd/TiO₂ produces CO as the major product with lower amounts of CH₄ and CH₃OH. Even at low Zn loadings, below that required for stoichiometric β -PdZn formation, the presence of the PdZn alloy phase is confirmed and reduces CH₄ production by reducing the level of CO dissociation and hydrogen surface coverage on the metal. At the stoichiometric 1:1 PdZn ratio, CH₄ production is very low, and there is also very little methanol production (<~5%). The selectivity shifts toward methanol only when the Zn:Pd ratio exceeds 1, and at this point, both 1:1 β -PdZn alloy and ZnO are present. DFT reveals that CO₂ adsorbs weakly on Pd and PdZn surfaces and strongly on some ZnO surfaces. Through the combination of experimental data and computational simulations, we propose that once CO₂ is activated on ZnO, it reacts with hydrogen supplied by the metal nanoparticle to form the formate intermediate. This intermediate can be stabilized at the metal–support interface, indicating the importance of having both the 1:1 β -PdZn and ZnO present for methanol synthesis.

ASSOCIATED CONTENT

Supporting Information

The Supporting Information is available free of charge at <https://pubs.acs.org/doi/10.1021/acscatal.5c06703>.

Reactor and catalyst testing methodology, characterization (XRD and XAS) methodology, properties of catalysts, computational methods and visualization of structures, catalyst testing data, XPS analysis, electron

microscopy measurements, computational results, and quantification and schematic of PdZn alloy formation (PDF)

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Notes

The authors declare no competing financial interest.

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